## 'BEAVER' CANADIAN CANOE - MATERIALS LIST

## NOTES

Stems, gunwales etc. may be of one of the more substantial softwoods: Port Orford cedar (Lawson cypress), fine clear Douglas fir etc. Or a medium-weight hardwood: ash, elm, mahogany.
Planking strips may be square-edge or concave/convex edged, about $3 / 4^{\prime \prime}$ wide strips. Normally $1 / 4$ " or 6 mm ; WR cedar could be $7 \mathrm{~mm}(9 / 32 ")$ which will finish about $1 / 4$ " after fairing. Starting with 6 mm stock should leave adequate finished thickness if using spruce, yellow cedar, etc.
Strips for laminating stems are best clean sawn - need not be planed.

| BUILDING FORM | 1" x 4" apr. | $30^{\prime}$ | $25 \times 100 \mathrm{~mm}$ | 9.3 m |
| :---: | :---: | :---: | :---: | :---: |
|  | $1{ }^{\prime \prime} \times 10$ apr. | $14^{\prime}$ | $25 \times 250 \mathrm{~mm}$ | 4.3 m |
|  | OR plywood $3 / 4^{\prime \prime} \times 8$ ' x $4^{\prime}$ |  | $20 \times 1220 \times 2440$ |  |
| MOULDS | 1/2" plywood | 2 sheets | $12 \mathrm{~mm} \mathrm{x} 1220 \times 2440$ |  |
|  | 1-1/4" square | $20^{\prime}$ | $30 \times 30 \mathrm{~mm}$ | 7 m |
| STEMS | 1/8" x 3/4" | $120{ }^{\prime}$ | $3 \times 20 \mathrm{~mm}$ | 36 m |
| PLANKING | /4" x 3/4" | $1250{ }^{\prime}$ | $6 \times 20 \mathrm{~mm}$ | 380 m |
| KEEL | 1/2" x 5/8" | $16^{\prime}$ | $12 \times 15 \mathrm{~mm}$ | 5 m |
| INWALES | $3 / 4 "$ x 15/16" | $36^{\prime}$ | $20 \times 24 \mathrm{~mm}$ | 11 m |
| GUNWALE RUB, STRAKE | $3 / 4 \times 3 / 4 "$ | $36^{\prime}$ | $20 \times 20 \mathrm{~mm}$ | 11 m |
| BREASTHOOKS | $1-1 / 8^{\prime \prime} \times 4-1 / 4^{\prime \prime}$ | $2^{\prime}$ | $28 \times 110 \mathrm{~mm}$ | 0.6 m |
| SEATS | $1 " \mathrm{x} \mathrm{1-1/4"}$ | 8' | $25 \times 32 \mathrm{~mm}$ | 2.5 m |
|  | 1/2" dowel | $12^{\prime}$ | 12 mm dowel | 4 m |
| THWART | 7/8" x 2-1/2" | $3^{\prime}$ | $28 \times 65 \mathrm{~mm}$ | 1 m |
| FLOTATION (optional) | 1/4" plywood | 2 sq ft | 6 mm ply | 0.25 |
| PADDLES | $1-1 / 2^{\prime \prime} \times 6{ }^{\prime \prime}$ | $8^{\prime}$ | $40 \times 150 \mathrm{~mm}$ | 2.5 m |

Epoxy: $10 \mathrm{lbs} / 5 \mathrm{~kg}$. Measuring pumps. Rollers, brushes, solvent.
Staples - 500 9/16" 14 mm
500 1/4" 6 mm
Glass cloth $-180 \mathrm{sq} \mathrm{ft} / 17 \mathrm{sq} \mathrm{m}$ of $6 \mathrm{oz} / \mathrm{gm}$.
Seats - Acrylic cloth: ref. Sheet 2. $4^{\prime}$ of $3 / 16^{\prime \prime}$ threaded brass rod/ $1.2 \times 5 \mathrm{~mm}$. (or bolts). 12 nuts and washers.
'Canoecraft' by Ted Moores is excellent on construction method and options.

