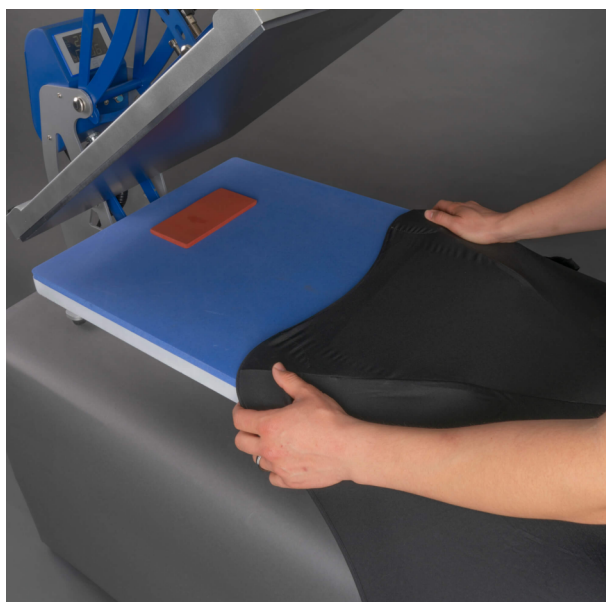




1

Set Temperature and time.

290F (140C) / 6-8 Seconds



2

Load a Test Umbrella.

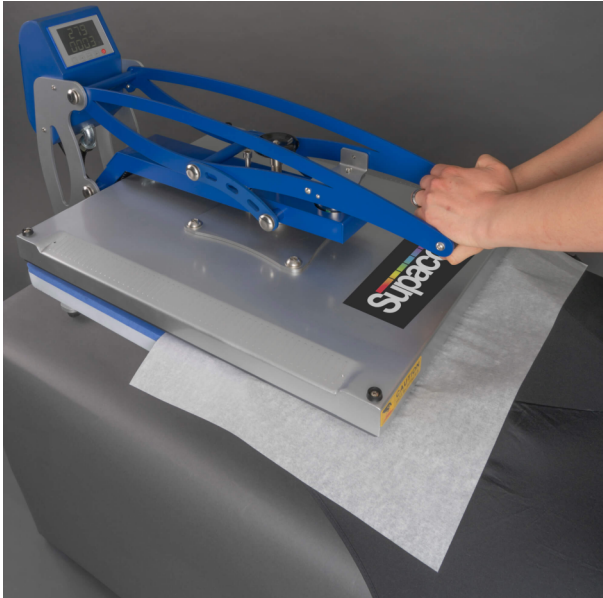
Open umbrella and lay on top of the platen, use smallest platen you have. You cannot press over the ribs of the umbrella.



3

Set Pressure.

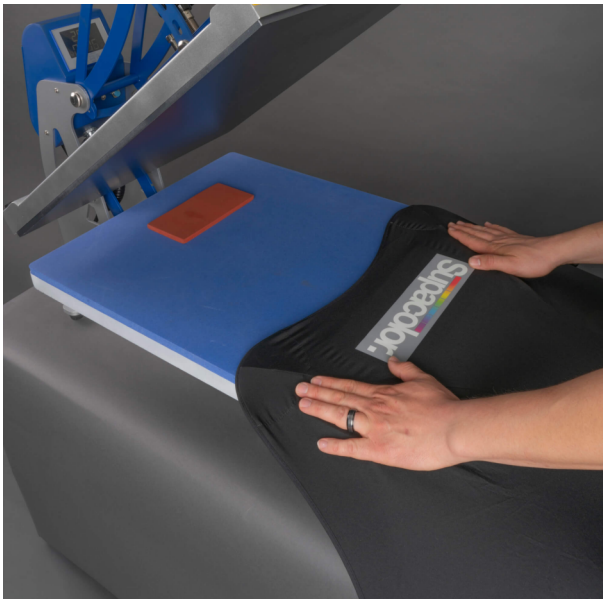
- Manual Press: Tighten dial until the press won't close. Loosen dial progressively until the press closes, use Med to low less pressure for umbrellas.
- Hotrontix and Geo Knight: 6-7
- Pneumatic Press: 30-35 PSI



4

Pre-Press: 4-6 Seconds

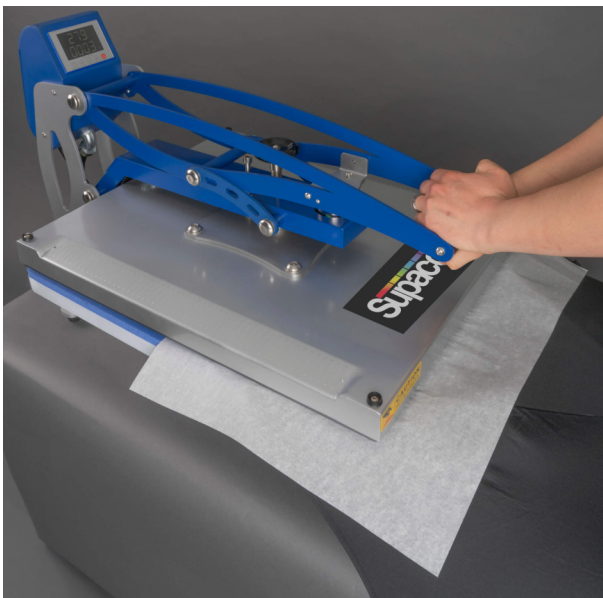
Pre press umbrella for 4-6 seconds to take out initial shrinkage.



5

Place your Supacolor

Position your Supacolor transfer on the umbrella. Lay the teflon sheet or parchment paper over the Supacolor.



6

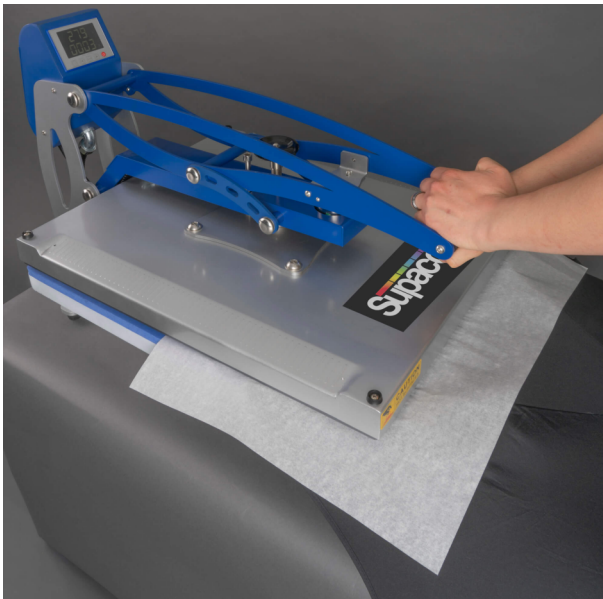
Press for 6-8 Seconds



7

Peel Immediately

Hot peel immediately from a corner in one smooth motion. Peel with confidence and without hesitation. Hold down umbrella with your free hand for better control.



8

Post-Press: 2 Seconds

Use a teflon sheet or parchment to seal the edges of the Supacolor.



SupaBill's SupaTips

- Always test press on a spoiled or old umbrella to dial in your press before pressing your production.
- Supacolor always gives you spares so you can dial in your press.
- Supacolor not sticking when you peel? Increase pressure and peel quickly within 2 seconds of lifting press. keep transfer a clear distance from umbrella ribs.
- Still won't peel easily? Repress for 4 seconds then try from a different corner.
- These instructions are your default starting point, settings may vary for different garments and presses.