

S197 Steering Wheel Button Installation Instructions

Included:

- One Button bracket
- (2) countersink screws 6-32
- (2) Nyloc nuts 6-32
- 1 Drill Guide

Tools needed:

- 5/64 allen head socket or allen key
- 8mm socket/ratchet
- hand drill
- 11/64' drill bit
- 1/2" drill bit

Step 1: Remove airbag, please unplug battery and use caution not to deploy airbag

Step 2: Push Thumb controls inward towards the center of the wheel to dislodge them as seen in pictures



Step 3: Push Drill Guide into corner until it fits snugly as pictured



Step 4: Use 11/64 Drill to drill from the inside of the steering wheel outward, this will give proper orientation and lineup of screws for the button bracket to sit correctly on the steering wheel as there are not currently holes in the S197 steering wheel.



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Step 5: Remove drill guide. Come back and use a ½" drill bit to open the rubber portion on the inside large enough to accept the nyloc nuts so that they recess down into the rubber. DO NOT DRILL ALL THE WAY THROUGH THE ALUMINUM during this step as the nut will have nothing to sit against if you do.



Step 6: Mount the screws and bracket from the back side, hand tighten the 6-32 nuts from the inside of the steering wheel. Tighten nuts and bolts.

Step 7: Reassemble steering wheel controls and airbag.

