



1

## Set Temperature and time.

395°F / 12-15 Seconds



2

## Load a Test Garment.

If possible, slip the platen through the shirt so there is only one layer of fabric on top. This will improve contact and speed things up! Otherwise, lay the tee on top of the platen.



3

## Pressing Pads.

When dealing with garments that have zips, buttons and pockets, we suggest using pressing pads so you can achieve an even pressing surface.



4

### Set Pressure.

Manual Press: Tighten dial until the press won't close.  
Loosen dial progressively until the press closes.

- Hotrontix and Geo Knight: 8-9
- Pneumatic Press: 40-50 PSI



5

### Pre-Press: 5-8 Seconds.

Prepressing releases moisture from the garment ensuring good contact. Repeat this step until there is no steam.



6

### Place your Industrial Wash Transfer.

Position your Industrial Wash transfer on the garment.  
Lay the teflon sheet or parchment paper over the Industrial Wash transfer.





7

**Press for 12-15 Seconds**



8

**Peel Immediately.**

Leave garment in place and hot peel immediately from a corner in one smooth motion. Peel with confidence and without hesitation. Hold down the garment with your free hand for better control.



9

**Post-Press: 2-4 Seconds.**

Use a teflon sheet or parchment to seal the edges of the Industrial Wash transfer.



## SupaBill's SupaTips

- Always Test Press on a spoiled or old garment to dial in your press before pressing your production
- We give you spare transfers to help you dial in your press.
- Industrial Wash Heat Transfer not sticking when you peel? Increase Pressure and peel quickly within 2 seconds of opening the press and peel from a different corner.
- Post press if necessary
- These instructions are your default starting point, settings may vary for different garments and presses