## **2012-15 Camaro Steering Wheel Button Installation Instructions**

## Included:

- -One Button bracket
- -(1) 10-32 Stainless Button head 7/8" long
- -(1) 10-32 Stainless Button head 5/8" long
- -1 Drill Guide 2012-15 Camaro
- -1 Drill Guide 2016-18 Camaro

\*Note the 5<sup>th</sup> and 6<sup>th</sup> Gen Camaro buttons are identical minus drill guide and screw length. We package these as one unit, you will not use one drill guide and one button head screw.

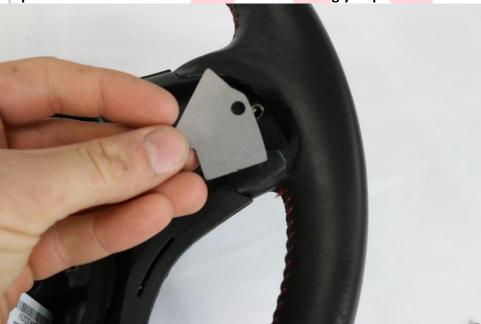
## Tools needed:

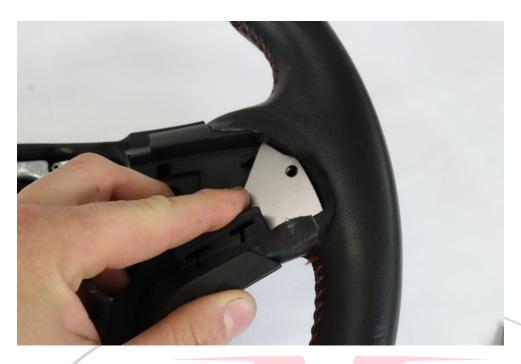
- -1/8" allen head socket or allen key
- -hand drill
- -7/32' drill bit
- -1/2" drill bit

Step 1: Remove airbag, pleases unplug battery and use caution not to deploy airbag

**Step 2: Remove Steering WheelControls** 

Step 3: Push Drill Guide into corner until it fits snugly as pictured





Step 4: Use 7/32 Drill to drill from the inside of the steering wheel outward (drilling perpendicular to the drill guide), this will give proper orientation and lineup of screws for the button bracket to sit correctly on the steering wheel as there are not currently holes in the 12-15 steering wheel.



Step 5: Remove drill guide. Come back and use a ½" drill bit to open the rubber portion on the inside large enough to accept the button head screws so that they recess down into the rubber. DO NOT DRILL ALL THE WAY THROUGH THE ALUMINUM during this step as the bolt will have nothing to sit against if you do.



Step 6: Mount the bracket by running the stainless button head bolt from the inside of the wheel and threading into the bracket on the back side.



Step 7: Reassemble steering wheel controls and airbag.