



1

## Set Temperature and time.

320F (160C) / 12-15 Seconds



2

## Load a Test Fleece.

If possible, slip the platen through the Fleece so there is only one layer of fabric on top. Otherwise, lay the Fleece on top of the platen. Avoid pockets if possible.



3

## Set Pressure.

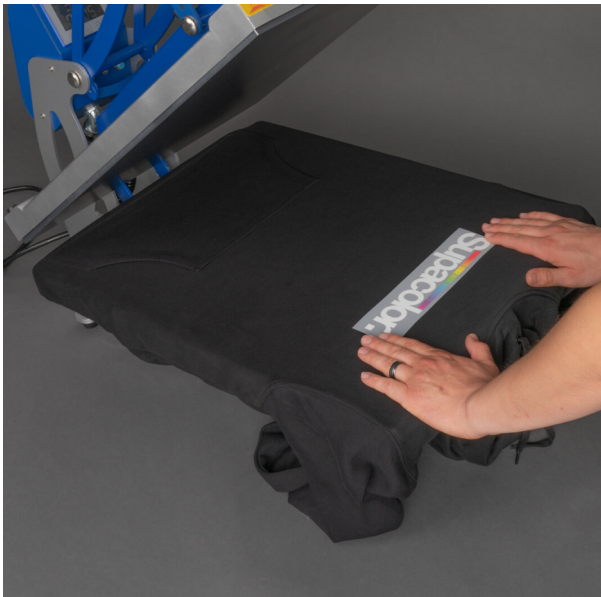
- Manual Press: Tighten dial until the press won't close. Loosen dial progressively until the press closes.
- Hotrontix and Geo Knight: 8-9
- Pneumatic Press: 40-50 PSI



4

## Pre-Press: 8-10 Seconds

Prepressing releases moisture from the garment ensuring good contact. This is very important when pressing Fleece. Repeat this step if there is no steam.



5

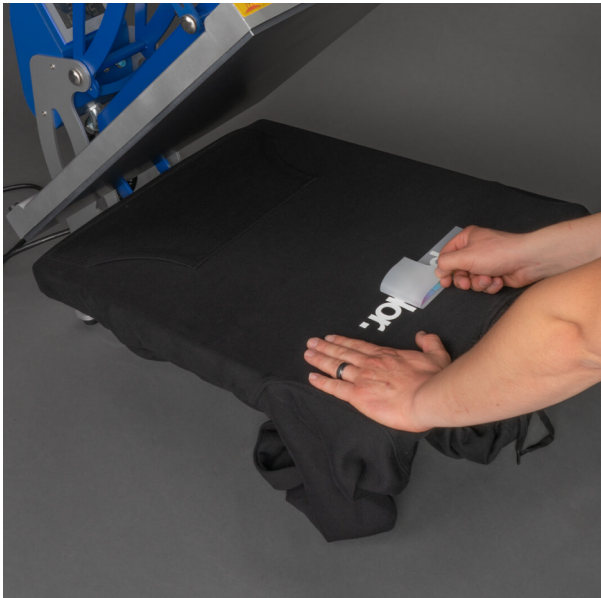
## Place your Supacolor

Position your Supacolor transfer on the garment. Lay the teflon sheet or parchment paper over the Supacolor. Keep print away from pockets and collar.



6

## Press for 12-15 Seconds



7

## Peel Immediately

Hot peel immediately from a corner in one smooth motion. Peel with confidence and without hesitation. Hold down Fleece with your free hand for better control.



8

## Post-Press: 2-4 Seconds

Use a teflon sheet or parchment to seal the edges of the Supacolor.



## SupaBill's SupaTips

- Always test press on a spoiled or old fleece to dial in your press before pressing your production.
- Supacolor always gives you spares so you can dial in your press.
- Supacolor not sticking when you peel? Increase pressure and peel quickly within 2 seconds of lifting press, keep transfer a clear distance from pockets and seams.
- Still won't peel easily? Repress for 4 seconds then try from a different corner.
- These instructions are your default starting point, settings may vary for different garments and presses.