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BUILD DETAILS

SHOP NAME: _____
 CUSTOMER NAME: _____
 PO / RO: _____
 DATE: 1/19/2021
 PART NUMBER: LLY - 300
 NOZZLE FLOW (LPM): _____

TESTING DETAILS

TEST STAND: ARM-3
 TEST FLUID: Viscor 1487AW-2 (SAE J-967)
 FLUID TEMP: 40° C
 TECHNICIAN: _____

All flow data provided is measured in mm³ per stroke unless otherwise noted.

		INJECTOR NUMBER									
	SET POINT	1	2	3	4	5	6	7	8	AVG	VARIANCE
IDLE	35 MPA / 290 uS	1.7	1.6	1.5	1.8	1.5	1.8	1.8	1.6		0.3 mm ³
	140 MPA / 600 uS	64.8	65.2	65.2	65.6	65.2	64.8	66.1	65.6	65.2	
	160 MPA / 1100 uS	130.1	129.9	132.4	131.4	132.8	131.9	134.4	133.6	131.4	
	160 MPA / 1350 uS	160.0	161.0	161.0	162.0	161.0	160.0	163.0	162.0	160.8	
FULL (VL)	160 MPA / 1700 uS	191.2	192.4	192.4	193.6	192.4	191.2	194.8	193.6		1.25%
	Return	25	23	24	27	23	29	28	29		

