

PROFESSIONAL INSTALLATION RECOMMENDED

Dodge Mopar Charger-Challenger 5.7/6.4 CATTED DOWNPIPES

TOOLS NEEDED:



- 13MM WRENCH
- 15MM WRENCH
- 9/16 WRENCH
- 22MM OR ADJUSTABLE WRENCH
- JACK & JACK STANDS
- PENETRATING LUBE RECOMMENDED

1. JACK UP CAR AND PLACE JACK STANDS UNDER CAR
2. SUPPORT ENTIRE EXHAUST SYSTEM
3. USE 13MM WRENCH TO REMOVE THE 4 BOLTS HOLDING THE EXHAUST HANGERS ON
4. USE 15M WRENCH TO LOOSEN FACTORY CLAMPS HOLDING X-PIPE TO STOCK DOWNPIPES
5. SLIDE ENTIRE EXHAUST SYSTEM REAREND TO TAKE X-PIPE OFF DOWNPIPES
6. UNPLUG O2 SENSOR
7. USE 15MM WRENCH TO REMOVE NUTS HOLDING HEAT SHIELDS TO DOWNPIPES
8. USE 15MM WRENCH TO REMOVE NUTS THAT HOLD DOWNPIPES TO MANIFOLDS
(STRONGLY RECOMMEND TO PRE-SPRAY THESE NUTS WITH A PENETRATING LUBE)
9. SLIDE EACH DOWNPIPE OUT INDIVIDUALLY
10. REMOVE O2 SENSOR FROM EACH DOWNPIPE
11. INSTALL O2 SENSOR INTO HIGH FLOW DOWNPIPE
12. SLIDE EACH HIGH FLOW DOWNPIPE IN INDIVIDUALLY AND SNUG NUTS (DO NOT TIGHTEN YET)
13. SLIDE 1 PROVIDED 3" BAND CLAMP ONTO REARWARD END OF EACH DOWNPIPE
14. SLIDE DOWNPIPE TO X-PIPE ADAPTER PIECES ONTO DOWNPIPES (MAY NEED TO RENT A TAILPIPE EXPANDER FROM YOUR LOCAL AUTO PARTS STORE OEM# 27028)
15. REINSTALL EXHAUST SYSTEM INTO DOWNPIPE TO X-PIPE ADAPTERS
16. REINSTALL EXHAUST HANGERS
17. TIGHTEN DOWNPIPE TO MANIFOLD CONNECTION
18. REINSTALL HEAT SHIELDS

19. TIGHTEN ALL CLAMPS STARTING AT FRONT AND WORK TOWARDS REAR

20. PLUG IN O2 SENSOR (USE INCLUDED HARNESS EXTENSIONS IF NECESSARY)

21. LOWER CAR DOWN AND ENJOY!!