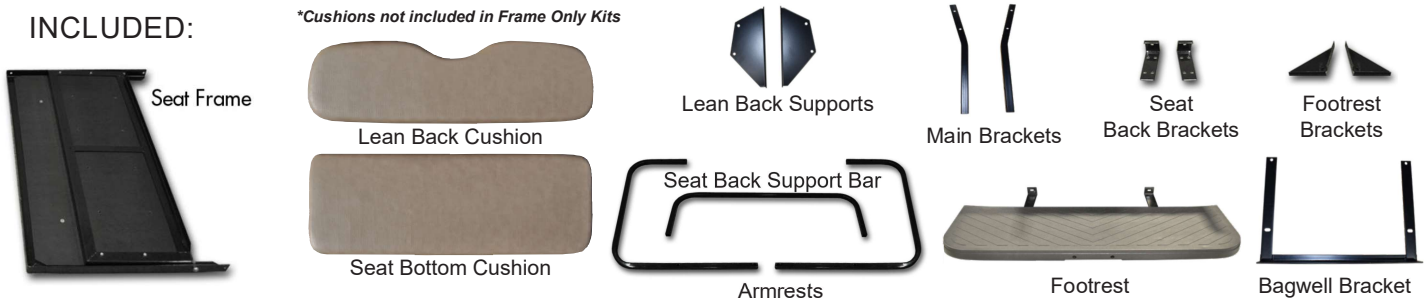




TITAN 500 Rear Flip Seat Installation Instructions for E-Z-GO® RXV®

INCLUDED:



NOTE: This kit is designed to work with old and new model RXV body styles. The following steps are identical for all year models

STEP 1

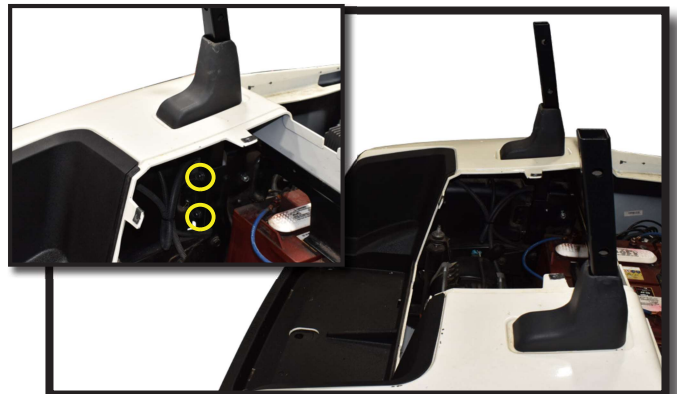
Engage the Parking Brake and turn the key switch to the OFF position.

Remove factory canopy, rear struts, seat back, seat bottom, and motor cover. Retain all for rear installation.



STEP 2

Attach Main Brackets with factory boot cover to frame as shown on both sides using hardware retained from STEP 1.



**Brackets should angle toward rear of cart.*

STEP 3

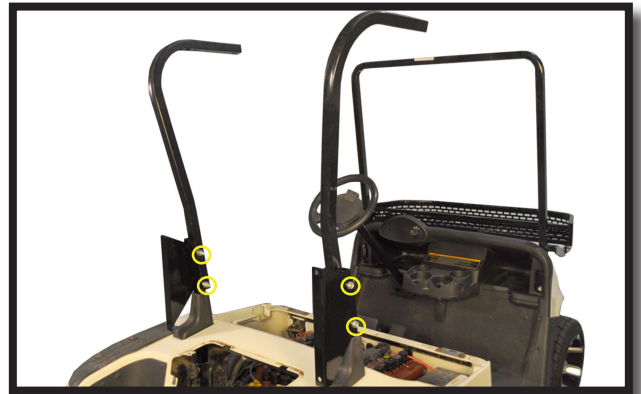
Using the factory strut bolts from STEP 1, attach the Lean Back Supports to the Main Brackets.

DO NOT secure with lock nut until after STEP 4.



STEP 4

Attach factory rear struts to the Main Brackets & Lean Back Supports using retained hardware from STEP 1. Tighten hardware.



STEP 5

Replace front seat bottom and reattach motor cover using hardware retained from STEP 1.



STEP 6

Remove outermost factory bolts in bagwell and attach Bagwell Bracket using same hardware. Be sure the lip of the Bagwell Brackets face toward the inside of the cart as shown. Tighten hardware.



STEP 7

Place Seat Frame on rear of cart and secure to the Bagwell Bracket using the 10x25mm hardware from PACK 1.



STEP 8

Attach Seat Frame to Main Brackets using remaining hardware from PACK 1.

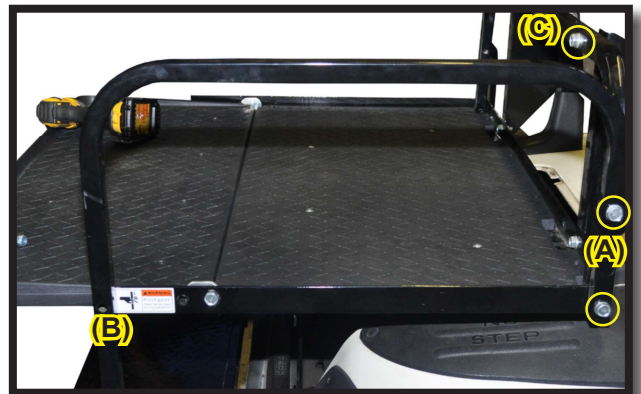


IMPORTANT: DO NOT tighten hardware until STEP 14 is complete.

STEP 9

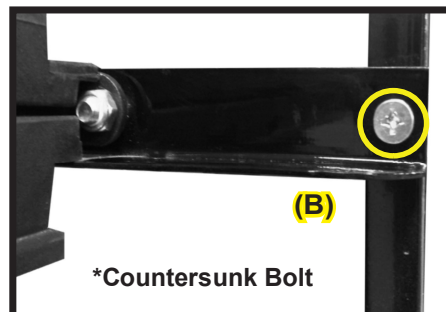
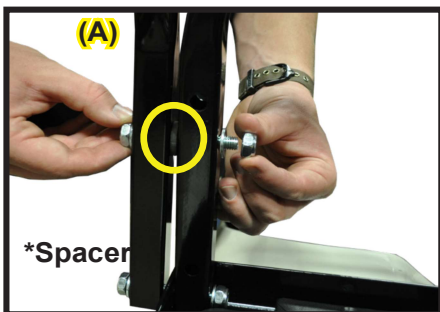
Place Seat Back Support Bar in rear of Seat Frame as shown.

A) Using 10x70mm bolts and Rubber Spacers from PACK 2, attach the Arm Rests to the rear of the Seat Frame and Seat Back Support Bar.



B) Attach Arm Rests to the front of the Seat Frame using the 10x45mm countersunk bolts from PACK 2. Acorn Nuts should be on the outside of the cart as shown below.

C) Secure the Seat Back Support Bar to the Lean Back Brackets using the 10x45mm hardware from PACK 5.

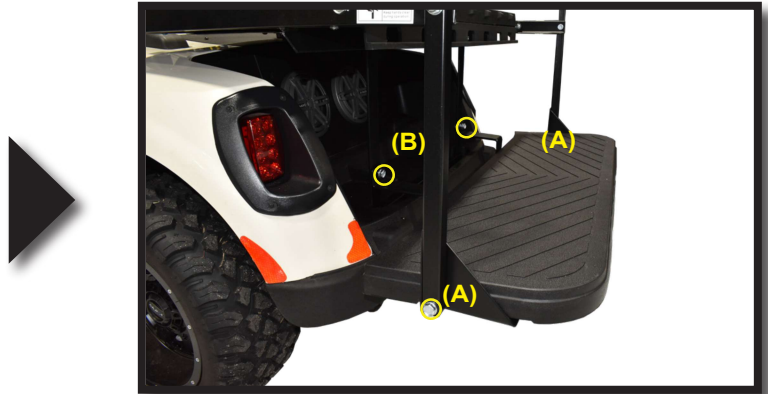


STEP 11

A) Attach Footrest to the Bagwell Bracket using the 10x25mm bolts from PACK 3.

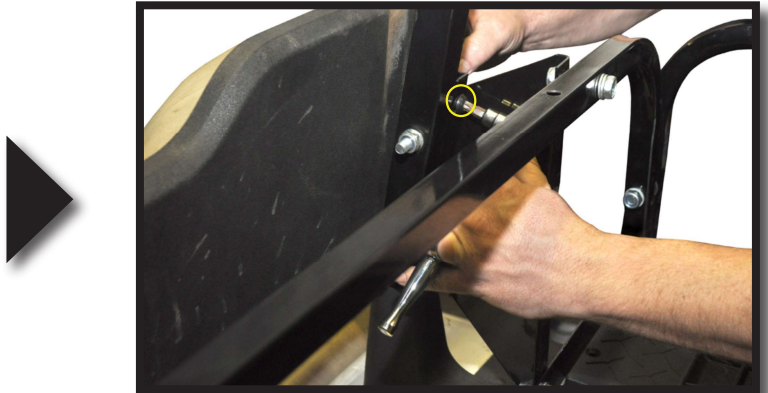
B) Attach Footrest to the Arm Rests and Footrest Brackets using the 10x70mm bolts from PACK 3.

NOTE: You can now fully tighten all seat kit hardware.



STEP 12

Attach Front Seat Back to Main Brackets using retained hardware from STEP 1.



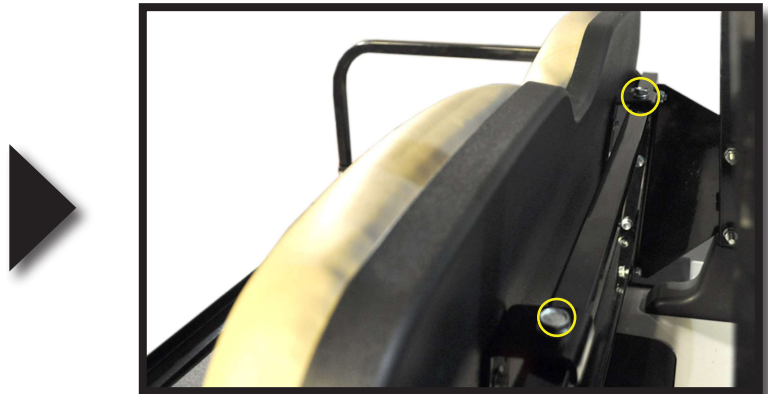
STEP 13

Attach Seat Back Brackets to rear Seat Lean Back Cushion using 6mm bolts, lock washers & flat washers from PACK 4.



STEP 14

Attach Rear Lean Back Cushion to Seat Back Support Bar using hardware from PACK 5 and tighten hardware.



STEP 15

Make sure the thickest part of the Seat Bottom is towards the rear. Center Seat Bottom from left to right on flip frame. Insert Nylon Seat Strap between Seat Bottom and Flip Frame at desired location. Press cushion firmly against Seat Frame. Using countersunk bolts from Pack 6, tighten the Seat Bottom to Seat Frame as shown.



INSTALLATION COMPLETE

HARDWARE PACK

PACK 1

4 - 10x25mm Hex Bolt
8 - 10x20mm Flat Washer
4 - 10mm Lock Nut

PACK 2

4 - 10x70mm Hex Bolt
2 - 10x45mm Countersunk
12 - 10x20mm Flat Washer
6 - 10mm Lock Nut
2 - Rubber Spacer

PACK 3

2 - 10x70mm Hex Bolt
2 - 10x25mm Hex Bolt
8 - 10x20mm Flat Washer
8 - 10mm Lock Nut

PACK 4

4 - 6x25mm Hex Bolt
4 - 6x18mm Flat Washer
4 - 6mm Lock Washer

PACK 5

4 - 10x45mm Hex Bolt
8 - 10x20mm Flat Washer
4 - 10mm Lock Nut

PACK 6

8 - 8x30mm Countersunk

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