



1

Set Temperature and time.

280°F - 295°F / 12-15 Seconds



2

Load a Test Garment.

If possible, slip the platen through the shirt so there is only one layer of fabric on top. This will improve contact and speed things up! Otherwise, lay the tee on top of the platen.



3

Set Pressure.

Manual Press: Tighten dial until the press won't close.
Loosen dial progressively until the press closes.

- Hotrontix and Geo Knight: 8-9
- Pneumatic Press: 40-50 PSI



4

Pre-Press: 5-8 Seconds.

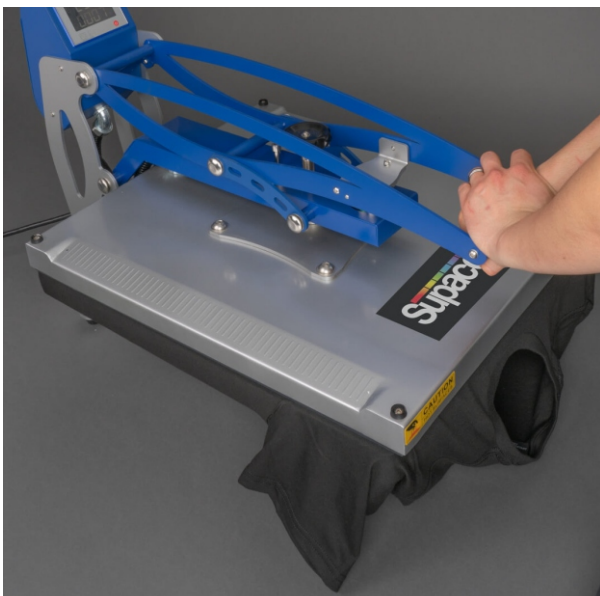
Prepressing releases moisture from the garment ensuring good contact. Repeat this step until there is no steam.



5

Place your SupaDTF Transfer.

Position your SupaDTF transfer on the garment. Lay the teflon sheet or parchment paper over the SupaDTF.



6

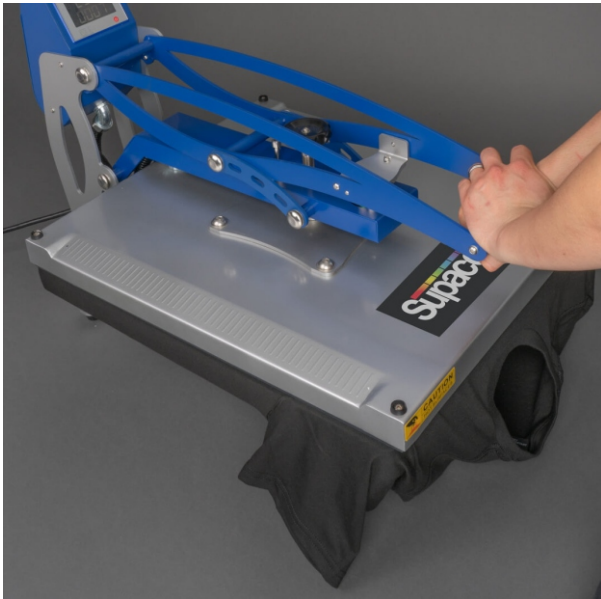
Press for 12-15 Seconds



7

Peel Immediately.

Hot peel immediately from a corner in one smooth motion. Peel with confidence and without hesitation. Hold down tee with your free hand for better control.



8

Post-Press: 2-4 Seconds.

Use a teflon sheet or parchment to seal the edges of the SupaDTF.



SupaBill's SupaTips

- Always Test Press on a spoiled or old garment to dial in your press before pressing your production
- We give you spare transfers to help you dial in your press
- Use a lower temperature for Polyesters and Synthetics
- Use more pressure on open weave garments and less pressure on closed or tight weave garments
- Pre-Press to release any moisture and warm up the printing surface
- Post press if necessary
- These instructions are your default starting point, settings may vary for different garments and presses