



## TITAN 500 Rear Flip Seat Installation Instructions for Will Fit E-Z-GO® TXT® & Freedom TXT®

### INCLUDED:

*\*Cushions not included in Frame Only Kits*



Lean Back Cushion



Seat Bottom Cushion



Seat Back Brackets



Footrest Brackets



Rear Struts



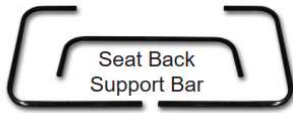
Main Brackets



Bagwell Brackets



Seat Frame



Seat Back Support Bar

Armrests

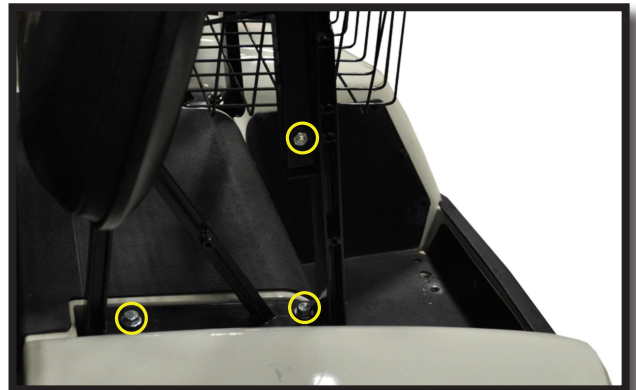


Footrest

### STEP 1

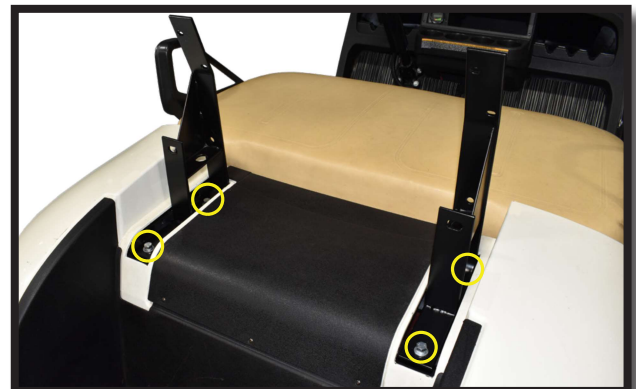
Engage Parking Brake and switch the Key Switch to the OFF position.

Remove canopy, rear struts, front lean back cushion, and basket assembly. Retain canopy and all hardware.



### STEP 2

Install new Main Brackets as shown using hardware retained from STEP 1. Position the brackets with the flat plate on the outside. Tighten hardware.



**NOTE:** If installing on a 2014 or newer cart use 4 pcs. 3/8 x 1.5 Hex Bolt (NOT SUPPLIED).

### STEP 3

Locate the outer holes in the frame under the bagwell. Using a 7/16" bit, drill through hole and into bagwell.



### STEP 4

A) Mount the Bagwell Brackets in the newly drilled holes using the 10x45mm bolts from PACK 2.

B) Attach Footrest to Bagwell Brackets with the 10x25mm bolts from PACK 5.



### STEP 5

Attach rear Seat Frame to the Main Brackets using the 10x25mm bolts from PACK 1.

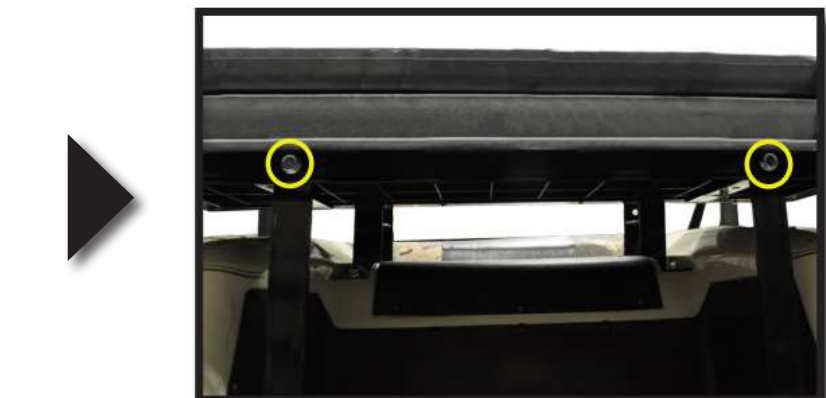
**IMPORTANT:** DO NOT fully tighten hardware until STEP 10 is complete.



### STEP 6

Using hardware PACK 1, mount Bagwell Brackets to frame as shown.

**NOTE:** Make sure the Bagwell Brackets sit on the inside of the bar as shown. Mount the seat frame to the top of the bagwell brackets.

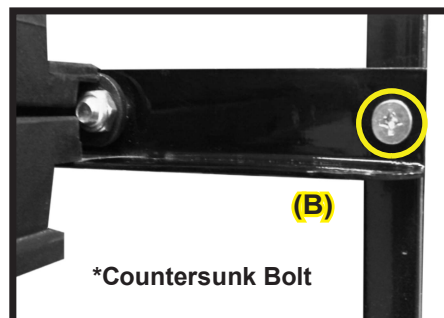
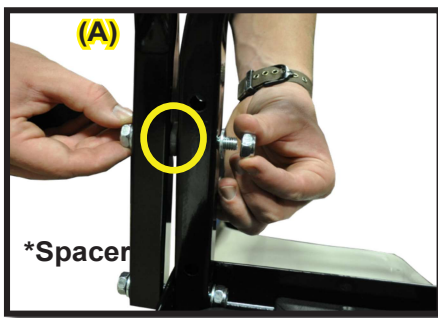


## SEAT 7

Place Seat Back Support Bar in rear of Seat Frame as shown.

A) Using 10x70mm bolts and Rubber Spacers from PACK 2, attach the Arm Rests to the rear of the Seat Frame and Seat Back Support Bar.

B) Attach Arm Rests to the front of the Seat Frame using the 10x45mm Countersunk bolts from PACK 7. Nuts should be on the outside of the frame. Repeat the process on the other side.



## STEP 8

Install the new Rear Struts to the Seat Back Support Bar using 10x70mm bolts from PACK 3.

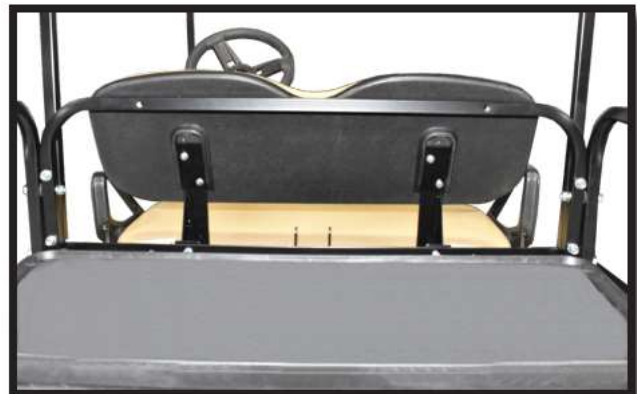
Top of Struts go to the inside of the cart for factory tops.

Attach canopy to struts using hardware retained from STEP 1.



## STEP 9

Attach factory front seat lean back cushion to Main Brackets using factory hardware from STEP 1.



### STEP 10

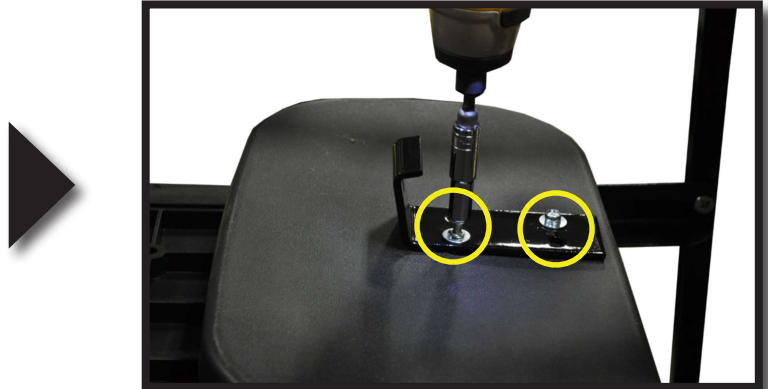
Attach bottom of Arm Rests to Footrest using the Footrest Brackets and 10x70mm bolts from PACK 3.

**NOTE:** You can now fully tighten all seat kit hardware.



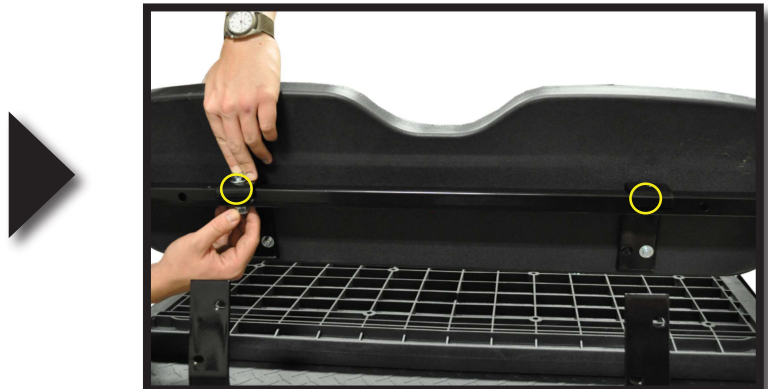
### STEP 11

Using the hardware from PACK 6, install the Seat Back Brackets to the Lean Back Cushion.



### STEP 12

Mount the Lean Back Cushion on to the Seat Back Support Bar using 10x45mm bolts from PACK 2. Once both bolts are in place, tighten hardware.



*\*Front lean back cushion removed for instructional purposes only\**

### STEP 13

Make sure the thickest part of the Seat Bottom is towards the rear. Center Seat Bottom from left to right on flip frame. Insert Nylon Seat Strap between Seat Bottom and Flip Frame at desired location. Press cushion firmly against Seat Frame. Using countersunk bolts from Pack 8, tighten the Seat Bottom to Seat Frame as shown.





# INSTALLATION COMPLETE

## HARDWARE PACK

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### **Pack 1**

4 - 10x25mm Hex Bolt  
8 - 10x20mm Flat Washer  
4 - 10mm Lock Nut

### **Pack 2**

4 - 10x45mm Hex Bolt  
8 - 10x20mm Flat Washer  
4 - 10mm Lock Nut

### **Pack 3**

10 - 10x70mm Hex Bolt  
20 - 10x20mm Flat Washer  
10 - 10mm Lock Nut  
2 - 10x25mm Lock Washer

### **Pack 4**

4 - 10x25mm Hex Bolt  
4 - 10x20mm Flat Washer  
4 - 10mm Rubber Spacer

### **Pack 5**

2 - 10x25mm Hex Bolt  
2 - 10mm Lock Nut  
4 - 10x25mm Flat Washer

### **Pack 6**

4 - 6x25mm Hex Bolt  
4 - 6x18mm Flat Washer  
4 - 6mm Rubber Spacer

### **Pack 7**

2 - 10x45mm Countersunk  
2 - 10x20mm Flat Washer  
2 - 10mm Lock Nut

### **Pack 8**

8 - 8x30mm Countersunk

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