



12/23/2015

**2015-2016 MAVERICK TURBO RACE BYPASS INSTALLATION**

**READ THROUGH ALL INSTRUCTIONS PRIOR TO BEGINNING THIS INSTALLATION**

**PARTS LIST:**

**(1) EVO CAT BYPASS PIPE**

**SHOP TOOLS NEEDED: ALLEN WRENCH SET, SOCKET SET, WRENCH SET**

**NEW PARTS RECOMMENDED: (3) NEW EXHAUST DOUGNUTS CAN AM PN 707601128**

1. TO MAKE IT EASIER TO ACCESS THE REAR CYLINDER PIPE BOLTS, REMOVE THE SEATS AND CENTER CONSOLE
2. SPRAY THE CAT ATTACHMENT FLANGE NUTS WITH PENETRATING OIL TO MAKE THEM EASIER TO REMOVE AND LET SIT FOR AN HOUR.
3. REMOVE OEM CAT PIPE – THIS IS THE PIPE THAT ATTACHES TO THE BOTTOM OF THE TURBOCHARGER AND MEETS THE FRONT AND REAR HEADER PIPES
4. LOOSEN THE REAR HEADER PIPE AT THE ENGINE ENOUGH SO IT CAN ROTATE
5. INSPECT OEM EXHAUST DOGNUTS – IF THEY ARE WORN, REPLACE AT THIS TIME. THERE IS ALSO ANOTHER DOGNUT ON THE SHORT SECTION OF PIPE BETWEEN THE FRONT HEADER AND THE CAT PIPE – REPLACE THIS ONE TOO IF THE OTHERS ARE WORN
6. INSTALL EVO RACE BYPASS PIPE – TIGHTEN BOLTS EVENLY BETWEEN THE FRONT AND REAR CYLINDER ATTACHMENT POINTS AND TURBOCHARGER BOLTS
7. ROTATE THE REAR CYLINDER HEADER AT THE ENGINE UNTIL THE BEST FIT IS ACHIEVED WITH THE EVO CAT BYPASS PIPE
8. TIGHTEN UP REAR CYLINDER HEADER PIPE BOLTS LOOSEND PREVIOUSLY
9. REASSEMBLE CONSOLE AND REINSTALL SEATS

REFER TO PICTURE ON NEXT PAGE FOR INSTALL CLARIFICATION

