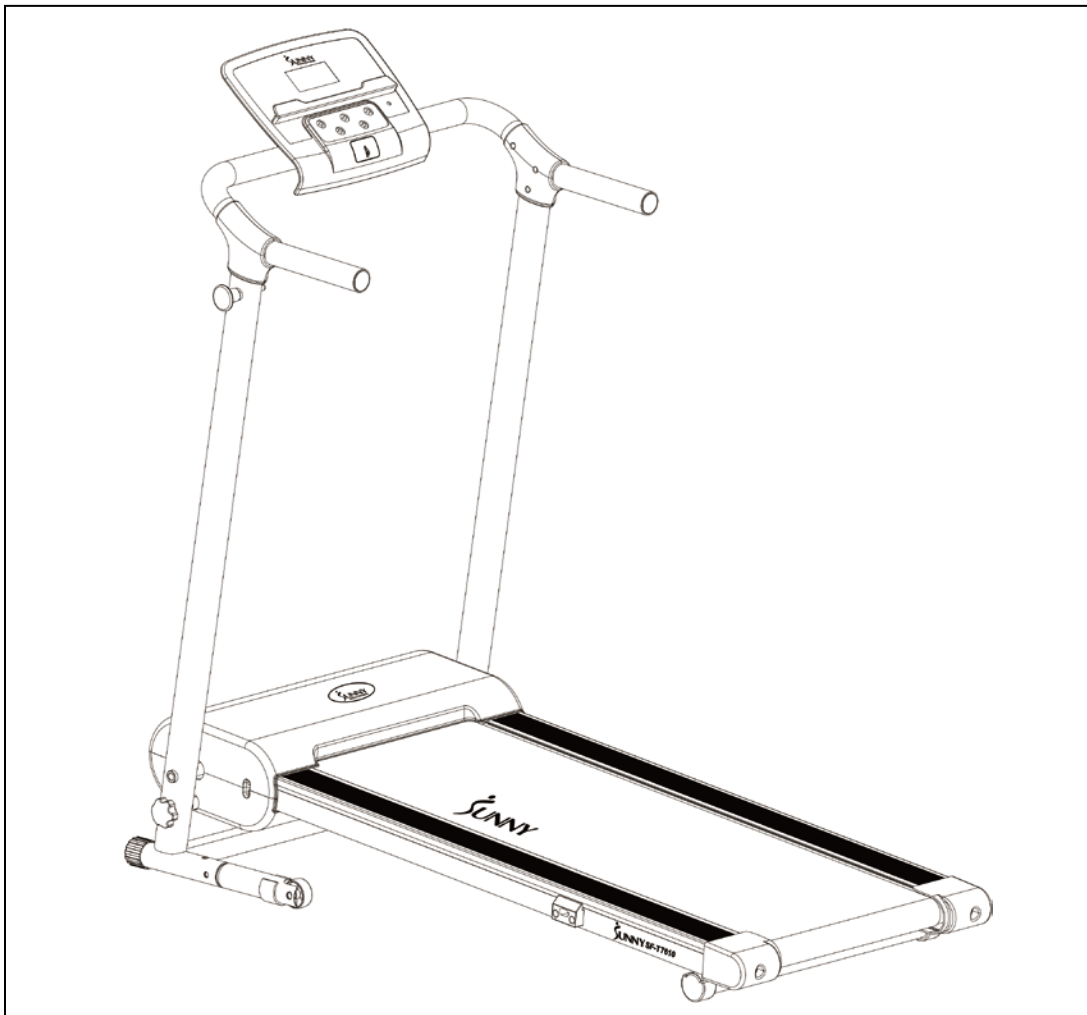




EASY ASSEMBLY FOLDING TREADMILL SF-T7610 USER MANUAL



IMPORTANT! Please retain owner's manual for maintenance and adjustment instructions. Your satisfaction is very important to us, **PLEASE DO NOT RETURN UNTIL YOU HAVE CONTACTED US:** support@sunnyhealthfitness.com or 1- 877 - 90SUNNY (877-907-8669).



WWW.SUNNYHEALTHFITNESS.COM

IMPORTANT SAFETY INSTRUCTION

When using an electrical appliance, basic precautions should always be followed, including the following:

Read all instructions before using this treadmill.

DANGER – To reduce the risk of electrical shock:

1. Always unplug this appliance from the electrical outlet immediately after using and before cleaning.

WARNING – To reduce the risk of burns, fire, electric shock, or injury to persons:

1. The treadmill should never be left unattended when plugged in. Unplug from outlet when not in use and before putting on or taking off parts.
2. Use this treadmill only for its intended use as described in this manual. Do not use attachments not recommended by the manufacturer.
3. Never operate this treadmill if it has a damaged cord or plug, is not working properly, or has been dropped or damaged.
4. Keep the cord away from heated surfaces.
5. Never operate the treadmill with the air openings blocked. Keep the air openings free of lint, hair, and alike items.
6. Never drop or insert any object into any opening.
7. Do not use outdoors.
8. Do not operate where aerosol (spray) products are being used or where oxygen is being administered.
9. To disconnect, turn the treadmill off, then remove plug from outlet.
10. Connect this treadmill to a properly grounded outlet only. See grounding instructions.

CAUTION:

To avoid Injury, use extreme caution when stepping onto or off the moving belt. Read instruction manual before using.

SAVE THESE INSTRUCTIONS

IMPORTANT SAFETY INFORMATION

We thank you for choosing our product. To ensure your safety and health, please use this equipment correctly. It is important to read this entire manual before assembling and using the equipment. Safe and effective use can only be achieved if the equipment is assembled, maintained, and used properly. It is your responsibility to ensure that all users of the equipment are informed of all warnings and precautions.

1. Before starting any exercise program, you should consult your physician to determine if you have any medical or physical conditions that could put your health and safety at risk or prevent you from using the equipment properly. Your physician's advice is essential if you are taking medication that affects your heart rate, blood pressure, or cholesterol level.
2. Be aware of your body's signals. Incorrect or excessive exercise can damage your health. Stop exercising if you experience any of the following symptoms: pain, tightness in your chest, irregular heartbeat, shortness of breath, lightheadedness, dizziness, or feelings of nausea. If you do experience any of these conditions, you should consult your physician before continuing with your exercise program.
3. Keep children and pets away from the equipment. The equipment is designed for adult use only.
4. Use the equipment on a solid, flat level surface with a protective cover for your floor or carpet. To ensure safety, the equipment should have at least 8 feet (240CM) of free space behind it and 2 feet (60CM) on each side. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.
5. Ensure that all nuts and bolts are securely tightened before using the equipment. The safety of the equipment can only be maintained if it is regularly examined for damage and/or wear and tear.
6. Always use the equipment as indicated. If you find any defective components while assembling or checking the equipment, or if you hear any unusual noises coming from the equipment during exercise, discontinue use of the equipment immediately and do not use until the problem has been rectified.
7. Wear suitable clothing while using the equipment. Avoid wearing loose clothing that may become entangled in the equipment.
8. Do not place fingers or objects into the moving parts of the equipment.
9. The maximum weight capacity of this unit is 220 pounds (100 KG).
10. The equipment is not suitable for therapeutic use.
11. To avoid bodily injury and/or damage to the product or property, proper lifting and moving are required.
12. Your product is intended for use in cool and dry conditions. You should avoid storage in extreme cold, hot or damp areas as this may lead to corrosion and other related problems.
13. This equipment is designed for indoor and home use only; it is not intended for commercial use!

IMPORTANT OPERATING INSTRUCTION

1. Insert the power plug directly into the socket.
2. Read the manual before operating the treadmill.
3. Changes in speed do not occur immediately. Set your desired speed using the adjustment keys on the main console. The speed will increase gradually.
4. While on the treadmill, move with caution as distractions may cause you to lose balance and stray from walking in the center of the running belt. This may result in serious injury.
5. This unit starts at a very low speed. To begin use, hold onto the handrails and stand on the side rails while it starts up, then step onto the running belt once it's in motion.
6. Always hold the handrail when making changes in the settings.
7. A safety key is provided for emergency use. The treadmill will function only if the safety key is inserted into the computer console. In case of emergency, remove the safety key to immediately stop the running belt and shut off the treadmill. The display screen will reset once the safety key is reinserted.
8. The console control keys are precisely set and require very little finger pressure to use. To avoid damaging these keys, do not use excessive pressure when operating these controls.
9. This treadmill is designed for adult use only! Children should not be allowed to use or play near this treadmill. When present, children should always be supervised by an adult.
10. Women who are pregnant or nursing should consult a physician before attempting to begin any exercise program.
11. Always stay hydrated during and after exercise.



IMPORTANT NOTE:

The running belt must be lubricated before the first use! Please see *Page 11* for instructions on how to properly apply lubricant.

PARTS LIST

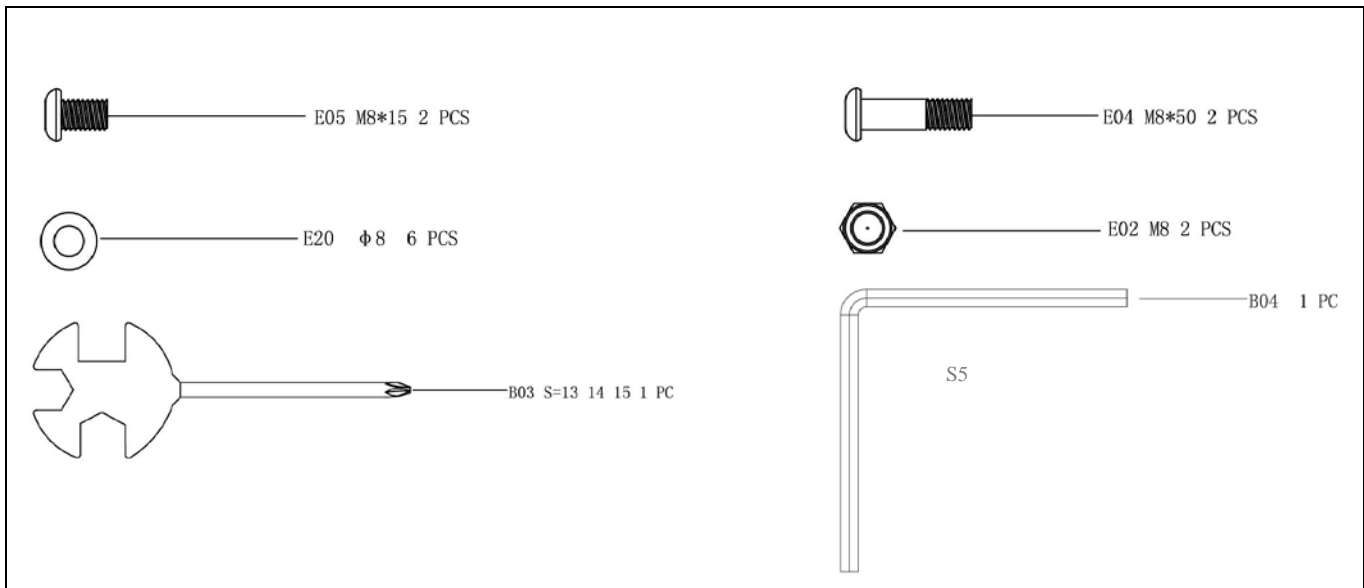
| No. | Description | Specification | Qty. |
|-----|--------------------------------|---------------|------|
| A01 | Base Frame | | 1 |
| A02 | Base Support Tube | | 2 |
| A03 | Main Frame | | 1 |
| A04 | Handrail Connecting Bracket | | 1 |
| A05 | Handrail Bracket | | 2 |
| A06 | Running Board Support Tube | | 1 |
| B01 | Front Roller | | 1 |
| B02 | Rear Roller | | 1 |
| B03 | Spanner w/ Screw Driver | S=13, 14, 15 | 1 |
| B04 | Allen Wrench | S5 | 1 |
| B05 | Locking Pin Iron | | 1 |
| B06 | Pressure Spring | Φ10.5*30 | 1 |
| B07 | Safety Key Plate | Φ20*0.3 | 1 |
| B08 | Transportation Wheel Bushing | Φ11*φ8.5*7 | 4 |
| B09 | Lock Knob | Φ45*62*M10 | 1 |
| C01 | Console Top Cover | | 1 |
| C02 | Console Bottom Cover | | 1 |
| C03 | Console Rotate Cover | | 1 |
| C04 | Left Upright Tube Cover | | 1 |
| C05 | Right Upright Tube Cover | | 1 |
| C06 | Left Upright Tube Inner Cover | | 1 |
| C07 | Right Upright Tube Inner Cover | | 1 |
| C08 | Motor Top Cover | | 1 |
| C09 | Motor Bottom Cover | | 1 |
| C10 | Left Rear Cover | | 1 |
| C11 | Right Rear Cover | | 1 |
| C12 | Side Rail | | 2 |
| C13 | Running Belt | | 1 |
| C14 | Rubber Cushion | | 4 |
| C15 | Blue Cushion | | 2 |
| C16 | Foam | | 2 |
| C17 | Foam | | 2 |
| C18 | Motor Belt | | 1 |
| C19 | Transportation Wheel | | 2 |
| C20 | C Shape Foot Pad | | 2 |
| C21 | C Shape Foot Pad | | 2 |
| C22 | Ring Protecting Wire Plug | | 2 |
| C23 | Power Wire Buckle | | 1 |
| C24 | Plastic Holder | | 1 |
| C25 | Locking Pin | | 1 |

| No. | Description | Specification | Qty. |
|-----|-------------------------|--------------------------|------|
| C26 | Rubber Cushion | | 1 |
| C27 | EVA Cushion 2 | | 2 |
| C28 | Tube Plug | | 2 |
| C29 | Fixed Block | | 1 |
| C30 | Cushion | | 1 |
| C31 | Inner Cap | | 2 |
| C32 | Safety Key | | 1 |
| C33 | Rubber Cushion | | 2 |
| D01 | Console Display | | 1 |
| D02 | Control Board | | 1 |
| D03 | Keyboard | | 1 |
| D04 | Connection Line | 100mm | 1 |
| D05 | Console Upper Wire | 650mm | 1 |
| D06 | Console Lower Wire | 1600mm | 1 |
| D07 | Speed Sensor | 200mm | 1 |
| D08 | DC Motor | | 1 |
| D09 | AC Single Line | Blue 200mm | 1 |
| D10 | AC Single Line | Blown 200mm | 1 |
| D11 | Power Switch | | 1 |
| D12 | Running Board | | 1 |
| D13 | Magnetic Ring | | 1 |
| D14 | Magnetic Core | | 1 |
| D15 | Power Wire | 2150mm | 1 |
| D16 | Filter | | 1 |
| D17 | AC Single Line | 350mm | 1 |
| D18 | AC Single Line | 350mm | 1 |
| D19 | Filter Connecting Board | | 1 |
| E01 | Nut | M6 | 4 |
| E02 | Nut | M8 | 4 |
| E03 | Bolt | M10*60 | 2 |
| E04 | Bolt | M8*50 | 2 |
| E05 | Bolt | M8*15 | 2 |
| E06 | Bolt | M8*15 | 2 |
| E07 | Bolt | M6*45 | 1 |
| E08 | Bolt | M6*55 | 2 |
| E09 | Bolt | ST2.6*8 | 3 |
| E10 | Bolt | M6*28 | 4 |
| E11 | Bolt | M5*12 (including washer) | 3 |
| E12 | Bolt | M5*8 (including washer) | 12 |
| E13 | Screw | ST4.2*12 | 17 |

| No. | Description | Specification | Qty. |
|-----|--------------|---------------|------|
| E14 | Screw | ST2.9*8 | 2 |
| E15 | Screw | ST2.9*6 | 11 |
| E16 | Screw | ST4.2*12 | 5 |
| E17 | Screw | ST3.5*10 | 6 |
| E18 | Big Washer C | Φ26*Φ10*2.0 | 2 |
| E19 | Arc Washer | Φ6 | 3 |
| E20 | Arc Washer | Φ8 | 6 |

| No. | Description | Specification | Qty. |
|-----|---------------|---------------|------|
| E21 | Spring Washer | Φ8 | 2 |
| E22 | Flat Washer C | Φ8 | 2 |
| E23 | Bolt | M8*48 | 2 |
| E24 | Bolt | M6*15 | 1 |
| E25 | Bolt | M6*25 | 2 |
| E26 | Washer | Φ8 | 2 |
| E27 | Bolt | M8*48 | 2 |

HARDWARE PACKAGE



Ordering Replacement Parts (U.S. and Canadian Customers only)

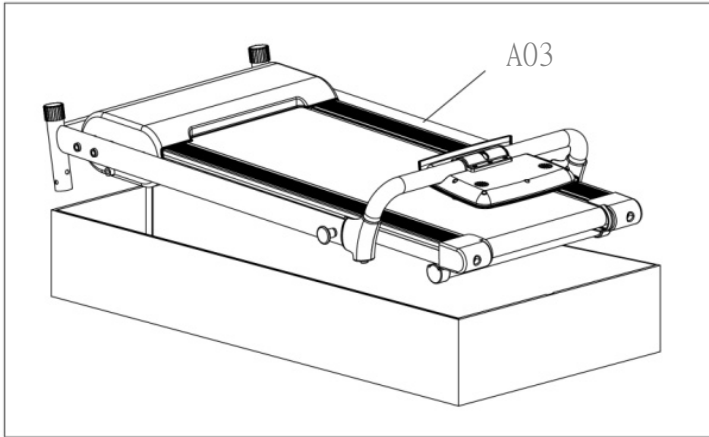
Please provide the following information in order for us to accurately identify the part(s) needed:

- ✓ The model number (found on cover of manual)
- ✓ The product name (found on cover of manual)
- ✓ The part number found on the “EXPLODED DIAGRAM” and “PARTS LIST” (found near the front of the manual)

Please contact us at support@sunnyhealthfitness.com or 1- 877 - 90SUNNY (877-907-8669).

ASSEMBLY INSTRUCTIONS

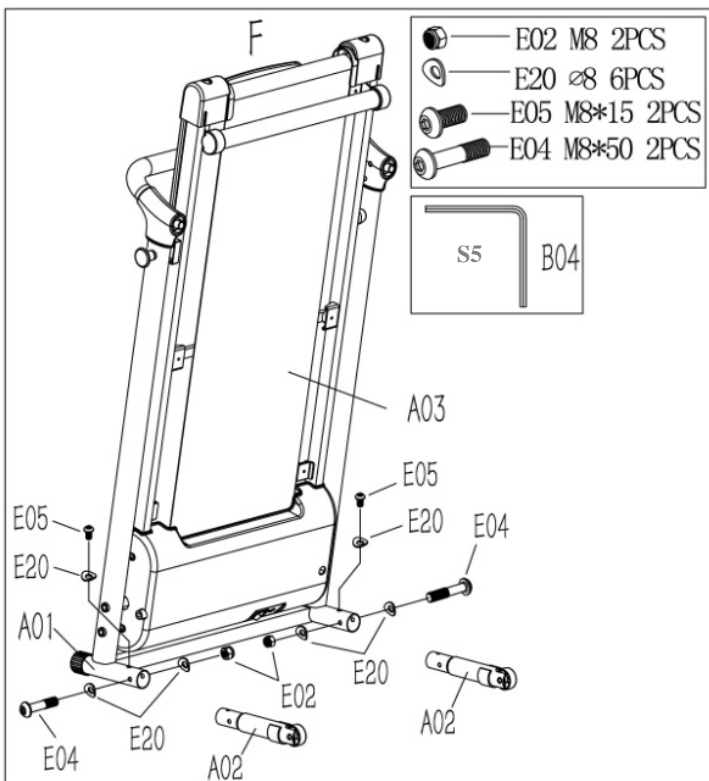
We value your experience using Sunny Health and Fitness products. For assistance with parts or troubleshooting, please contact us at support@sunnyhealthfitness.com or 1-877-90SUNNY (877-907-8669).



STEP 1:

Note: We recommend having two people to do the assembly.

Open the carton box, take out the contents, and place the **Main Frame (No. A03)** on leveled ground.



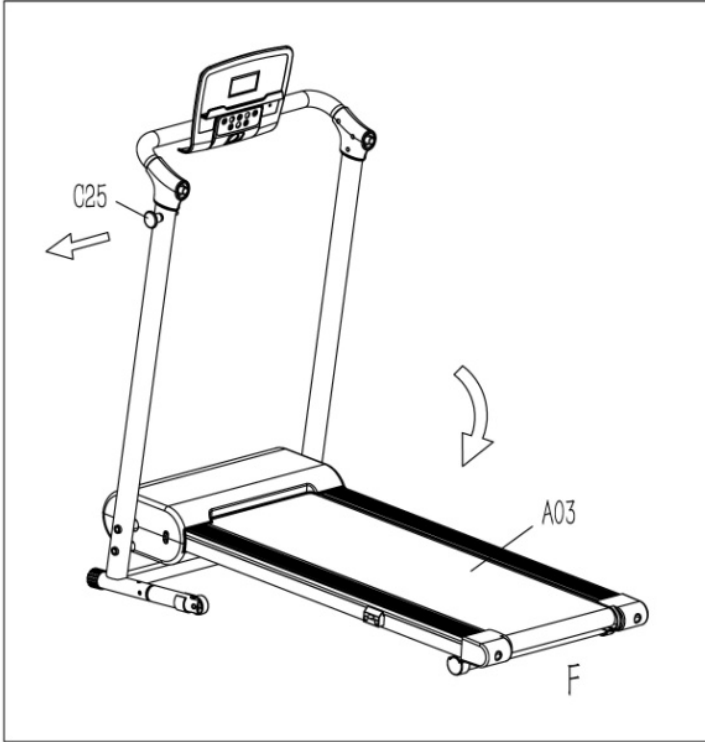
STEP 2:

Note: Support **Main Frame (No. A03)** at position “F” with one hand to prevent it from falling during assembly.

Attach the 2 **Base Support Tubes (No. A02)** to **Base Frame (No. A01)**. Use **Allen Wrench (No. B04)** to screw the 2 **Bolts (No. E04)**, 4 **Arc Washers (No. E20)**, and 2 **Nuts (No. E02)** into the **Base Frame (No. A01)**.

Screw the 2 **Bolts (No. E05)** and 2 **Arc Washers (No. E20)** into both sides of the **Base Frame (No. A01)**.

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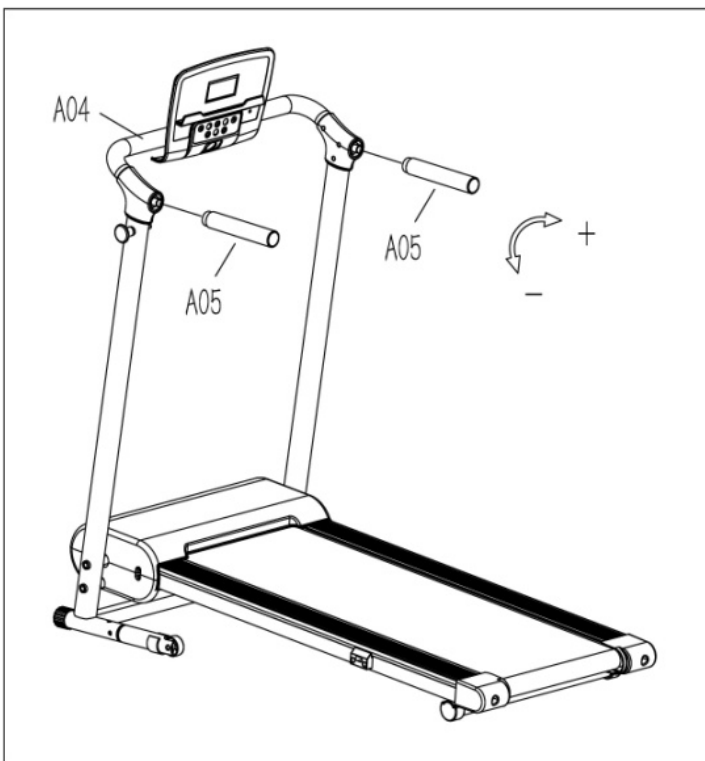


STEP 3:

To avoid any possible injury, please hold on to the **Main Frame (No. A03)** at position “F” before you pull the **Locking Pin (No. C25)** and ensure that the space directly underneath is clear of any objects. Once the **Main Frame (No. A03)** is released, please continue to hold on until it reaches the floor.

Pull the **Locking Pin (No. C25)** and lower the **Main Frame (No. A03)** to the floor.

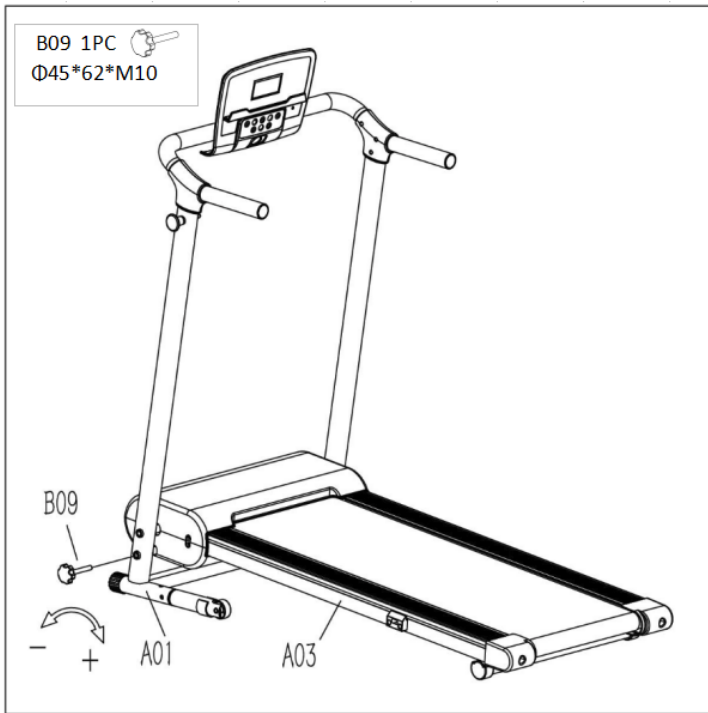
Note: The **Locking Pin (No. C25)** will snap back into the treadmill. It does not detach from the treadmill.



STEP 4:

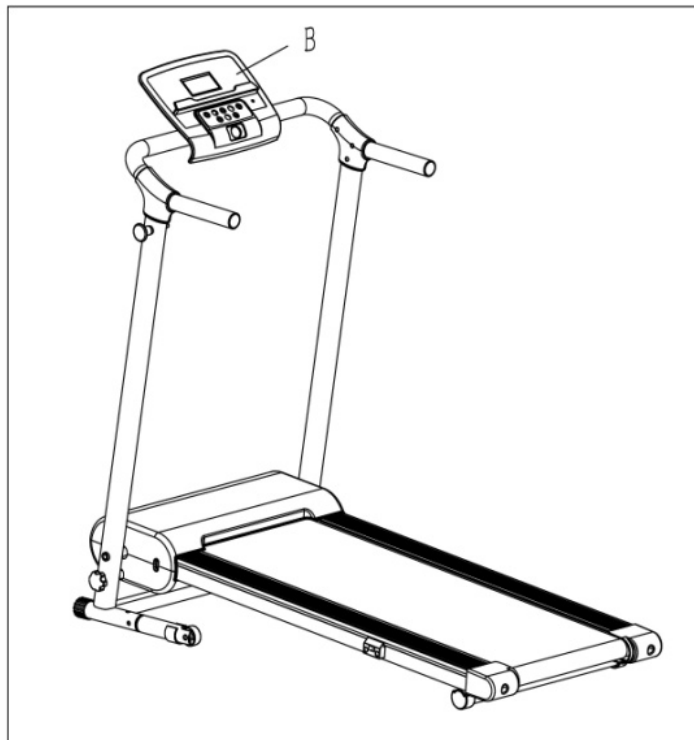
Attach the 2 **Handrail Brackets (No. A05)** into **Handrail Connecting Bracket (No. A04)** by turning *clockwise*.

We value your experience using Sunny Health and Fitness products. For assistance with parts or troubleshooting, please contact us at support@sunnyhealthfitness.com or 1-877-90SUNNY (877-907-8669).



STEP 5:

Insert **Lock Knob (No. B09)**. Secure the **Base Frame (No. A01)** to **Main Frame (No. A03)** by turning **Lock Knob (No. B09)** *clockwise* until tight.



STEP 6:

Turn the **Console (No. B)** to a right angle.

The assembly is complete!



IMPORTANT NOTE!

You will need to lubricate your treadmill before the first use. See *Page 11*.

MAINTENANCE & CARE

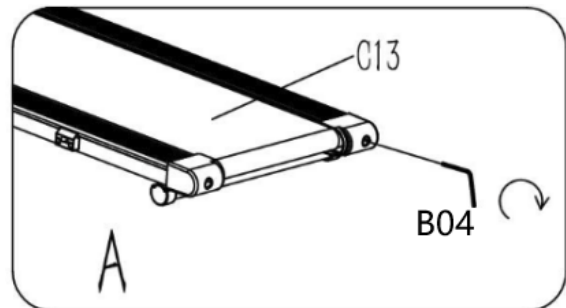
General cleaning will help prolong the life and performance of your treadmill. Keep the unit clean and maintained by dusting the components on a regular basis. Clean both sides of the **Running Belt (No. C13)** to prevent dust from accumulating underneath. Keep your running shoes clean so that dirt from your shoes does not wear the **Running Board (No. D12)** and **Running Belt (No. C13)**. Clean the surface of the **Running Belt (No. C13)** with a clean, damp cloth.

To better maintain the treadmill and prolong its life, it is suggested that the treadmill be powered off for 10 minutes every 2 hours and fully powered off whenever not in use.

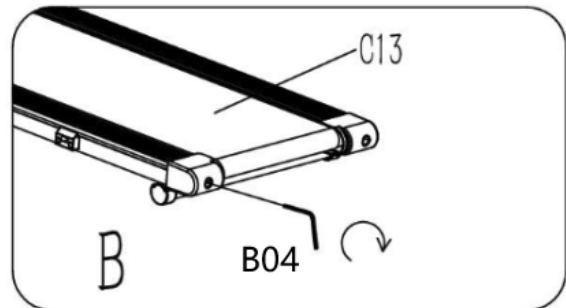
CENTERING THE RUNNING BELT:

Place the treadmill on level ground and set it at 3-5mph to check if the **Running Belt (No. C13)** drifts from the center.

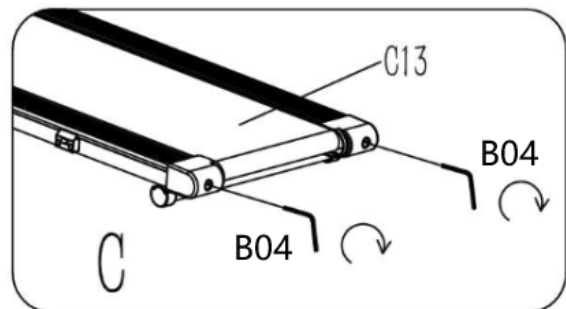
1. If the **Running Belt (No. C13)** drifts to the right, turn the right adjusting bolt $\frac{1}{4}$ turn *clockwise*, then turn the left adjusting bolt $\frac{1}{4}$ turn *counter-clockwise*. If the **Running Belt (No. C13)** does not move, repeat this step until it centers. Refer to Figure A.



2. If the **Running Belt (No. C13)** drifts to the left, turn the left adjusting bolt $\frac{1}{4}$ turn *clockwise*, then turn the right adjusting bolt $\frac{1}{4}$ turn *counter-clockwise*. If the **Running Belt (No. C13)** does not move, repeat this step until it centers. Refer to Figure B.



3. Over time, the **Running Belt (No. C13)** will loosen. To tighten the **Running Belt (No. C13)** turn the Left & Right adjusting bolts one full turn *clockwise*, check the tension of the **Running Belt (No. C13)**. Continue this process until **Running Belt (No. C13)** is at the correct tension. Make sure to adjust both sides equally to ensure correct belt alignment. Refer to Figure C.



LUBRICATING THE TREADMILL

IMPORTANT NOTE:

You will need to lubricate your treadmill before the first use.

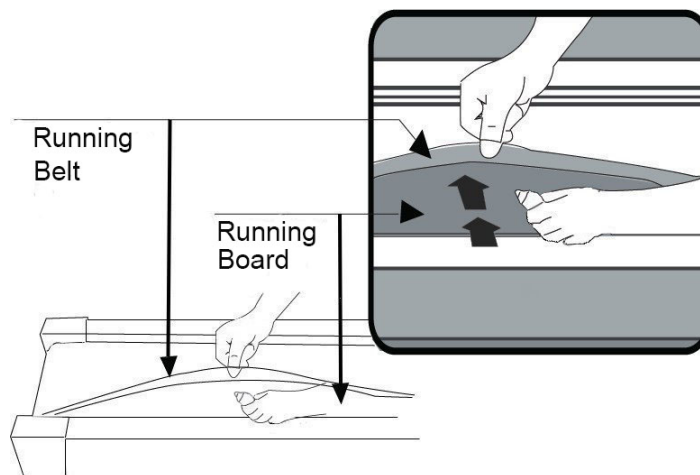
RUNNING BELT & TREADMILL LUBRICANT:

Lubricating the **Running Board (No. D12)** and **Running Belt (No. C13)** is essential as the friction affects the life span and operations of the treadmill. Inspect the **Running Board (No. D12)** and **Running Belt (No. C13)** regularly. If you find any wear on the **Running Board (No. D12)**, please contact us at: support@sunnyhealthfitness.com.

WARNING: Always unplug the treadmill from the electrical outlet before cleaning, lubricating, or repairing the unit.

HOW TO LUBRICATE:

1. Raise the **Running Belt (No. C13)** up on one side and apply lubricant to the **Running Board (No. D12)**. Use a rag to thoroughly wipe the lubricant over the **Running Board (No. D12)**. Repeat this process for the other side.
2. The moving parts should turn freely and quietly. Abnormal moving parts will affect the safety of the treadmill. Inspect and tighten bolts regularly.
3. To better maintain the treadmill and prolong its lifespan, it is suggested that maintenance be done on a regular basis.
4. **DO NOT LOOSEN OR MAKE ANY ADJUSTMENTS TO THE RUNNING BELT WHILE APPLYING LUBRICANT.** A loose Running Belt (No. C13) will result in the runner sliding off during use, while too tight of a Running Belt (No. C13) will negatively affect the motor's performance and create more friction between the roller and Running Belt (No. C13). The most suitable tightness for the Running Belt (No. C13) is when it is pulled out 50-75mm from the Running Board (No. D12).

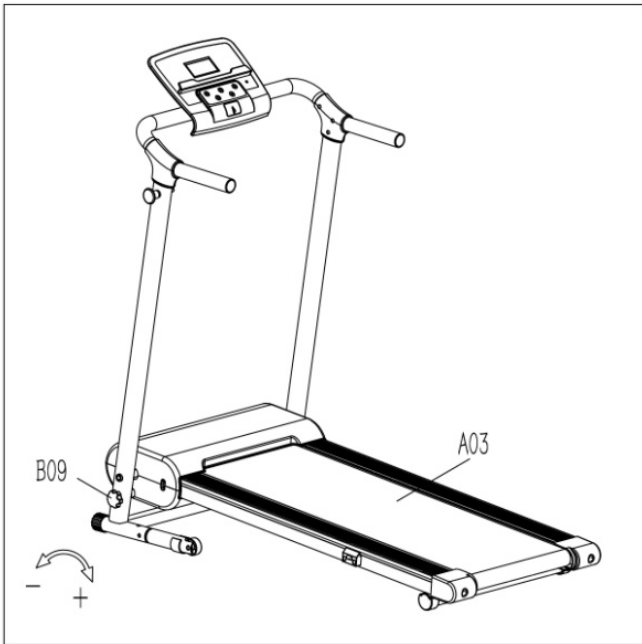


The following time table is recommended:

| | |
|--------------------------------------|--------------------|
| Light user (less than 3 hours/ week) | every six months |
| Medium user (3-5 hours/ week) | every three months |
| Heavy user (more than 5 hours/ week) | every two months |

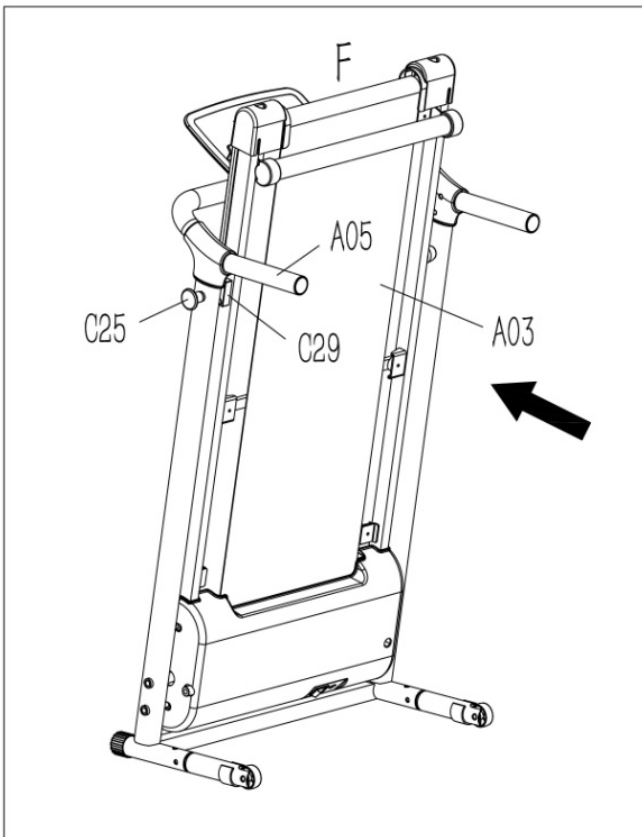
FOLDING INSTRUCTIONS

FOLDING:



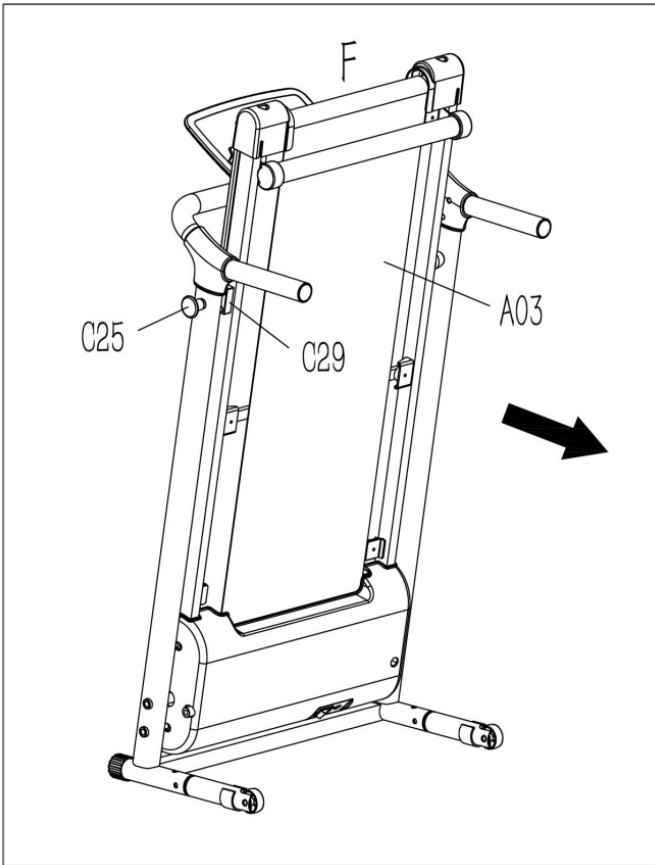
Loosen the **Lock Knob (No. B09)** *counter-clockwise* and pull it out. Fold up the **Main Frame (No. A03)**.

Note: Remember where you keep the **Lock Knob (No. B09)** after you pull it out. You will need it when you unfold the treadmill.



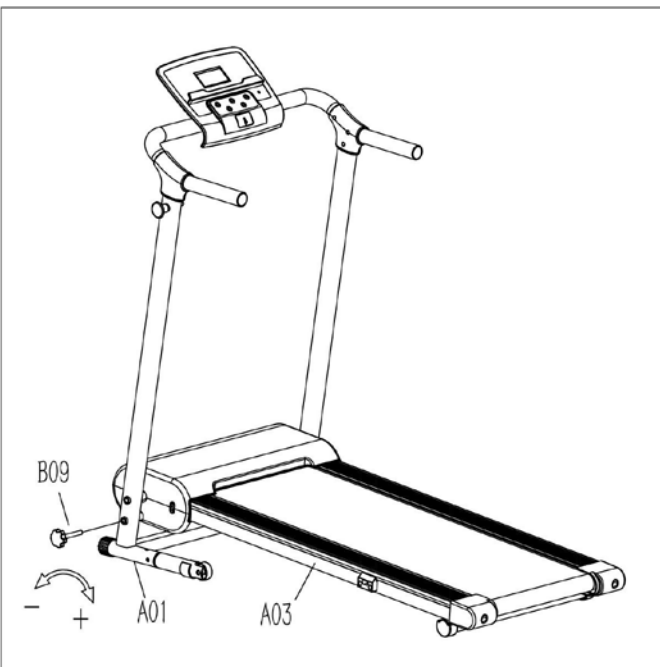
Pull out the **Locking Pin (No. C25)** with one hand, then lift up the **Main Frame (No. A03)** at position "F" with the other hand until the **Locking Pin (No. C25)** snaps into the hole of **Fixed Block (No. C29)**.

UNFOLDING:



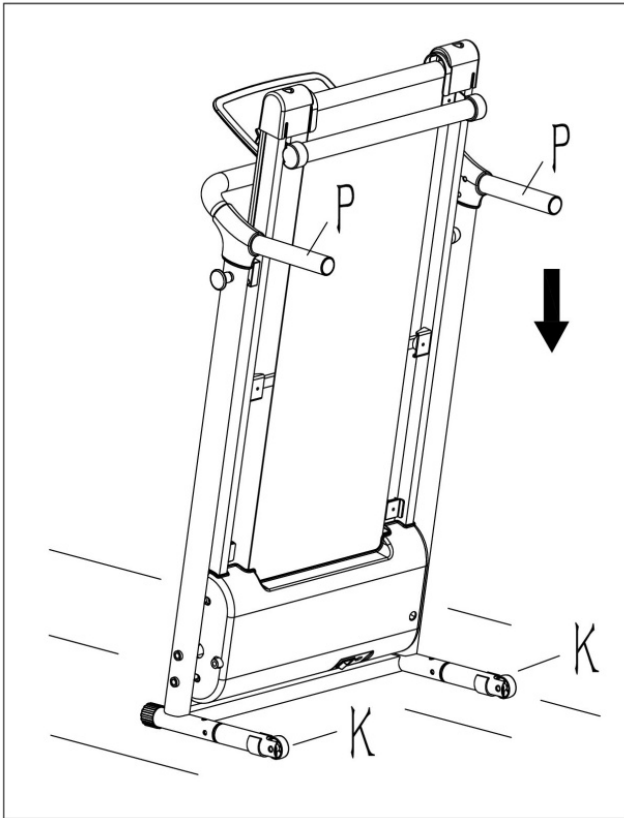
Note: Before lowering the **Main Frame (No. A03)**, ensure that the space directly underneath is clear of any objects.

To avoid any possible injury, please hold the **Main Frame (No. A03)** at position "F" before you pull the **Locking Pin (No. C25)**. Once the **Main Frame (No. A03)** is released, continue to hold on at position "F" until it reaches the floor.



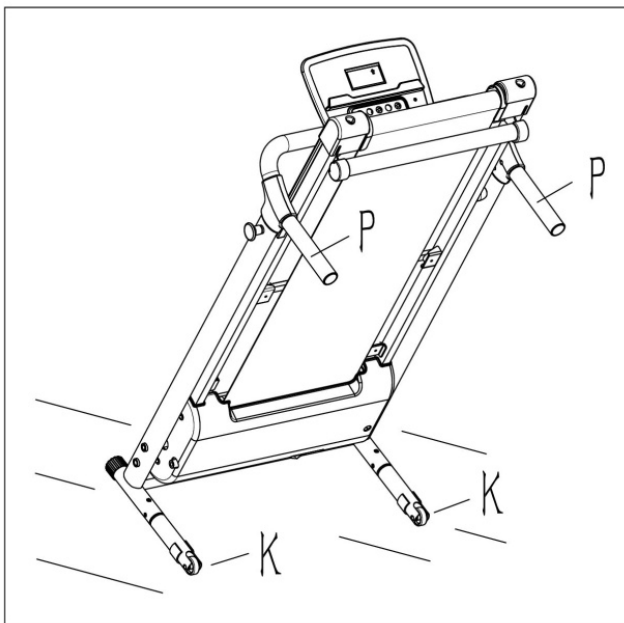
Secure **Base Frame (No. A01)** into **Main Frame (No. A03)** by inserting **Lock Knob (No. B09)** and turning clockwise until tight.

HOW TO MOVE THE TREADMILL



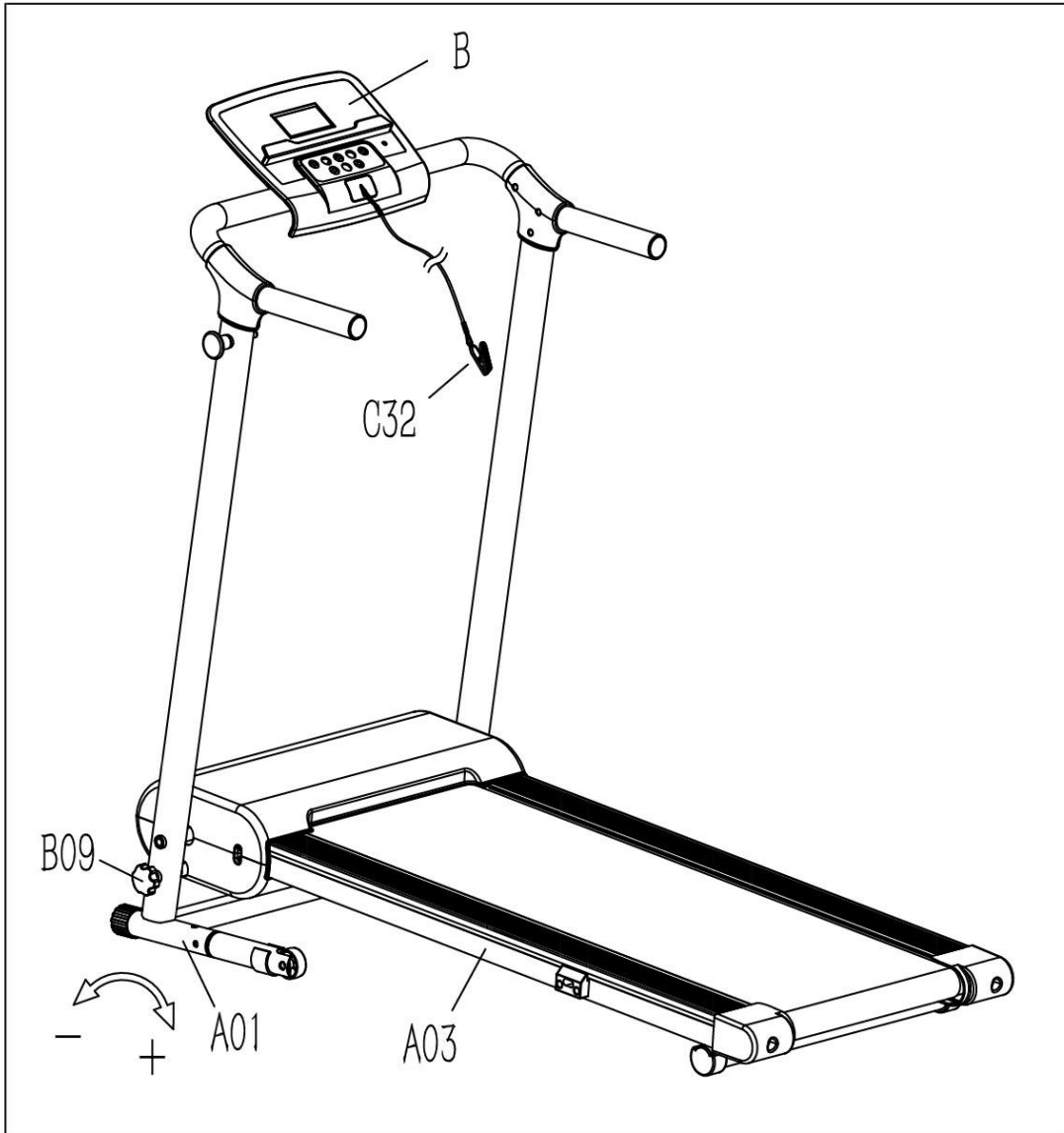
Before attempting to move the treadmill, make sure that it has been properly folded. Unplug the power cord.

To tilt, start by placing one hand at position "P" to support the top end of the treadmill. Next, place one foot at position "K" to hold the bottom end of the treadmill steady. With your foot at "K", slowly tilt the top of the treadmill downward towards the ground. Once the Main Frame "P" reaches a low enough point, the wheels of the treadmill touch the ground.



To transport, hold the treadmill from position "P" and tilt until the wheel's "K" are able to move on the ground.

HOW TO USE SAFETY KEY



Insert the **Safety Key (No. C32)** into the magnetic area of the **Console (No. B)** and clip to your clothes.

Note: In an emergency, pull out the **Safety Key (No. C32)**, and the treadmill will stop.

IMPORTANT ELECTRICAL INFORMATION

WARNING: This treadmill requires a power source of **8 amps (100-120 V)** in order to properly operate. For your safety, as well as the safety of others, please verify that the power source is correct before plugging the equipment. Any power source above or below this level could cause significant damage to the equipment and/or user.

GROUNDING METHODS:

This product must be grounded. Should the treadmill malfunction or breakdown, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This product is equipped with a plug that has an equipment-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances. Ensure that the product is connected to an outlet with the same configuration as the plug. Do not use an adaptor for this product.

This product is for use on a nominal 100-120V circuit and has a grounding plug that looks like the plug illustrated in sketch A.

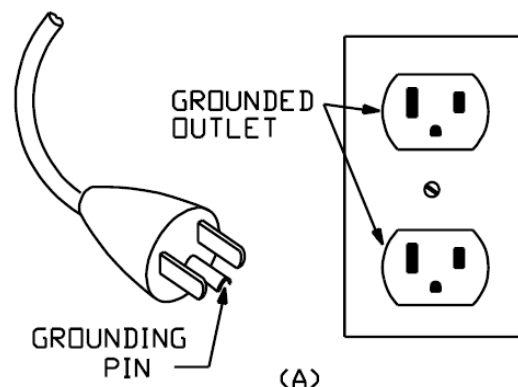
DANGER:

Improper connection of the equipment-grounding conductor can result in risk of electric shock. Check with a qualified electrician or serviceman if you are unsure whether the product has been properly grounded. Do not modify the plug provided with the product. If it will not fit the outlet, have a proper outlet installed by a qualified electrician.

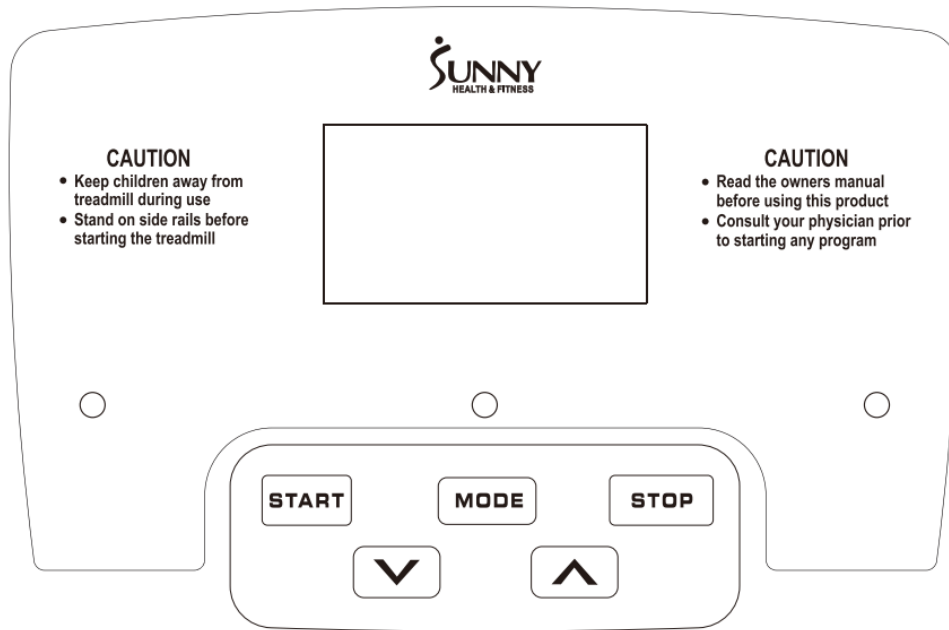
WARNING!

1. **NEVER** use a ground fault circuit interrupt (GFCI) wall outlet with this treadmill. Route the power cord away from all moving parts of the treadmill including the elevation mechanism and transportation wheels.
2. **NEVER** operate the treadmill using a generator or UPS power supply.
3. **NEVER** remove any cover on this treadmill without first disconnecting power cord.
4. **NEVER** expose the treadmill to rain or moisture. This treadmill is not designed for outdoor use or use in any other high humidity environment.

GROUNDING METHOD



THE DISPLAY CONSOLE



DISPLAY

SPEED: Displays current speed (range 0.5 - 6.5 MPH). When in setting mode, the window displays H-1, H-2, H-3.

TIME: Displays running time. If the time reaches 99:59, the treadmill will stop smoothly and display “End” then enter standby mode after 5 seconds. When in countdown mode, it will count from the setting time to 0:00. When down to 0:00, the treadmill will stop smoothly and show “End”, then enter standby mode after 5 seconds.

DISTANCE: Displays the distance traveled (range 0.0-99.9 MILES). When the clock reaches 99.9, it will reset to 0.00 and begin counting again from 0.0. When in countdown mode, it will count down from the distance you set to 0.00. When it reaches 0.00, the treadmill will stop smoothly and display “End”, then enter standby mode after 5 seconds.

CALORIES: Displays user’s calories burned (range 0-999 KCAL). When it reaches 999, it will start again from 0. In countdown mode, it will count from the number of calories you set to 0. When it reaches 0, the treadmill will stop smoothly and show “End”, then enter standby mode after 5 seconds.

FUNCTION KEYS

START: To start the treadmill, insert the magnetic end of the safety key into the computer console then press the START button. This treadmill requires the safety key in order to start. 0.5 MPH is the default start speed.

STOP: This button can **PAUSE** and **STOP**. When in use, press this button once to PAUSE your workout and the current workout data will still be shown. Press STOP again to end your workout session and all data from this session will be deleted.

MODE: When the treadmill is stopped, press this button to select a MODE. Pressing once will enter H1, the TIME countdown mode starting from 15:00 MINS. H2 is the DISTANCE countdown mode starting from 1.0 MILE and H3 is the CALORIES countdown mode which starts from 50 KCAL. When setting each mode, you can press +/- to increase or decrease the preset H1, H2, H3 settings then press START to start the treadmill. You cannot set the mode when the treadmill is moving or when it is paused.

SPEED +/- SPEED -: Press the SPEED +/- buttons to increase or decrease the speed in increments of 0.1 MPH. Pressing and holding either of these buttons for a duration of over 0.5 second will increase or decrease the speed continually.

| PROGRAMS | Initial | Default Value | Set Range | Display Range |
|-------------------|---------|---------------|------------|---------------|
| TIME (MIN:SECOND) | 0:00 | 15:00 | 5:00-99:00 | 0:00—99:59 |
| SPEED (MPH) | 0.5 | 0.5 | 0.5-6.5 | 0.5—6.5 |
| DISTANCE (MILE) | 0 | 1.0 | 0.5-99.9 | 0.0—99.9 |
| CALORIES (KCAL) | 0 | 50 | 10-999 | 0—999 |

LUBRICATION REMINDER

Your treadmill needs lubrication maintenance every 188 miles. The treadmill beeps every 10 seconds and displays an “OIL” icon on your LCD display to remind you when it’s time. Please read the LUBRICATING THE TREADMILL on Page 11 to learn the proper steps to lubricating your treadmill. Apply the lubricating oil to the middle of the running board on both sides. After application, press and hold the STOP button for 3 seconds to clear the reminder.

TREADMILL FUNCTIONS

SAFETY LOCK FUNCTION:

Remove the **Safety Key (No. C32)** from the console while the treadmill is running, and the treadmill will stop immediately. Once the treadmill reaches a full stop, the display will show “- - -” and the buzzer will beep 3 times. To start the treadmill again, insert the magnetic end of the **Safety Key (No. C32)** into the computer console and press the START button.

POWER SAVING FUNCTION:

When the treadmill has been idle for 10 minutes, it will enter Power Saving Mode. While the treadmill is in this mode, the display of the console will be turned off. To turn it back on, press any button.

I POWER ON:

Flick the power switch to this symbol to turn on the treadmill.

O POWER OFF:

Flick the power switch to this symbol to turn the treadmill off at anytime, including while the treadmill is in use.

SAFETY NOTE:

We recommend that you maintain a slow speed at the beginning of a session and hold the handrails until you become familiar with the treadmill.

Insert the magnetic end of the **Safety Key (No. C32)** into the console and clip the safety clip to your clothing before starting your workout. To end your workout, press the STOP button or remove the **Safety Key (No. C32)** and the treadmill will stop immediately.

TROUBLESHOOTING

| PROBLEM | POSSIBLE CAUSE | SUGGESTED ACTION |
|--|--|---|
| Treadmill will not start. | Not plugged in. | Plug power cord into outlet. |
| | Safety Key (No. C32) is not inserted. | Insert Safety Key (No. C32) . |
| Running speed inaccurate. | Not calibrated correctly. | Re-calibrate speed setting. |
| | Speed set in the wrong units of measurement. | Change setting to proper units. |
| Running belt is not centered. | Running belt tension is not correct on the left or right sides of the running board. | Tighten the left and right adjusting bolts of the rear roller. |
| Computer is not working. | Wires from the console and bottom control board not properly connected. | Check wire connections from the console to the bottom control board. |
| | Transformer is damaged. | If the transformer is damaged, contact customer service. |
| E01: Message failure. | Wires from the console and bottom control board are not properly connected. | Check wire connections from the console to the bottom control board. |
| E02: Burst clash protection. | Incoming voltage is lower than 50% of the required voltage. | Check if the incoming power supply is the correct voltage. |
| E03: No speed sensor signal. | Speed sensor signal cannot be received by the control board. | Check that the sensor wire is properly connected. If damaged, replace wire. Check to see if the magnetic sensor is damaged, replace if necessary. |
| E05: Current overload protection (Self Protecting System). | The incoming voltage is too low or too high. The control board is damaged. | Restart the treadmill. Check the incoming voltage to ensure it's correct. Check the control board, replace if damaged. |
| | A moving part of the treadmill is stuck and therefore, the motor is unable to rotate properly. | Inspect moving parts of the treadmill to ensure that they are operating correctly. Check the motor, listen for strange noise and check for a burning smell. Replace the motor if necessary. |

| | | |
|---------------------------------|--|--|
| E06: Motor Abnormality. | The motor wire is not connected, or the motor is damaged. | Check motor wires to see if the motor is connected. If the wire has been punctured or damaged, you will need to replace it. If the problem is not rectified, you may need to replace the motor. |
| E08: Control Board Abnormality. | The control board is not connected. | Check the upper and middle wires to see if the control board is connected. If the wire has been punctured or damaged, you will need to replace it. If the problem is not rectified, you may need to replace the control board. |
| E10: Motor Abnormality. | Motor is short-circuited. | Replace with a new motor. |
| | A moving part of the treadmill is stuck and therefore, the motor is unable to rotate properly. | Inspect moving parts of the treadmill to ensure that they are operating correctly and lubricate treadmill. Replace the motor if necessary. |

NOTE: If you are unable to resolve an issue using the troubleshooting guide above, please contact Customer Service at support@sunnyhealthfitness.com.

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