P **PLAN**

What is the function or goal?

D **DO**

Carry out design, experiment, or test and collect data.

S **STUDY**

Analyze data.

A **ACT**

What did we learn?
Was the objective met?

Yes: Finished   No: Turn over

P **PLAN**

What changes can we make for improvement?

D **DO**

Carry out design, experiment, or test and collect new data.

S **STUDY**

Compare new data to base data.
Did the change result in an improvement?

A **ACT**

What did we learn?
Was the objective met?

Yes: Finished   No: Repeat