



1

## Set Temperature and time.

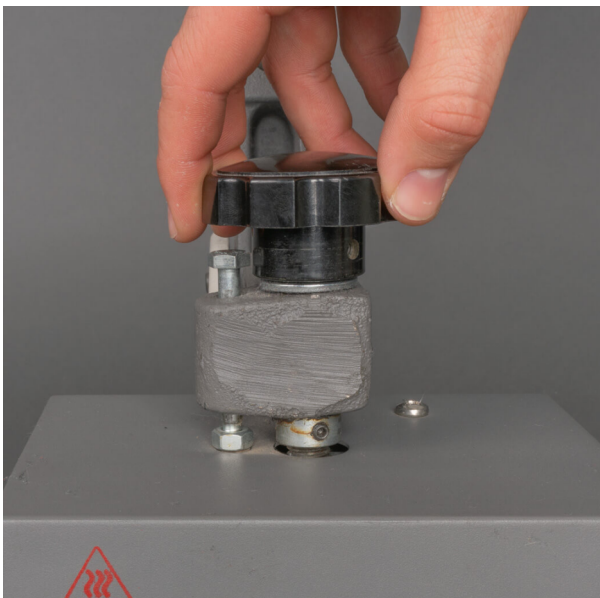
Cotton 320F (160C)  
Polyester 290F (140C)  
8 Seconds



2

## Load a Test Hat.

Fold back headband and spend time to make sure hat fully conforms to the platen - use the smallest platen that works.



3

## Set Pressure.

- Manual Press: Tighten dial until the press won't close. Loosen dial progressively until the press closes. Unless pressure on polyester.
- Hotrontix Hat Press: 8-9



4

### Pre-Press: 3 Seconds

Pre press 3 seconds to flatten out. Check if hat is flat against the platen. If not, creases will show and you will not get a good result. It needs to be flat!



5

### Place your Supacolor

Position your Supacolor transfer on the garment. Lay the teflon sheet or parchment paper over the Supacolor.



6

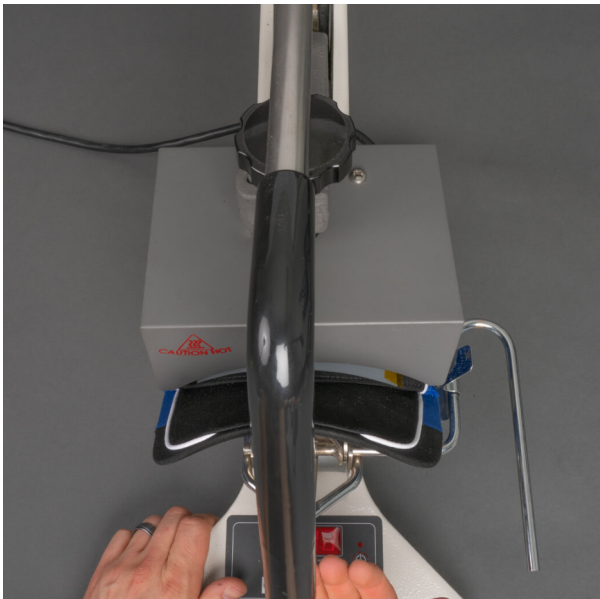
### Press for 8-12 Seconds



7

## Peel Immediately

Hot peel immediately from a corner in one smooth motion. Peel with confidence and without hesitation. Hold down hat with your free hand for better control.



8

## Post-Press: 2 Seconds

Use a teflon sheet or parchment to seal the edges of the Supacolor.



# SupaBill's SupaTips

- Always test press on a spoiled hat to dial in your press before pressing your production.
- Supacolor always gives you spares so you can dial in your press.
- Supacolor not sticking when you peel? Increase pressure and peel quickly within 2 seconds of lifting press.
- Still won't peel easily? Repress for 4 seconds then try from a different corner.
- These instructions are your default starting point, settings may vary for different garments and presses.