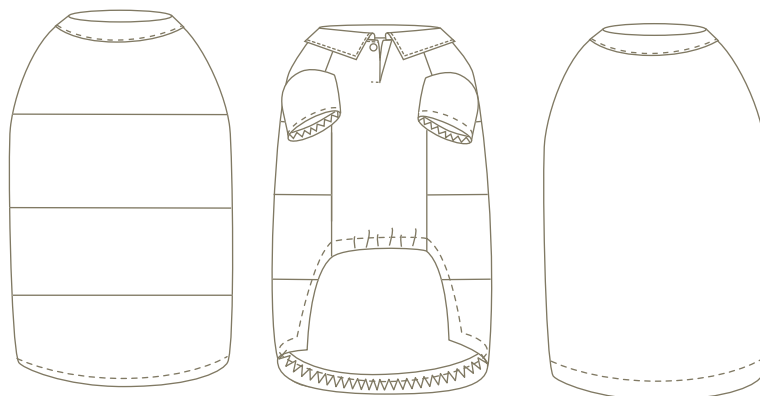


# Rugby Jersey/Polo Shirt

Dog ware pattern recipe : PT014

milla milla

<http://www.millamilla.net/>



## MOVIE Manual

We prepared the how to make the Rugby Jersey by video.  
Please access from the following site and watch.  
We recommend watching by the broadband environment.

<http://www.millamilla.net/movie/pt014/> User Name:PT014 Password:

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## 01 Material

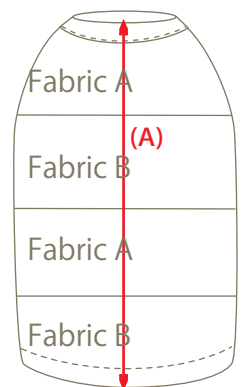
- ☆ **Fabric A:** T-shirt knit fabric (Front body, sleeves, Back body odd No.)
- ☆ **Fabric B:** T-shirt knit fabric (Back body even No.)
- Fabric A & B (cotton interlock, plain knit, circular rib, smooth knit fabric)
- ☆ **Fabric C:** White T-shirt fabric (Collar)
- ☆ **Elastic band:** 5mm wide elastic band
- ☆ **Cotton tape:** 2cm wide
- ☆ **Dot button:** 1 pair
- ☆ **Button:** 1 ornamental button
- ☆ **Needle:** Ball point needle size 10/70 or 11/75 for lightweight fabrics, 12/80 for medium weight fabrics and 12/80 or 14/90 for heavyweight fabrics.
- ☆ **Thread:** Use an all purpose thread, polyester or cotton wrapped polyester.

### Finished size

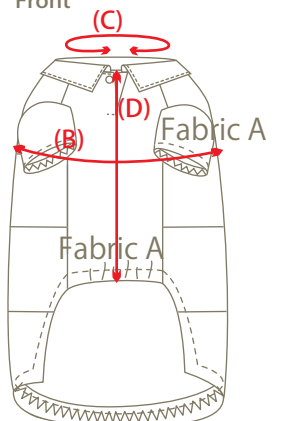
	Back length (A)	Chest circumference (B)	Neck circumference (C)	Front length (D)	Rough standard weight (kg)
3 S	19.5	31	20	17.5	1.5~2
S S	23	35	23	18.5	~3
S	25	40	25	20	~4
M	29	47	33	24	~6
L	33.5	53	34	26	~8
2 L	37	59	42	29.5	~12
3 L	43	64	44.5	33	~15
D S	32	40	25	25.5	3~4
DM	34.5	49	30	29	~6
F B	28.5	58	37.5	26	around 11kg

(Unit: cm)

Back



Front



## 02 Preparation

### Rugby jersey necessary quantity

	Fabric A	Fabric B	Fabric C
3 S	110×25	110×30	110×30
S S	110×30	110×30	110×30
S	110×35	110×35	110×35
M	110×35	110×40	110×40
L	110×40	110×40	110×40
L L	110×50	110×50	110×50
3 L	110×55	110×55	110×55
D S	110×30	110×35	110×35
DM	110×40	110×40	110×40
F B	110×45	110×40	110×40

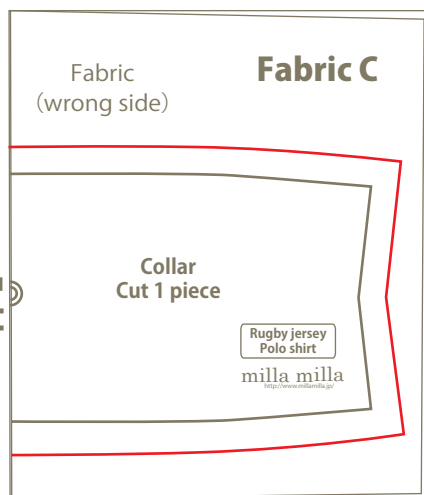
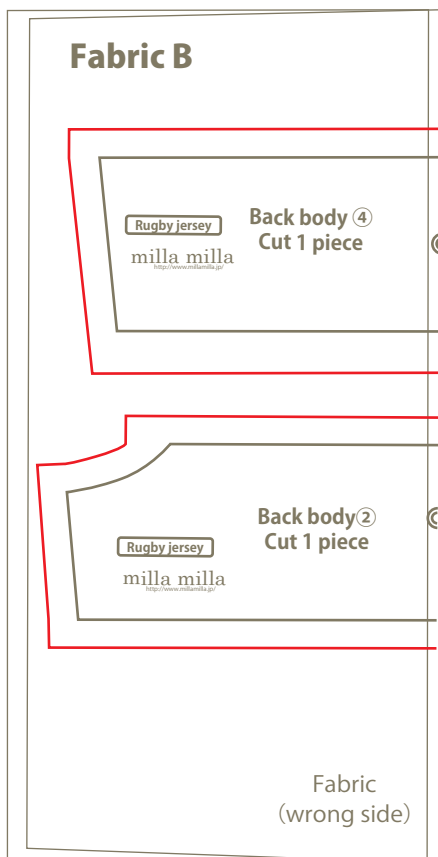
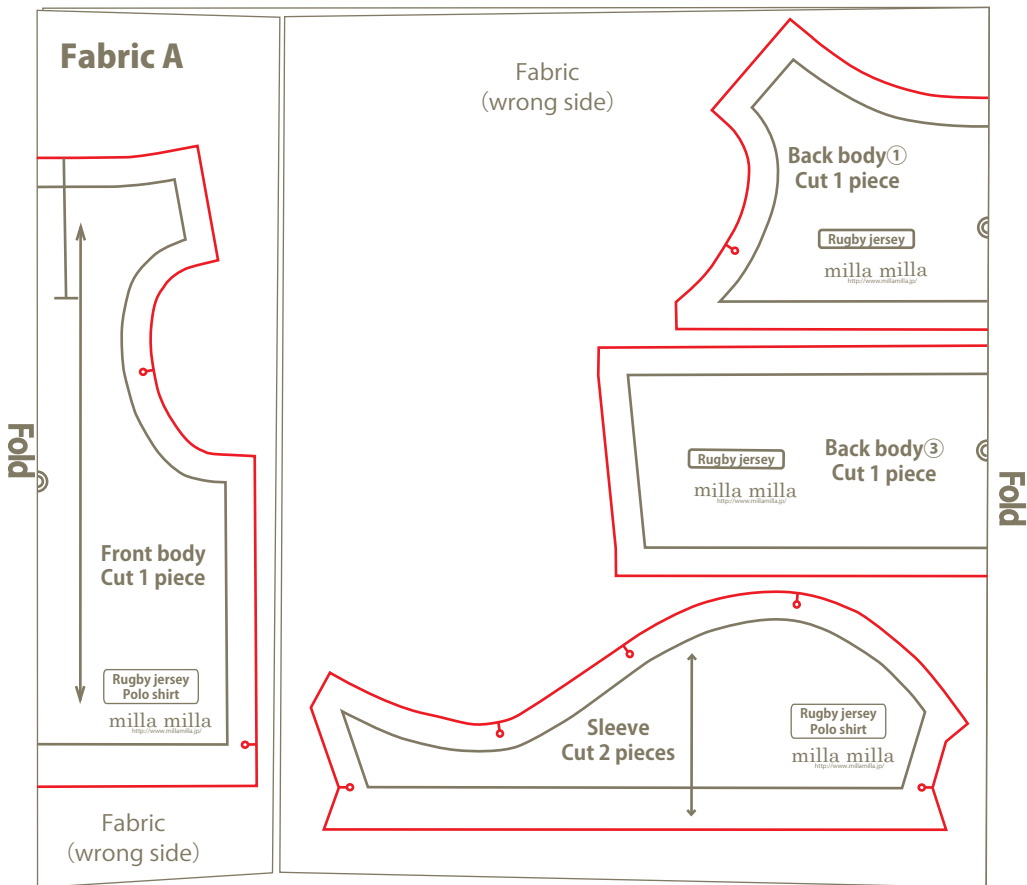
(Unit: cm)



\* Note

The "necessary quantity" is measured placing patterns without considering top and bottom. If the fabric has direction, please place the pattern and measure the length of the fabric you need before you buy.

\* The table is written as A x B (see diagram above)



**Polo-shirt  
necessary quantity**

	Fabric A	Fabric C
3 S	110×30	110×30
S S	110×35	110×30
S	110×40	110×35
M	110×45	110×40
L	110×50	110×40
2 L	110×55	110×50
3 L	110×70	110×55
D S	110×45	110×35
DM	110×50	110×40
F B	110×45	110×40

※ Please cut Back body, Sleeves, Front body from the same fabric (Fabric A) for Polo-shirt.

\* Purchase a little extra fabric, because most knit fabric shrinks to some degree.

Wash the fabric in the same manner you intend to use for the finished garment. This will preshrink the fabric and remove the surface finish which will make it easier to sew.

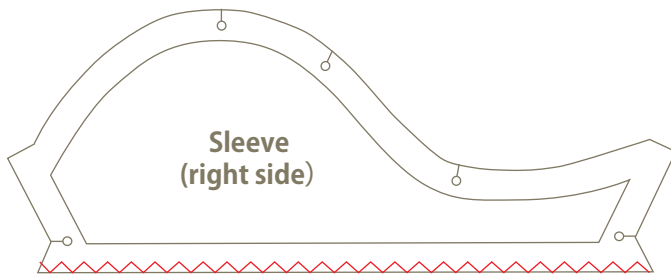
① Cut out the pattern, calculate how much fabric you will need.

\* The pattern contains 1cm seam allowances.

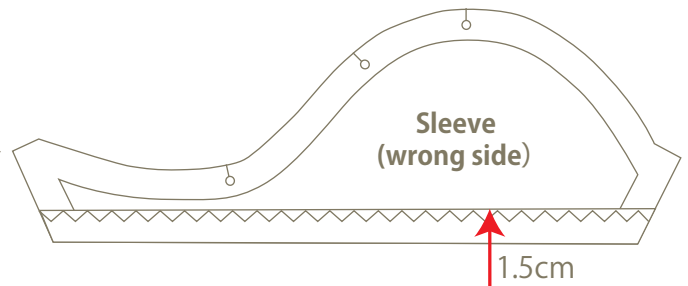
② Prepare fabric, if needed, please wash the fabric.

③ Place the pattern and cut out the fabric carefully (red line).

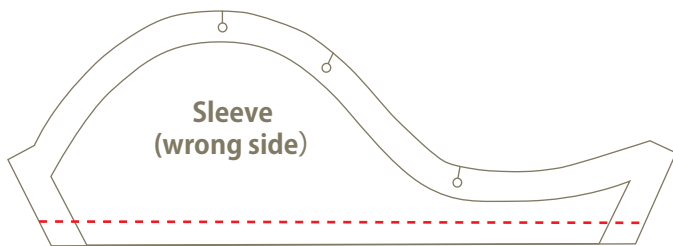
### 03 Make sleeves Rugby jersey Polo-shirt



① Zig-zag/interlock at the sleeve hem.



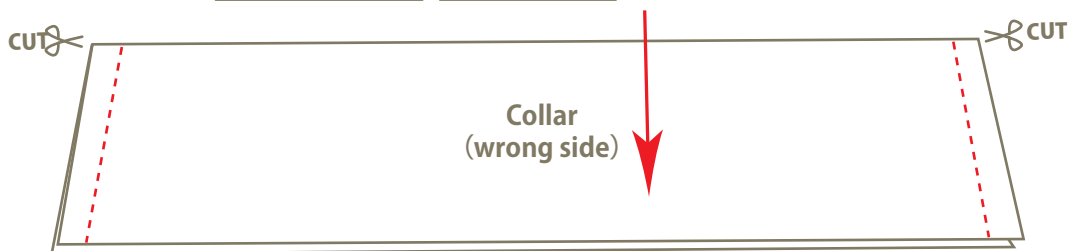
② Fold sleeve hem by 1.5cm to the wrong side of the fabric and iron.



③ Top stitch 1.3cm from sleeve hem.

④ Do the same to the other sleeve.

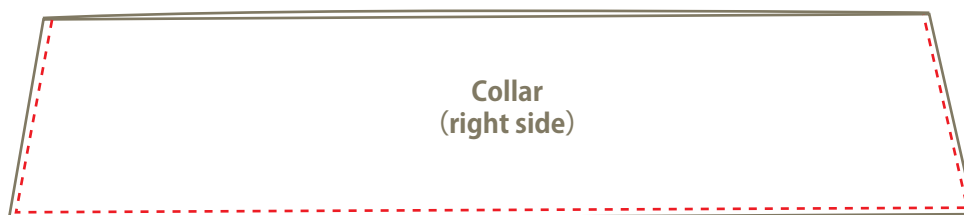
### 04 Make collar Rugby jersey Polo-shirt



① Fold the collar in half and sew both end with 1cm seam allowance.

② Cut the seam as shown above to flatten the corner.

(Please be careful not to cut thread.)



③ Turn the collar to the right side out and top stitch the edge.