

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29
CFR 1910.1200



Revision: 1/5/2019

Print: 1/5/2019

SECTION 1. IDENTIFICATION

Product name : Ethylene Glycol

Supplier's details

Company : **GreenChem Industries**
222 Clematis St, #207
West Palm Beach, FL 33401
USA

Customer Service : 561-659-2236

Emergency telephone number

Chemtrec Domestic (24 hr) : 1-800-424-9300
Chemtrec International (24 hr) : 1-703-741-5500

Recommended use of the chemical and restrictions on use

Recommended use : Chemical intermediate.

Restrictions on use : This product must not be used in applications other than the above without first seeking the advice of the supplier., Do not use in the manufacture or preparation of foods or pharmaceuticals., Keep out of reach of children and pets., Do not use in theatrical fogs or other artificial smoke generator applications., Do not use in aircraft deicing applications.

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Acute toxicity (Oral) : Category 4

Specific target organ toxicity - repeated exposure : Category 2 (Kidney)

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : **PHYSICAL HAZARDS:**
Not classified as a physical hazard under GHS criteria.
HEALTH HAZARDS:
H302 Harmful if swallowed.
H373 May cause damage to organs (Kidney) through prolonged

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or repeated exposure.

ENVIRONMENTAL HAZARDS:

Not classified as an environmental hazard under GHS criteria.

Precautionary statements

: **Prevention:**

P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash hands thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

Response:

P301 + P312 IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell.

P330 Rinse mouth.

P314 Get medical advice/ attention if you feel unwell.

Storage:

No precautionary phrases.

Disposal:

P501 Dispose of contents and container to appropriate waste site or reclaimer in accordance with local and national regulations.

Other hazards which do not result in classification

Inhalation of vapours or mists may cause irritation to the respiratory system.

The classification of this material is based on OSHA HCS 2012 criteria.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms : Dihydroxy ethane 1,2, Ethane diol 1,2, Ethylene Glycol, Glycol, MEG

Hazardous components

Chemical name	Synonyms	CAS-No.	Concentration (%)
Ethylene glycol	ethane-1,2-diol (Ingested)	107-21-1	99 - 100
Diethylene glycol	2,2'-oxydiethanol	111-46-6	0 - < 1

SECTION 4. FIRST-AID MEASURES

General advice : Not expected to be a health hazard when used under normal conditions.

If inhaled : Remove to fresh air. If rapid recovery does not occur, transport to nearest medical facility for additional treatment.

In case of skin contact : Remove contaminated clothing. Flush exposed area with water and follow by washing with soap if available.
If persistent irritation occurs, obtain medical attention.

In case of eye contact : Flush eye with copious quantities of water.
If persistent irritation occurs, obtain medical attention.

If swallowed : If swallowed, do not induce vomiting; transport to nearest

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medical facility for additional treatment. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Rinse mouth.

- Most important symptoms and effects, both acute and delayed : Kidney toxicity may be recognized by blood in the urine or increased or decreased urine flow. Other signs and symptoms can include nausea, vomiting, abdominal cramps, diarrhoea, lumbar pain shortly after ingestion, and possibly narcosis and death.
Eye irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blurred vision.
Skin irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blisters.
Respiratory irritation signs and symptoms may include a temporary burning sensation of the nose and throat, coughing, and/or difficulty breathing.
- Protection of first-aiders : When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings.
- Immediate medical attention, special treatment : The preferred treatment is immediate transportation to a medical facility and use of appropriate treatment including possible administration of activated charcoal, gastric lavage and or gastric aspiration. If none of the above are immediately available and a delay of more than one hour is anticipated before such medical attention can be obtained, induction of vomiting may be appropriate using IPECAC syrup (Contraindicated if there are any signs of CNS depression). This should be considered on a case by case basis following specialist advice. Specific other treatments may include ethanol therapy, fomepizole, treatment of acidosis and haemodialysis. Seek specialist advice without delay.
May cause significant renal, respiratory, and CNS toxicity.
May cause significant acidosis.
Call a doctor or poison control center for guidance.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Alcohol-resistant foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
- Unsuitable extinguishing media : Do not use water in a jet.
- Specific hazards during fire-fighting : Material will not burn unless preheated.
Carbon monoxide may be evolved if incomplete combustion occurs.
Containers exposed to intense heat from fires should be cooled with large quantities of water.
- Specific extinguishing methods : Standard procedure for chemical fires.

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| Further information | : Clear fire area of all non-emergency personnel.
Evacuate the area of all non-essential personnel.
Keep adjacent containers cool by spraying with water. |
| Special protective equipment for firefighters | : Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469). |
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SECTION 6. ACCIDENTAL RELEASE MEASURES

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| Personal precautions, protective equipment and emergency procedures | : Observe all relevant local and international regulations. Notify authorities if any exposure to the general public or the environment occurs or is likely to occur. Local authorities should be advised if significant spillages cannot be contained.

: Avoid contact with skin, eyes and clothing. |
| Environmental precautions | : Prevent from spreading or entering into drains, ditches or rivers by using sand, earth, or other appropriate barriers. Use appropriate containment to avoid environmental contamination. Ventilate contaminated area thoroughly. |
| Methods and materials for containment and cleaning up | : Contain run-off from residue flush and dispose of properly. Soak up residue with an absorbent such as clay, sand or other suitable material.

For small liquid spills (< 1 drum), transfer by mechanical means to a labeled, sealable container for product recovery or safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely.
For large liquid spills (> 1 drum), transfer by mechanical means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely. |
| Additional advice | : For guidance on selection of personal protective equipment see Chapter 8 of this Safety Data Sheet.
For guidance on disposal of spilled material see Chapter 13 of this Safety Data Sheet. |
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SECTION 7. HANDLING AND STORAGE

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| Technical measures | : Avoid breathing of or direct contact with material. Only use in |
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well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see Chapter 8 of this Safety Data Sheet.

Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material.

Ensure that all local regulations regarding handling and storage facilities are followed.

Precautions for safe handling : Use local exhaust extraction over processing area.
Handle and open container with care in a well-ventilated area.
Do not empty into drains.
When handling product in drums, safety footwear should be worn and proper handling equipment should be used.
Handling Temperature:
Ambient.

Avoidance of contact : Strong oxidising agents.
Strong acids.
Strong bases.

Product Transfer : Keep containers closed when not in use. Do not pressurize drum containers to empty.

Storage

Conditions for safe storage, including any incompatibilities : Refer to section 15 for any additional specific legislation covering the packaging and storage of this product.

Other data : Tanks must be clean, dry and rust-free.
Keep container tightly closed.
Must be stored in a diked (bunded) well-ventilated area, away from sunlight, ignition sources and other sources of heat. Cleaning, inspection and maintenance of storage tanks is a specialist operation, which requires the implementation of strict procedures and precautions.
Drums should be stacked to a maximum of 3 high. Storage Temperature:
Ambient.

Packaging material : Suitable material: Stainless steel., Mild steel., Carbon steel
Unsuitable material: Data not available

Container Advice : Containers, even those that have been emptied, can contain explosive vapours. Do not cut, drill, grind, weld or perform similar operations on or near containers.

Specific use(s) : Not applicable

Ensure that all local regulations regarding handling and storage facilities are followed.

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SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Ethylene glycol	107-21-1	C (Aerosol only)	100 mg/m ³	ACGIH

Biological occupational exposure limits

No biological limit allocated.

Monitoring Methods

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.

Validated exposure measurement methods should be applied by a competent person and samples analysed by an accredited laboratory.

Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.

National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods <http://www.cdc.gov/niosh/>

Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods <http://www.osha.gov/>

Health and Safety Executive (HSE), UK: Methods for the Determination of Hazardous Substances <http://www.hse.gov.uk/>

Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA), Germany <http://www.dguv.de/inhalt/index.jsp>

L'Institut National de Recherche et de Sécurité, (INRS), France <http://www.inrs.fr/accueil>

Engineering measures

: The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. Appropriate measures include:

Adequate ventilation to control airborne concentrations. Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated. Eye washes and showers for emergency use.

General Information:

Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

Define procedures for safe handling and maintenance of controls.

Educate and train workers in the hazards and control measures relevant to normal activities associated with this product.

Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.

Drain down system prior to equipment break-in or maintenance.

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nance.

Retain drain downs in sealed storage pending disposal or subsequent recycle.

Personal protective equipment

Respiratory protection : If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter. If air-filtering respirators are suitable for conditions of use: Select a filter suitable for the combination of organic gases and vapours [Type A/Type P boiling point >65°C (149°F)].

Respirator selection, use and maintenance should be in accordance with the requirements of the OSHA Respiratory Protection Standard, 29 CFR 1910.134.

Hand protection
Remarks

: Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. When prolonged or frequent repeated contact occurs. Nitrile rubber gloves. Incidental contact/Splash protection: PVC or neoprene rubber gloves. For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same, but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Eye protection

: If material is handled such that it could be splashed into eyes, protective eyewear is recommended.

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- Skin and body protection : Skin protection is not ordinarily required beyond standard work clothes.
It is good practice to wear chemical resistant gloves.
- Protective measures : Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.
- Hygiene measures : Wash hands before eating, drinking, smoking and using the toilet.
Launder contaminated clothing before re-use.

Environmental exposure controls

- General advice : Local guidelines on emission limits for volatile substances must be observed for the discharge of exhaust air containing vapour.
Minimise release to the environment. An environmental assessment must be made to ensure compliance with local environmental legislation.
Information on accidental release measures are to be found in section 6.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : Slightly viscous liquid.
- Colour : colourless
- Odour : mild
- Odour Threshold : 25 ppm
- pH : Data not available
- Melting / freezing point : -13 °C / 9 °F
- Boiling point/boiling range : 196 - 200 °C / 385 - 392 °F
- Flash point : 116 °C / 241 °F
- Evaporation rate : 0.01
Method: ASTM D 3539, nBuAc=1
- Flammability (solid, gas) : Not applicable
- Upper explosion limit : 28 %(V)
- Lower explosion limit : 3.2 %(V)
- Vapour pressure : < 10 Pa (20 °C / 68 °F)
- Relative vapour density : 2.2
- Relative density : 1.1155 (20 °C / 68 °F)

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Density	: Typical 1,113 kg/m ³ (20 °C / 68 °F) Method: ASTM D4052
Solubility(ies) Water solubility	: completely soluble
Partition coefficient: n- octanol/water	: log Pow: -1.93 (20 °C / 68 °F)Data not available
Auto-ignition temperature	: 398 °C / 748 °F
Decomposition temperature	: Data not available
Viscosity	
Viscosity, dynamic	: 16.1 mPa.s (25 °C / 77 °F)
Viscosity, kinematic	: 24.8 mm ² /s (20 °C / 68 °F)
Explosive properties	: Not applicable
Oxidizing properties	: Not applicable
Surface tension	: Data not available
Conductivity	: Data not available
Molecular weight	: 62 g/mol

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph.
Chemical stability	: No hazardous reaction is expected when handled and stored according to provisions Oxidises on contact with air.
Possibility of hazardous reactions	: None known.
Conditions to avoid	: Extremes of temperature and direct sunlight. Product cannot ignite due to static electricity.
Incompatible materials	: Strong oxidising agents. Strong acids. Strong bases.
Hazardous decomposition products	: Thermal decomposition is highly dependent on conditions. A complex mixture of airborne solids, liquids and gases including carbon monoxide, carbon dioxide, sulphur oxides and unidentified organic compounds will be evolved when this

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material undergoes combustion or thermal or oxidative degradation.

SECTION 11. TOXICOLOGICAL INFORMATION

Basis for assessment : Information given is based on product testing, and/or similar products, and/or components.

Information on likely routes of exposure

Skin and eye contact are the primary routes of exposure although exposure may occur through inhalation or following accidental ingestion.

Acute toxicity

Product:

Acute oral toxicity : LD50 (Rat): >300 - <=2000 milligram per kilogram
Remarks: Harmful if swallowed.
There is a marked difference in acute oral toxicity between rodents and man, man being more susceptible than rodents. The estimated fatal dose for man is 100 milliliters (1/2 cup). This material has also been shown to be toxic and potentially lethal by ingestion to cats and dogs.

Acute inhalation toxicity : Remarks: Low toxicity by inhalation.

Acute dermal toxicity : LD50 : > 5,000 mg/kg
Remarks: Expected to be of low toxicity:

Skin corrosion/irritation

Product:

Remarks: Slightly irritating to skin.

Serious eye damage/eye irritation

Product:

Remarks: Slightly irritating to the eye.

Respiratory or skin sensitisation

Product:

Remarks: Not expected to be a sensitiser.

Germ cell mutagenicity

Product:

: Remarks: No evidence of mutagenic activity.

Carcinogenicity

Product:

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Remarks: Not carcinogenic in animal studies.

IARC	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
ACGIH	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
OSHA	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Product:

:

Remarks: Does not impair fertility., Not a developmental toxicant., Causes foetotoxicity in animals; considered to be secondary to maternal toxicity.

STOT - single exposure

Product:

Remarks: Inhalation of vapours or mists may cause irritation to the respiratory system., Ingestion may cause drowsiness and dizziness.

STOT - repeated exposure

Product:

Target Organs: Kidney

Remarks: May cause damage to organs or organ systems through prolonged or repeated exposure.

Aspiration toxicity

Product:

Not considered an aspiration hazard.

Further information

Product:

Remarks: Classifications by other authorities under varying regulatory frameworks may exist.

SECTION 12. ECOLOGICAL INFORMATION

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Basis for assessment : Information given is based on product testing.

Ecotoxicity

Product:

Toxicity to fish (Acute toxicity) : LC50: > 100 mg/l
Remarks: Practically non toxic:

Toxicity to daphnia and other aquatic invertebrates (Acute toxicity) : EC50: > 100 mg/l
Remarks: Practically non toxic:

Toxicity to algae (Acute toxicity) : ErC50: > 100 mg/l
Remarks: Practically non toxic:

Toxicity to fish (Chronic toxicity) : Remarks: NOEC/NOEL > 100 mg/l

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : Remarks: NOEC/NOEL > 100 mg/l

Toxicity to bacteria (Acute toxicity) : IC50: > 100 mg/l
Remarks: Practically non toxic:

Persistence and degradability

Product:

Biodegradability : Remarks: Readily biodegradable.

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: Does not have the potential to bioaccumulate significantly.

Mobility in soil

Product:

Mobility : Remarks: If the product enters soil, one or more constituents will or may be mobile and may contaminate groundwater.
Dissolves in water.

Other adverse effects

no data available

Product:

Additional ecological information : Data not available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

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- Waste from residues : Recover or recycle if possible.
Waste arising from a spillage or tank cleaning should be disposed of in accordance with prevailing regulations, preferably to a recognised collector or contractor. The competence of the collector or contractor should be established beforehand.
Remove all packaging for recovery or waste disposal.
- Do not dispose into the environment, in drains or in water courses
Waste product should not be allowed to contaminate soil or water.
- Disposal should be in accordance with applicable regional, national, and local laws and regulations.
Local regulations may be more stringent than regional or national requirements and must be complied with.
- Contaminated packaging : Dispose in accordance with prevailing regulations, preferably to a recognized collector or contractor. The competence of the collector or contractor should be established beforehand.

SECTION 14. TRANSPORT INFORMATION

National Regulations

US Department of Transportation Classification (49 CFR Parts 171-180)

This product is not regulated for Hazmat by the DOT in packaging less than 119 gallons as per 49 CFR 173.203

- UN/ID/NA number : UN 3082
Proper shipping name : Environmentally hazardous substances, liquid, n.o.s.
(Ethylene glycol)
Class : 9
Packing group : III
Labels : 9
Reportable quantity : Ethylene glycol
(5,000 lb)
ERG Code : 171
Marine pollutant : yes

International Regulation

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

- Pollution category : Y
Ship type : 3
Product name : Ethylene glycol
Special precautions : Refer to Chapter 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.

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DSL	: Listed
IECSC	: Listed
ENCS	: Listed
KECI	: Listed
NZIoC	: Listed
PICCS	: Listed
CH INV	: Listed
TSCA	: Listed
Other regulations	: The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

SECTION 16. OTHER INFORMATION

Further information

NFPA Rating (Health, Fire, Reactivity) 1, 1, 0

A vertical bar (|) in the left margin indicates an amendment from the previous version.
Abbreviations and Acronyms : The standard abbreviations and acronyms used in this document can be looked up in reference literature (e.g. scientific dictionaries) and/or websites.

ACGIH = American Conference of Governmental Industrial Hygienists

ADR = European Agreement concerning the International Carriage of Dangerous Goods by Road

AICS = Australian Inventory of Chemical Substances

ASTM = American Society for Testing and Materials

BEL = Biological exposure limits

BTEX = Benzene, Toluene, Ethylbenzene, Xylenes

CAS = Chemical Abstracts Service

CEFIC = European Chemical Industry Council

CLP = Classification Packaging and Labelling

COC = Cleveland Open-Cup

DIN = Deutsches Institut für Normung

DMEL = Derived Minimal Effect Level

DNEL = Derived No Effect Level

DSL = Canada Domestic Substance List

EC = European Commission

EC50 = Effective Concentration fifty

ECETOC = European Center on Ecotoxicology and Toxicology Of Chemicals

ECHA = European Chemicals Agency

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EINECS = The European Inventory of Existing Commercial Chemical Substances
EL50 = Effective Loading fifty
ENCS = Japanese Existing and New Chemical Substances Inventory
EWC = European Waste Code
GHS = Globally Harmonised System of Classification and Labelling of Chemicals
IARC = International Agency for Research on Cancer IATA = International Air Transport Association IC50 = Inhibitory Concentration fifty
IL50 = Inhibitory Level fifty
IMDG = International Maritime Dangerous Goods
INV = Chinese Chemicals Inventory
IP346 = Institute of Petroleum test method N° 346 for the determination of polycyclic aromatics DMSO-extractables
KECI = Korea Existing Chemicals Inventory LC50 = Lethal Concentration fifty
LD50 = Lethal Dose fifty per cent.
LL/EL/IL = Lethal Loading/Effective Loading/Inhibitory loading LL50 = Lethal Loading fifty
MARPOL = International Convention for the Prevention of Pollution From Ships
NOEC/NOEL = No Observed Effect Concentration / No Observed Effect Level
OE_HP V = Occupational Exposure - High Production Volume PBT = Persistent, Bioaccumulative and Toxic
PICCS = Philippine Inventory of Chemicals and Chemical Substances
PNEC = Predicted No Effect Concentration
REACH = Registration Evaluation And Authorisation Of Chemicals
RID = Regulations Relating to International Carriage of Dangerous Goods by Rail
SKIN_DES = Skin Designation
STEL = Short term exposure limit
TRA = Targeted Risk Assessment
TSCA = US Toxic Substances Control Act
TWA = Time-Weighted Average
vPvB = very Persistent and very Bioaccumulative

Sources of key data used to compile the Safety Data Sheet : The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Health Services, material suppliers' data, CONCAWE, EU IUCLID date base, EC 1272 regulation, etc).

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

