



# Weld-Thru Primer

*Weldable Zinc Enriched Primer*

- *Minimizes Heat Zone During Welding*
- *Reduces Welding Distortion and Splatter*
- *Provides Corrosion Resistance to Welding Surfaces*
- *Professional Use*



POR-15® Weld-Thru Primer can be applied over cured POR-15® Rust Preventive Coating and all POR-15® topcoats to enable quick refinishing and recoating of these products. POR-15® Weld-Thru Primer also adheres well to steel, aluminum, stainless steel, brass, and other primed and painted surfaces.



## ***Features:***

- Excellent for use over cured POR-15® Rust Preventive Coating
- Minimizes heat zone during welding
- Provides corrosion resistance to welding surfaces
- Leaves surface strong and protected
- Water resistant after 15 minutes
- Topcoat in 30 minutes

| PRODUCT          | SIZE         | CODE  |
|------------------|--------------|-------|
| Weld-Thru Primer | Spray 15 oz. | 41418 |



# Product Information

## Weld-Thru Primer

Weldable Zinc Enriched Primer



### PRODUCT DESCRIPTION:

POR-15® Weld-Thru Primer can be applied over cured POR-15® Rust Preventive Coating and all POR-15® topcoats to enable quick refinishing and recoating of these products. POR-15® Weld-Thru Primer also adheres well to steel, aluminum, stainless steel, brass, and other primed and painted surfaces.

**READ ALL DIRECTIONS AND WARNINGS FOR SAFE USE AND CAREFUL APPLICATION.**

### SURFACE PREPARATION:

For maximum adhesion sand surfaces to be painted with 320 grit sandpaper. All surfaces must be clean and free of all dirt, loose rust, oil, grease, wax, soap, loose paint and any other matter. Clean painted and bare metal surfaces with POR-15® Cleaner Degreaser. Metal surfaces should be treated with POR-15® Metal Prep for maximum adhesion. Previously Painted Areas: Scuff surface with 320 grit sand paper. Use POR-15® Cleaner Degreaser and POR-15® Metal Prep. Let surface dry thoroughly. Bare Steel or Aluminum: Clean and prep surface then let dry thoroughly.

### APPLICATION:

Shake can well before spraying. Spray two light coats of POR-15® Weld-Thru Primer and allow 10 to 15 minutes between coats. POR-15® Weld-Thru Primer can be topcoated in 30 minutes. It is not necessary to sand POR-15® Weld-Thru Primer before topcoating.

Dry time: It cures to touch in 30-60 minutes. Second coat can be applied in 10-15 minutes, depending on ambient temperature and humidity.

Cleanup: To prevent clogs in spray nozzle, hold can upside down and spray until clear gas appears. Empty aerosol cans are recyclable or may be discarded in regular trash pick-up. Do not incinerate or compact.

### SAFETY:

**PROFESSIONAL USE  
KEEP OUT OF REACH OF CHILDREN  
USE ONLY WITH ADEQUATE VENTILATION**

Health Hazard Information: DANGER: Extremely flammable aerosol. Contains gas under pressure; may explode if heated. Causes serious eye irritation. May cause drowsiness or dizziness. May cause damage to organs through prolonged or repeated exposure. Prevention: Pressurized container: do not pierce or burn, even after use. Use only with adequate ventilation.

Do not breathe dust/vapors/spray mist. Avoid contact with eyes/skin/clothing. Wear protective gloves/clothing/glasses. Keep away from heat/sparks/open flames/hot surfaces. Do not eat/drink/smoke when using this product. Do not spray on naked flame or other ignition sources.

ADDITIONAL PRECAUTION STATEMENTS: Vapors may ignite explosively and cause a flash fire. Prevent buildup of vapors by opening windows and doors to achieve cross ventilation. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately inhaling the contents may be harmful or fatal. In cases where short and/or long term overexposure conditions exist, a charcoal filter respirator should be worn. Follow respirator manufacturer's directions for use.

RESPONSE: In case of fire, use extinguishing powder or water spray. Immediately contact a doctor or POISON CONTROL CENTER if you feel unwell. If medical attention is needed, have product label at hand. IF IN EYES: Rinse with water for several minutes. Remove contact lenses if present. If eye irritation persists seek medical attention. IF SWALLOWED: Rinse mouth with water. Do not induce vomiting. IF INHALED: Remove to fresh air. IF ON SKIN: Wash thoroughly with water. Remove all contaminated clothing.

For skin protection wear protective clothing impervious to ingredients listed. For eye protection wear safety glasses with side shields or splash-proof goggles.

If spilled, contain spilled material and remove with inert absorbent. DISPOSAL: Dispose of product in accordance with local/regional/national/international regulations.

STORAGE: Store locked up. Protect from sunlight and do not expose to temperatures exceeding 50°C/122°F.

Before opening container, read all warning labels. Follow all precautions.

**⚠️WARNING:** This product can expose you to chemicals including titanium dioxide, carbon black and ethyl benzene, which are known to the State of California to cause cancer. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

CONTAINS: Acetone 67-64-1, Methyl Ethyl Keytone 78-93-3, Propane 74-98-6, Isopropyl Alcohol 67-63-0, N-Butane 106-97-8, Titanium Dioxide 13463-67-7, Zinc Stearate 557-05-1, Glycol Ether EP 2807-30-9, Mineral Spirits 64742-47-8, PM Acetate 108-65-6, OTHER INGREDIENTS: "Contents Partially Unknown" Nitrocellulose 9004-70-0

Does Not Exceed 1.00 MIR.

Refer to Material Safety Data Sheet available upon request for further safety and handling information.

**P.O.R. PRODUCTS** 800-457-6715  
PORproducts.com

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