## Installation Guide

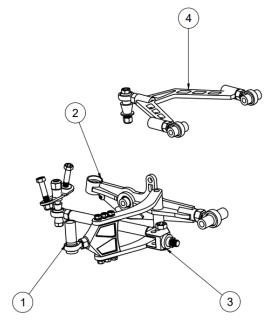


## 350Z REGULAR MANTIS KIT

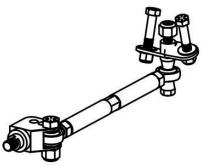
Fully Assembled view of the 350z mantis kit is shown for the left side of the car

- I- Compression arm
- 2- Lower control arm
- 3- Tierod assembly
- 4- Upper control arm

\*Bolt check regularly, take note of the orientation of all the components in this view\*



- -Helicopter (knuckle adaptor) may require some removal of material on the knuckle, remove material until the 2 plates sit flat. Use the steel conical spacer from the radius arm to fill the counter sunk hole in the knuckle.
- -Offset Rack spacer, if the steering rack is in the factory position, the rack spacer is designed to move the inner tierod forward 32mm. (the other 2 holes are only for if the rack is relocated) use red locktite on the rack bolt and torque to factory spec.



## **Alignment Recommendations**

Caster 8.5 + or - .5

Camber -5 + or -1.0

Toe 0-1/8th out

Wheel size recommendation

18x9 +10 offset (close to this size will work well)





