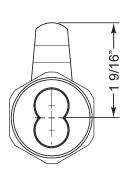
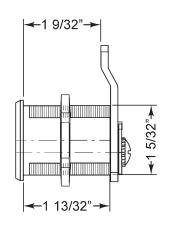
CR25LM/DM IC Cam Lock

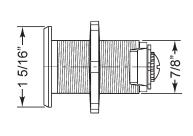


IMPORTANT:

It is highly recommended that you install the **prong driver** and **lock cylinder** into the lock body and cycle to the locked position before assembling cam, cam shifter and stop pin onto the back of the lock.

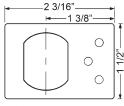






Included Accessories:

- 1 plastic thumbturn
- 1 720-PL3 anti-rotation plate and screws
- 1 720-3-1 short inverted cam
- 1 720-3-2 long vertical cam
- 1 720-CDLM
- 1 720-CDDM
- 1 720-KR



720-PL3 anti-rotation plate



lost motion cam shifter (standard function, nonkey-retaining)

720-CDLM



720-KR key-retaining drawer cam shifter

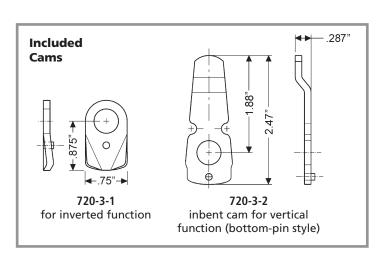


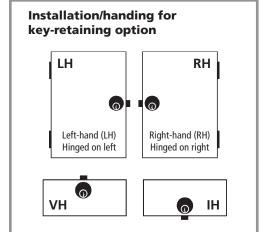
(A Side)
key-retaining door
cam shifter

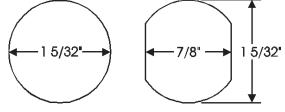


(B Side) key-retaining door cam shifter

Optional cams Note: use of standard and/or optional cams depends on your specific application.



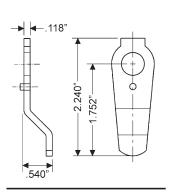




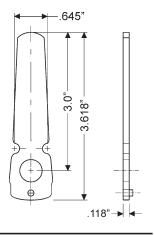
Lock diameter is 1-1/8." Drilled hole should be slightly larger.



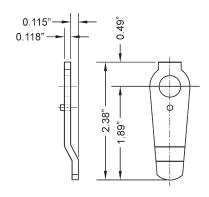
Optional Cams



720-3-3 inbent cam for inverted function



720-3-4 3"straight cam for vertical function



720-3-5 inbent cam for inverted function

Optional TR200 Series Trim Collars



1/8"

TR202 1/4"



3/8"



Trim collars pull lock forward allowing it to be used on thinner gauge material thickness.

CR25LM/DM — INSTALLATION INSTRUCTIONS/CAM ASSEMBLY



Assembled with: 720-3-2 vertical long cam

720-3-4 extra long 3" cam

These instructions are for bottom-pin style cams only. If your cam has the brass pin in the middle, see the instructions on PAGE 5.

Supplied Cam Shifters







720-KR
retaining drawer
cam shifter
720-CDDM (A Side)
key retaining door
cam shifter
cam shifter

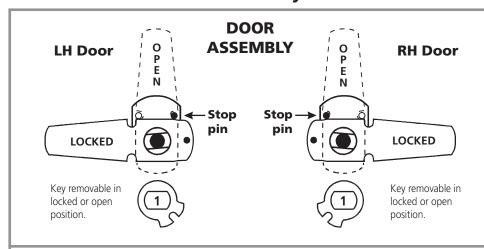


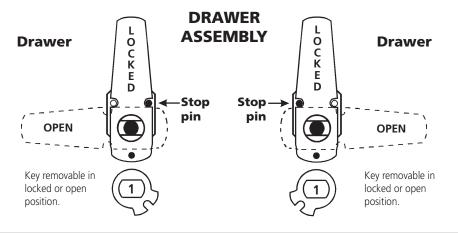
720-CDDM (B Side) key retaining door cam shifter

Important:

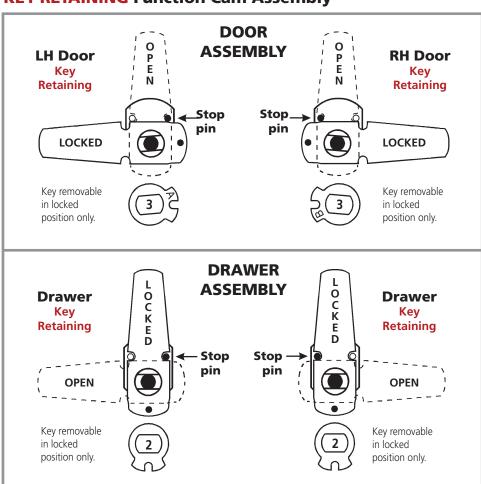
It is highly recommended that you install the prong driver and lock cylinder into the lock body and cycle to the locked position before assembling cam, cam shifter and stop pin onto the back of the lock.

STANDARD Function Cam Assembly





KEY-RETAINING Function Cam Assembly



CR25LM/DM — INSTALLATION INSTRUCTIONS/CAM ASSEMBLY



Assembled with: 720-3-3 inverted long cam

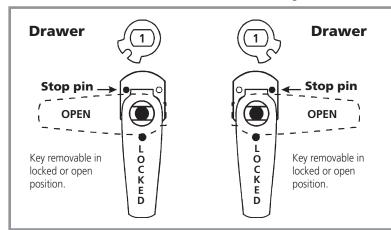
Supplied
Cam Shifters

lost motion cam shifter (non-key-retaining)

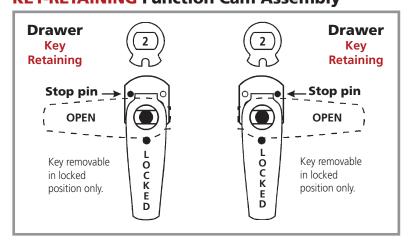
720-KR

key-retaining drawer cam shifter 720-3-5 inverted long cam

STANDARD Function Cam Assembly

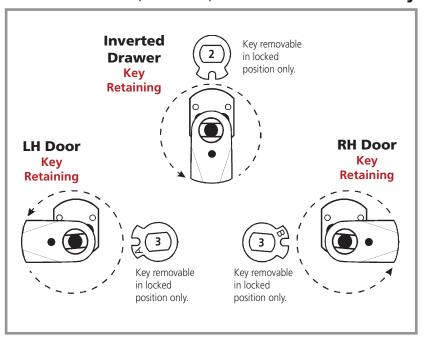


KEY-RETAINING Function Cam Assembly



Assembled with: 720-3-1 inverted short cam

KEY-RETAINING (direct drive) **Function Cam Assembly**



Supplied Cam Shifters



Important:

It is highly recommended that you install the prong driver and lock cylinder into the lock body and cycle to the locked position before assembling cam, cam shifter and stop pin onto the back of the lock.

CR25LM/DM — INSTALLATION INSTRUCTIONS/CAM ASSEMBLY



Assembled with: 720-3-2 vertical long cam **720-3-4** extra long 3" cam

It is highly recommended that you install the prong driver and lock cylinder into

the lock body and cycle to the locked position before assembling cam, cam shifter

These instructions are for mid-pin style cams only. If your cam has the brass pin on the bottom, see the instructions on PAGE 3.

Supplied Cam Shifters



(non-key-retaining)







key retaining drawer cam shifter

key retaining door cam shifter

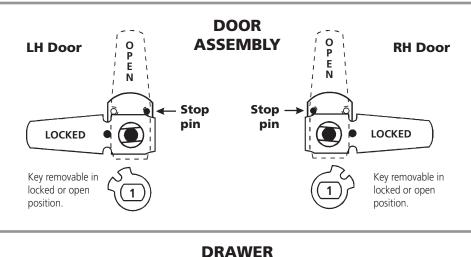
720-CDDM (B Side)

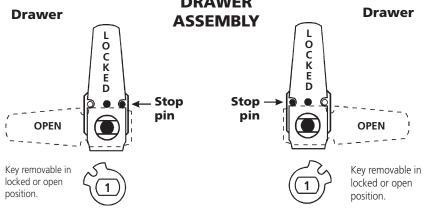
key retaining door cam shifter

STANDARD Function Cam Assembly

and stop pin onto the back of the lock.

Important:





KEY-RETAINING Function Cam Assembly

