

SHAKER BAR INSTUCTIONS

TOOL REQUIRED

- 13MM WRENCH
 - 7/32" ALLEN WRENCH
 - 9/16" WRENCH
 - DRILL
 - 3/8" DRILL BIT
- CENTER PUNCH

1. OPEN HOOD
2. REMOVE STRUT BOLT COVERS
3. REMOVE STRUT RETAINING NUTS
4. PLACE SHAKER BARS ONTO STRUT STUDS
5. REPLACE RETAINING NUTS (DO NO FULLY TIGHTEN)
6. HOLD FLAT BRACKET CENTERED UP AND DOWN ON CROSS BAR
7. MARK HOLES FOR DRILLING
8. CENTER PUNCH FOR MORE ACCURATE DRILLING
9. REMOVE STRUT BARS
10. DRILL THROUGH FIRST LAYER OF CROSS BAR
11. HOLD DRILL SQUARE TO CROSS BAR TO DRILL SECOND LAYER OF CROSS BAR
12. DEBUR HOLES AFTER DRINKING
13. CLEAN UP METAL SHAVINGS
14. REPLACE STRUT BARS ON STUDS TO 20 FT/LBS
15. INSERT PROVIDED HARDWARE THROUGH HOLES
16. TIGHTEN NUTS ONTO STRUT STUDS
17. TIGHTEN PROVIDED HARDWARE (DO NOT OVER TIGHTEN)
18. CLOSE HOOD AND ENJOY!

