



2014+ Sea Doo Spark Billet Fuel Rail

SKU(s): 501FC0009 (Raw), 501FC0012 (Black)

INCLUDED PARTS

(1) Billet Fuel Rail
(1) Fuel Line Connector

REQUIRED TOOLS

10mm Socket
10mm Wrench
T30 Socket



Step 1: Remove the upper hull. See **Sea Doo Spark Hull Removal Instructions**.

Step 2: Locate the fuel rail. Wrap a cloth underneath the fuel rail as some fuel will leak out. Use BRP tool **529 036 037**. Insert the tool between the fuel line and fuel rail. **DO NOT USE A SCREWDRIVER.**



Figure 1

Step 3: Unplug each injector clip. With a T30 remove the fuel rail screws.

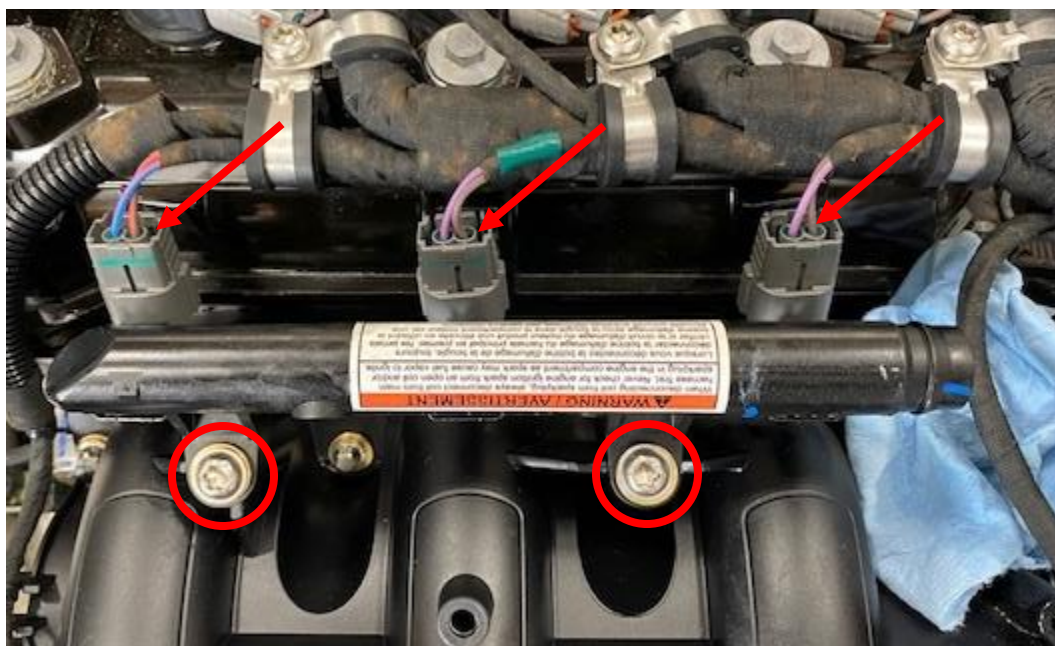


Figure 2

Step 4: Remove the fuel rail from the intake manifold. Apply dielectric grease on the billet fuel rail connector and tighten down with a -8an wrench.

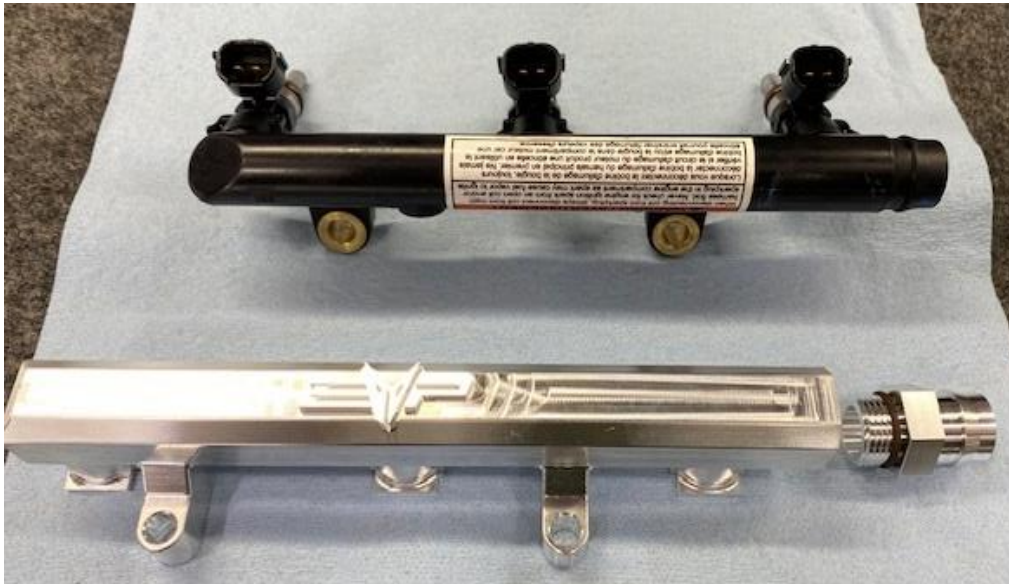


Figure 3

Step 5: Remove the injector clips and injectors. Apply dielectric grease on the upper O-rings when installing into the billet fuel rail. Reinstall injector clips.



Figure 4

Step 6: Install the fuel rail and injectors into the intake. Torque screws to 80 in-lbs. Reinstall the fuel line. You will hear it snap into place. Make sure it is seated properly.

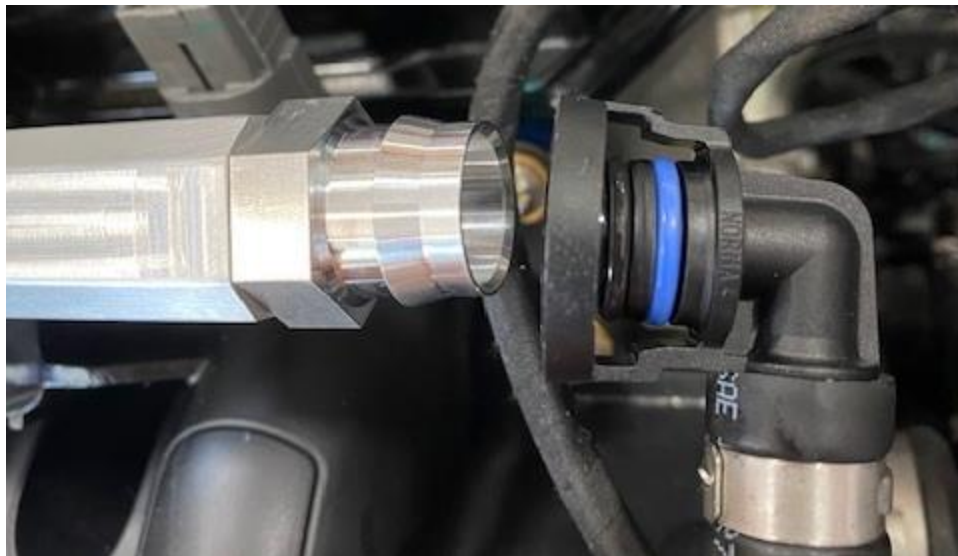


Figure 5



Figure 6



INSTALLATION INSTRUCTIONS

Thank you for choosing Evolution Powersports products. If you require further assistance, please call our Tech Support @ (715) 247-3862

Note: This product is exempt from the emission standards and related requirements of 40 C.F.R. § 1051 as provided by 40 C.F.R. § 1051.620, and California law [e.g., vehicle code §§ 27156 and 38391]. This product is sold only for use in connection with EPA certified, purpose-built, nonroad vehicles used solely for closed course, nonroad competition/racing and not used for any recreational purpose or on public highways or right of ways maintained by and open to the public. This product is sold only in connection with machines that do not fall under state and/or federal noise or emission standards/regulations. Purchasers who/that purchase this product represent and warrant that the product is purchased only in connection with EPA -certified, emission-regulations-exempt and noise-regulations-exempt competition/racing vehicles as interpreted under applicable state and/or federal law. Questions: Call Evolution Powersports at (715) 247-3862.

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