

TEST REPORT NUMBER: PRTH00098493 Page 1 of 7

APPLICANT: MATCERAMICA-FABRICO DE LOUÇA , S.A. DATE OF EMISSION: 17/06/2022

APARTADO 150

OUTEIRO DO SEIXO - VALE DE OURÉM

For the attention of ANA MARQUES

SAMPLE DESCRIPTION: PEDIDO 701

P0 220520

1 - CARAFE DESERT TAUPE G644= GARRAFA (CARIMBO) MATÉRIA BEGE SEMI-

MATE G0644

REF.: CAR-DT-G8369G0644

GRES

DATE OF RECEPTION: 14/06/2022

TEST PERFORMED BETWEEN DATES: 14/06/2022 and 17/06/2022

WORK DAYS: 3

REQUEST: Tests performed in accordance with APPLICANT TEST REQUEST

specification

NOTES: FABLE HOME GOODS

Microwave Safe: Not applicable. The sample is oversized for microwave

Samples

Test	1
* Dishwasher Safe	М
Extractable lead & cadmium	М
* Freezer Safe	М
* Impact testing of hollowware - rim	М
* Microwave Safe	NA
Thermal Shock	М

M = Meet buyer's requirement; NR = Mot requested; NA = Mot applicable; NC = Mot comment; SC = Still continues

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TEST REPORT NUMBER: PRTH00098493 Page 2 of 7

Hardlines and Chemistry Laboratory Manager

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TEST REPORT NUMBER: PRTH00098493 Page 3 of 7

Test Method Results Requirements

* Dishwasher Safe

ITS-M0001

Sample: Test conditions

Detergent: 109 Rinse aid: 51 Washing cycles: 10 Mass of detergent: 25 g

Washing cycle characteristics: 1

 $N^{\underline{o}}$ of tested specimens: 3

No apparent changes

Shall exhibit no discoloration, rusting, or surface degradation.

FDA

Pb

Flatware

Pitchers

Cups & Mugs

Small Holloware 0.1 Large Holloware 0.1

0.226

0.1

0.1

Extractable lead & cadmium

SOP 201: 2017-09-28 (Method equivalent to ASTM C738: 94 (2016))

		Sample:	1	FDA	
Specimen	<pre>Cadmium(Cd) (mg/L)</pre>	Lead(Pb) (mg/L)		Limits (mg/L) Pb	2.0
1	<0,04	<0,1		Flatware Small Holloware	3.0 2.0
2	<0,04	<0,1		Large Holloware Cups & Mugs	1.0 0.5
3	<0,04	<0,1		Pitchers	0.5
4	<0,04	<0,1			
5	<0,04	<0,1		Cd Flatware	0.5
6	<0,04	<0,1		Small Holloware Large Holloware Cups & Mugs Pitchers	0.5 0.25 0.5 0.25
Sample Ca	pacity: 850 m	nL			
Sample Ca	tegory: Pitch	ners		Proposition 65	
				Limits (mg/L)	



< = Less than

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Quantification limit:Pb:0,1mg/L;Cd:0,04 mg/L



TEST REPORT NUMBER: PRTH00098493 Page 4 of 7

Sample: 1 Cd

Flatware 1.8532 Small Holloware 0.1886 Large Holloware 0.0492 Cups & Mugs 0.0492

0.0492

Pitchers

Uncertainty: Cadmium(Cd) ±15% of value; Lead(Pb) ±25% of value

* Freezer Safe

ITS-M0004

Sample: 1

Freezer Safe Test conditions

Freezer temperature: $-18,5^{\circ}C$ Freezer time contact: 24 h Room temperature: $20,2^{\circ}C$ N° of tested specimens:1

No apparent changes

Shall exhibit no damage and noticeable change.

* Impact testing of hollowware - rim

BS EN 12980:2000

Sample: 1

Test conditions:

 $N^{\underline{o}}$ of tested articles: 10

Testing plan: b

IMPACT RESISTANCE ON RIM

The impact energy to produce failure on ceramic ware and glass ware shall not be less than 0.05 J (0.04 ft-lbf) when the flatware and hollowware (consisting of cups, mugs, ovenware or vases) are impact tested at the rim.





TEST REPORT NUMBER: PRTH00098493 Page 5 of 7

			Sa	mple:	1	
	Energy (J)	Height /	Angular (º)	Energy (ft,lbf)	Length of pendulum (m)	Pendulum (Kg)
1 2 3 4 5 6 7 8	0,086 0,018 0,053 0,053 0,086 0,053 0,086 0,069 0,028	0,088 0,018 0,054 0,054 0,088 0,054 0,088 0,070 0,028	45 20 35 35 45 35 45 45 40 25	0,064 0,013 0,039 0,039 0,064 0,039 0,064 0,051 0,020	0,300	0,100
10	0,028	0,040	30	0,029		

The impact energy to produce failure on ceramic ware and glass ware shall not be less than 0.05 J (0.04 ftlbf) when the flatware and hollowware (consisting of cups, mugs, ovenware or vases) are impact tested at the rim.

Thermal Shock

Average 0,057 0,058

BS EN 1183: 1997 - METHOD B

Time of thermal equilibrium: 60 min

Nr. of samples tested: 10

Sample: 1

 $T1(^{\circ}C)$ $T2(^{\circ}C)$ $T1-T2(^{\circ}C)$ N° of failures Cumulative at T1 failures (%)

120 20 100 For ceramic ware and glass ware: Oven ware: Temperature difference shall not be less than 302 ${}^{\circ}\text{F}$ (150 ${}^{\circ}\text{C}$);

Not Oven ware: Temperature difference shall not less than 194 ºF (90ºC).



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TEST REPORT NUMBER: PRTH00098493 Page 6 of 7

1	Sample:			
0	0	120	20	140
0	Θ	140	20	160
60	6	160	20	180
60	6			

For ceramic ware and glass ware: - Oven ware: Temperature difference shall not be less than 302 $^{\circ}$ F (150 $^{\circ}$ C); - Not Oven ware: Temperature difference shall not less than 194

ºF (90°C).

Thermal Shock endurance

 Δt50 (temperature difference at which 50% of the samples have failed) $\,$ 160 $^{\circ}\text{C}$

S (Standard Deviation) = 0

Conclusion: Based on the testes concluded the article should resist thermal shock until a temperature of 160 $\,^{\circ}\text{C}\,.$





TEST REPORT NUMBER: PRTH00098493 Page 7 of 7



