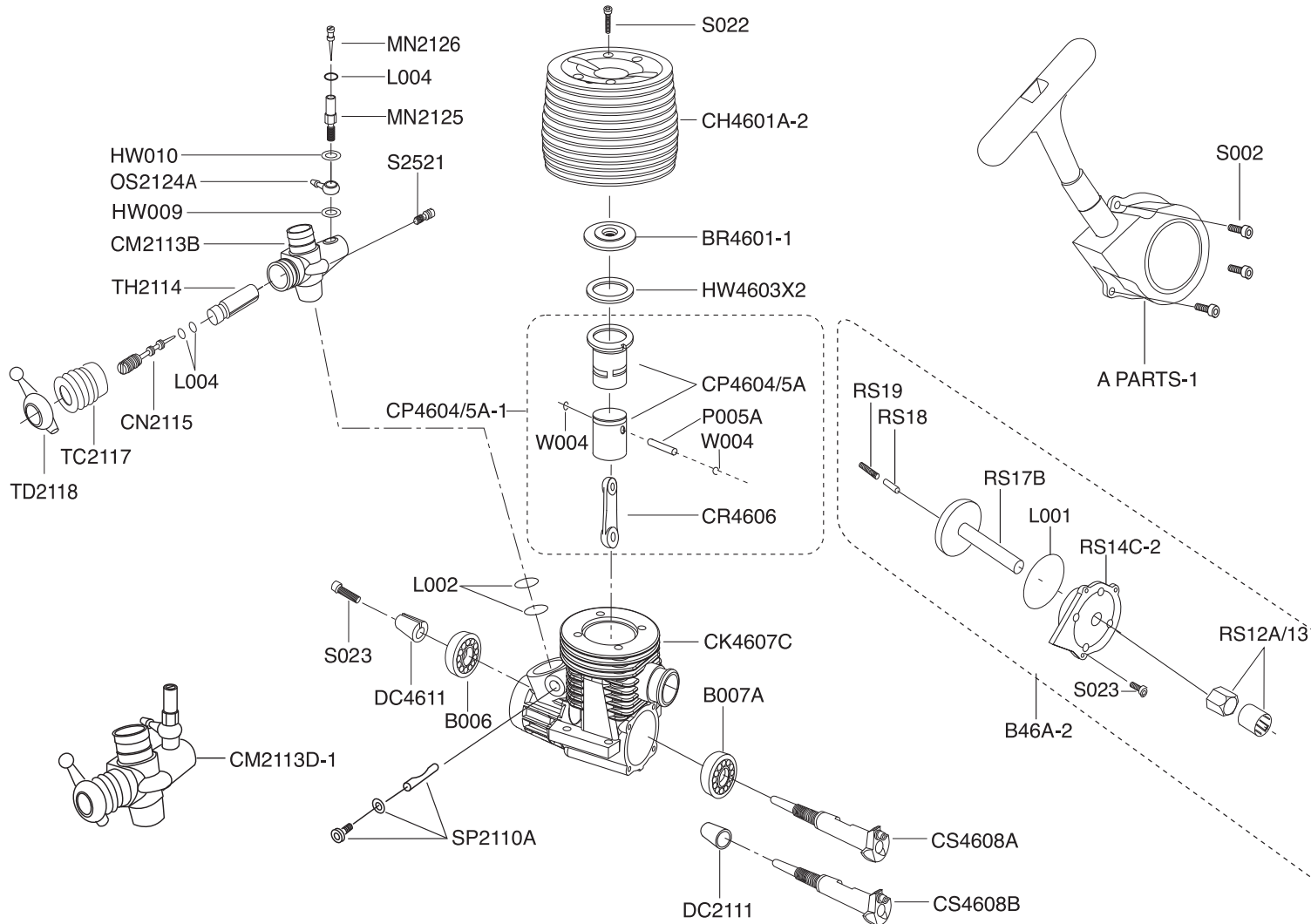




7.54CC 46 REAR EXHAUST FORCE ENGINE

Engine Instructions



PARTS LIST

ITEM NO.	DESCRIPTION
B006	FRONT BALL BEARING
B007A	REAR BALL BEARING
BR4601-1	BURN ROOM
CH4601A-2	CYLINDER HEAD BLACK COLOR-CASTING
CK4607C	CRANKCASE 46R
CM2113B	COMPOSITE CARBURETOR MAIN BODY
CM2113D-1	COMPOSITE CARBURETOR COMPLETE SET
CN2515	THROTTLE NEEDLE VALVE
CP4604/5A	CYLINDER SLEEVE/PISTON 46R
CP4604/5A-1	CYLINDER SLEEVE/PISTON 46R (COMPLETE SET)
CR4606	CONNECTING ROD
CS4608	CRANKSHAFT SG
CS4608B	CRANKSHAFT SG
DC2111	BRASS CONE
DC4611	BRASS CONE
HW009	WASHER
HW010	WASHER
HW4603	CYLINDER HEAD WASHER 0.2MM
L002	CARBURETOR "O" RING
L003	SUPPLY NEEDLE "O" RING
L004	MAIN NEEDLE VALVE "O" RING
MN2125	MAIN NEEDLE SEAT
MN2126	MAIN NEEDLE
MN2126-1	MAIN NEEDLE SET(INCLUDING 2126, L004,2125,2124)
OS2124A	FUEL NIPPL-BRASS
P005A	PISTON GUDGEON PIN
RB4609	REAR BACK COVER
S002	REAR COVER SCREWS CLUTCH SCREW 3×6
S022	CYLINDER HEAD BOLT 4PCS
S023	SCREWS
S2521	THROTTLE ADJUSTMENT SCREW
SP2110A	CARBURETOR SETTING PIN
TC2117	THROTTLE COVER
TD2118	THROTTLE SCREW CAP
TH2514	THROTTLE & COUNTER NEEDLE VALVE
W001	"G" PIN SNAP RING 2PCS/SET
PULL STARTER ASSEMBLY	
A PARTS-1	A PARTS ASSEMBLY -PLASTIC PART
B46A-2	B PARTS ASSEMBLY
L001	REAR COVER "O" RING
RS12A/13	ONE WAY BEARING SET
RS14C-2	CONNECTIVE SEAT
RS17B	STARTING AXLE
RS18	STARTING PIN
RS19	PRESSURE SPRING