

Product name: **ACRYREX® PMMA**

Version 1

Revision Date: June 1,2015  
Print Date: May 31, 2018

**Section 1. Identification of the substance/ mixture and of the company/ undertaking**

**1.1 Product identifier**

Product name: **ACRYREX®**

This safety data sheet pertains to the following products:

CM-203, CM-205, CM-205G, CM-205M, CM-207, CM-207G, CM-211, CM-211G

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Relevant identified uses: Mixture used for the production of molded plastic articles

**1.3 Details of the supplier of the Safety Data Sheet**

Supplier: Chi Mei Corporation  
Address: 59-1, San Chia, Jen Te Village  
Tainan County  
Taiwan R.O.C.  
Telephone: +886 6 2663000 Ext.1347  
Email: [service@mail.chimei.com.tw](mailto:service@mail.chimei.com.tw)

**1.4 Emergency telephone number**

Emergency telephone : +886 6 2663000 Ext. 2501

**Section 2. Hazards identification**

**2.1 Classification of the substance or mixture**

Classification according to Directive 67/548/EEC or 1999/45/EC: Not classified as hazardous (polymeric state)

Classification according to Regulation (EC) N° 1272/2008 (CLP): Not classified as hazardous (polymeric state)

**2.2 Label elements**

Not labelled as hazardous

**2.3 Other hazards**

vPvB/PBT assessment: not available

**Section 3. Composition/information on ingredients**

**3.1 Composition of the substance/ preparation**

Substance or Preparation      Substance  
Content

CAS	Name	content
9011-14-7	Poly Methyl Methacrylate	>99 %
-	Additives	≤ 1 %

Impurities Contributing to Hazard      None

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**3.2 Additional information:**

Reach Info:

	Registration No.
Methyl methacrylate	01-2119452498-28-0009
Methyl acrylate	01-2119459302-44-0013

**3.3 For full text of R- and H-phrases:** see section 16

**Section 4. First-aid measures**

**4.1 Description of first aid measures**

General notes: Remove affected persons from the danger area, at the same time ensuring your own safety. Remove all contaminated clothing immediately

Following inhalation: In case of gases evolving from melted resin, move subject to fresh air. Treat symptomatically

Following skin contact: In case of pellets or powder, wash with water. In case of smelt, wash affected skin area and clothing with plenty of (soap and) water. Seek medical advice

Following eye contact: In case of pellets or powder, flush with plenty of water for at least 15 minutes. Seek medical advice if any dust particles still remain.

In case of gases evolving from melted resin of high temperature, flush with plenty of water for at least 15 minutes. Seek medical advice if necessary

Following ingestion: Induce vomiting. Rinse mouth with water. Seek medical advice if necessary

Self-protection of the first aider: -

**4.2 Most important symptoms & effects both acute & delayed**

Dust: Skin irritation, eye irritations and redness

**4.3 Indication of any immediate medical attention and special treatment needed: -**

**Section 5. Fire-fighting measures**

**5.1 Extinguishing media**

Suitable extinguishing agents: Water, foam, dry chemical powder

For safety reasons unsuitable extinguishing agents: -

**5.2 Special hazards arising from the substance or mixture: -**

**5.3 Advice for firefighters**

Protective equipment: Self-contained breathing apparatus

Further measures: -

**5.4 Additional information: -**

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## Section 6. Accidental release measures

### 6.1 Personal precautions, protective equipment & emergency procedures

Pellets or powder remained on ground may cause slipping  
Wear protective equipment  
Ensure adequate ventilation  
Keep away from ignition sources  
Keep unprotected persons away

### 6.2 Environmental precautions

Gather pellets and powder thoroughly to avoid birds or fishes taking from draining water.  
Do not allow product to reach sewage system or water bodies. Inform respective authorities in case product reaches water, sewage system or soil

### 6.3 Methods and material for containment and cleaning up

Recovery if not contaminated or disposal

### 6.4 Reference to other sections

See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment.

## Section 7. Handling and storage

### 7.1 Precautions for safe handling

Protective measures: -

Measures to prevent fire: Prevent from fire around handling area

Measures to prevent aerosol and dust generation: maintain good housekeeping standards to prevent accumulation of dust. To avoid dust explosion resulting from the existence of powder, electrostatics eliminators and grounding should be fixed to such equipment as air transferring pipes, bag filters and hoppers. Use electrically conductive filters for bag filters.

Measures to protect the environment: -

Advice on general occupational hygiene: -

### 7.2 Conditions for safe storage, including any incompatibilities

Technical measures and storage conditions: Keep the material at a cool dry place. Protect from direct sunlight, rain and violent temperature fluctuation. Fire is inhibited around storage area.

Requirements for storage rooms and vessels: -

Suitable materials and coating: -

Unsuitable materials or coatings: -

Further information on storage conditions: -

### 7.3 Specific end use(s)

Recommendations: -

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## Section 8. Exposure controls/personal protection

### 8.1 Control parameters

Exposure limits : None established

### 8.2 Exposure control

Appropriate engineering controls: Install eyes washer and shower in the place of operation. Provide local exhaust ventilation system. Ensure compliance with applicable exposure limits

Personal protection:

- Respiratory protection: Wear masks for cleaning molding machines
- Hand protection: Heat-insulating gloves when handling molten form
- Eye protection: Wear safety glasses for general purpose. Wear chemical goggles for cleaning molding machines
- Skin and body protection: Gloves necessary for handling melted resin
- Hygiene measures: Wash hands after handling

### 8.3 Environmental exposure controls

Product related measures to prevent exposure: None specific

Instruction measures to prevent exposure: None specific

Organizational measures to prevent exposure: None specific

Technical measures to prevent exposure: None specific

Environmental exposure controls: Do not allow product to reach sewage system or water bodies

## Section 9. Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Appearance	Pellet
Odour	None
Colour	Transparent
Odour threshold	Not Established
pH	Not applicable
Melting point / freezing point	104 ~ 118°C (219 ~ 244°F)
Initial boiling point and boiling range	Not applicable
Flash point	> 280 °C
Evaporation rate	Not applicable (Butyl acetate = 1)
Flammability (solid, gas)	Not available
Upper/lower flammability or explosive limits	Not applicable
Vapour pressure	Not applicable
Vapour density	Not applicable
Specific gravity	Approx. 1.19 kg/m <sup>3</sup>
Bulk density	Approx. 600- 720 kg/m <sup>3</sup>
Solubility in water	Insoluble
Solubility (non aqueous)	Benzene, Acetone, Methyl Ethyl Ketone(MEK), and Dimethyl formamide (DMF)
Auto-ignition temperature	No self-igniting
Decomposition temperature	> 288 °C
Viscosity	Not applicable
Explosive properties	Not explosive
Oxidizing properties	Not oxidizing

### 9.2 Other safety information: -

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### Section 10. Stability and reactivity

- 10.1 Reactivity:** Non-reactive under normal handling and storage conditions
- 10.2 Chemical stability:** Stable under normal handling and storage conditions
- 10.3 Possible hazardous reaction:** -
- 10.4 Conditions to avoid:** Avoid excessive heat, flames and all sources of ignition
- 10.5 Incompatible materials:** not applicable
- 10.6 Hazardous decomposition products:** not applicable

### Section 11. Toxicological information

#### 11.1 Information on toxicological effects

Toxicological effects:

- Acute toxicity (oral): The product is not acute toxic based on similar chemicals.
- Acute toxicity (dermal): Lack of data.
- Acute toxicity (inhalative): Mist or vapor from heated may irritate the respiratory tract.
- Skin corrosion/irritation: No toxic symptoms reported. Monomer vapors from heated PMMA may cause irritation.
- Eye damage/irritation: Lack of data. May cause irritations.
- Sensitisation to the respiratory tract: Lack of data. Not to be expected
- Skin sensitisation: The product is not expected to acute toxic.
- Germ cell mutagenicity/Genotoxicity: Not expected to cause mutagenicity based on its monomer and PMMA structure.
- Carcinogenicity: Lack of data. Not to be expected
- Reproductive toxicity: Lack of data. Not to be expected
- Effects on or via lactation: Lack of data.
- Specific target organ toxicity (single exposure): Lack of data.
- Dusts: Irritating to eyes, respiratory system and skin.
- Specific target organ toxicity (repeated exposure): Lack of data.

Other information

- None

### Section 12. Ecological information

#### 12.1 Toxicity

Method	Results	Reference
<b>Short-term aquatic toxicity</b>		
Based on available data on the constituents the classification criteria are not met		
LC(50) <sub>mixture</sub> = 5.78 mg/l (additivity and summation method, toxicity information available for 92,5 % of the mixture)		
<b>Long-term aquatic toxicity</b>		
Based on available data on the constituents the classification criteria are met and the mixture is therefore classified as Aquatic Chronic 1		
NOEC <sub>mixture</sub> = 0.0079 mg/l (additivity and summation method, toxicity information available for 78 % of the mixture)		

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**12.2 Persistence and degradability**

Biodegradation: Product is not readily biodegradable.  
Effects in sewage plants: Not toxic to sewage organisms.

**12.3 Bioaccumulative potential**

To avoid bioaccumulation plastics should not be disposed in the sea or in other water environments.

**12.4 Mobility in soil**

Product is not soluble in water. Substance is heavier than water and sinks.  
mobility in soil: low

**12.5 Results PBT & vPvB assessment**

According to the revised Annex XIII of regulation (EC) 1907/2006 and (EC) 253/2011: No information available on the product as such

**12.5 Other adverse effects:**

General information: Do not allow to enter into ground-water, surface water or drains.

**12.7 Additional information: -**

**Section 13. Disposal considerations**

**13.1 Waste treatment methods**

Product / Packaging disposal: Dispose in accordance with the current local regulations.  
Waste codes according to European Waste Catalogue: -  
Waste treatment-relevant information: Inadequate incineration may generate toxic gases such as CO, HCN, AN and SM  
Sewage disposal-relevant information: -  
Other disposal recommendations: -

**Section 14. Transport information**

**ADR/RID**

**14.1 UN number**

Not applicable

**14.2 UN proper shipping name**

Proper Shipping Name: NOT REGULATED

**14.3 Transport hazard class(es)**

Not applicable

**14.4 Packing Group**

Not applicable

**14.5 Environmental hazards**

Not considered environmentally hazardous based on available data

**14.6 Special precautions for user**

Special Provisions: no data available  
Hazard identification No: no data available

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**ADNR / ADN**

**14.1 UN number**

Not applicable

**14.2 UN proper shipping name**

Proper Shipping Name: NOT REGULATED

**14.3 Transport hazard class(es)**

Not applicable

**14.4 Packing Group**

Not applicable

**14.5 Environmental hazards**

Not considered environmentally hazardous based on available data

**14.6 Special precautions for user**

no data available

**IMDG**

**14.1 UN number**

Not applicable

**14.2 UN proper shipping name**

Proper Shipping Name: NOT REGULATED

**14.3 Transport hazard class(es)**

Not applicable

**14.4 Packing Group**

Not applicable

**14.5 Environmental hazards**

Not considered environmentally hazardous based on available data

**14.6 Special precautions for user**

EMS Number: Not applicable

**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable

**ICAO/IATA**

**14.1 UN number**

Not applicable

**14.2 UN proper shipping name**

Proper Shipping Name: NOT REGULATED

**14.3 Transport hazard class(es)**

Not applicable

**14.4 Packing Group**

Not applicable

**14.5 Environmental hazards**

Not considered environmentally hazardous based on available data

**14.6 Special precautions for user**

no data available

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### Section 15. Regulatory information

#### 15.1 Safety, health and environmental regulations /legislation specific for the substance or mixture

Authorization and / or restrictions on use: None

EUROPE: This chemical substance is not hazardous according to the Annex I of Directive 67/548/EEC.

#### 15.2 Chemical Safety Assessment

For this substance a chemical safety assessment is not yet required.

### Section 16. Other information

#### 16.1 Indication of changes

Version 1: First issue according to Regulations (EC) 453/2010 (REACH) & 1272/2008 (CLP)

#### 16.2 Abbreviations and acronyms

AGS	Ausschuss für Gefahrstoffe	LoW	List of Waste
AF	Assessment Factor	MARPOL	MARine POLLution
BCF	BioConcentration Factor	MIE	Minimum Ignition Energy
CAS	Chemical Abstract Service	N°EC	European Commission number
CMR	Carcinogenic, Mutagenic and Reprotoxic	NFPA	National Fire Protection Association
CSR	Chemical Safety Report	NIOSH	National Institute of Occupational Safety and Health
DFG	German Research Foundation	NOEC	No Observed Effect Concentration
DNEL	Derived No Effect Level	NOELR	No Observed Effect Loading Rate
EC	European Commission	OECD	Organisation for Economic Co-operation and Development
EC50	Effective Concentration (required to induce a 50% effect)	OEL	Occupational Exposure Limit
EEC	European Economic Community	OSHA	Occupational Safety and Health Administration
EWC	European Waste Catalogue Code	PBT	Persistent Bioaccumulable Toxique
IDLH	Immediately Dangerous to Life or Health	PNEC	Previsible Non Effect Concentration
IBC	International Bulk Chemical	QSAR	Quantitative Structure-Activity Relationship
Koc	Soil/Water Partition Coefficient	STOT	Specific Target Organ Toxicity
Kow	Octanol/Water Partition Coefficient	TCLo	Toxic Concentration Low
LC50	Lethal Concentration 50	TDL0	Toxic Dose Low
LD50	Lethal Dose 50	UN	United Nations
LEL	Lower Explosive Limit	UVCB	Unknown or Variable Composition Complex Reaction Products, or Biological Materials
LL100	Lethal Loading	vPvB	very Persistent, very Bioaccumulative
LOEC	Lowest Observed Effect Concentration		

#### 16.3 Key literature references and sources for data

<http://esis.jrc.ec.europa.eu/>

<http://echa.europa.eu/>

<http://gestis-en.itrust.de>



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**16.4 Relevant R-phrases and/or H-statements (number and full text):**

H220	Extremely flammable gas	R10	Flammable
H225	Highly flammable liquid and vapour	R11	Highly flammable
H226	Flammable liquid and vapour	R12	Extremely flammable
H301	Toxic if swallowed	R20	Harmful by inhalation
H311	Toxic in contact with skin	R23/24/25	Toxic by inhalation, in contact with skin and if swallowed
H315	Causes skin irritation		
H317	May cause an allergic skin reaction	R36	Irritating to eyes
H318	Causes serious eye damage	R37	Irritating to respiratory system
H319	Causes serious eye irritation	R38	Irritating to skin
H331	Toxic if inhaled	R40	Limited evidence of a carcinogenic effect
H332	Harmful if inhaled	R41	Risk of serious damage to eyes
H335	May cause respiratory irritation	R43	May cause sensitisation by skin contact
H340	May cause genetic defects	R45	May cause cancer
H350	May cause cancer	R46	May cause inheritable genetic damage
H351	Suspected of causing cancer	R50/53	Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment
H400	Very toxic to aquatic life		
H411	Toxic to aquatic life with long lasting effects	R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

**16.5 Training advice: -**

**16.6 Further information:** According to the guidance version 2.0 for monomers and polymers from the European Chemicals Agency dated as of April 2012, the classification of the polymer takes into account the classification of all its constituents, such as unreacted monomers. These constituents in fact should be taken into account for classification of the polymer. This means that the same classification methods as for mixture should be applied to polymer substances.

In order to determine a classification for the studies about the water soluble fraction as well as the absorption should be performed on the polymer as such.

*To the best of our knowledge and belief, the information contained herein is accurate and obtained from sources believed to be reliable. No representation is made that the information is complete or the material is suitable for all purposes. The final determination as to the suitability of the user's intended use of the material is the sole responsibility of the user. All materials may present unknown hazards even when used in common applications and accordingly, it is the sole responsibility of the user to understand and address all potential hazards, including those identified herein. The information set forth in Sections 11 and 12 reflects data available as of the date hereof. It is anticipated that such data will be updated.*