

Dodge Charger/ Challenger

3" CATBACK SYSTEM WITH MUFFLER

PROFFESIONAL INSTALL RECOMMENDED

TOOLS NEEDED

- 13MM WRENCH
- 15MM WRENCH
- 2-9/16 WRENCH
- Cutting tool



JACK UP CAR

1. PLACE JACK STANDS UNDER CAR
2. SUPPORT ENTIRE EXHAUST
3. USE 13MM WRENCH TO REMOVE 4 BOLTS HOLDING EXHAUST HANGERS ON
4. USE 15MM WRENCH TO LOOSEN CLAMPS HOLDING EXHAUST TO DOWNPIPES
5. SLIDE ENTIRE EXHAUST REARWARD TO REMOVE EXHAUST FROM DOWNPIPES
6. PULL EXHAUST OUT FROM UNDER CAR
7. SLIDE 2 CLAMPS ONTO NEW X-PIPE (if using with couplers at front of x-pipe please ensure that x-pipe total length including couplers is 29 inches for chargers and 300s and 24 inches for challengers, cutting of the x-pipe may be necessary)
8. SLIDE NEW X-PIPE INTO DOWNPIPES
9. SLIDE STRAIGHT X-PIPE TO MUFFLER ADAPTOR ONTO DRIVER SIDE
10. SLIDE STRAIGHT X-PIPE TO MUFFLER ADAPTOR ONTO DRIVER SIDE
11. SLIDE 2 CLAMPS ON EACH X-PIPE TO MUFFLER ADAPTOR
12. SLIDE MUFFLERS INTO ADAPTOR PIECES
13. SLIDE 1 CLAMP ON EACH MUFFLER
14. MOVE HANGERS FROM FACTORY EXHAUST TO NEW REAR SECTIONS
15. SLIDE REAR SECTIONS INTO MUFFLERS
16. BOLT HANGERS BACK INTO PLACE
17. SLIDE EXHAUST TIPS ONTO REAR SECTIONS
18. ADJUST EXHAUST UNTIL DESIRE FIT ACHIEVED
19. TIGHTEN ALL CLAMPS
20. LOWER CAR DOWN AND ENJOY!