

enduraPRESS™

◇ User Manual ◇



Sign warehouse, Inc.

SIGNWarehouse

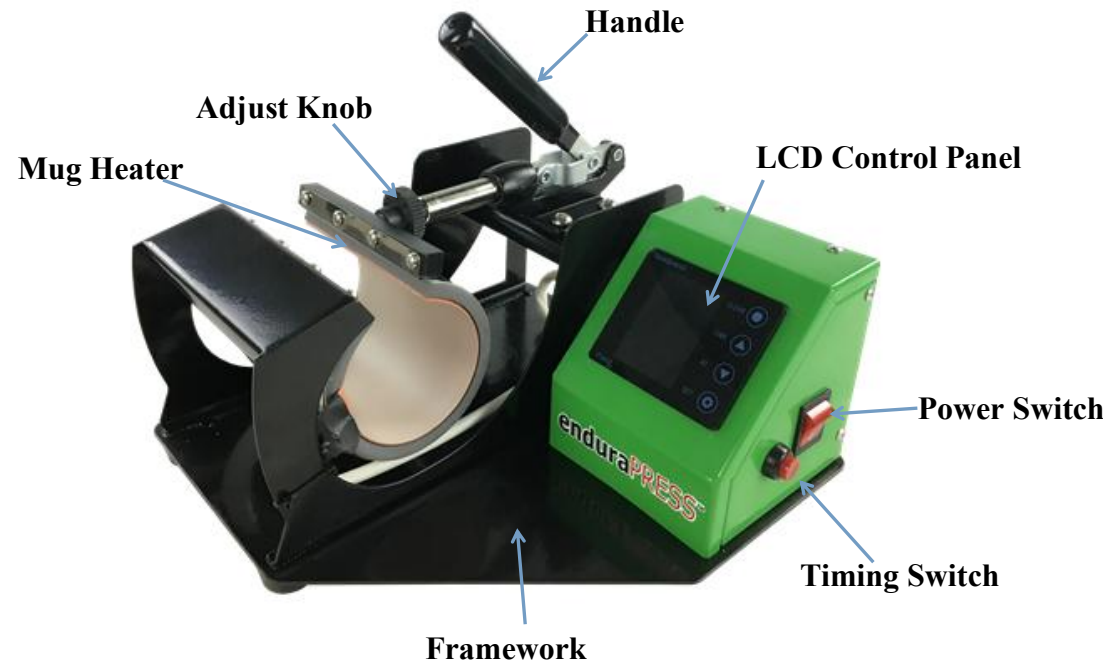
2614 Texoma Drive Denison, TX 75020, USA.

800-899-5655, 903-462-7704



①

◇ Components ◇



Specification:

Item Code:

Item Name: Swing-away Cap Press Machine

Size: 11oz **Controller:** LCD Control Panel

Electric Data: 110V/60Hz, 110V/60Hz, I=3A, P=320W

N.W.: 7lbs, **G.W.:** 10lbs

PKG: 45cm, cardboard package

②

1. Read Before Use

1. Check the voltage before using it. The correct voltage is 110-120V/60Hz.
2. Turn off the machine when not in use, and remove the power plug from socket.
3. Grasp the handle firmly when opening.
4. Keep children away from the machine.
5. Do not touch the heating platen or platen cover after pressing whilst in operation.
6. Do not attempt to press products that are not intended for normal heat transfer.
7. Do not set the temperature any higher than 480F as it may cause over heat and stop working.
8. Endura heat press size equal/larger than 15"x15" carries a ground line by default, please make sure the socket gets a ground line protector. Please contact support team on 800.966.1783 when there is any problem.

③

2. Control Panel Setting



Control Panel Window



P-1: Temp. Setting Mode.

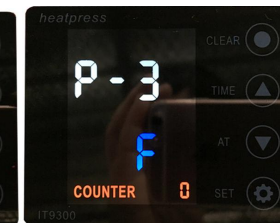
Touch Set & ↑ ↓ key to set desire a temp.



P-2: Time Setting Mode.

Touch Set & ↑ ↓ key to set desire a time.

V



Touch Set & ↑ ↓ Choose °C or °F



P-4: Temp. collation mode

Touch Set & ↑ ↓ key to set read-out temp. with any number plus or deduced.

VI



P-5: Pre-alarm setting

Touch Set & ↑ ↓ to set seconds in advance, you could decide few sec. alarm in advance

VII



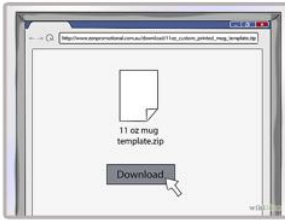
Touch Set to finish all settings

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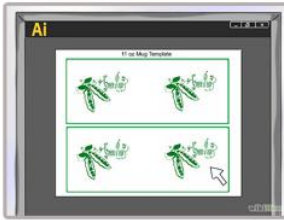
>>>How to sublimate a sublimation mugs?



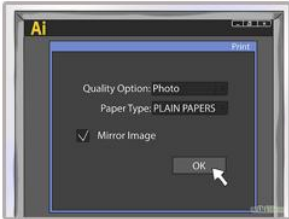
1. Prepare necessary tools above



2. To find some desired photos



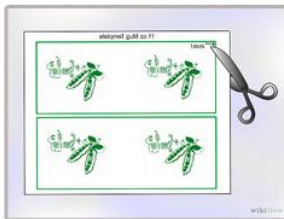
3. PS edition



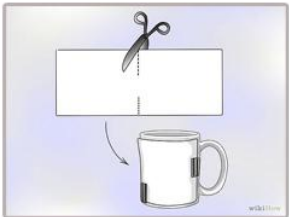
4. Mirror Image Printing



5. Printing out by sublimation paper



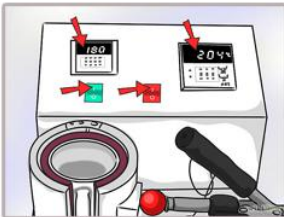
6. Cutting the edge



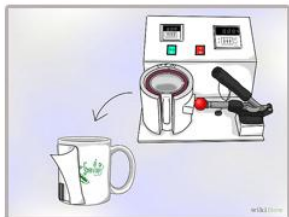
7. To fasten mug with taps



8. Position mug in a mug press



9. Sublimation under 200C, 180s



10. Peeling off the paper



11. Done

5

⑤

4. Trouble Shootings

Q. When pressed onto the garments, the color of the design is faded, or transfers are not fully attached onto the garments.

A. Reason comes from three aspects, the pressure is too low, the temperature is not hot enough or the design has not been pressed already. You may need to try more time to get right temp, time and pressure.

Q. The transfers are attached on the heating platen.

A. Transfers like dark ink-jet transfer paper could be attached on heating platen, you should use a Teflon sheet to cover the transfer paper.

Q. Hard to peel off the transfer paper.

A. Please make sure transfers are warm peel or cold peel, and do it accordingly.

Q. LCD control panel shows “000”

A. That refers the sensor temp. line lose its connection, you shall turn to support team for help.

Q. How to get a reasonable pressure.

A. Adjusting the pressure knob, try to lock down the handle and feel there is few resist force. BTW, please maintain the handle with engineering oil per month, it helps a better adjustment.

⑥

Q. Turn on the power, but the heat press does not work.

A. Pls check the power plug connected well to the socket, then turn to support team if you still couldn't figure out where is problem.

Q. Pressure knob is too hard to adjust.

A. Adding few oil to make the connection more smooth.

Any further help, please contact our support team:

Tel: 800.966.1783. Email: support@signwarehouse.com

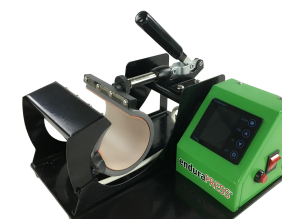
5. Warranty

Thank you for choosing our endura press, you are entitled to 0.5 year free warranty service for our heat press, but not subject to the damage caused by human fault operation. All exceeds warranty period we will still provide technical supports and maintenance guidance. Please do not open heat press electric box individually if you are not a electrician in case of a possible dangers.

6. enduraPRESS Options



Cap Heat Press



Mug Heat Press



9"x12"



15"x15"



15"x15"



16"x20"

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