

OVERLAPPING GUIDE

May 2015

For those who want to use Chemica films in layered or multi-colored designs

Layering and overlapping of these Chemica products is generally supported.

The table below sums up the results of our overlapping tests after 10 washes at 40 °C (104°F).

We overlapped the products in the column at the left on the products at the top of the table.

A green dot means that overlapping is possible.

A red dot means that the overlapping is possible but causes aspect modifications (loss of metallic or glossy aspect, etc...).

Each product has to be heat pressed following its own application advice (see the corresponding technical data sheet).



This chart is a guide only, the results may vary depending on colors. Be careful to do testing prior to launch bulk production.

	HOTMARK	ALLMARK	QUICKFLEX	HOTMARK STRETCH	FIRSTMARK	UPPERFLOK	TW-MARK	METALLIC	CONFETTI	DARKLITE	HOTMARK SIR	EASYWEEDING SIR	REFLEX	VIBE	GALAXY	GLOSSY	CRYSTAL	FASHION	BLING-BLING STAR	BLING-BLING MIRROR
HOTMARK	●	●	●	✗	●	●	✗	●	✗	✗	●	✗	●	●	●	●	●	●	✗	✗
ALLMARK	●	●	●	✗	●	●	●	●	✗	✗	●	●	●	●	●	●	●	●	✗	✗
FIRSTMARK	●	✗	✗	✗	●	✗	✗	●	✗	✗	●	✗	●	●	●	●	●	●	✗	✗
QUICKFLEX	●	●	●	●	●	●	●	●	✗	✗	●	●	●	●	●	●	●	●	●	✗
HOTMARK STRETCH	●	●	✗	●	●	●	●	●	✗	✗	●	●	●	●	●	●	●	●	●	✗
UPPERFLOK	●	✗	✗	●	●	✗	●	●	✗	✗	●	✗	●	●	●	●	●	●	●	✗
TW-MARK	●	✗	✗	✗	●	✗	✗	●	✗	✗	●	✗	●	●	●	●	●	●	●	✗
METALLIC	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗
CONFETTI	✗	✗	✗	✗	●	●	✗	●	✗	✗	✗	✗	✗	●	●	●	●	●	●	✗
DARKLITE	●	✗	✗	✗	●	✗	●	●	✗	✗	●	✗	●	●	●	●	●	●	●	✗
HOTMARK SIR	●	✗	✗	✗	●	✗	✗	●	✗	✗	✗	✗	●	●	●	●	●	●	●	✗
EASYWEEDING SIR	●	✗	✗	✗	●	✗	✗	●	✗	✗	✗	✗	●	●	●	●	●	●	●	✗
REFLEX	●	●	✗	●	●	●	✗	●	✗	✗	●	✗	●	●	●	●	●	●	●	✗
VIBE	●	●	✗	●	●	✗	✗	●	✗	✗	●	●	●	●	●	●	●	●	●	✗
GALAXY	●	●	✗	●	●	●	✗	●	✗	✗	●	✗	●	●	●	●	●	●	●	✗
GLOSSY	●	✗	✗	✗	●	✗	✗	●	✗	✗	●	✗	●	●	●	●	●	●	●	✗
CRYSTAL	●	✗	✗	✗	●	●	●	●	✗	✗	✗	●	●	●	●	●	●	●	●	✗
FASHION	●	●	✗	✗	●	✗	✗	●	✗	✗	●	✗	●	●	●	●	●	●	●	✗
MAGIC FLEX	●	●	✗	✗	●	●	✗	●	✗	✗	●	✗	●	●	●	●	●	●	●	✗
BLING-BLING STAR	●	●	✗	●	●	●	✗	●	✗	✗	●	✗	●	●	●	●	●	●	●	✗
BLING-BLING MIRROR	✗	✗	✗	✗	✗	●	✗	●	✗	✗	✗	✗	✗	●	●	●	●	●	●	✗

● Approval of the overlapping after 10 washes at 40 °C (104°F)

✗ Will not last for more than ten wash cycles at 104°F (40°C)

● The overlapping on those products resists after the washes BUT it will damage the flex (we recommend to heat press it lastly)

✗ Can be layered, but finished product must be hand-washed.