

SIDE STEP BRACKETS CLUB CAR® PRECEDENT®

INSTALLATION INSTRUCTIONS

INCLUDED: U-Bolts

Mounting Brackets
Hardware Pack
Side Steps

TOOLS NEEDED:

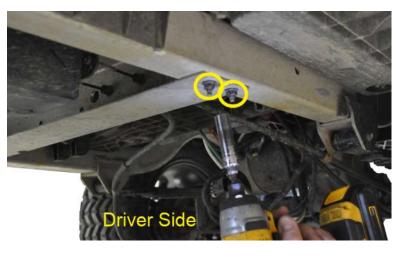
Cordless Drill 17mm Socket 17mm Wrench 13mm Socket





NOTE:

Professional installation is recommended. If you choose not to have this product installed by a professional, we highly recommend that you exercise caution, care and patience when installing this product as it involves drilling holes into your cart's body.



STEP 1

Remove and retain factory nuts under frame using 13mm socket.



Driver Side

STEP 2

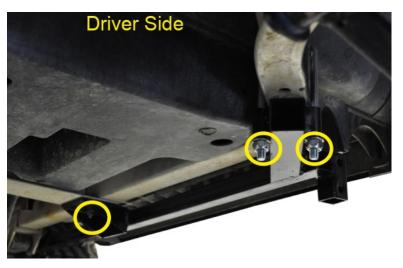
Install mounting bracket to frame with angled section towards the front. Hand tighten retained hardware.

DO NOT tighten completely until end of the installation. The U-Bolt still needs to be inserted at front of bracket.



STEP 3

Place U-Bolt over front frame and into bracket as shown. Hand tighten nuts and washers.



STEP 4

Now that all mounting hardware is in place, tighten all hardware. Be sure that U-Bolt is tightened evenly as shown.



STEP 5

Attach side step to mounting bracket using 10mm x 55mm bolts. **DO NOT** tighten until all 4 bolts are in place.

REPEAT STEPS 1-5 ON PASSENGER SIDE

INSTALLATION COMPLETE

Club Car ®, Club Car ® Precedent ®, and Club Car ® DS ® are registered trademarks of Ingersoll Rand, Inc. ("Ingersoll Rand").

Reference to Club Car ®, Club Car ® Precedent ®, or Club Car ® DS ® or any of Ingersoll Rand's trademarks, word marks, or products is only for purposes of identifying golf carts with which this product is compatible. These products are aftermarket parts and are not original equipment parts. EXCALIBUR is not connected to, affiliated with, sponsored by, or endorsed by Ingersoll Rand or any of its subsidiary companies.

HARDWARE PACK

PACK 1

- 2 Square U-Bolts 10mm x 50mm x 135mm
- 8 10mm x 55mm Hex head bolts
- 20 10mm flat washers
- 12 10mm lock nuts

