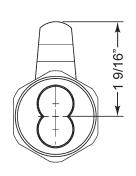
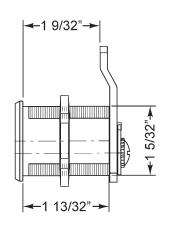
# SA54LM/DM IC Cam Lock

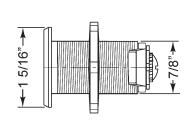


#### **IMPORTANT:**

It is highly recommended that you install the prong driver and lock **cylinder** into the lock body and cycle to the locked position before assembling cam, cam shifter and stop pin onto the back of the lock.

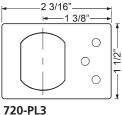






#### **Included Accessories:**

- 1 plastic thumbturn
- 1 720-PL3 anti-rotation plate and screws
- 1 720-3-1 short inverted cam
- 1 720-3-2 long vertical cam
- 1 720-CDLM
- 1 720-CDDM
- 1 720-KR



anti-rotation plate



lost motion cam shifter (standard function, nonkey-retaining)



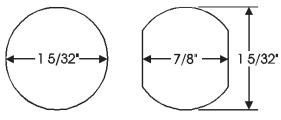
720-KR key-retaining drawer cam shifter



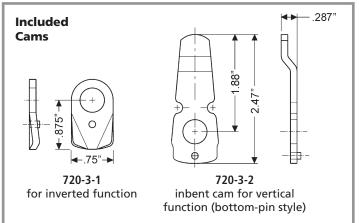
(A Side) key-retaining door cam shifter

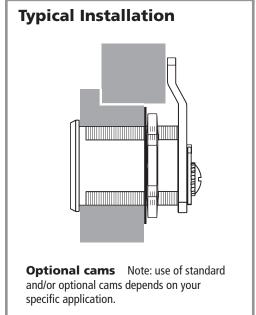


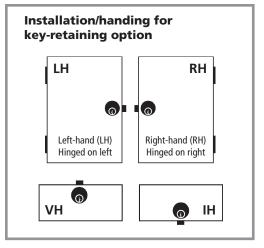
# 720-CDDM (B Side) key-retaining door cam shifter **-** .287"



Lock diameter is 1-1/8." Drilled hole should be slightly larger.

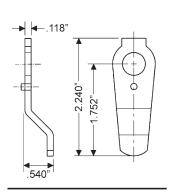




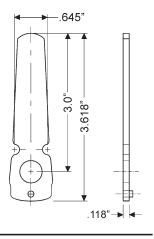




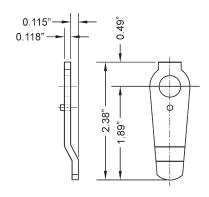
# **Optional Cams**



**720-3-3** inbent cam for inverted function



**720-3-4** 3"straight cam for vertical function



**720-3-5** inbent cam for inverted function

## **Optional TR200 Series Trim Collars**



**TR201** 1/8"



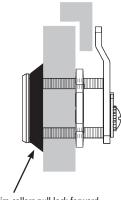
**TR202** 1/4"



**TR203** 3/8"



**TR204** 5/32"



Trim collars pull lock forward allowing it to be used on thinner gauge material thickness.

## SA54LM/DM — INSTALLATION INSTRUCTIONS/CAM ASSEMBLY

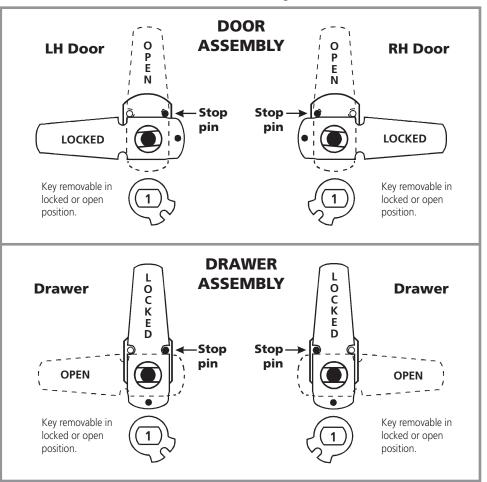


Assembled with: 720-3-2 vertical long cam 720-3-4 extra long 3" cam

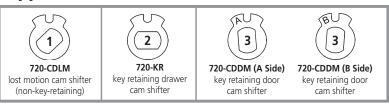
#### **Important:**

It is highly recommended that you install the prong driver and lock cylinder into the lock body and cycle to the locked position before assembling cam, cam shifter and stop pin onto the back of the lock.

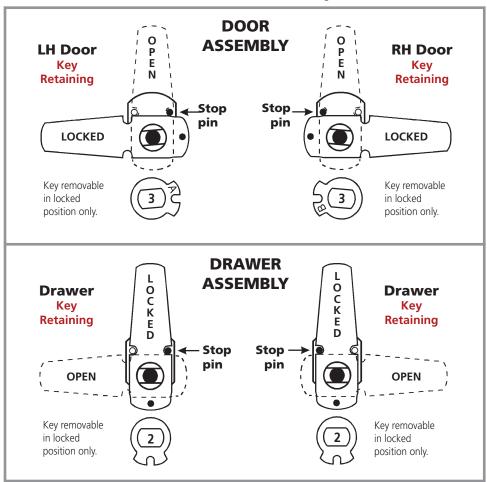
### **STANDARD** Function Cam Assembly



## **Supplied Cam Shifters**



### **KEY-RETAINING Function Cam Assembly**



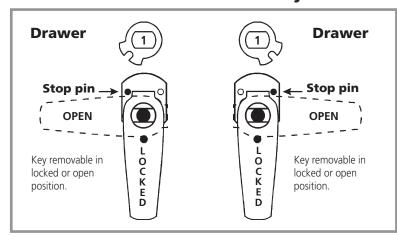
## SA54LM/DM — INSTALLATION INSTRUCTIONS/CAM ASSEMBLY



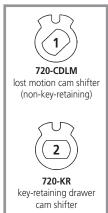
Assembled with: 720-3-3 inverted long cam

720-3-5 inverted long cam

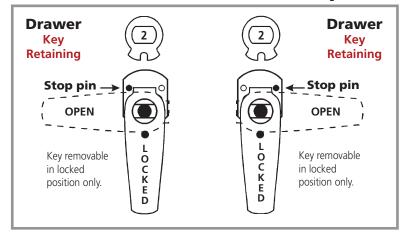
#### **STANDARD** Function Cam Assembly



# Supplied Cam Shifters

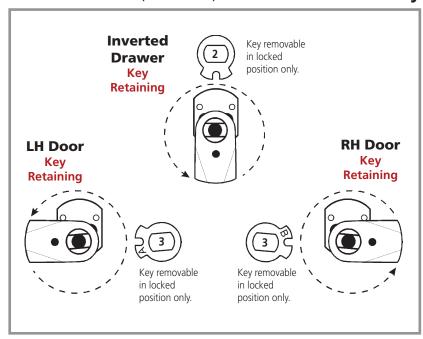


#### **KEY-RETAINING** Function Cam Assembly



## Assembled with: 720-3-1 inverted short cam

#### **KEY-RETAINING** (direct drive) **Function Cam Assembly**



## **Supplied Cam Shifters**



#### **Important:**

It is highly recommended that you install the prong driver and lock cylinder into the lock body and cycle to the locked position before assembling cam, cam shifter and stop pin onto the back of the lock.