

## 2014+ Sea Doo Spark Oil Change

SKU(s): 804FC0240 (7100), 804FC0241 (300V)

## **INCLUDED PARTS**

(0)	1 14	•	<u> </u>
(2)	Liters	ΩŤ	( )ıl

(1) BRP Oil Filter

(1) Oil Filter Cap O-ring

(1) Paper Funnel

## **REQUIRED TOOLS**

External Torx 8mm Socket

Siphon Pump





**Step 1:** This procedure can be done with the upper hull intact. It is slightly easier to access the oil filter housing with the upper hull off.

**Step 2:** Remove the engine access panel located on the left side of the hull. Remove the dipstick access panel located on the right side of the hull.





Figure 2

Figure 1

Step 3: Insert the siphon tube into the oil dip stick tube until it bottoms out. Start siphoning oil.



Figure 3



**Step 4:** Locate the oil filter and remove the (3) E8 screws. Remove the oil filter and oil filter cap O-ring. It is a good idea to siphon out the oil filter housing.





Figure 4 Figure 5

**Step 5:** Install the new oil filter cap O-ring onto the cap. Apply a small amount of oil onto the Oring.



Figure 6



Step 6: Install the new oil filter into the housing. Install the oil filter cap. Apply Loctite 243 (blue) on the threads on the screws. Torque to 80 in-lbs.



Figure 7



Figure 8

Step 7: You will only be able to siphon 2.0 liters of oil out of your spark. Leaving about a liter left in the engine. Pour in 1.5 liters of oil. Start the machine and let idle for 15-20 seconds. Check your oil dip stick and add accordingly. Do not over fill.



Figure 9



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Note: This product is exempt from the emission standards and related requirements of 40 C.F.R. § 1051 as provided by 40 C.F.R. § 1051.620, and California law [e.g., vehicle code§§ 27156 and 38391]. This product is sold only for use in connection with EPA certified, purpose-built, nonroad vehicles used solely for closed course, nonroad competition/racing and not used for any recreational purpose or on public highways or right of ways maintained by and open to the public. This product is sold only in connection with machines that do not fall under state and/or federal noise or emission standards/regulations. Purchasers who/that purchase this product represent and warrant that the product is purchased only in connection with EPA -certified, emission-regulations-exempt and noiseregulations-exempt competition/racing vehicles as interpreted under applicable state and/or federal law. Questions: Call Evolution Powersports at (715) 247-3862.