

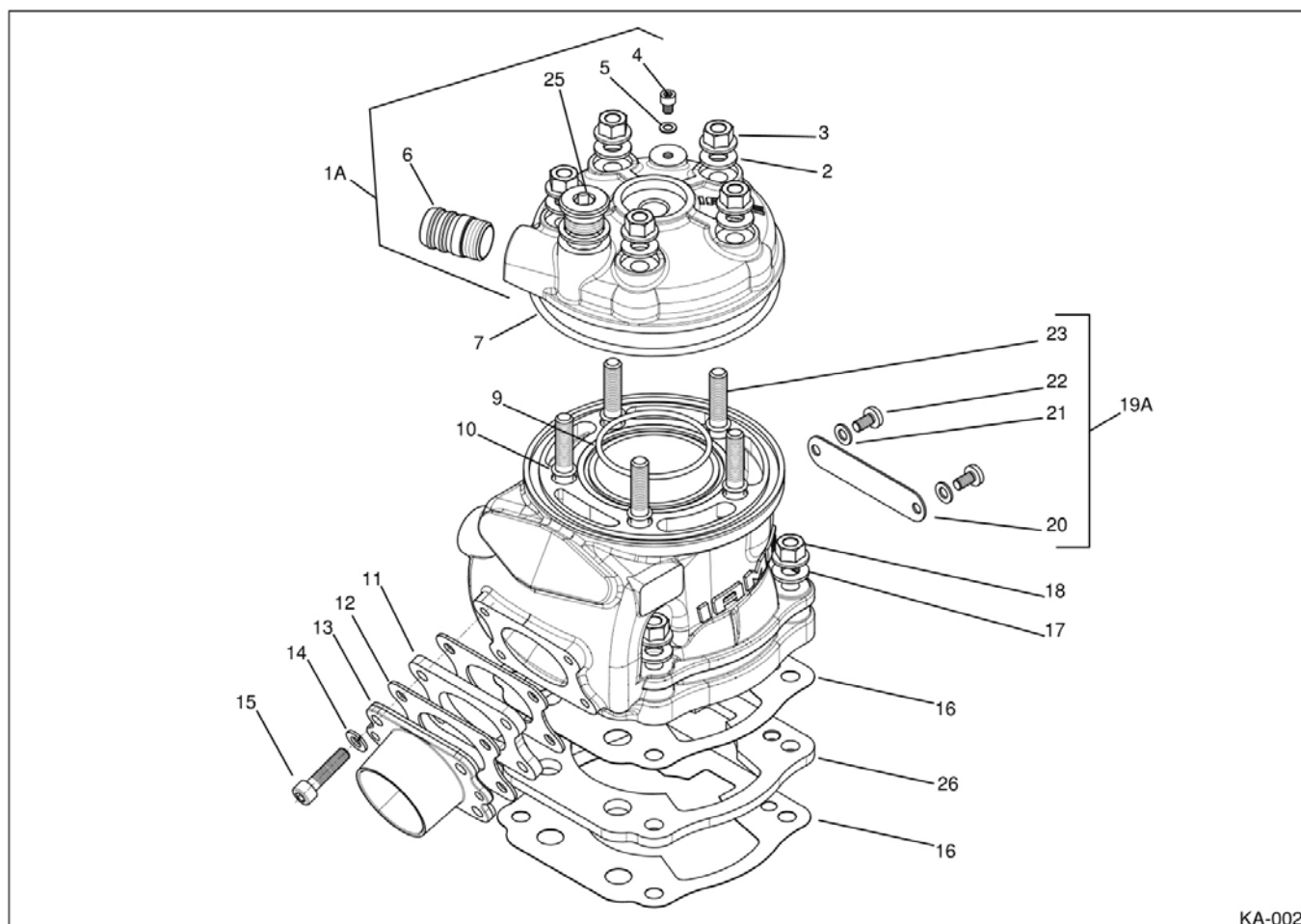
# IAME

The heart of kart

## IAME - X30 SUPER SHIFTER 175cc



# HEAD AND CYLINDER

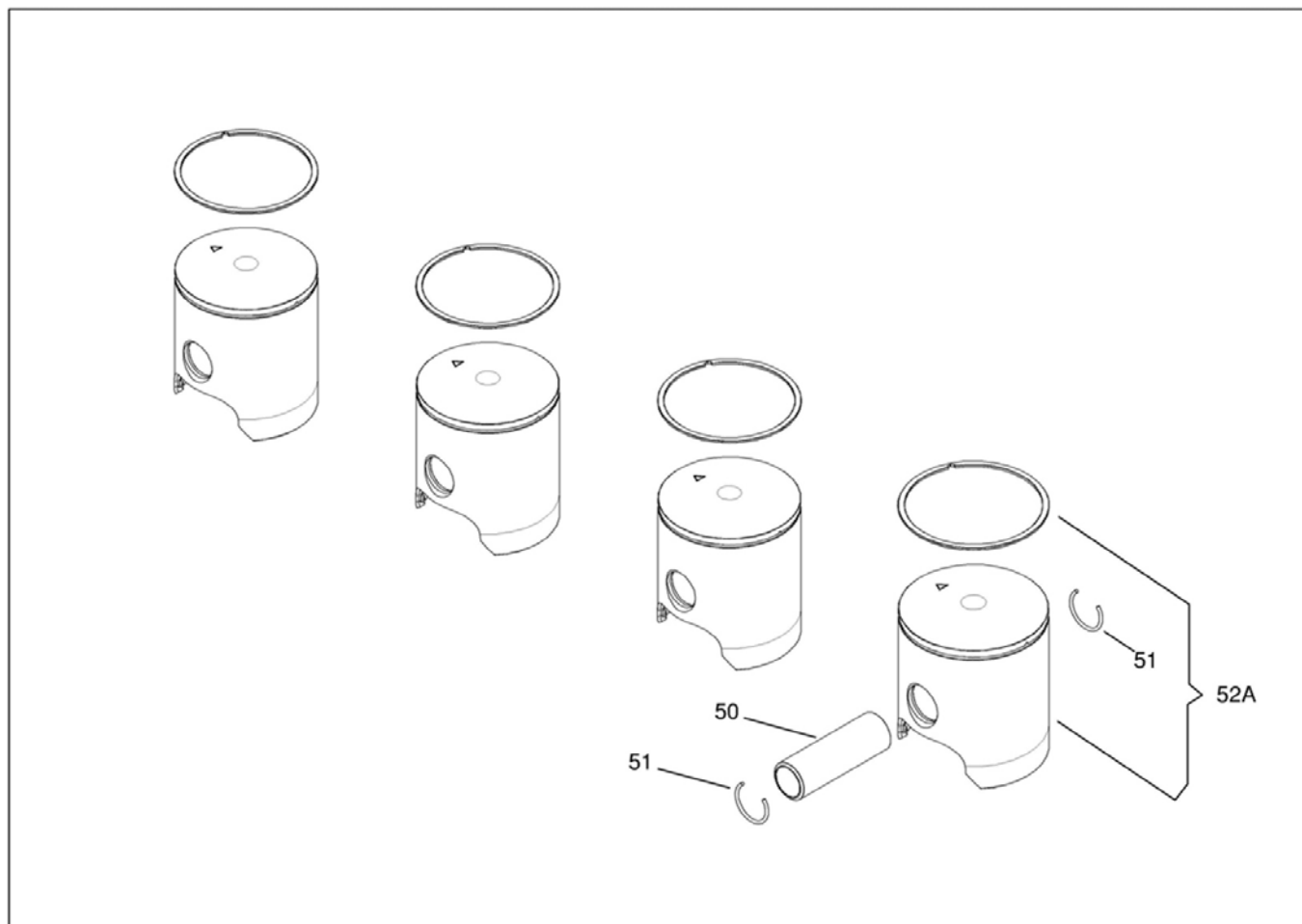


KA-002

## RICAMBI / SPARES

POS	COD	DESCR
001A	TZA-40100-C	COMPL. CYLINDER HEAD KZ-175cc
002	00303-K	KIT OF 20 WASHERS M8
003	00363-K	KIT 20 FLANGE NUTS M8
003	TZA-20201	CYLINDER STUDBOLT M8x56
004	00066-K	KIT 20 SOCKET H. SCREWS M6X12
005	00345	M6 WASHER
006	IFA-40500	WATER PIPE FITTING
007	IFA-40300	OUT HEAD GASKET OR REEDS. / KZ
009	TZA-90000	HEAD GASKET INT. OR
010	B-25825	OR STUD-BOLT
011	IFH-20500	EXHAUST SPACER REEDST./KZ
012	IFA-20500	EXHAUST PIPE GASKET REEDST/KZ
013	IFH-02000	EXHAUST PIPE FITTING REEDS./KZ
014	00331-K	KIT 20 EXHAUST WASHERS M6
015	00045-K	KIT 20 SOCKET H. SCREWS M6X25
016	TZB-10400-0.2	BASE CYL. GASKET 0.2 KZ-175cc
016	TZB-10400-0.4	BASE CYL. GASKET 0.4 KZ-175cc
017	00303-K	KIT OF 20 WASHERS M8
018	IFA-20300	CYL. UNDERSIZE NUT REEDST./KZ
019A	TZA-01000A	CYLINDER X30 SUPER SHIFTER
020	IZB-40500	SHIFTER ENGINE PLATE
021	00301-K	KIT 20 WASHERS M5
022	00257-K	20 SCREWS KIT M5x10
023	IFA-20200	STUDBOLT M8x51
025	IFA-90000	PLUG TCH4M M18x1.5
026	TZB-10500	CYL. BASE 5mm SPACER

# PISTON

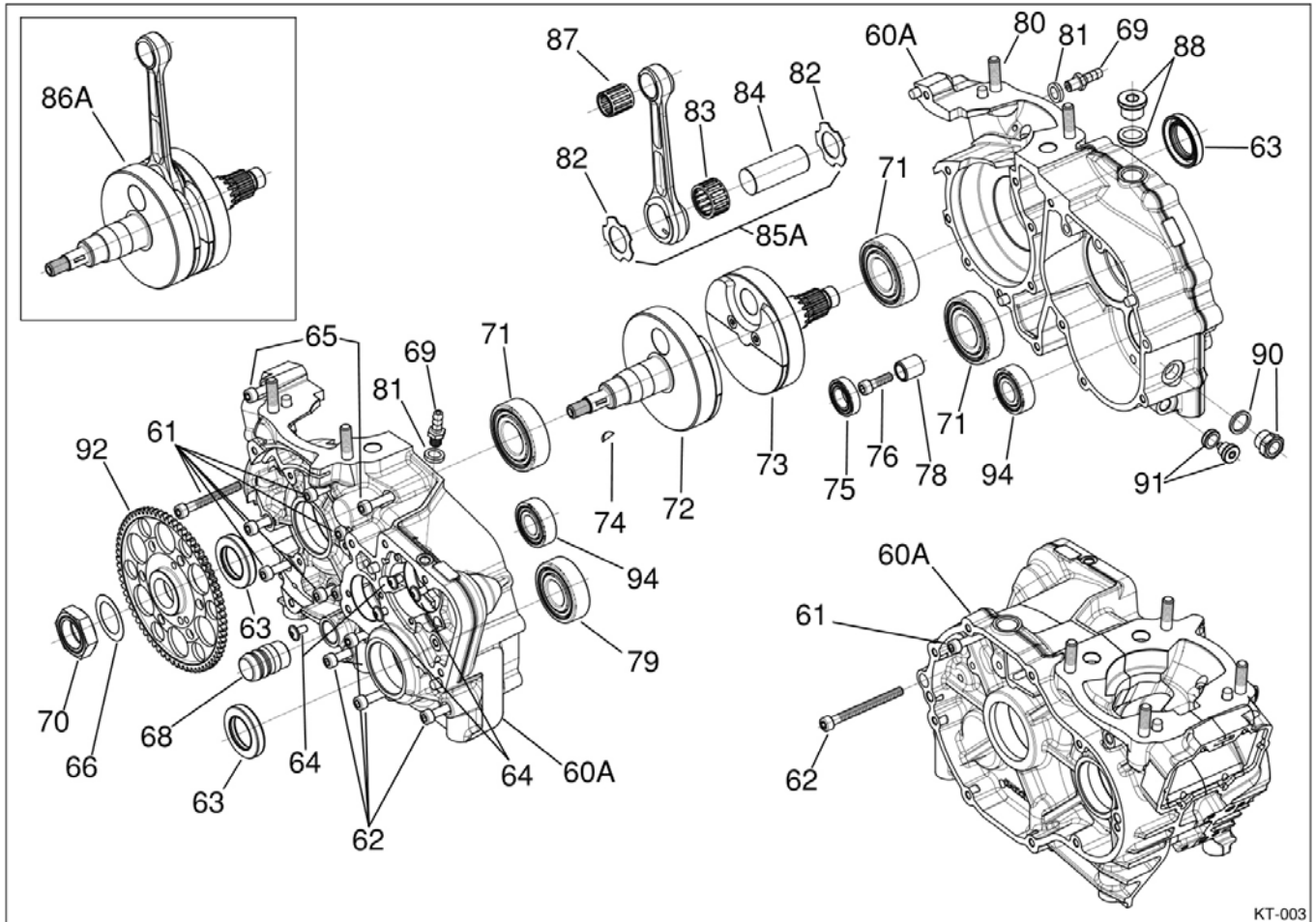


KT-001

## RICAMBI / SPARES

POS	COD	DESCR
050	TZA-20901	PISTON PIN 15x49
051	IFA-21050	CIRCLIP REEDSTER/KZ
052A	TZA-20601A-63.78CV	PISTON COMPL. 63.78V
052A	TZA-20601A-63.80CV	PISTON COMPL. 63.80V
052A	TZA-20601A-63.82CV	PISTON COMPL. 63.82V
052A	TZA-20601A-63.84CV	PISTON COMPL. 63.84V
052A	TZA-20601A-63.86CV	PISTON COMPL. 63.86V
052A	TZA-20601A-63.88CV	PISTON COMPL. 63.88V
052A	TZA-20601A-63.90CV	PISTON COMPL. 63.90V
052A	TZA-20601A-63.92CV	PISTON COMPL. 63.92V

# CRANKCASE & CRANKSHAFT



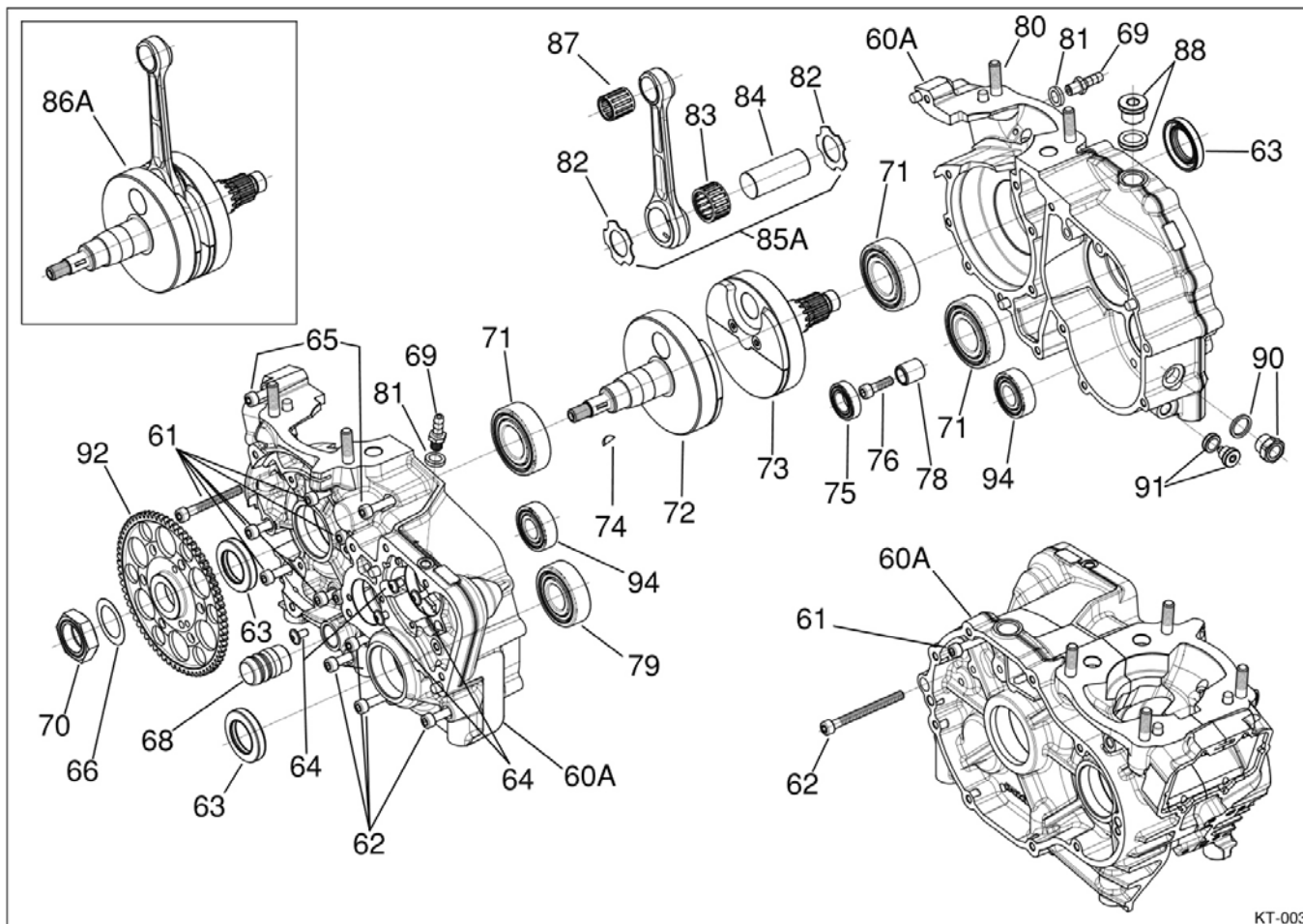
KT-003

## RICAMBI / SPARES

POS	COD	DESCR
060A	TZB-01000A-C	CRANKCASE KZ-175cc
061	00050-K	KIT OF 20 ALLEN SCREWS 6x50
062	00053-K	20 SCREWS KIT M6X65
063	X30125425A	OIL SEAL MAGN./DRIVE SIDE
064	00280-K	20 SCREWS KIT W/FLANGE M5x10
065	00048-K	KIT OF 20 ALLEN SCREWS 6x40
066	IZI-90000	CONED SAFETY SPRING N.T.
067	00342-K	KIT 20 WASHERS 10,5x18x0,8
068	IFA-40500	WATER PIPE FITTING
069	D-95800	PRESSURE FITTING
070	IZC-80240	LOCKING NUT GEAR
071	35396-A	BALL BEARING NSK 6205 C4
072	TZC-30100A	HALFCRANKS. IGN. SIDE
073	TZC-20100A	HALFCRANKSHAFT DRIVE SIDE
074	11715	SHAFT END/SPROCKET/MAGNETO KEY
075	IZF-90455	BALL-BEARING 61902 T9C4
076	00044-K	KIT 20 ALLEN SCR. CYL. H. 6x20
078	IZF-22300	SHIFTING DRUM SUPPORT
079	10400-D	BALL BEARING 6204 C4
080	TZA-20200	CYLINDER STUDBOLT M8x56
081	B-71805	PRESSURE Cu FITT. GASKET
082	X30125436	SILVER BRONZE WASHER
083	X30125431	BIG END CAGE
084	X30125450	CRANKPIN 20x48.8
085A	TZC-50101-C	CONROD 115mm X30 S. SHIFTER
086A	TZC-00101	CRANKSHAFT X30 S. SHIFTER
087	IFC-50350	SMALL END ROLLER CAGE
088	IZF-90500	PLUG TCE M16x1.5
090	IZB-90000	OIL LEVEL GAUGE



# CRANKCASE & CRANKSHAFT

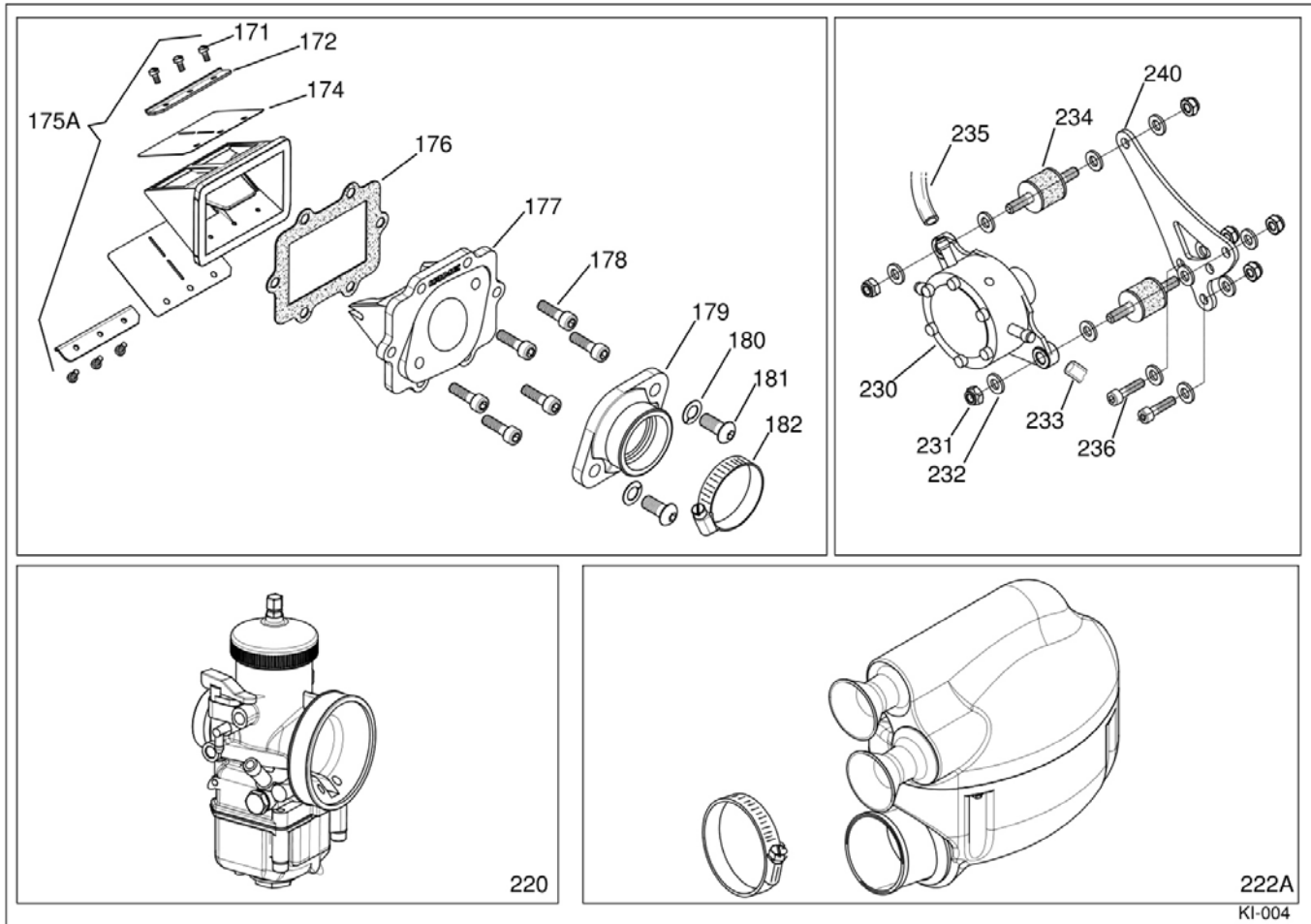


KT-003

## RICAMBI / SPARES

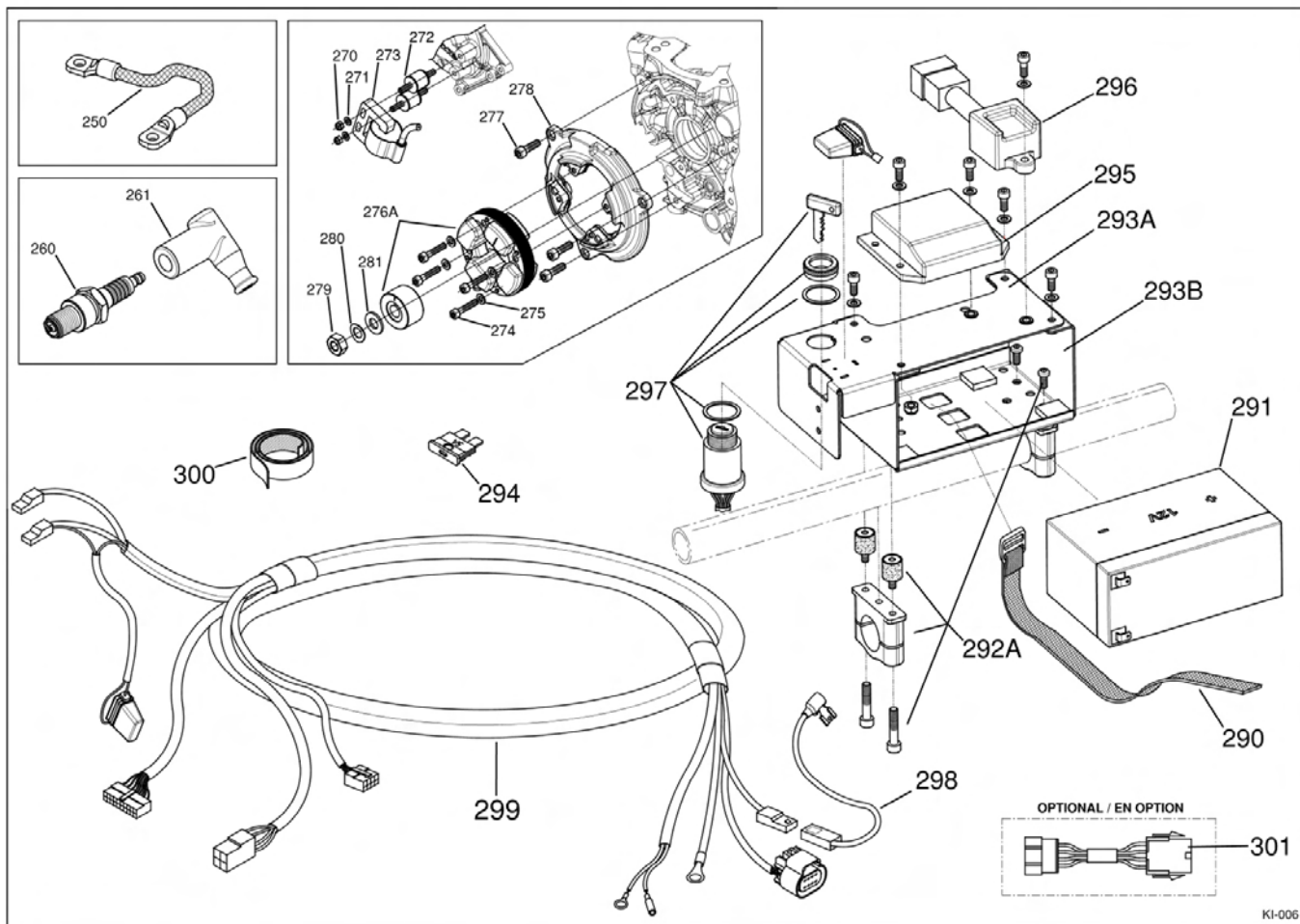
POS	COD	DESCR
091	IZF-90505	MAGNETIC PLUG TCEM M10x1
092	IZI-30042	STARTER GEAR X30 SH/S.SH '15
094	IMB-20100	BEARING 6202 T1XC4
095	35398	ROLLER BEARING 6205 BC1-1442B

# AMMISSIONE



## RICAMBI / SPARES

POS	COD	DESCR
171	10380	REEDS SCREW
172	IZG-20200	REED PETALS LOCKING PLATE
174	TZG-20300-C	KIT CARBON REED PETALS 175cc
175A	TZG-02000	REED VALVE ASSEMBLY
176	IZB-41100	CONVEYOR GASKET KZ
177	TZB-41000	CONVEYOR
178	00044-K	KIT 20 ALLEN SCR. CYL. H. 6x20
179	IZG-30900	CARB. MANIFOLD VHSB36
180	00321-K	20 UNDULATED WASHERS KIT
181	00269-K	20 SCREWS KIT TBEI M8x16
182	IFG-31100	CLAMP REEDSTER/XTR
220	IZG-00100	CARBURETOR VHSB 36 RD
230	IZG-90001	FUEL PUMP MIKUNI
231	00378-K	20 SELF LOCKING NUTS KIT M6
232	00302-K	KIT 20 WASHERS M6
233	A-61810-A	PRESSURE FITT. TUBE 20cm
234	IFG-40800	DAMPENER REEDSTER/XTR/MINI
236	00047-K	KIT OF 20 ALLEN SCREWS 6x35
240	IZG-40801	FUEL PUMP SUPPORT PLATE MIKUNI

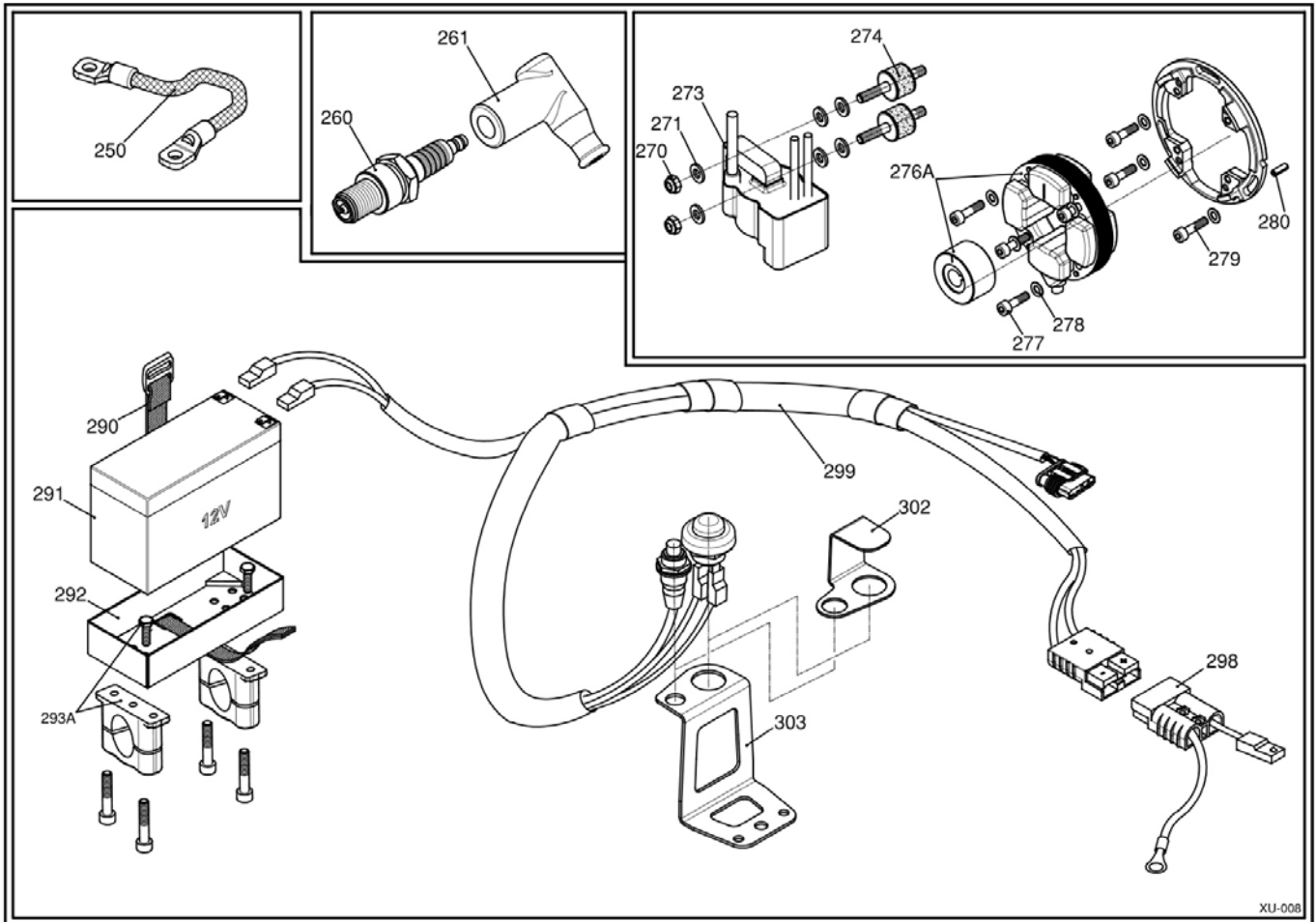


KI-006

RICAMBI / SPARES

POS	COD	DESCR
250	B-35805-A	COIL GROUND CABLE
261	10544	PVL SPARK BLACK CAP X30
270	00378-K	20 SELF LOCKING NUTS KIT M6
271	00302-K	KIT 20 WASHERS M6
272	B-35810-A	COIL DAMPENR
273	X30125955	SELETTRA COIL K
274	00034-K	KIT OF 20 ALLEN SCREWS 5x25
275	00301-K	KIT 20 WASHERS M5
276A	X30125950	SELETTRA IGNITION X30
277	00044-K	KIT 20 ALLEN SCR. CYL. H. 6x20
278	IZB-40440	DIGITAL K IGNITION SUPPORT
279	10535	SPROCKET AND MAGNETO NUT
280	00342-K	KIT 20 WASHERS 10,5x18x0,8
281	D-75565	THRUST INT.WASHER H=1,8mm
290	A-60904A	BATTERY FIXING BELT
291	X30125900	SPARE PART F.
292A	A-60906A-C1	SUP.BAT.CLAMP 28mm W/SCREWS'13
292A	A-60907A-C1	SUP.BAT.CLAMP 30mm W/SCREWS'13
292A	A-60908A-C1	SUP.BAT.CLAMP 32mm W/SCREWS'13
293A	A-120907-C	BATTERY SUPPORT PLATE '13
293B	A-120905B	BATTERY SUPPORT '13
294	X30125942	FUSE 5A X30
295	X30125930L1	ELECT. BOX DIG-K X30 S.SH. L1
296	IFE-05200	STARTER RELAY n.t.
297	X30125936-C	STARTER KEYS ASSEMBLY
298	A-60934A	STARTER CABLE
299	X30125935D-C	CABLES HARNESS '13
300	X30125925	VELCRO FIXING STRAP
301	X30125939	CABLES HARNESS '13 ADAPTER
301	X30125939A	STATOR ADAPTER '13

# IMPIANTO ELETTRICO



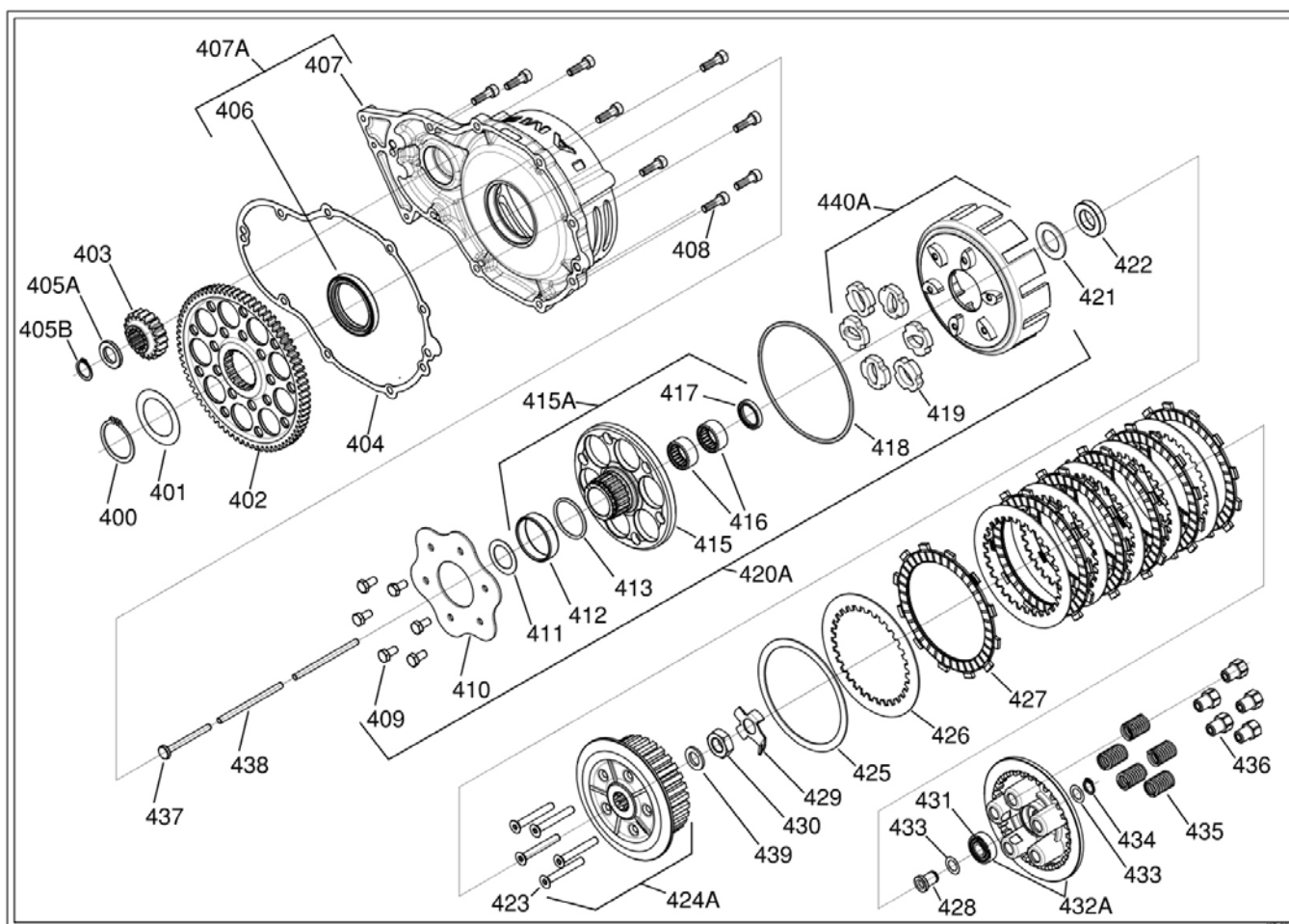
XU-008

## RICAMBI / SPARES

POS	COD	DESCR
250	B-35805-A	COIL GROUND CABLE
260	10561-A	SPARK PLUG NGK BR10EG
261	10544	PVL SPARK BLACK CAP X30
270	00378-K	20 SELF LOCKING NUTS KIT M6
271	00302-K	KIT 20 WASHERS M6
273	X30125933L1	
274	B-35810-A	COIL DAMPENER
276A	X30125953	SELETTRA IGNITION X30 '16
277	00032-K	KIT OF 20 SCREWS TCCE 5x20
278	00301-K	KIT 20 WASHERS M5
279	00037-K	20 SCREWS KIT TCCE 5X18
290	A-60904A	BATTERY FIXING BELT
292	X30125905	BATTERY SUPPORT
293A	A-60907A-C	SUPP. BATT. CLAMP 30mm W/SCREWS
293A	A-60908A-C	SUPP. BATT. CLAMP 32mm W/SCREWS
298	IFE-05401D	STARTER MOTOR CABLE
299	IFE-05003A	CABLES HARNESS DIG. S
302	IFI-70100	SECURITY BRACKET
303	IFI-70000	BUTTONS BRACKET KF/X30



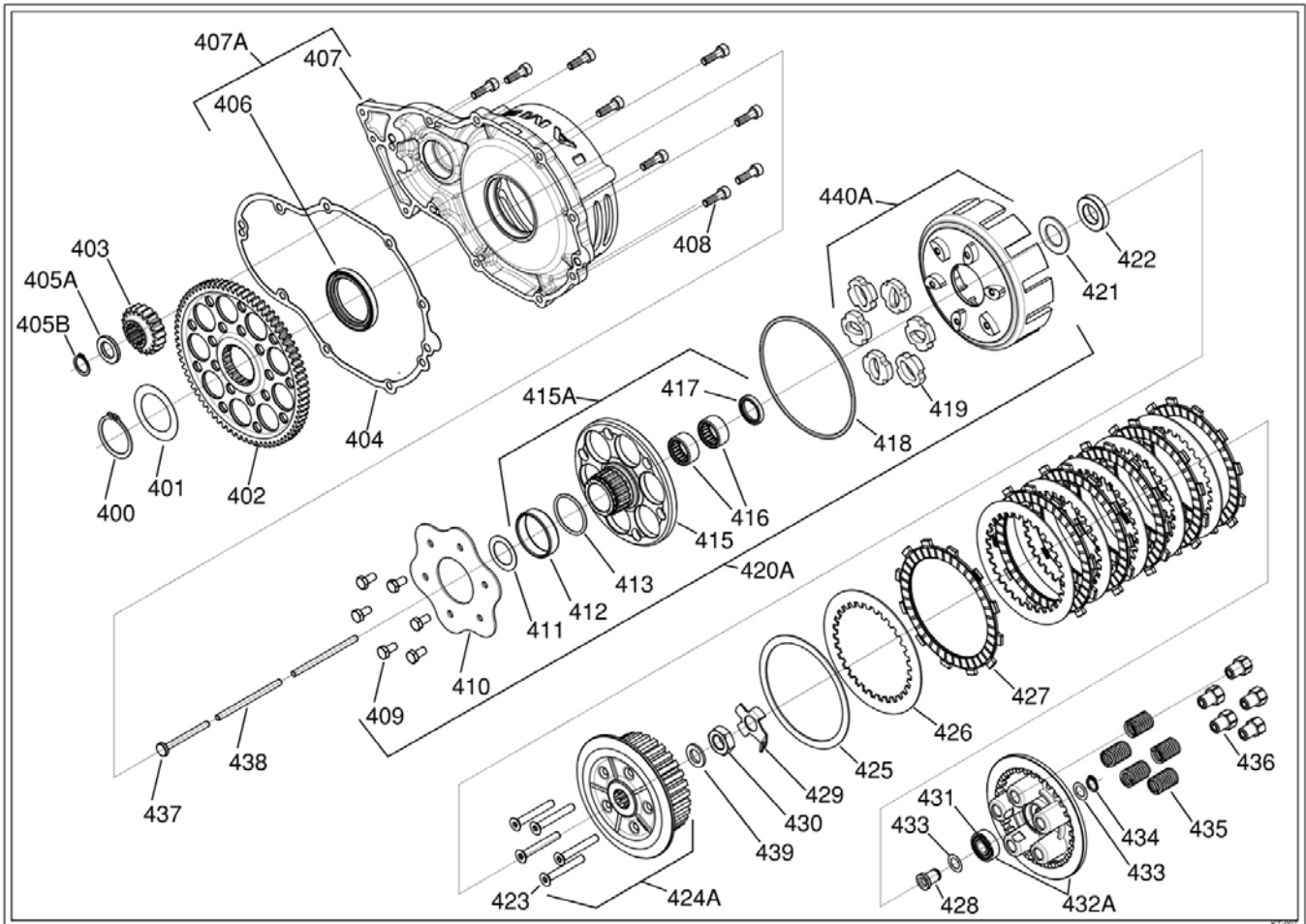
# CLUTCH GROUP



## RICAMBI / SPARES

POS	COD	DESCR
400	IZF-90070	SEEGER RING A35 DIN471
401	IZF-90060	SAFETY CONE SPRING
402	IZF-02400	PRIMARY DRIVEN GEAR
403	IZC-22400	PRIMARY TRANSMISS. SPROCKET
404	IZB-40300	PRIMARY TRANSM. COVER GASKET
405	IMB-20100	BEARING 6202 T1XC4
406	IZF-90010	PRIMARY TRANSM. OIL SEAL
407A	IZB-40200-C	COVER CLUTCH SIDE KZ COMPL.
408	00044-K	KIT 20 ALLEN SCR. CYL. H. 6x20
409	00161-K	KIT OF 20 HEX. SCREWS 6x12
410	IZF-00900	SHOCK ABSORBER PLATE
411	IZF-02500	SHIM PRIMARY DRIVEN GEAR
412	IZF-01100	OIL SEAL BUSH
413	IZF-90030	O'RING 3131 FPM 75
415A	IZF-01000-C	COMPL. SHOCK ABSORBER HUB
416	IZF-90000	NEEDLE BEARING
417	IZF-90015	OIL SEAL G20x26x4B
418	IZF-90035	OIL SEAL
419	IZF-00800	DAMPER SHOCK ABSORBER
420A	IZF-00200	SHOCK ABSORBERS ASSEMBLY
421	IZF-90080	SPACER RING PS 22x32x1
422	IZF-02200	CLUTCH DRUM SPACER
423	00129-K	20 FLATHEAD SCREWS KIT M6x45
424A	IZF-05000	CLUTCH DRUM WITH SCREWS
425	IZF-02100	SAFETY CONE SPRING
426	IZF-00700	BARE CLUTCH DISC
427	IZF-00600	PADDED CLUTCH DISC
428	IZF-01400	THRUST BEARING PLATE

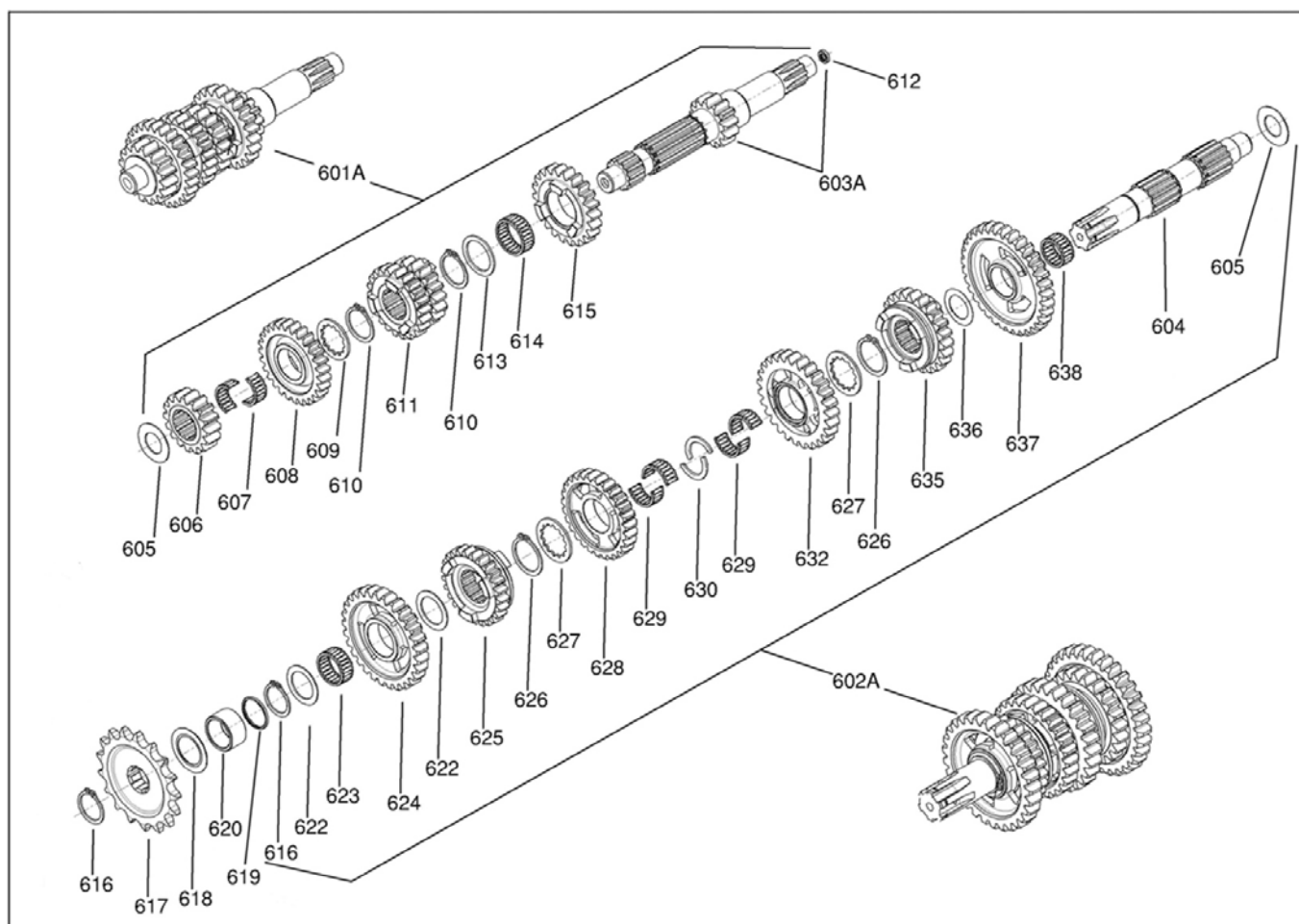
# CLUTCH GROUP



## RICAMBI / SPARES

POS	COD	DESCR
429	IZF-01700	CLUTCH NUT WASHER
430	00364	NUT M14x1
431	IZF-90460	THRUST BEARING PLATE
432A	IZF-04000	PRESS. PLATE W/ BALL BEARING
433	IZF-90090	SPACER RING
434	IZF-90065	SEEGER RING A10 DIN471
435	IZF-01202	CLUTCH SPRING '14
436	IZF-01300	CLUTCH SPRING RETAINER
437	IZF-01600	CLUTCH PUSH PLATE
438	IZF-01500	PUSH ROD CLUTCH
439	IZF-02300	CLUTCH NUT WASHER
440A	IZF-00300	CLUTCH DRUM W/SHOCK ABSORB.

# SPEED GEAR ASSEMBLY and GEARS

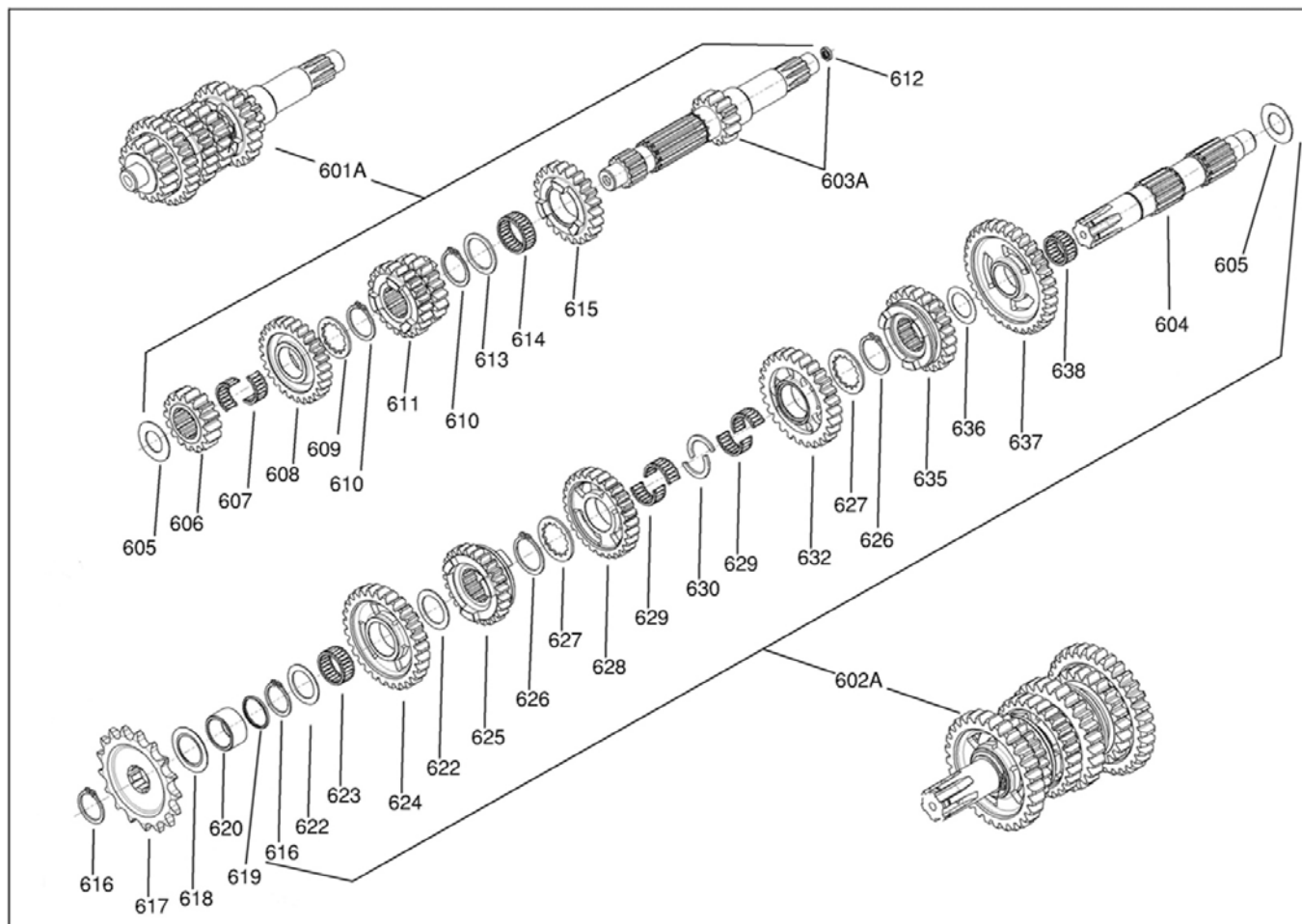


KT-008

## RICAMBI / SPARES

POS	COD	DESCR
601A	IZF-30000	COMPLETE PRIMARY SHAFT
602A	IZF-31000	COMPLETE SECONDARY SHAFT
603A	IZF-20100-C	PRIMARY SHAFT WITH RING
604	IZF-20200	SECONDARY SHAFT
605	IZF-21900	SHIM PRIMARY/SECONDARY SHAFT
606	IZF-20300	2nd G. DRIVE GEAR
607	IZF-20450	SPLITTED ROLLER CAGE K18x22x10
608	IZF-20600	6th G. DRIVE GEAR
609	IZF-21400	SPLINED SHIM 6th SPEED
610	IZF-90045	SEEGER RING A22 DIN471
611	IZF-20400	3rd/4th G. DRIVE GEAR
612	IZF-90020	OIL SEAL GR5x9x2
613	IZF-21300	5th GEAR SHIM
614	IZF-20452	ROLLER CAGE
615	IZF-20500	5th G. DRIVE GEAR
616	IZF-90055	SEEGER RING A20 DIN471
617	IZF-25800	SPROCKET Z15
617	IZF-25900	SPROCKET Z16
617	IZF-26000	SPROCKET Z17
617	IZF-26100	SPROCKET Z18
617	IZF-26200	SPROCKET Z19
617	IZF-26300	SPROCKET Z20
618	IZF-90120	SAFETY CONE SPRING "AL"
619	IZF-90025	O'RING 2075 NBR 70
620	IZF-25300	CHAIN SPROCKET SPACER
622	IZF-90075	SPACER RING
623	IZF-90400	ROLLER CAGE K20
624	IZF-20800	2nd G. DRIVEN GEAR
625	IZF-21200	6th G. DRIVEN GEAR
626	IZF-90050	SEEGER RING A24 DIN471

# SPEED GEAR ASSEMBLY and GEARS

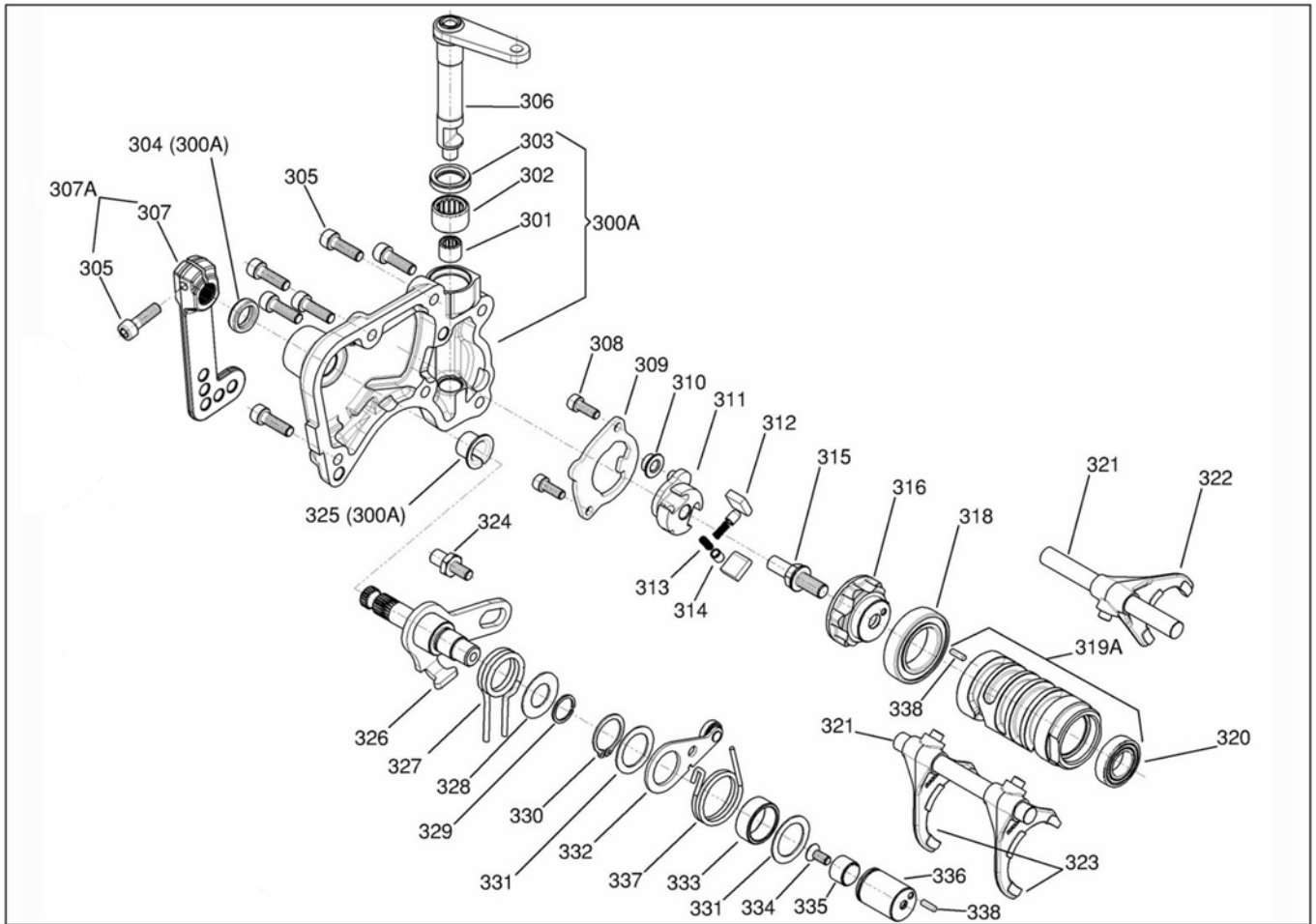


KT-008

## RICAMBI / SPARES

POS	COD	DESCR
627	IZF-21700	SPLINED SHIM 21x32x0.8
628	IZF-21000	4th G. DRIVEN GEAR
629	IZF-20451A	SPLIT. ROLLER CAGE K20x24x10
630	IZF-21800	HALF SHIM 3rd / 4th SPEED
632	IZF-20900	3rd G. DRIVEN GEAR
635	IZF-21100	5th G. DRIVEN GEAR
636	IZF-21500	SHIM 1st SPEED
637	IZF-20700	1st G. DRIVEN GEAR
638	IZF-90405	ROLLER CAGE K17

# SELECTOR ASSEMBLY



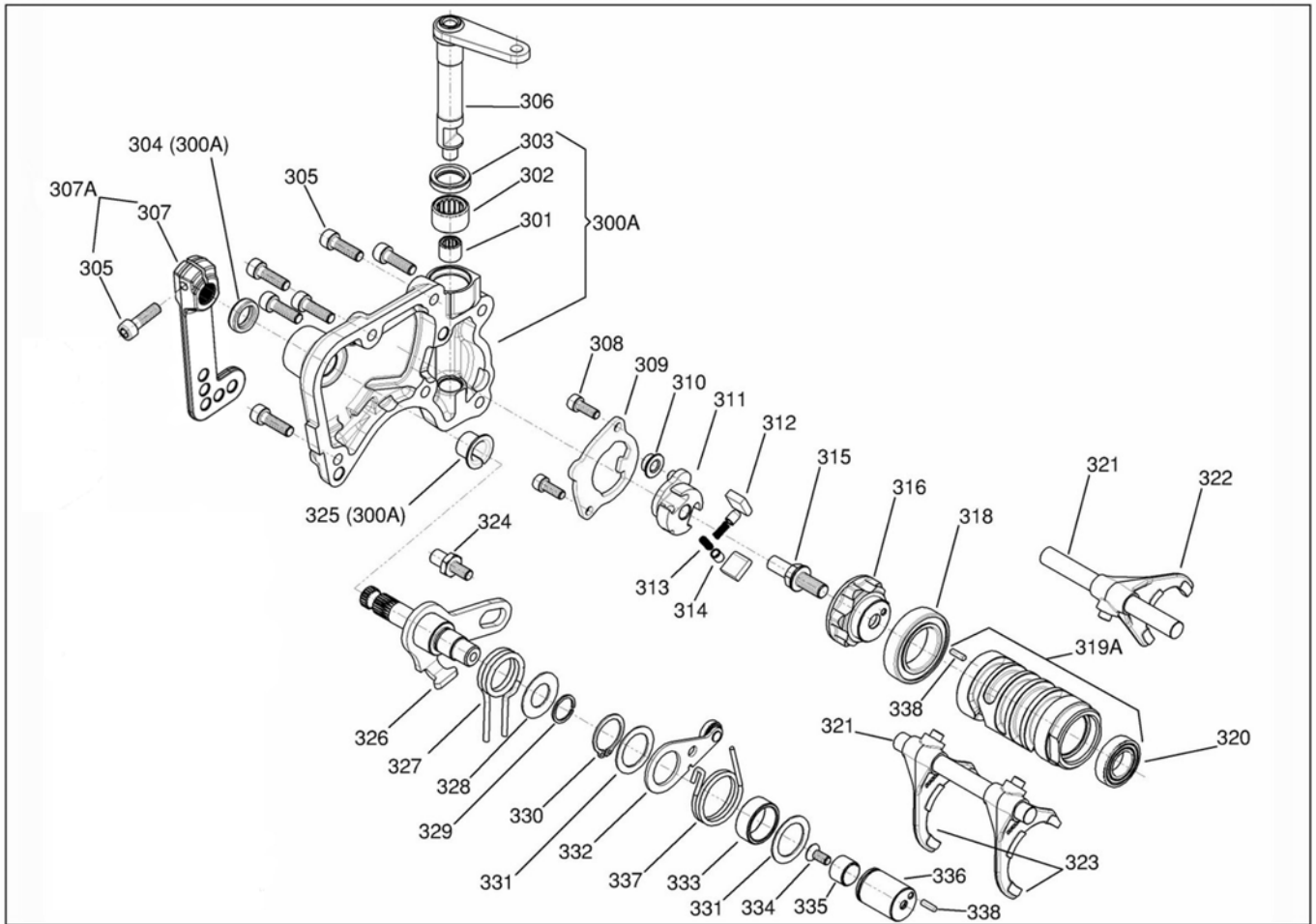
KT-009

## RICAMBI / SPARES

POS	COD	DESCR
300A	IZB-05000A	COMPL.SELECTOR COVER X30 SHIF
301	A-60865	ROLLER CAGE TaG
302	IZF-90410A	NEEDLE BEARING HK1412
303	IZF-90125	OIL SEAL
304	IZF-90115	OIL SEAL
305	00044-K	KIT 20 ALLEN SCR. CYL. H. 6x20
306	IZF-01800	CLUTCH CONTROL LEVER
307A	IZF-24901-C	SHIFT LEVER WITH SCREW
308	00031-K	KIT OF 20 ALLEN SCREWS M5x16
309	IZF-23800	RATCHET PLATE
310	IZF-23700	SPRING LATCH SUPP. BUSH
311	IZF-23000	RATCHET SUPPORT
312	IZF-23400	SHIFTING RATCHET
313	IZF-23601	RATCHET PUSH PAD
314	IZF-23500	PUSH ROD RATCHET
315	IZF-22900	SHIFTER PIN
316	IZF-22000	PRESELECTOR CAM
318	IZF-90450	BALL BEARING 6905 T1xC3
319A	IZF-22200-C	LIGHTENED SHIFTING DRUM
320	IZF-90455	BALL-BEARING 61902 T9C4
321	IZF-22800	FORKS GUIDE SHAFT
322	IZF-22400	SHIFTING PRIMARY FORK
323	IZF-22600	SHIFTER SECONDARY FORK
324	IZF-24800	RETAINER SPRING
325	IZF-90105	FLANGED BUSH
326	IZF-23100	PRESELECTOR CONTROL SHAFT
327	IZF-24000	PRESELECTOR SHAFT SPRING
328	IZF-25700	SPRING WASHER
329	IZF-90100	ELASTIC RING SW14



# SELECTOR ASSEMBLY

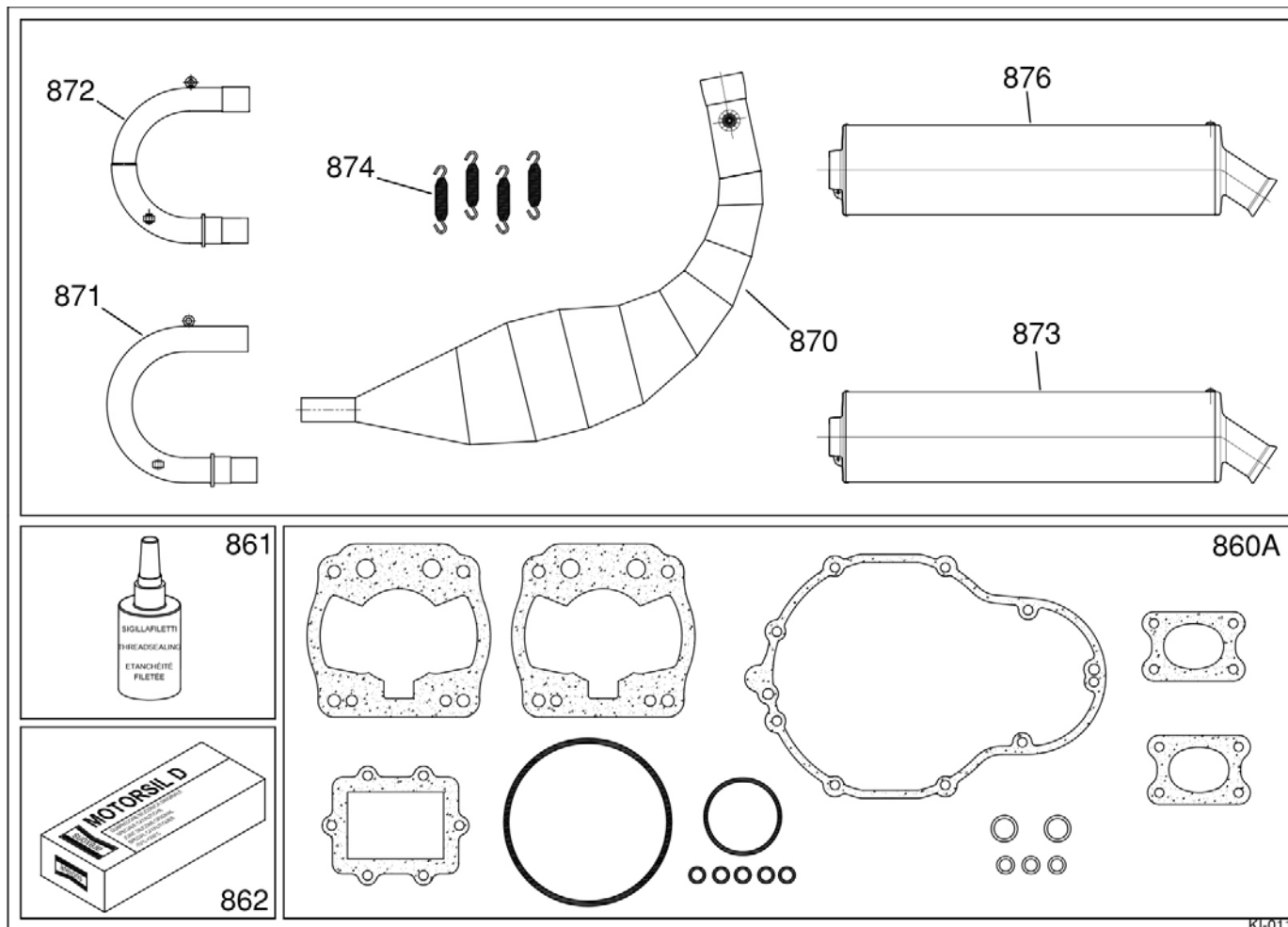


KT-009

## RICAMBI / SPARES

POS	COD	DESCR
330	IZF-90055	SEEGER RING A20 DIN471
331	IZF-90075	SPACER RING
332	IZF-24600	LOCATING LEVER
333	IZF-24500	GEAR POSITION SPACER
334	00111-K	20 SCREWS KIT TORX M5x10
335	IZF-90110	BUSH MU TFP 1210
336	IZF-24100	SHIFTER PIN BUSH SUPPORT
337	IZF-24701	LOCATION LEVER SPRING
338	IZF-90085	NEEDLE IKO N3x9.8 AB2

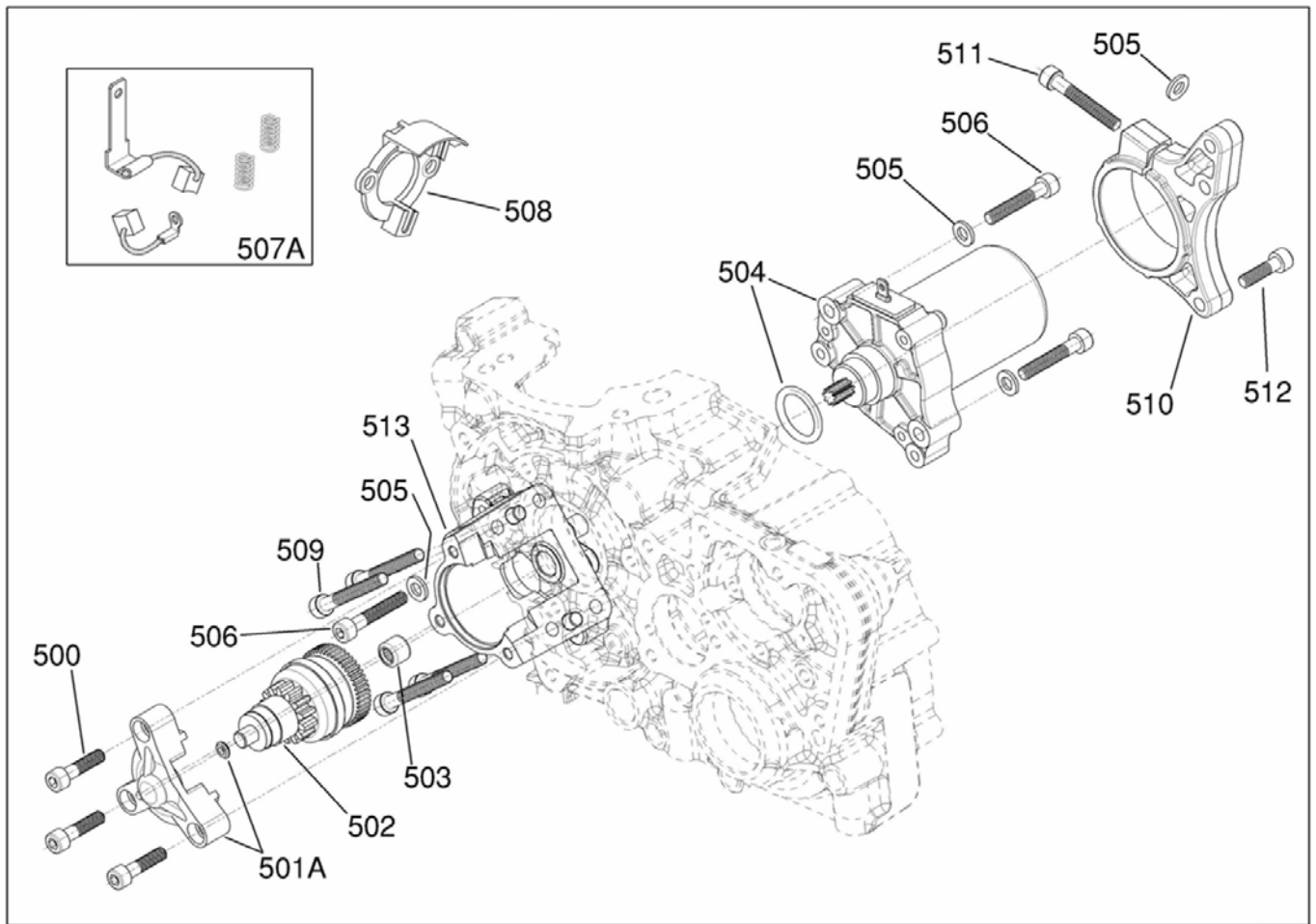
# GRUPPO SCARICO & SERIE GUARNIZIONI



## RICAMBI / SPARES

POS	COD	DESCR
860A	IZZ-125991	GASKETS SET 175cc
861	00600	PIPE FITTING LIQUID SEAL
862	00602	LIQUID GASKET AREXON
870	IZH-04000	EXHAUST MUFFLER KZ SHIFTER
871	IZH-06100	SILENCER HEADER KZ 28mm
872	IZH-06101	EXHAUST HEADER KZ 26/28mm
873	IZH-06000	ELTO SILENCER 125S KZ
874	IFH-55100	FLEXIBLE SPRING KF1-2 / KZ
876	IZH-06000A	SILENCER MC 125cc

# ELECTRIC STARTER GROUP

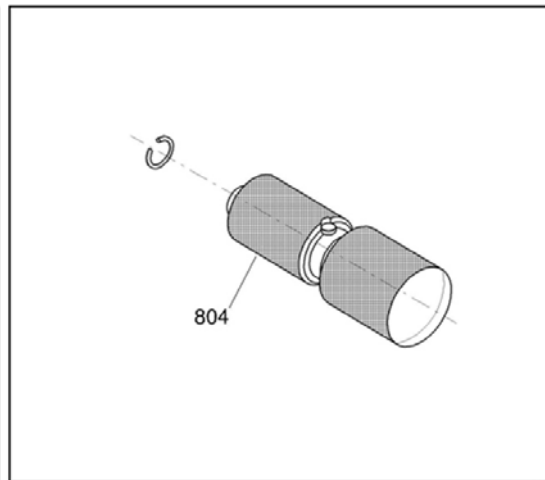
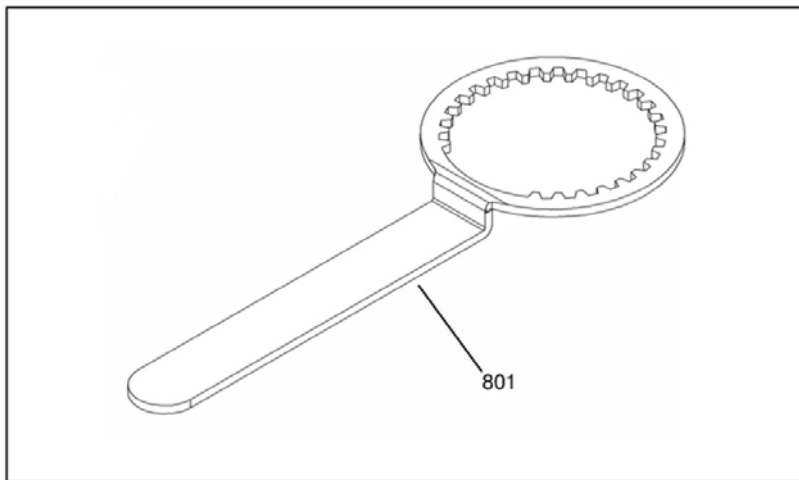
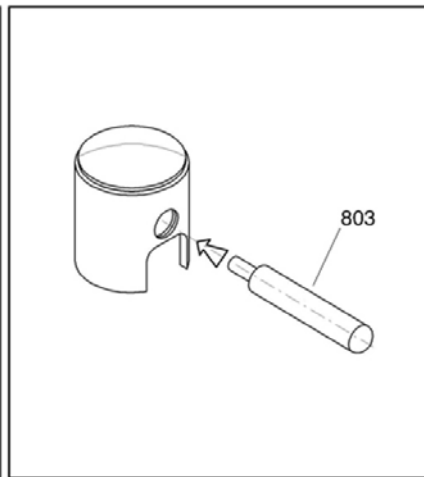
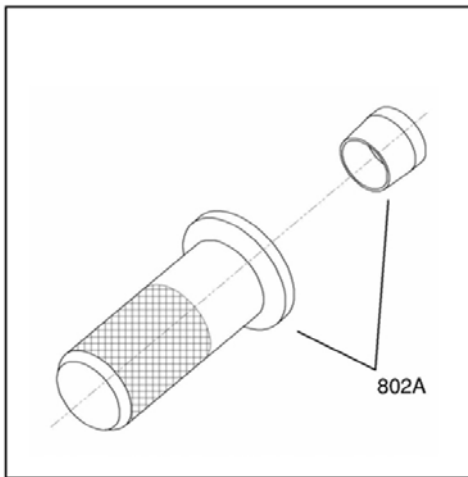
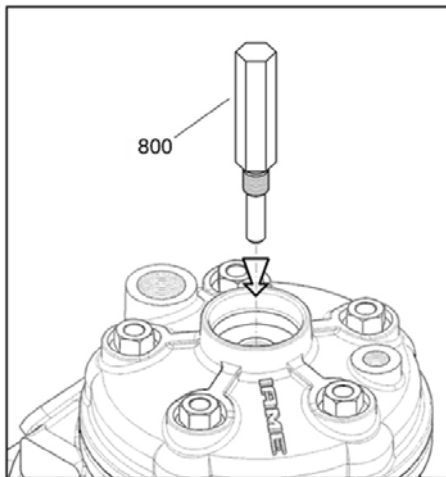


KT-005

## RICAMBI / SPARES

POS	COD	DESCR
500	00045-K	KIT 20 SOCKET H. SCREWS M6X25
501A	IFE-60100-K	BENDIX SUPPORT REEDSTER '08
502	A-120855B	BENDIX X30 SHIFTER
503	A-60865	ROLLER CAGE TaG
504	A-120850B-C	STARTER TaG X30 SHIFTER
505	00302-K	KIT 20 WASHERS M6
506	00047-K	KIT OF 20 ALLEN SCREWS 6x35
507A	A-60852A-C	STARTER BRUSHES KIT
508	A-120852	BRUSHES SUPPORT
509	00050-K	KIT OF 20 ALLEN SCREWS 6x50
510	A-125863-C	STARTER SUPPL. SUPPORT
511	00048-K	KIT OF 20 ALLEN SCREWS 6x40
512	00044-K	KIT 20 ALLEN SCR. CYL. H. 6x20
513	IZE-50040	STARTER SUPPORT X30-SHIFTER

# TOOLING



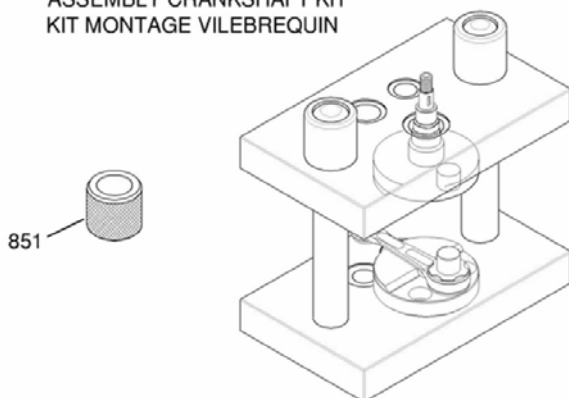
KT-012

## RICAMBI / SPARES

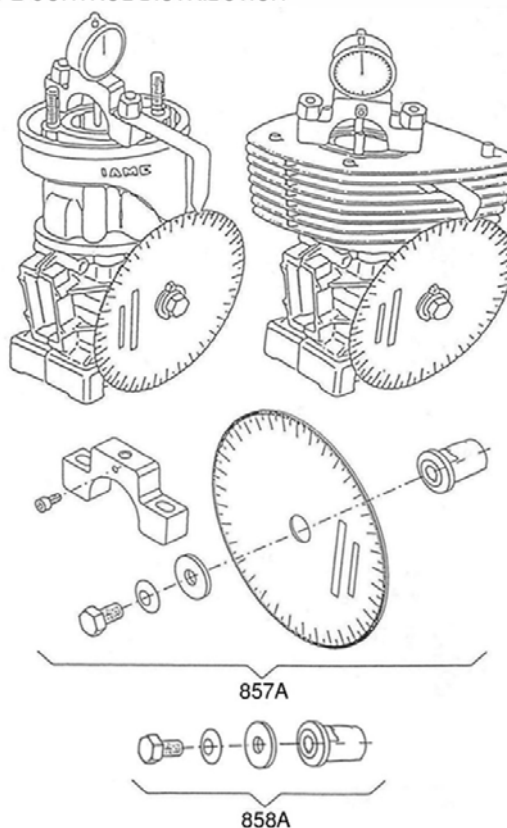
POS	COD	DESCR
800	10271	PISTON STROKE LOCKER
801	ATT-031/2	CLUTCH DRUM LOCKING TOOL
802A	ATT-031/3	OIL SEAL MOUNTING TOOL
803	ATT-017	PISTON PIN PUNCH d.15mm
804	ATT-006	CIRCLIP 15mm ASSEM.TOOL

# ASS.CRANKSHAFT TOOL

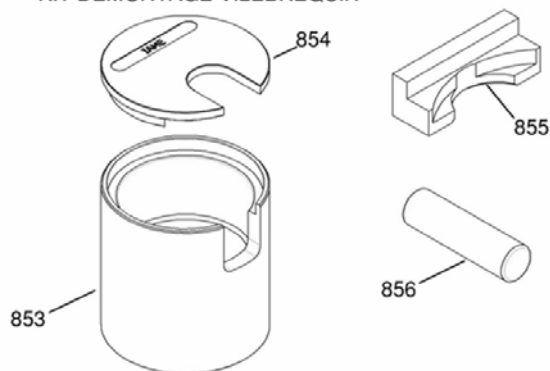
850A KIT MONTAGGIO ALBERO  
ASSEMBLY CRANKSHAFT KIT  
KIT MONTAGE VILEBREQUIN



GRUPPO CONTROLLO FASE  
TIMING CONTROL GROUP  
GROUPE CONTROL DISTRIBUTION



852A KIT SMONTAGGIO ALBERO  
CRANK DISASSEMBLING KIT  
KIT DEMONTAGE VILEBREQUIN



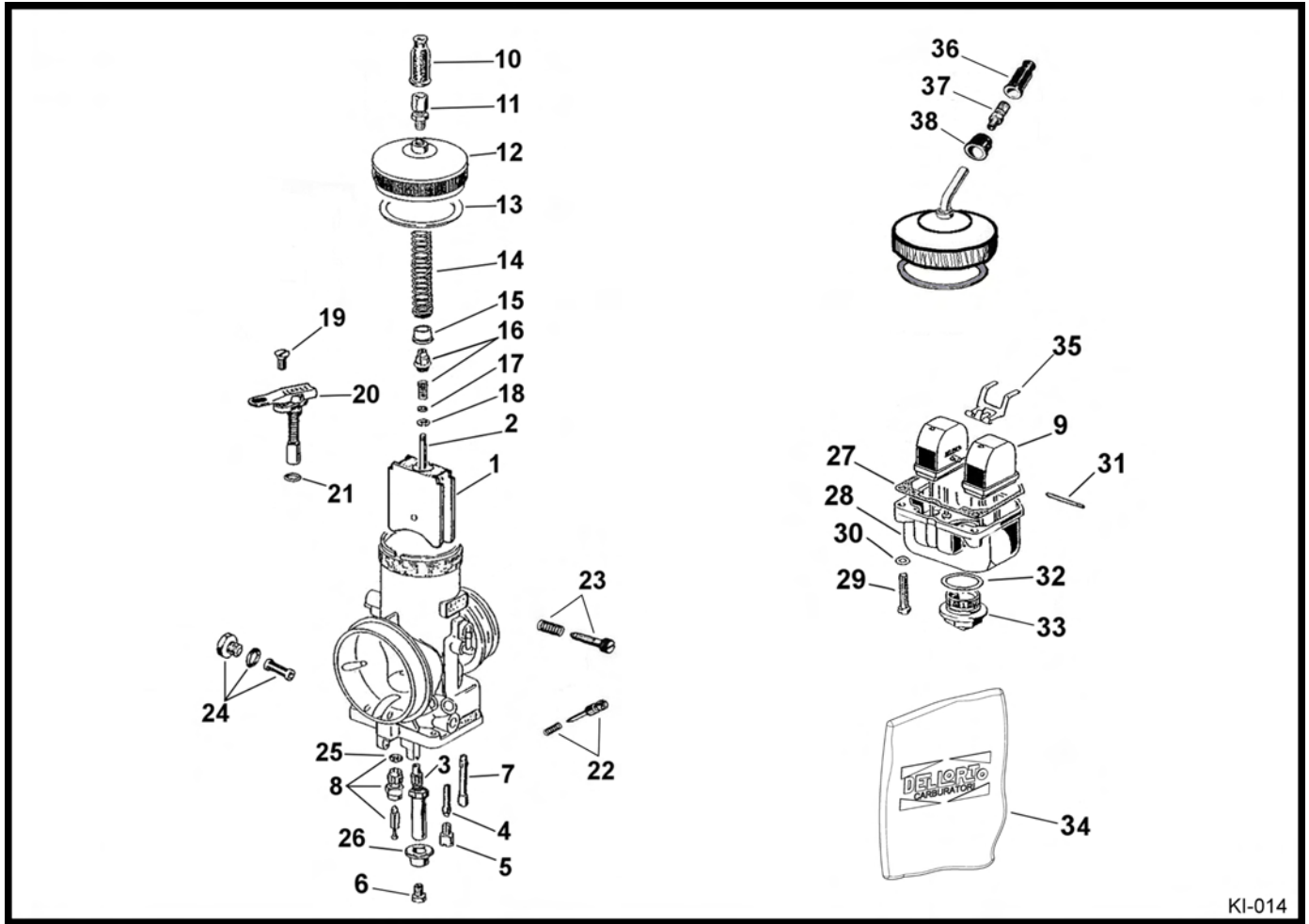
KT-013

## RICAMBI / SPARES

POS	COD	DESCR
850A	10110A	CRANKSHAFT ASSY TOOL
851	10150A	CRANK-PIN BUSH 20mm
853	10100	CRANKSH. DISASSY SUPPORT
854	10104A	CRANKSHAFT PLATE 125cc
855	10106	CRANKSHAFT INSERT 125cc-SUP
856	10107	CRANK-PIN PUSHER
857A	10820A	TIMING CHECK DISC TaG/REEDSTER
858A	ATT-014-C	COMPLETE TIMING GROUP ADAPTER



# CARBURATORE



KI-014

## RICAMBI / SPARES

POS	COD	DESCR	PRICE
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