

Introduction of Vogue Suppliers

At Vogue, we have established longstanding relationships with many of our suppliers, who are often family-owned businesses. These partnerships have enabled us to collaborate closely on developing production methods, promoting responsible production practices, and ensuring the high quality of our products. Through our regular visits to their facilities, we prioritize values of responsibility, openness, and transparency in our cooperation. Here, we introduce our three most significant partners.

CALZIFIZIO ILARY SRL

Ilary is an Italian family-owned business, founded by the Baratti family in the 1950s. As one of our key suppliers for fine hosiery products, our collaboration spans many years. We deeply value the exceptional quality of our partnership, evident in every aspect of our operations, from communication to product excellence. Together, we take pride in our commitment to crafting superior products and continuously improving production processes to minimize environmental impact.

The company headquarters consist of two sites, covering a total area of over 8000m².

- One site is dedicated to the production of tights, featuring knitting rooms equipped with over 200 machines capable of handling both synthetic and natural fibers.
- The second site focuses on seamless underwear production, boasting a facility equipped with more than 100 machines and holding the distinction of having the largest knitting room in Europe within this industry.

Italtex serves as the Serbian production unit of Ilary Group, with a workforce of over 250 employees. Its facilities are tailored for product finishing and include a dye house with a wastewater purifier, sewing departments, boarding and packing facilities, as well as dedicated office for quality control and shipping. Annually, Ilary produces more than 20,000,000 hosiery articles for women and children, alongside 10,000,000 seamless garments.

HEADQUARTER: Visano, Italy

FACTORIES: Visano, Casaloldo, S. Giovanni in Croce (Dye Mill) and Novo Milosevo (Serbia)

NUMBER OF EMPLOYEES: 500

FOUNDED IN: Year 1958

NANSO GROUP CODE OF CONDUCT: Yes, the factory has signed Nanso Group's Code of Conduct

VISITED BY OUR TEAM: Yes, yearly visit. Latest 9/2023.

PRODUCTION CERTIFICATES: Amfori BSCI (Business Social Compliance Initiative), Amfori BEPI, Ökotex standard 100, Global Recycle Standard (GRS), Quality control Mil-Standard-105E



"We wanted to express our sincere gratitude for featuring us on the Vogue website as one of the top three suppliers of the year. We truly appreciate the recognition and value our ongoing partnership with you. We look forward to continuing our successful collaboration in the future."

– Ilary team

PEUGAS MAGON – Manuel Gonçalves de Castro & Filhos, Lda

Peugas Magon, a Portuguese family-owned company established in 1980, became one of our valued partners in 2017. Serving as a cornerstone supplier for our sock business, Peugas Magon has played a pivotal role in our product development journey. Together, we have ventured into a new and significant product category for us: home socks. The collaboration has been immensely satisfying, both in terms of our working relationship and the quality of the products delivered.

LOCATION: Guimarães, Portugal

NUMBER OF EMPLOYEES: 26

FOUNDED IN: Year 1980

NANSO GROUP CODE OF CONDUCT: Yes, the factory has signed Nanso Group's Code of Conduct

VISITED BY OUR TEAM: Yes, regularly.

PRODUCTION CERTIFICATES: Amfori BSCI (Business Social Compliance Initiative), Sedex, GRS, Oeko-Tex, GOTS



"As Vogue's supplier, we are very happy with this business relationship that began with our father (Mr. Castro) who was the owner of the company. After his passing, his heirs – Luisete, Décio, and Sara – have seamlessly continued the relationship. While we primarily work as suppliers and producers, we have also learned a lot from the professionals at Nanso Group Oy, both from the product development and commercial departments. We can happily say that this is an ideal relationship as we can count on everyone's help. The entire team we work with at Nanso Group Oy is wonderful because they are always available to help with anything we need. We hope to be able to continue this work together for many more years and we thank all Nanso Group's personnel for this relationship."

– Peugas Magon team

HSN ÇORAP TEKSTİL VE DIŞ TİCARET LTD.ŞTİ.

HSN ÇORAP TEKSTİL is a Turkish company that was founded in 2008. We started working together in 2018. HSN is constantly developing its production methods, for example by renewing its machinery. As a key supplier to our sock business, HSN's philosophy is to be different in service, creativity, and quality. We can happily say that all these aspects are present in our cooperation every day.



LOCATION: Istanbul, Turkey

NUMBER OF EMPLOYEES: 39

FOUNDED IN: Year 2008

NANSO GROUP CODE OF CONDUCT: Yes, the factory has signed Nanso Group's Code of Conduct

VISITED BY OUR TEAM: Yes, regularly.

PRODUCTION CERTIFICATES: Amfori BSCI (Business Social Compliance Initiative), Sedex, Oeko tex standard 100, Global Organic Textile Standard (GOTS)

" We are delighted to work with Nanso Group Oy, and we've built our cooperation together since 2018. At HSN ÇORAP TEKSTİL VE DIŞ TICARET LTD STI, we are committed to constant improvement, and it's truly heartening to know that our efforts in renewing machinery, enhancing production methods, and upholding high standards in service, creativity, and quality have positively contributed to Vogue's sock business. We value the trust Vogue has placed in us, and we look forward to continuing our successful collaboration. If there's ever anything more we can do to meet your needs or exceed your expectations, please don't hesitate to let us know. Thank you once again for your partnership."

– HSN team