

2015+ S550 Mustang Rear Bumper Bar

Instructions for PN#555-5099

Removal of the factory rear bumper bar

- Open the trunk and remove the push-pins holding the rear trunk liner in place using a flat head screwdriver or a push removal tool.
- 2. Remove the rear trunk liner.
- 3. Unclip the side trunk liners and fold them forward to access the taillight nuts.
- 4. Using a 10mm socket, 1/4" drive ratchet, and extension, remove the nuts securing the taillights. See Figure 1 for reference.
- 5. Disconnect the wiring harness and remove the taillights. NOTE: Remove the grommet to ensure no damage to the wiring harness.
- 6. Raise the rear of the car or use a lift for access under the vehicle.

NOTE: It is not necessary, but it may be helpful to remove the rear wheels.

- 7. Using a 7mm socket and 1/4" drive ratchet, remove the screws holding the inner fender liner to the rear bumper. NOTE: A screw is located on the top side of the rear bumper as shown in Figure 2.
- 8. Remove the push-pins running the length of the rear bumper.
- 9. Unplug the wiring harnesses on the passenger side of the vehicle.
- 10. Remove the rear bumper and place it to the side.
- 11. Remove the 4 bolts securing the factory rear bumper bar in place using a 13mm socket. Locations for these bolts is shown in Figure 3.

Installation of the Steeda rear bumper bar

- 12. Install the Steeda rear bumper bar in the same location as the factory one that was removed.
- 13. Reinstall the rear bumper in the reverse order of removal.





Figure 1: Factory taillight nuts

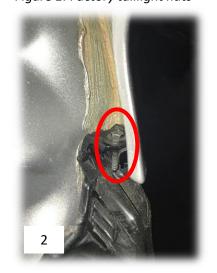


Figure 2: Top bolts on rear bumper



Figure 3: Factory rear bumper bar

This bumper bar is designed for off road competition use only and is not covered under any warranty stated or implied.