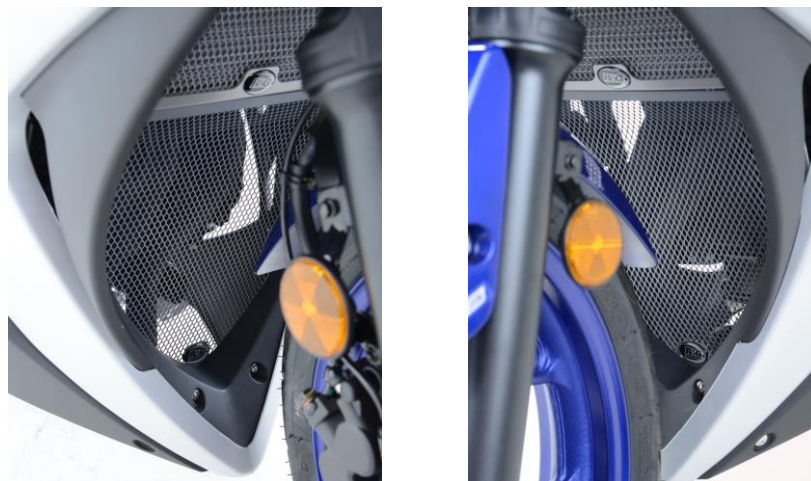




FITTING INSTRUCTIONS FOR DG0019 DOWNPIPE GRILLE
YAMAHA YZF-R25/R3 2014-



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED BELOW.
DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

Please note that the way the kit is packed does not necessarily represent the way of mounting to the bike

Please note that in cases where kits are packed with rubber washers holding the components onto the bolt – *the rubber washers should be thrown away!*

THE PARTS SHOWN MAY BE REPRESENTATIVE ONLY (FOR CLARITY OF INSTRUCTIONS ONLY)

Digital copies of these instructions are available to download from www.rg-racing.com

GENERAL TORQUE SETTINGS

M4 BOLT = 8Nm
 M5 BOLT = 12Nm
 M6 BOLT = 15Nm
 M8 BOLT = 20Nm
 M10 BOLT = 40Nm

TOOLS REQUIRED

- Socket set to include 8 and 10mm socket and wrench.
 - 3, 4, 5, 6 and 8mm Allen keys.
 - Phillips driver.
 - Torque wrench (up to 40Nm).

In This Kit There Should Be
1 x Downpipe Grille (DG0019).
2 x M5x16mm long button head bolts.
4 x M5 washers.
2 x M5 Nyloc nuts.

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Picture 1



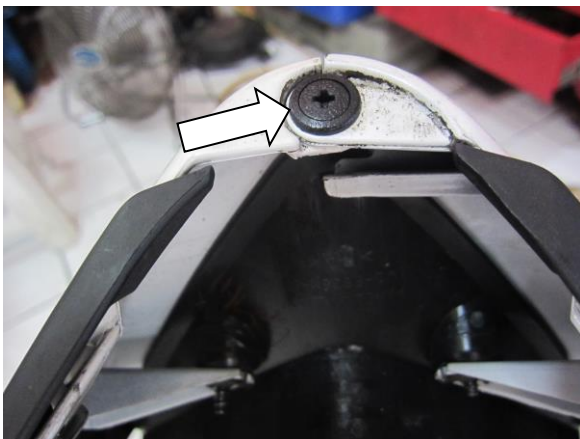
Picture 2



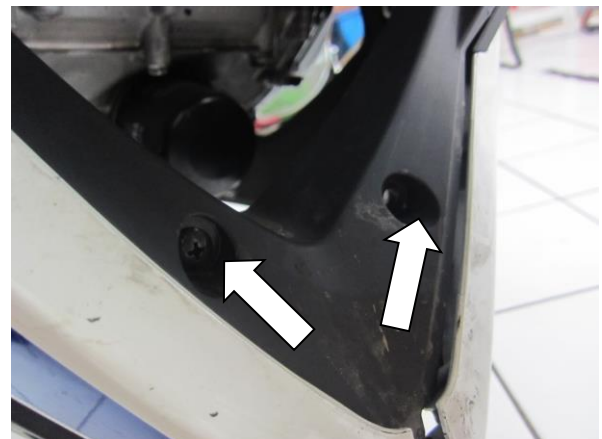
Picture 3



Picture 4



Picture 5



Picture 6



Picture 7



Picture 8



Picture 9



Picture 10



Picture 11



Picture 12



Picture 13



Picture 14



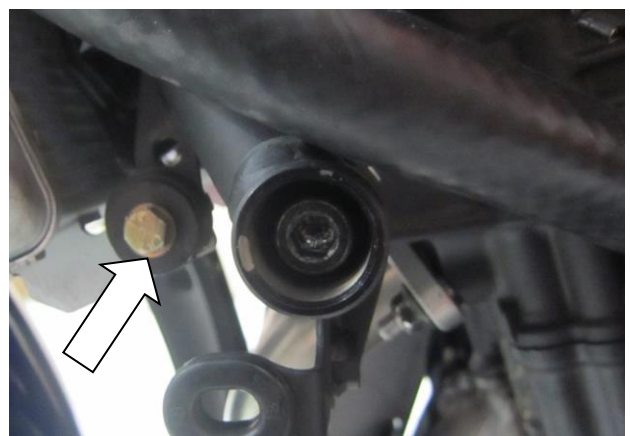
Picture 15



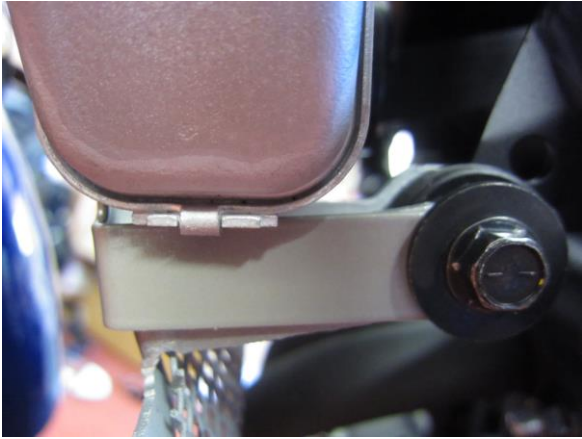
Picture 16



Picture 17



Picture 18



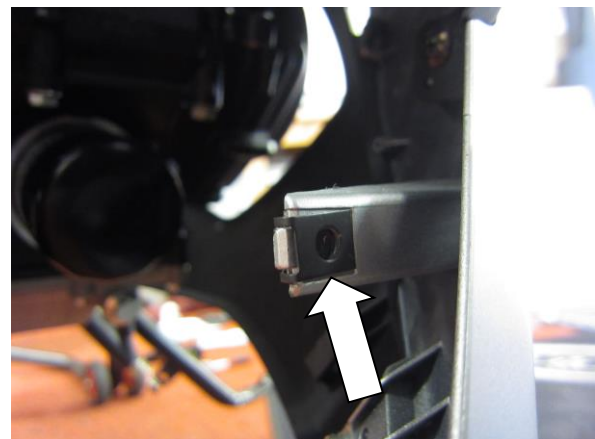
Picture 19



Picture 20



Picture 21



Picture 22



Picture 23



Picture 24



Picture 25

FITTING INSTRUCTIONS

Near side (left side as you sit on bike)

- Remove the two bolts arrowed in pictures 1 and 2 and remove the left hand side plastic infill panel.
- Remove the two bolts arrowed in picture 3 and remove the plastic seat/frame panel.
- Remove the bolts and plastic rivets arrowed in pictures 4 thru 9 and carefully remove the left hand side fairing.

Off side (right side as you sit on bike)

- Remove the two bolts arrowed in pictures 11 and 12 and remove the right hand side plastic infill panel.
- Remove the two bolts arrowed in picture 13 and remove the plastic seat/frame panel.
- Remove the bolts and plastic rivets arrowed in pictures 14 thru 16 and carefully remove the right hand side fairing.

- Remove the two bolts arrowed in pictures 17 and 18.
- Offer the downpipe grille into position and secure using the original bolts as shown in pictures 19, 20 and 21.
- Refit all the side fairings and panels as original but do not secure any of the lower fittings.
- Remove the two J clips arrowed in pictures 22 and 23.
- Secure all lower fitting except the two shown in picture 24.
- Secure the downpipe grille to the front infill panel using the two M5 button head bolts with washers from the front and the M5 nuts with washers as shown in pictures 24 and 25 (do not over tighten - the Nyloc nuts will hold it in place .
- Ensure all panels and bolts are secure before riding.

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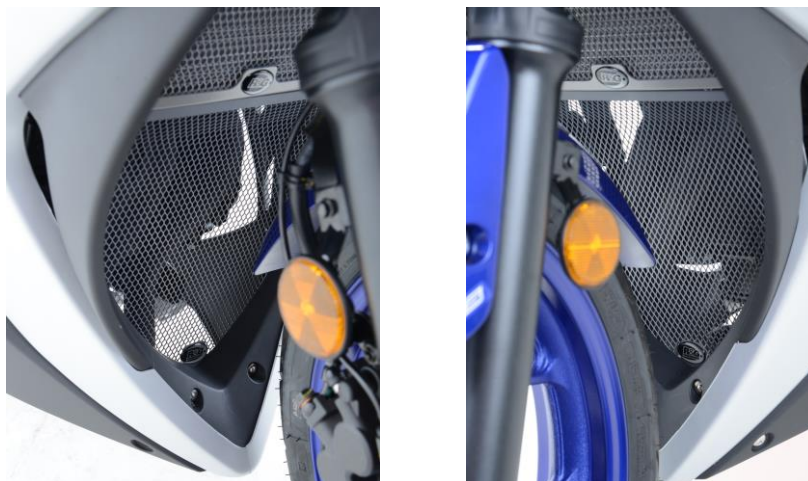
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**Instructions de montage pour DG0019 Grille tuyaux
YAMAHA YZF-R25/R3 2014-**



Le kit contient les articles exposés ci-dessous, vérifier que toutes les pièces soient présentes avant de procéder au montage.

La façon dont le kit est emballé ne correspond pas forcément à la façon de monter les pièces sur la moto.

Notez que si les kits sont emballés avec des rondelles en caoutchouc servant à tenir les composants, *ces rondelles doivent être jetées.*

Les pièces présentées peuvent n'être que représentatives, afin de faciliter et clarifier les instructions de montage.

Ces instructions de montage sont disponibles sur www.rg-racing.com

COUPLES DE SERRAGE RECOMMANDES

M4 BOULON = 8Nm
 M5 BOULON = 12Nm
 M6 BOULON = 15Nm
 M8 BOULON = 20Nm
 M10 BOULON = 40Nm

Outils requis

- Jeu de clés à douille 8 et 10mm.
- Clés Allen 3, 4, 5, 6 et 8mm.
 - Tournevis cruciforme.
- Clé dynamométrique (à 40Nm).



Le kit doit contenir

- 1x grille de tuyaux (DG0019).
- 2 x M5x16mm Boulons
- 4 x M5 Rondelles.
- 2 x M5 Ecrous.



Photo 1



Photo 2



Photo 3



Photo 4



Photo 5



Photo 6

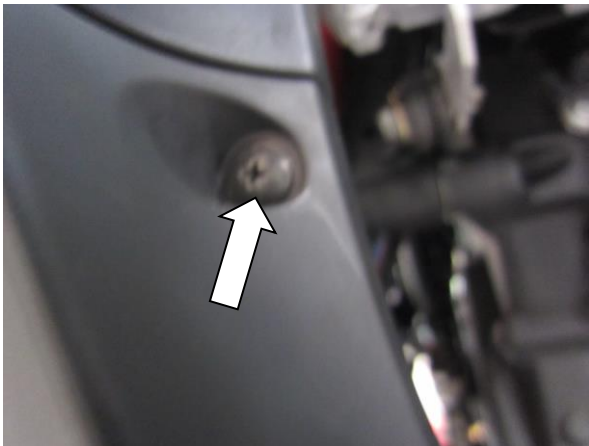


Photo 7

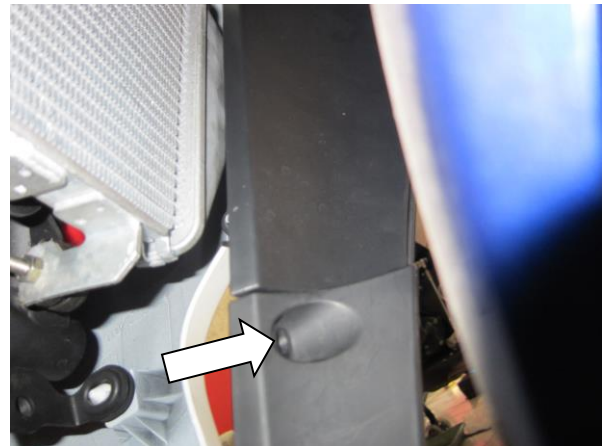


Photo 8



Photo 9



Photo 10



Photo 11



Photo 12



Photo 13



Photo 14



Photo 15



Photo 16



Photo 17

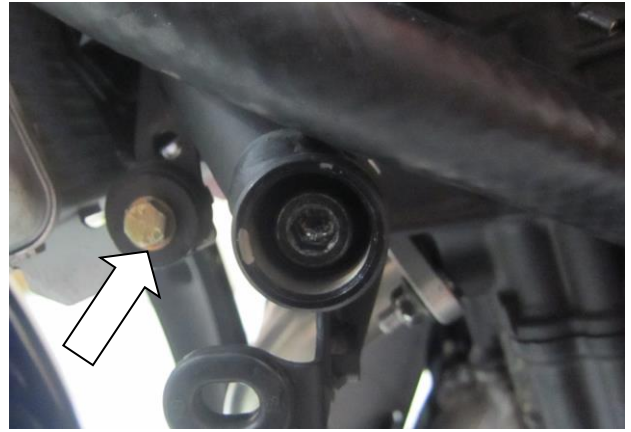


Photo 18

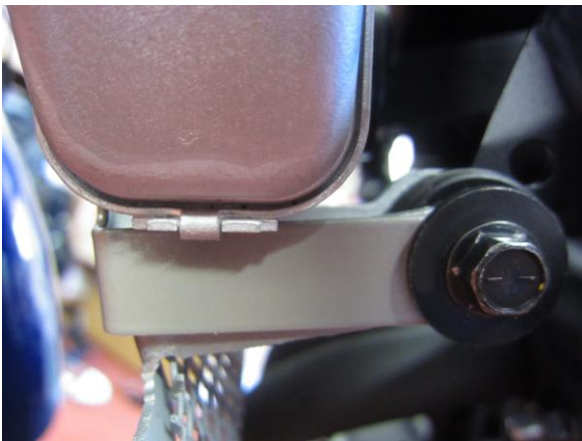


Photo 19



Photo 20



Photo 21

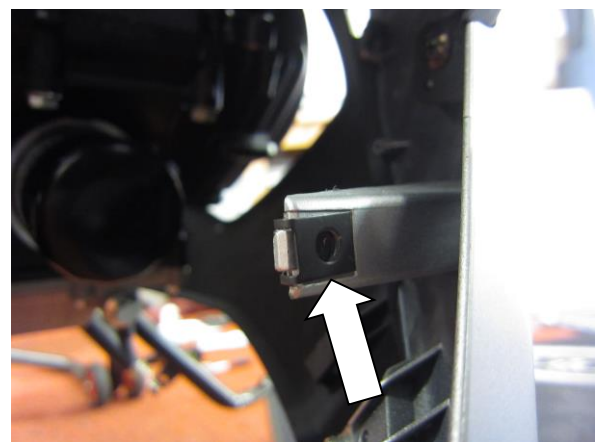


Photo 22



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Photo 23

Photo 24



Photo 25

INSTRUCTIONS DE MONTAGE

Coté gauche assis sur la moto

- Enlever les 2 boulons indiqués sur les photos 1 et 2 puis enlever le cache interne situé du coté gauche.
- Enlever les 2 boulons indiqués sur la photo 3 puis enlever le cache plastique du siège/cadre.
- Enlever les boulons et les rivets plastique indiqués sur les photos 4 à 9 puis enlever le carénage gauche.

Coté droit assis sur la moto

- Enlever les 2 boulons indiqués sur les photos 11 et 12 puis enlever le cache interne du coté droit.
- Enlever les 2 boulons indiqués sur la photo 13 puis le cache plastique du siège/cadre.
- Enlever les boulons et les rivets plastique des photos 14 à 16 puis enlever le carénage du coté droit.

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- Enlever les 2 boulons arrowed in photos 17 and 18.
- Positionner la grille de tuyaux en position puis fixer à l'aide des boulons d'origine, voir photos 19, 20 et 21.
- Remonter tous les carénages latéraux comme à l'origine, mais ne pas fixer les serrages inférieurs.
- Enlever les 2 clips J indiqués sur les photos 22 et 23.
- Fixer tous les serrages inférieurs excepté les 2 indiqués sur la photo 24.
- Fixer la grille de tuyaux au cache interne avant, à l'aide des 2 boulons M5 munis de rondelles et les écrous M5 avec rondelles, voir photos 24 et 25. Ne pas trop bloquer – les écrous Nyloc fixeront la position .
- Vérifier que l'ensemble des caches et boulons sont correctement fixés avant de rouler.

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