



# SIDE STEP BRACKETS

## Yamaha® Drive 2®

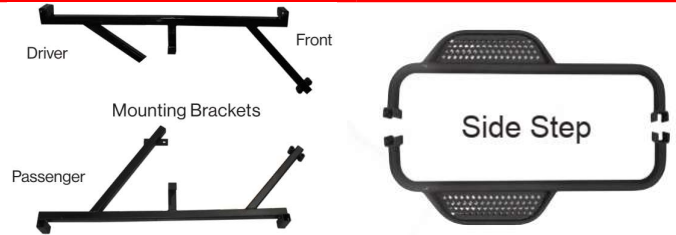
### INSTALLATION INSTRUCTIONS

#### INCLUDED:

U-Bolts  
Mounting Brackets  
Hardware Pack  
Side Steps

#### HARDWARE PACK:

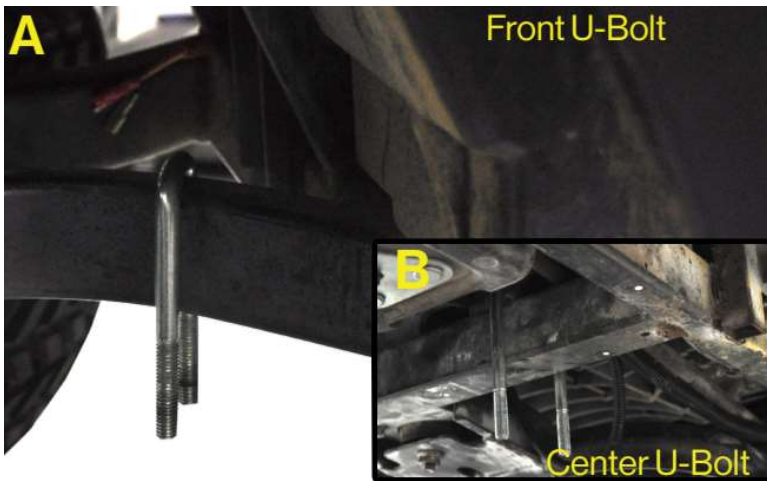
2-Square U-Bolts 10mm x 40mm x 104mm  
1-Square U-Bolts 10mm x 68mm x 110mm  
1-Square U-Bolts 10mm x 58mm x 110mm  
8-10mm x 55mm Hex Bolts  
24-10mm Flat Washers  
16-10mm Lock Nuts



## NOTE:

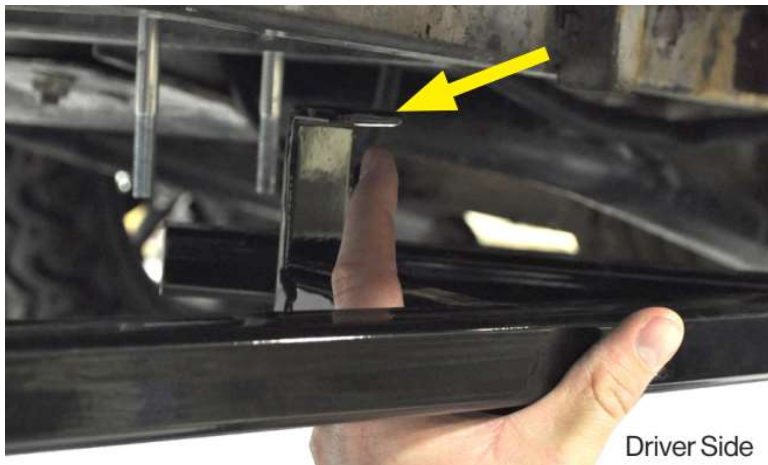
Professional installation is recommended. If you choose not to have this product installed by a professional, we highly recommend that you exercise caution, care and patience when installing this product as it involves drilling holes into your cart's body.

**NOTE:** This kit will require the QuietTech® EFI motor cover to be discarded to complete install.



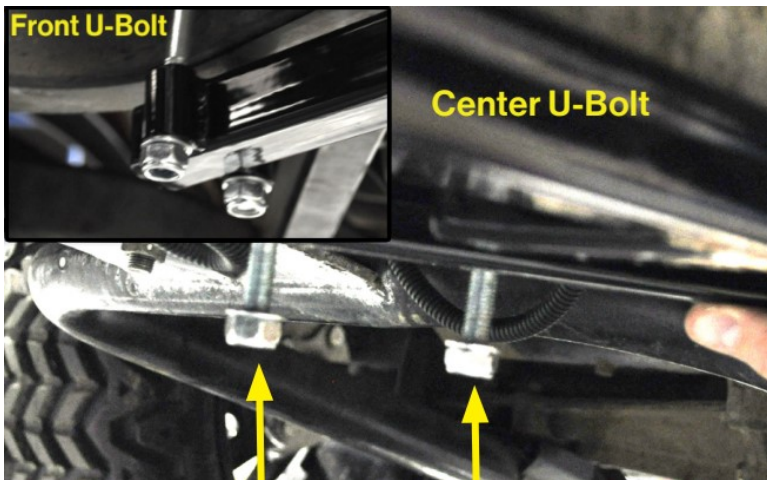
## STEP 1

- (A) Place smaller U-Bolt (M10x40mm) over front of frame as shown.
- (B) Place larger U-Bolt over centre frame cross member located directly under the front of the battery well.



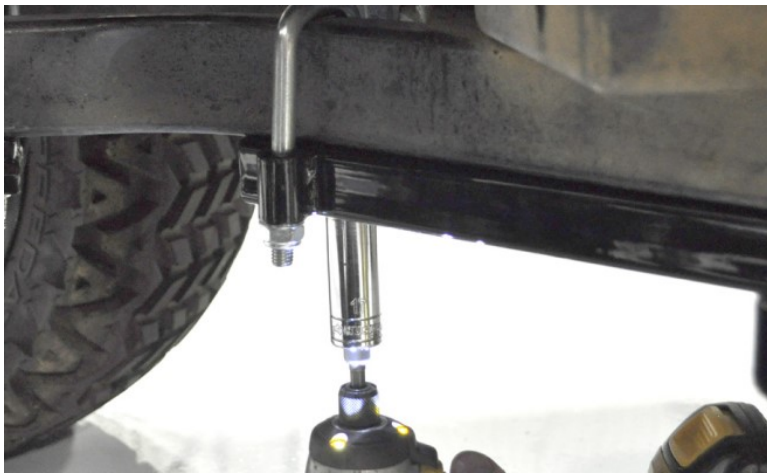
## STEP 2

Place bracket under frame with the tab in picture hooked to top of frame directly behind pedal box.



### STEP 3

Guide U-Bolts through bracket and hand tighten supplied hardware.



### STEP 4

Using a 17mm socket, tighten U-Bolt hardware on front and centre locations. Be sure hardware is tightened evenly.



### STEP 5

Using the 10mm x 55mm hardware, attach the step to the bracket with 17mm socket and wrench. Once all 4 bolts are in place, tighten all.

*\*Repeat steps 1-5 on the other side\**

# INSTALLATION COMPLETE

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