## JAPANESE NATA TOOL

Handle Replacement Guide
BAREBONES


## KEY

A. (1) Left Wooden Handle
B. (1) Right Wooden Handle
C. (2) Female Bolts
D. (2) Male Bolts
E. (1) Copper Sleeve
F. (1) 3 mm Hex Key Wrench

## REMOVING THE ORIGINAL HANDLE

1. Using the 3 mm Hex Key Wrench $F$, remove the bolts from the handle.

The handle is secured by a factory adhesive. Additional tools may be necessary to remove original parts.

## INSTALLING THE REPLACEMENT HANDLE

(Optional) Apply a polyurethane-based adhesive on the flat side of the wooden handles. This helps secure the wood to the steel while also reducing vibration.
> 1. Insert both Female Bolts C into the rounded side of the Left Wooden Handle A.
2. Align bolts with holes on the left side of the blade.
3. Align Right Wooden Handle B on the right side of the blade.
4. Insert Male Bolts D and partially tighten. (Recommended) Apply Locktite to the bolt threading.
5. Lightly apply adhesive to the outside of the Copper Sleeve (E and insert it through the handle. Wipe away any excess adhesive.
6. Tighten bolts until the handle is secured tightly. Do not overtighten or strip the bolts.

## BAREBONES

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Scan the QR code with your smartphone's camera for further instructions.


