Make it with Paper
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Richlite is an incredibly durable, sustainable and versatile material made from paper. Originally developed over 70 years ago for industrial tooling and pattern making, Richlite has expanded into diverse industries such as food service, aerospace, action sports, marine, musical instruments, architecture and many more.

Our high grade custom FSC® Certified paper is infused with a thermosetting resin before being laid up by hand and pressed into a solid panel. Richlite is unlike stone, plastic or solid surface. It fabricates similar to an incredibly dense hardwood and can be milled, sanded, routed and joined.

In addition to being easily machined, the innovative surface material’s mottled appearance, honed look and leathery feel complement a range of interior and exterior applications; such as furniture, cladding, skateparks, signage, foundry patterns, tooling, bar tops, retail displays, food prep surfaces and consumer products.
We celebrate the time-honored tradition of quality craftsmanship. Our heritage began in 1943, and ever since, we have been committed to the belief that if you are going to do something, you should do it well.
How it’s Made

Made from many layers of high quality engineered paper, Richlite’s surface texture comes from the natural variation in the way fibers lay within the paper. Rolls of paper are infused with a thermosetting resin before they are cut to length and laid up by hand. Each sheet is carefully stacked, alternating the direction of paper for the ultimate balance and stability. The stacks are pressed under even heat and pressure, which bonds the layers of paper together and cures the product. The panels are then slowly cooled to produce a solid, stable sheet material.
Colors
Richlite’s color comes from a combination of the paper color and the deep amber tone of the resin. Like wood, the colors develop a natural patina as they age. Today, Richlite offers multiple color collections to suit residential, commercial and industrial projects.

**NORTHWEST COLLECTION**
Available in colors whose names reflect natural landmarks near the company headquarters in the Pacific Northwest.

**CASCADE COLLECTION**
Inspired by the Cascade Range, this collection is a ‘layered line’ including bamboo-embedded Stratum.

**HERITAGE COLLECTION**
Richlite’s original color, Natural, and the milestone products of Slate and r50 represent the company’s rich history.
**Chocolate Glacier**  
**Redstone**  
**Browns Point**  
**Maple Valley** (r100)  
**Grays Harbor**  
**Black Diamond**  
**Blue Canyon**

**Northwest Collection**

**Cascade Collection**

**Little Tahoma**  
**Rainier**  
**Stratum**  
**Browns Point**

**Heritage Collection**

**Slate**  
**Natural**  
**r50r** Contains 50% Recycled Paper

Richlite can be pressed from 1/4” (6mm) to 3” (75mm) thick.

Panel sizes range from 48” x 96” (2440mm x 1220mm) to 60” x 144” (3660mm x 1525mm).

The Heritage Collection is NSF approved and used as Skatelite.

All Richlite products are:

![NSF Certified](image)  
![FSC Certified](image)
Surface Options
Richlite is shipped from the factory with a ‘mill surface’. Some applications will require an applied surface process from a fabricator for the best long-term performance, both visually and functionally*. The three surface options are mill, leathered and honed.

*Please contact a sales representative to discuss the appropriate colors and applications for exterior use.
Features + Benefits
Heat and water resistant, the paper composite material can withstand everything from food preparation environments to the harsh outdoors. Whether selected for its unique look and feel, durability, sustainability, or the fact it is easily machined, Richlite outperforms and outlasts conventional materials.
Dense, consistent and without voids, Richlite is an ideal machinable material for drilling, tapping, tooling and complex patterns.
From 100% recycled products to waste-to-energy (WE™) technology, Richlite makes an obvious sustainable choice.
High impact resistance, deflective & flexural strength and structural capabilities make Richlite an extremely durable material.
Richlite’s distinctive look and feel provides for a unique **tactile** experience.
Riverlands Avian Observatory

LOCATION  St. Louis, MO, USA
ARCHITECT  St. Louis Graduate School of Architecture
APPLICATION  Exterior Cladding
COLOR  Chocolate Glacier + r100
Epicurean®

LOCATION: Duluth, MN, USA
APPLICATION: Pizza Peel
COLOR: Natural
**Grow Anthology**

LOCATION: Olympia, WA, USA  
APPLICATION: Longboard Deck  
COLOR: Chocolate Glacier + r100 Custom Cascade  
PHOTO: Ben Russa

**Hooters™**

LOCATION: Kirby, TX, USA  
DESIGNER: ASD  
FABRICATOR: Chris Wilhite Design  
COLOR: r100, r50, Chocolate Glacier + Custom Cascade  
APPLICATION: Bar Top  
PHOTO: Jonathan Irvin, Enigma Fotos
Danny Way’s World
Record Ramp

LOCATION: Alpine, CA, USA
RAMP BUILDER: California RampWorks
APPLICATION: Skate Ramp Surface
COLOR: Natural
an+ Sideboard

LOCATION Alpnach Dorf, Switzerland
DESIGNER Alpnach Norm-Schrankelmente AG
APPLICATION Furniture Surface
COLOR Black Diamond
PHOTO Foto Zumbrunn, Aarau
Harley Davidson®
LOCATION Boston, MA, USA
ARCHITECT Studio Troika
APPLICATION Exterior Cladding and Soffit
COLOR r100 + Black Diamond
PHOTO Studio Troika
Valve Cover Pattern

LOCATION: Houston, TX, USA
FABRICATOR: Quality Electric Steel Castings
APPLICATION: Tooling Pattern for Steel Casting
COLOR: Natural
PHOTO: Dan Young
Restaurant Fontana
LOCATION Baar, Switzerland
DESIGNER Barmode AG
APPLICATION Tables
COLOR Chocolate Glacier + Browns Point
PHOTO Muther Markus
Veuve Clicquot
LOCATION: Aspen, CO, USA
FABRICATOR: The Public Works
APPLICATION: Outdoor Bar Top
COLOR: 50
PHOTO: The Public Works

C.F. Martin & Co.
LOCATION: Nazareth, PA, USA
APPLICATION: Fingerboard and Bridge
COLOR: Black Diamond
PHOTO: Erik Davidson
Gasser Schreinerei

LOCATION Haldenstein, Switzerland
ARCHITECT Gasser Schreinerei AG
APPLICATION Exterior Cladding
COLOR Black Diamond
PHOTO Studer Handels AG
Brunner Küchen
LOCATION: Bettwil, Switzerland
DESIGNER: Brunner Küchen AG
APPLICATION: Cabinet Doors
COLOR: Black Diamond
PHOTO: Reto Brun, Reinach
Tacoma Art Museum

LOCATION  Tacoma, WA, USA
ARCHITECT  Olson Kundig Architects
APPLICATION  Exterior Cladding
COLOR  Chocolate Glacier
PHOTO  Brad Curran
Residential Kitchen

LOCATION Minnesota, USA
FABRICATOR Norcraft Cabinetry
APPLICATION Countertops
COLOR Grays Harbor
PHOTO Intectural, Inc.
Gibson® Guitar
LOCATION Nashville, TN, USA
APPLICATION Fingerboard
COLOR Black Diamond
PHOTO Erik Davidson

Trekboxx™
LOCATION Bodie, CA, USA
APPLICATION Work Surface
COLOR r100
PHOTO Trekboxx LLC
Chipotle Mexican Grill

LOCATION: Paris, France
ARCHITECT: Holmes Design Architecture
+ Chipotle Store Design Team
APPLICATION: Benches, Chairs + Wall Panels
COLOR: Black Diamond + r50
PHOTO: Michel Cecconi
Elie Tahari®

LOCATION: Madrid, Spain
DESIGNER: Elie Tahari Store Design
APPLICATION: Wall Panels
COLOR: Black Diamond
PHOTO: Elie Tahari Store Design
The Retreat™
LOCATION: Lopez Island, WA, USA
RAMP BUILDER: California RampWorks
APPLICATION: Skate Ramp Surface
COLOR: Natural
PHOTO: The Public Works
Bench Casting Pattern

LOCATION: Tacoma, WA, USA
FABRICATOR: Woodland Pattern, Inc.
APPLICATION: Pattern for Sand Molds
COLOR: Natural
PHOTO: Brad Curran
The V House

LOCATION: Isle of Wight, UK
ARCHITECT: Lincoln Miles Architecture
APPLICATION: Shelves, Exterior Paneling + Soffits
COLOR: Black Diamond
PHOTO: Julian Winslow
Tekstur

LOCATION: New York, NY, USA
FABRICATOR: Eco Supply Center
APPLICATION: Tekstur Decorative Panels
COLOR: Black Diamond
PHOTO: Eco Supply Center
Tree x Office
LOCATION: London, UK
ARCHITECT: Tate Harmer
APPLICATION: Structural Ribs
COLOR: Black Diamond
PHOTO: Daniel Sellam

Ashortwalk®
LOCATION: Perranporth, UK
APPLICATION: Printed Clock
COLOR: r50
PHOTO: Ashortwalk
Victorinox®
Swiss Army®
LOCATION Ibach, Switzerland
MANUFACTURER Victorinox + Epicurean
APPLICATION Knife Handle
COLOR r50
PHOTO Epicurean