



MADE IN AMERICA

STEEDA

2020+ Explorer ST Vertical Link Insert

Instructions for Part Number: 555-4466



1. Raise the car. If you are using a jack and jack stands, be sure to properly chock the front tires.
2. Remove the rear tire for easier access to the vertical link.
3. Place the Steeda provided vertical link insert into factory vertical link. Make sure the arrow is pointing up so it aligns properly. See Figure 1.
4. Start the provided 10mm bolts, but do not tighten yet. See Figure 2.
5. Install the 6mm bolts and torque them to 10-ftlbs.
6. Torque the 10mm bolt to 50 ft-lbs. and then install the flanged nylock locking nuts. See Figure 3.
7. Enjoy!

