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06/04/2022 MATCERAMICA-FABRICO DE LOUÇA , S.A. APPLITCANT: DATE OF EMISSION:

APARTADO 150

OUTEIRO DO SEIXO - VALE DE OURÉM

For the attention of ANA MARQUES

SAMPLE DESCRIPTION: PEDIDO 652

1 - THE LARGE CANDLE HOLDERS SEMI MATTE SPECKLED WHITE G531=SUPORTE

VELA 12 (CARIMBO) MATÉRIA SEMI.MATE C/ PINTAS G0531

REF.: CHL-SM-G8444G0531

GRES

DATE OF RECEPTION: 05/04/2022

TEST PERFORMED BETWEEN DATES: 05/04/2022 and 06/04/2022

WORK DAYS:

REQUEST: Tests performed in accordance with APPLICANT TEST REQUEST

specification

NOTES: FABLE HOME GOODS

Samples

	Test	1
,	Dishwasher Safe	М
	Extractable lead & cadmium	М
3	Impact testing of hollowware - rim	М
	Thermal Shock	М

M = Meet buyer's requirement; NM = does not meet buyer's requirement; NR = Not requested; NA = Not applicable; NC = No comment; SC = Still continues

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Hardlines and Chemistry Laboratory Manager albino.costa@intertek.com





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Test Method Results Requirements

* Dishwasher Safe

ITS-M0001

Sample:

Test conditions

Detergent: 108
Rinse aid: 51
Washing cycles: 10
Mass of detergent: 25 g

Washing cycle characteristics: 1

 $N^{\underline{o}}$ of tested specimens: 3

No apparent changes

Shall exhibit no discoloration, rusting, or surface degradation.

Extractable lead & cadmium

SOP 201: 2017-09-28 (Method equivalent to ASTM C738: 94 (2016))

		Sample:	1	
Specimen	Cadmium(Cd)	Lead(Pb)		
	(mg/L)	(mg/L)		
1	<0,04	<0,1		
2	<0,04	<0,1		
3	<0,04	<0,1		
4	<0,04	<0,1		
5	<0,04	<0,1		
6	<0,04	<0,1		

Sample Capacity: 60 mL Sample Category: Flatware

Quantification limit:Pb:0,1mg/L;Cd:0,04 mg/L

< = Less than

FDA

Limits (mg/L)

Pb Flatware 3.0 Small Holloware 2.0 Large Holloware 1.0 Cups & Mugs 0.5 Pitchers 0.5 Cd Flatware 0.5 Small Holloware 0.5 Large Holloware 0.25 Cups & Mugs 0.5 Pitchers 0.25

Proposition 65

Limits (mg/L)

Pb

Flatware 0.226 Small Holloware 0.1 Large Holloware 0.1 Cups & Mugs 0.1 Pitchers 0.1





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Sample: 1

Flatware 1.8532 Small Holloware 0.1886 Large Holloware 0.0492 Cups & Mugs 0.0492

Uncertainty: Cadmium(Cd) ±15% of value; Lead(Pb) ±25% of value Pitchers

* Impact testing of hollowware - rim

BS EN 12980:2000

Sample: 1

Test conditions:

The impact energy to produce failure on ceramic ware and glass ware shall not be less than 0.05 J (0.04 ft-lbf) when the flatware and hollowware (consisting of cups, mugs, ovenware or vases) are impact

0.0492

tested at the rim.

Nº of tested articles: 10

Testing plan: b

IMPACT RESISTANCE ON RIM

	Energy	Height A	Angular	Energy	Length of pendulum	Pendulum
	(J)	(m)	(^o)	(ft,lbf)	(m)	(Kg)
1	0,069	0,070	40	0,051		
2	0,086	0,088	45	0,064		
3	0,086	0,088	45	0,064		
4	0,053	0,054	35	0,039		
5	0,053	0,054	35	0,039	0,300	0,100
6	0,069	0,070	40	0,051		
7	0,086	0,088	45	0,064		
8	0,086	0,088	45	0,064		
9	0,053	0,054	35	0,039		
10	0,069	0,070	40	0,051		

Average 0,071 0,072





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> Sample: 1

The impact energy to produce failure on ceramic ware and glass ware shall not be less than 0.05 J (0.04 ftlbf) when the flatware and hollowware (consisting of cups, mugs, ovenware or vases) are impact tested at the rim.

Thermal Shock

BS EN 1183: 1997 - METHOD B

Sample:

Time of thermal equilibrium: 60 min

Nr. of samples tested: 10

For ceramic ware and glass ware: Oven ware: Temperature difference shall not be less than 302 °F (150 °C);
Not Oven ware: Temperature

difference shall not less than 194

ºF (90°C).

T1(ºC)	T2(ºC)	T1-T2(ºC)		failures at T1	Cumulative failures (%)
			,	at II	rattures (%)
120	20	100		0	Θ
140	20	120		0	0
160	20	140		0	Θ
180	20	160		0	Θ
200	20	180		0	0
220	20	200		5	50

5 50

Thermal Shock endurance

 Δt50 (temperature difference at which 50% of the samples have failed) 200 $^{\circ}\text{C}$ S (Standard Deviation) = 0

Conclusion: Based on the testes concluded the article should resist thermal





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Sample: 1

shock until a temperature of 200 ºC.

For ceramic ware and glass ware: - Oven ware: Temperature difference shall not be less than 302 $^{\circ}$ F (150 $^{\circ}$ C); - Not Oven ware: Temperature difference shall not less than 194

°F (90°C).





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