

# Siser EasyWeed

from SIGNWarehouse® 800-899-5655

## Tools Needed:

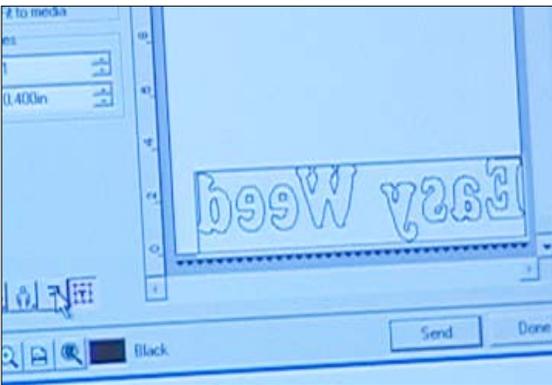
- Vinyl Cutter
  - 45° Blade
  - Kraft Paper or Teflon Sheet
- Sign Making Software  
Vinyl Express LXi

## Recommended Fabrics:

- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends



**1** When using Siser EasyWeed, you will notice that the release liner is completely clear. When you cut, load the glossy side downwards into your cutter, allowing the opaque side to be facing upwards.



**2** After designing your graphic, click the send to plotter button. Verify proper film sizing, then click your “reverse image”, “mirror” or “flip” icon. This will reverse the image on your screen and allow for image reversal when cutting. For this tutorial, we are using Vinyl Express LXi. The reverse icon in Vinyl Express LXi is an F, for “flip”.



**3** Next load media into the cutter. Make sure to load the media with the glossy side facing down and the opaque side facing up. After loading the film and setting the proper cutting conditions on your plotter, perform a test cut to make sure you have proper blade depth and a weedable graphic. For cutting SISER EasyWeed, we suggest a standard 45° blade at about 70 grams of force. After you have performed a satisfactory test cut, send the job from your sign making software.



**4** Your plotter will cut a mirror image of the original design into the garment film. When the cut-job is complete, advance the material forward and remove from the cutter using the Xacto, Olfa, or other utility or hobby knife. Using your preferred weeding tool, weed the excess material from the release liner. You will find that it is indeed very easy to weed.

*Continues on other side...*



**5** You must preheat the garment before applying the EasyWeed. Adjust the heat setting to 302° F. If your heat press has a built in timer, set it for 4 seconds. Place the garment on the heat press. Close the heat press. After 4 seconds, open the press.



**6** Now position the EasyWeed application on the garment. If your heat press has a built in timer, set it for 10-15 seconds. Place the Teflon sheet over the graphic, then close the heat press. After 10-15 seconds, open the press.



**7** You do NOT have to allow the garment to cool to room temperature before removing the release liner. This is a hot peel product. Slowly peel the release liner away from the shirt. The garment film should remain on the fabric resulting in an image with a soft feel.



**8** To keep your graphic garment lasting longer, launder according to garment instructions. This concludes the tutorial on how to use and apply the Siser EasyWeed.

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