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APPLICANT: MATCERAMICA-FABRICO DE LOUÇA , S.A. DATE OF EMISSION: 17/06/2022

APARTADO 150

OUTEIRO DO SEIXO - VALE DE OURÉM

For the attention of ANA MARQUES

SAMPLE DESCRIPTION: PEDIDO 701 PO 220520

1 - THE TALL BUD VASE DESERT TAUPE G644= VASO GRANDE (RELEVO

RISCAS) COLUMBIA BEGE SEMI-MATE G0644

REF.: VAT-DT-G8400G0644

GRES

DATE OF RECEPTION: 14/06/2022

TEST PERFORMED BETWEEN DATES: 14/06/2022 and 17/06/2022

WORK DAYS: 3

REQUEST: Tests performed in accordance with APPLICANT TEST REQUEST

specification

NOTES: FABLE HOME GOODS

Samples

	Test	1
*	Dishwasher Safe	М
	Extractable lead & cadmium	М
*	Impact testing of hollowware - rim	М
	Thermal Shock	М

M = Meet buyer's requirement; NM = does not meet buyer's requirement; NR = Not requested; NA = Not applicable; NC = No comment; SC = Still continues

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Hardlines and Chemistry Laboratory Manager

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Test Method Results Requirements

* Dishwasher Safe

ITS-M0001

Sample: Test conditions

Detergent: 109 Rinse aid: 51 Washing cycles: 10 Mass of detergent: 25 g

Washing cycle characteristics: 1

 $N^{\underline{o}}$ of tested specimens: 3

No apparent changes

Shall exhibit no discoloration, rusting, or surface degradation.

Extractable lead & cadmium

SOP 201: 2017-09-28 (Method equivalent to ASTM C738: 94 (2016))

		Sample:	1	FDA	
Specimen	Cadmium(Cd) (mg/L)	Lead(Pb) (mg/L)		Limits (mg/L) Pb Flatware	3.0
1	<0,04	<0,1		Small Holloware	2.0
2	<0,04	<0,1		Large Holloware	1.0
3	<0,04	<0,1		Cups & Mugs Pitchers	0.5 0.5
4	<0,04	<0,1			
5	<0,04	<0,1		Cd Flatware	0.5
6	<0,04	<0,1		Small Holloware Large Holloware Cups & Mugs Pitchers	0.5 0.25 0.5 0.25
Sample Ca	pacity: 400 m	ıL			

Sample Category: Small Holloware

Quantification limit:Pb:0,1mg/L;Cd:0,04 mg/L

< = Less than

Limits (mg/L) Pb 0.226 Flatware Small Holloware 0.1 Large Holloware 0.1 Cups & Mugs 0.1 Pitchers 0.1

Proposition 65

FDA





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Sample: 1

Flatware 1.8532 Small Holloware 0.1886 Large Holloware 0.0492

Uncertainty: Cadmium(Cd) ±15% of value; Lead(Pb) ±25% of value

Cups & Mugs 0.0492

0.0492

* Impact testing of hollowware - rim

BS EN 12980:2000

Sample: 1

Test conditions:

The impact energy to produce failure on ceramic ware and glass ware shall not be less than 0.05 J (0.04 ft-lbf) when the flatware and hollowware (consisting of cups, mugs, ovenware or vases) are impact tested at the rim.

Nº of tested articles: 10

Testing plan: b

IMPACT RESISTANCE ON RIM

	Energy (J)	Height (m)	Angular (º)	Energy (ft,lbf)	Length of pendulum (m)	Pendulum (Kg)
	(3)	(111)	(-)	(10,001)	(111)	(Ng)
1	0,086	0,088	45	0,064		
2	0,086	0,088	45	0,064		
3	0,069	0,070	40	0,051		
4	0,086	0,088	45	0,064		
5	0,069	0,070	40	0,051	0,300	0,100
6	0,105	0,107	50	0,078		
7	0,105	0,107	50	0,078		
8	0,105	0,107	50	0,078		
9	0,086	0,088	45	0,064		
10	0,105	0,107	50	0,078		

Average 0,090 0,092





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Sample: 1

The impact energy to produce failure on ceramic ware and glass ware shall not be less than 0.05 J (0.04 ft-lbf) when the flatware and hollowware (consisting of cups, mugs, ovenware or vases) are impact tested at the rim.

Thermal Shock

BS EN 1183: 1997 - METHOD B

Sample:

Time of thermal equilibrium: 60 min

Nr. of samples tested: 10

For ceramic ware and glass ware: - Oven ware: Temperature difference shall not be less than 302 $^{\circ}$ F (150 $^{\circ}$ C); - Not Oven ware: Temperature

Not Oven ware: Temperature difference shall not less than 194 $^{\circ}$ F (90 $^{\circ}$ C).

T1(ºC)	T2(ºC)	T1-T2(ºC)	Nº of	failures	Cumulative	
				at T1	failures (%)	
120	20	100		0	0	
140	20	120		0	0	
160	20	140		0	0	
180	20	160		0	0	
200	20	180		6	60	

Thermal Shock endurance

 $\Delta t50$ (temperature difference at which 50% of the samples have failed) $\,\,^{2}\text{C}$

6

60

S (Standard Deviation) = 0

Conclusion: Based on the testes concluded the article should resist thermal





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Sample: 1

shock until a temperature of 180 $^{\circ}\text{C}.$

For ceramic ware and glass ware:
- Oven ware: Temperature
difference shall not be less than
302 °F (150 °C);
- Not Oven ware: Temperature
difference shall not less than 194

°F (90°C).





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