

# HOTMARK REVOLUTION

## COTTON • POLYESTER • NYLON

### COTTON AND POLYESTER



POLYURETHANE



70-80µm



Flex Blade  
45°



Medium to  
Firm  
Pressure



Standard

Low  
Temperature

Quick Press  
on Cotton



245°F

230°F

285°F



20s

25s

5s



PEEL:  
HOT or COLD

### NYLON



POLYURETHANE



70-80µm



Flex Blade  
45°



Medium to  
Firm  
Pressure



Standard



285°F



20s



PEEL:  
HOT or COLD

## SPECIFICATIONS

### APPLICATION

1. Cut the material in reverse with a Flex regular blade
2. Weed the excess material
3. Heat press on the garment following the recommendations (time and temperature) & protect the polyester carrier with silicone paper
4. Peel the carrier off either hot or cold



**THICKNESS:** Polyurethane 70-80 microns

**CARRIER:** Transparent Polyester



### APPLIES ON

Cotton • Polyester • Nylon • Acrylic & Similar Fibres

### CARE & MAINTENANCE

- Always respect the garment's instructions
- Allow 24 hours after application before washing
- Iron the backside only

#### WASH

- Maximum 140° F for cotton and Polyester and 100°F for Nylon
- Preferably inside out
- Do not bleach
- Tumble-dry approved
- Dry-cleaning approved

#### STORE

- Up to 1 year
- In a dry room (60-85°F)
- Away from sunlight
- In vertical position