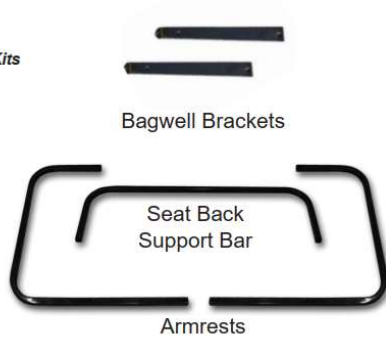




## TITAN 500 Rear Flip Seat Installation Instructions for Club Car® Precedent®, Tempo®, & Onward®

### INCLUDED:

*\*Cushions not included in Frame Only Kits*



### STEP 1

Engage Parking Brake and switch the key to the OFF position.

Remove and retain front seat hardware located behind the seat. Remove front seat cushion and retain.



### STEP 2

Remove canopy at front and rear struts as shown, and retain canopy and hardware.



### STEP 3

Remove lower rear strut hardware located inside of the sweater basket. Remove factory struts and discard all pieces.

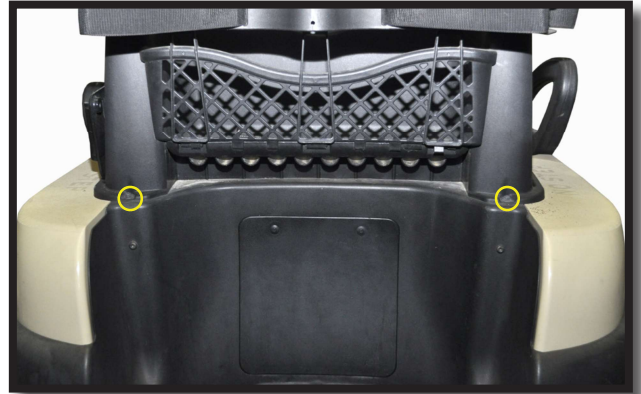
**NOTE:** Any cooler/sand bottles will need to be removed as well to free rear struts.



### STEP 4

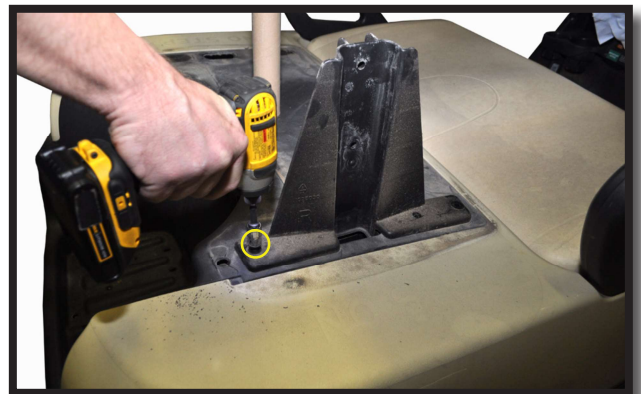
Remove sweater basket bolts on front and rear of basket.

Retain hardware for use later, discard basket it will not be reused.



### STEP 5

Remove bolts from basket mounting brackets and discard the bolts and brackets.



### STEP 6

Attach Bagwell Brackets to the bagwell using the hardware and spacers from Pack 1. Secure hardware but do not fully tighten until STEP 16.

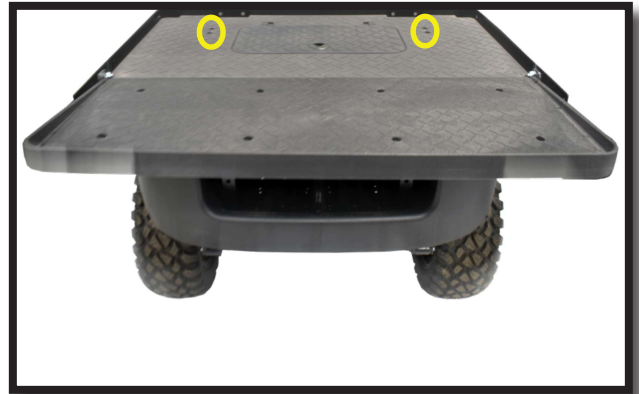
**NOTE:** 2015 - Up models use the 10x80mm bolts and fender washers. - **Supplied Separately**



Spacer Orientation

### STEP 7

Attach **Seat Frame** to the two rear holes from the basket bracket mounts using hardware retained from STEP 4 & 5.



### STEP 8

**IMPORTANT:** Do not fully tighten any hardware until Step 16 is complete.

Attach **Seat Frame** to top of **Bagwell Brackets** in the outer holes of cross member using 10x25mm bolts from Pack 4.



### STEP 9

Attach **Footrest** to **Bagwell Brackets** using 10x25mm bolts from Pack 4.



### STEP 10

Place **Seat Back Support Bar** in rear of **Seat Frame** as shown.

Attach **Arm Rests** to the front of **Seat Frame** using the 10x45mm countersunk bolts from Pack 5. Repeat process on the other side.

Using 10x70mm bolts and washers from Pack 3. Attach the **Arm Rests** to the rear of the **Seat Frame** and **Seat Back Support Bar**.



### STEP 11

Attach bottom of **Arm Rests** to **Footrest** using the **Footrest Brackets** and 10x70mm bolts from Pack 7.

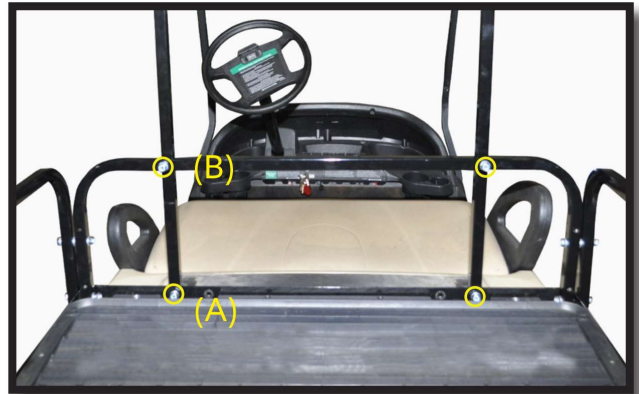


### STEP 12

A) Attach **Rear Struts** to the **Seat Frame** using 10x45mm bolts from Pack 3.

B) Attach **Rear Struts** to **Seat Back Support Bar** using 10x70mm bolts from Pack 7.

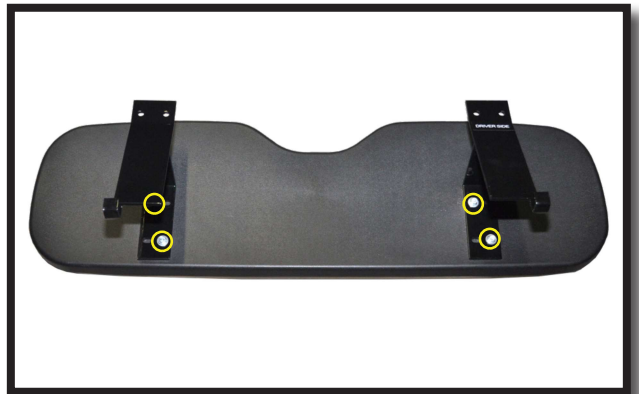
**NOTE:** Top of Rear Struts angle to the rear of the cart. Bottom of struts will recess into the underbody opening.



### STEP 13

Using the hardware from Pack 2, attach the **Seat Back Brackets** to the **Rear Lean Back Cushions** as shown.

\*Driver's side bracket is labelled.



### STEP 14

Attach **Lean Back Cushion** with brackets to the **Seat Back Support Bar** using the 10x45mm bolts from Pack 3.





### **STEP 15**

Using hardware retained from Step 1, mount **Front Seat Cushion** to **Rear Seat Back Brackets**. Tighten hardware.



### **STEP 16**

Using retained hardware from Step 2, attach canopy to new **Rear Struts** and **Front Struts**.

*You can now tighten ALL seat kit hardware.*



### **STEP 17**

Make sure the thickest part of the **Seat Bottom** is towards the rear. Center **Seat Bottom** from left to right on flip frame. Insert Nylon Seat Strap between **Seat Bottom** and **Flip Frame** at desired location. Press cushion firmly against **Seat Frame**. Using countersunk bolts from Pack 6, tighten the **Seat Bottom** to **Seat Frame** as shown.



# INSTALLATION COMPLETE

# HARDWARE PACK

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## **Pack 1**

2 - Spacers  
2 - 10x45mm Hex Nut  
4 - 10x20mm Flat Washer  
2 - 10mm Lock Nut

## **Pack 2**

4 - 6x25mm Hex Bolt  
4 - 6x18mm Flat Washer  
4 - 6mm Lock Washer

## **Pack 3**

4 - 10x45mm Hex Bolt  
8 - 10x20mm Flat Washer  
4 - 10mm Lock Nut

## **Pack 4**

4 - 10x25mm Hex Bolt  
8 - 10x20mm Flat Washer  
4 - 10mm Lock Nut

## **Pack 5**

2 - 10x45mm Countersunk  
2 - 10x20mm Flat Washer  
2 - 10mm Lock Nut

## **Pack 6**

8 - 8x30mm Countersunk

## **Pack 7**

8 - 10x70mm Hex Bolt  
22 - 10x20mm Flat Washer  
8 - 10mm Lock Nut