


Evaluation of
18mm CR Closures
as a poison prevention package for


by

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Attention: [REDACTED]

Below is Bitner Associates Final Report 18mm CR Closures as a Poison Protection Package. The test units were evaluated using the Consumer Product Safety Commission Protocol and Standards. Study indicates 18mm CR Closures fulfills requirements for a Poison Prevention Package as per current Code of Federal Regulations (C.F.R.) Title 16, Part 1700.20.

Sincerely,
BITNER ASSOCIATES, Inc.

A handwritten signature in black ink, appearing to read "John Bitner".

John Bitner
President

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I. SUMMARY

Report to:

████████████████████
████████████████████
████████████████████

Samples of: 18mm CR Closures
Contract No.: 1371-980
Samples Received: 01/09/2019
Submitted by: ████████████████████

Objective

██████████ submitted 18mm CR Closures to determine if the bottle/closure would be compliant with the Consumer Product Safety Commission's current protocol and standards for poison prevention packaging Code of Federal Regulations (C.F.R.) Title 16, Part 1700.20.

Procedures

The protocol for evaluation of packaging for poison prevention (current C.F.R. Title 16, Part 1700.20) was strictly adhered to for this study.

Panelists

During this study 100 children (42 to 51 months of age) and 100 seniors (50 to 70 years-old, 70% female) were employed.

Results

Results of the study indicate that the 18mm CR Closures meets the standards for poison prevention packaging per current C.F.R. Title 16 Part 1700.20.

II. INTRODUCTION

██████████ wished to determine if 18mm CR Closures fulfills Consumer Product Safety Commission's (CPSC) current standards and protocol for poison prevention packaging set forth in Code of Federal Regulations Title 16, Part 1700.20. Bitner Associates is recognized testing laboratory facility for testing child-resistant packaging according to CPSC protocol. They were requested to evaluate this package using the above-mentioned protocol.

Bitner Associates is an independent testing facility and has been evaluating child-resistant packaging for both industry and government for over twenty-five years. The company is recognized as a leader in the field by having employed hundreds of thousands of panelists and evaluated thousands of packaging concepts for child-resistance. Bitner Associates utilizes standard operating procedures (SOP's) along with quality assurance programs consistent with those acknowledged and supported by the Consumer Product Safety Commission and Environmental Protection Agency.

During this evaluation, the packaging was tested with panels consisting of 100 seniors (50 to 70 years old, 70% female) and 100 children (41 to 52 months of age, evenly distributed) obtained from nursery schools, day care centers and civic groups. Data derived from the study were assembled in a meaningful fashion and reviewed to determine whether the packaging met the cited standards for poison prevention packaging presented herein.

III. PROCEDURE

The following standard and protocol was adhered to in this study.

Protocol

Code of Federal Regulations Title 16, Part 1700:

1700.20 Testing procedure for testing special packaging.

(a) Test protocols - (1) General requirements - (i) Requirements for packaging. As specified in §1700.15(b), special packaging is required to meet the child test requirements and the applicable adult test requirements of this §1700.20.

(ii) Condition of packages to be tested. (A) Tamper-resistant feature. Any tamper-resistant feature of the package to be tested shall be removed prior to testing unless it is part of the package's child-resistant design. Where a package is supplied to the consumer in an outer package that is not part of the package's child-resistant design, one of the following situations applies.

(1) In the child test, the package is removed from the outer package, and the outer package is not given to the child.

(2) In both the adult tests, if the outer package bears instructions for how to open or properly re-secure the package, the package shall be given to the test subject in the outer package. The time required to remove the package from the outer packages is not counted in the times allowed for attempting to open and, if appropriate, reclose the package.

(3) In both the adult tests, if the outer package does not bear any instructions relevant to the test, the package will be removed from the outer package, and the outer package is not given to the test subject.

(B) Re-closable packages - adult tests. In both the adult tests, re-closable packages, if assembled by the testing agency, shall be properly secured at least 72 hours prior to beginning the test to allow the materials (e.g., the closure liner) to "take a set." If assembled by the testing agency, torque-dependent closures shall be secured at the same on-torque as applied on the packaging line. Application torques must be recorded in the test report. All packages shall be handled so that no damage or jarring will occur during storage or transportation.

(C) Torque dependent closure

For torque dependent closure systems an application torque based on a force of 70 N has been used for the preparation of the samples if no other value has been provided by the customer. The torque standard for a hand closed closure with a diameter of 33 neck finish is 15"lbs-25"lbs.

(2) Child test - (i) Test subjects. (A) Selection criteria. Use from 1 to 4 groups of 50 children, as required under the sequential testing criteria in Table 1. No more than 20 percent of the children in each group shall be tested at or obtained from any given site. Each group of children shall be randomly selected as to age, subject to the limitations set forth below. Thirty percent of the children in each group shall be of age 42-44 months, 40 percent of the children in each group shall be of age 45-48 months, and 30 percent of the children in each group shall be of

age 49-51 months. The children's ages shall be calculated as follows:

- (1) Arrange birth date and test date by numerical designations for month, day, and year.
- (2) Subtract the month, day, and year numbers for the birth date from the respective numbers for the test date. This may result in negative numbers for the months or days.
- (3) Multiply the difference in years by 12 to obtain the numbers of months in the difference in years, and add this value to the number of months that was obtained when the birth date was subtracted from the test date. This figure either will remain the same or be adjusted up or down by 1 month, depending on the number of days obtained in the subtraction of the birth date from the test date.
- (4) If the number of days obtained by subtracting the days in the birth date from the days in the test date is +16 or more, 1 month is added to the number of months obtained above. If the number of days is -16 or less, subtract 1 month. If the number of days is between -15 and +15 inclusive, no change is made in the number of months.

(B) Gender distribution. The difference between the number of boys and the number of girls in each age range shall not exceed 10 percent of the number of children in that range. The children selected should have no obvious or overt physical or mental handicap. Each child's parent or guardian shall read and sign a consent form prior to the child's participation. (The Commission staff will not disregard the results of tests performed by other parties simply because informed consent for children is not obtained.)

- (ii) Test failures. A test failure shall be any child who opens the special packaging or

Table 1. Number of Openings: Acceptance (Pass), Continue Testing, and Rejection (Fail) Criteria for the First 5 minutes and the Full 10 minutes of the Children's Protocol Test

Test Panel	Cumulative number of children	Package Openings					
		First 5 minutes			Full 10 minutes		
		Pass	Continue	Fail	Pass	Continue	Fail
1....	50	0 – 3	4 – 10	11+	0 – 5	6 – 14	15+
2....	100	4 – 10	11 – 18	19+	6 – 15	16 – 24	25+
3....	150	11 – 18	19 – 25	26+	16 – 25	26 – 34	35+
4....	200	19 – 30	31+	26 – 40	41+

gains access to its contents. In the case of unit packaging, however, a test failure shall be any child who opens or gains access to the number of individual units which constitute the amount that may produce serious personal injury or serious illness, or a child who opens or gains access to more than 8 individual units, whichever number is lower, during the full 10 minutes of testing. The number of units a child opens or gains access to is interpreted as the individual units from which the product has been or can be removed in whole or in part. The determination of the amount of substance that may produce serious personal injury or serious illness shall be based on a 25-pound child. Manufacturers or packagers intending to use unit packaging for a substance requiring special packaging are requested to submit such toxicological data to the Commission's Office of Compliance.

- (iii) Sequential test. The sequential test is initially conducted using 50 children, and, depending on the results, the criteria in Table 1 determine whether the package is either child-resistant or not child-resistant or whether further testing is required. Further testing is required if the results are inconclusive and involves the use of one or more additional groups of 50 children

each, up to a maximum of 200 children. No individual shall administer the test to more than 30 percent of the children tested in each group. Table 1 gives the acceptance (pass), continue testing, and rejection (fail) criteria to be used for the first 5 minutes and the full 10 minutes of the children's test. If the test continues past the initial 50-child panel, the package openings shown in Table 1 are cumulative.

(iv) Test procedures. The children shall be divided into groups of two. The testing shall be done in a location that is familiar to the children; for example, their customary nursery school or regular kindergarten. No child shall test more than two special packages. When more than one special package is being tested, each package shall be of a different ASTM type and they shall be presented to the paired children in random order. This order shall be recorded. The children shall be tested by the procedure incorporated in the following test instructions:

Standardized Child Test Instructions

1. Re-closable packages, if assembled by the testing agency, shall be properly secured at least 72 hours prior to the opening described in instruction number 3 to allow the materials, (e.g. the closure liner), to "take a set." Application torques must be recorded in the test report.

2. All packages shall be handled so that no damage or jarring will occur during storage or transportation. The packages shall not be exposed to extreme conditions of heat or cold. The packages shall be tested at room temperature.

3. Re-closable packages shall be opened and properly re-secured one time (or more if appropriate), by the testing agency or other adult prior to testing. The opening and re-securing shall not be done in the presence of the children. (In the adult-re-securing test, the tester must not open and re-secure the package prior to the test.) If multiple openings/re-securing's are to be used, each of four (4) testers shall open and properly re-secure one fourth of the packages once and then shall open and properly re-secure each package a second, third, fourth, through tenth (or other specified number) time, in the same sequence as the first opening and re-securing. The packages shall not be opened and re-secured again prior to testing. The name of each tester and the package numbers that he/she opens and re-secures shall be recorded and reported. It is not necessary for the tester to protocol test the packages that they opened and re-secured.

4. The child shall have no overt physical or mental handicaps. No child with a permanent or temporary illness, injury, or handicap that would interfere with his/her effective participation shall be included in the test.

5. The testing shall take place in a well-lighted location that is familiar to the children and that is isolated from all distractions.

6. The tester, or another adult, shall escort a pair of children to the test area. The tester shall seat the two children so that there is no visual barrier between the children and the tester.

7. The tester shall talk to the children to make them feel at ease.

8. The children shall not be given the impression that they are in a race or contest. They are not to be told that the test is a game or that it is fun. They are not to be offered a reward.

9. The tester shall record all data prior to, or after, the test so that full attention can be on the children during the test period.

10. The tester shall use a stopwatch(s) or other timing device to time the number of seconds it takes the child to open the package and to time the 5-minute test periods.

11. To begin the test, the tester shall hand the children identical packages and say, "PLEASE TRY TO OPEN THIS FOR ME."

12. If a child refuses to participate after the test has started, the tester shall reassure the child and gently encourage the child to try. If the child continues to refuse, the tester shall ask the child to hold the package in his/her lap until the other child is finished. This pair of children shall not be eliminated from the results unless the refusing child disrupts the participation of the other child.

13. Each child shall be given up to 5 minutes to open his/her package. The tester shall watch the children at all times during the test. The tester shall minimize conversations with the children as long as they continue to attempt to open their packages. The tester shall not discourage the children verbally or with facial expressions. If a child gets frustrated or bored and stops trying to open his/her package, the tester shall reassure the child and gently encourage the child to keep trying (e.g., "please try to open the package").

14. The children shall be allowed freedom of movement to work on their packages as long as the tester can watch both children (e.g., they can stand up, get down on the floor, or bang or pry the package).

15. If a child is endangering himself or others at any time, the test shall be stopped and the pair of children eliminated from the results.

16. The children shall be allowed to talk to each other about opening the packages and shall be allowed to watch each other try to open the packages.

17. A child shall not be allowed to try to open the other child's package.

18. If a child opens his/her package, the tester shall say, "THANK YOU," take the package from the child and put it out of the child's reach. The child shall not be asked to open the package a second time.

19. At the end of the 5-minute period, the tester shall demonstrate how to open the package if either child has not opened his or her package. A separate "demo" package shall be used for the demonstration.

20. Prior to beginning the demonstration, the tester shall ask the children to set their packages aside. The children shall not be allowed to continue to try to open their packages during the demonstration period.

21. The tester shall say, "WATCH ME OPEN MY PACKAGE."

22. Once the tester gets the children's full attention, the tester shall hold the demo package approximately two feet from the children and open the package at a normal speed as if the tester were going to use the contents. There shall be no exaggerated opening movements.

23. The tester shall not discuss or describe how to open the package.

24. To begin the second 5-minute period, the tester shall say, "NOW YOU TRY TO OPEN YOUR PACKAGES."

25. If one or both children have not used their teeth to try to open their packages during the first 5 minutes, the tester shall say immediately before beginning the second 5-minute period, "YOU CAN USE YOUR TEETH IF YOU WANT TO." This is the only statement that the tester shall make about using teeth.

26. The test shall continue for an additional 5 minutes or until both children have opened their packages, whichever comes first.

27. At the end of the test period, the tester shall say, "THANK YOU FOR HELPING." If

children were told that they could use their teeth, the tester shall say, "I KNOW I TOLD YOU THAT YOU COULD USE YOUR TEETH TODAY, BUT YOU SHOULD NOT PUT THINGS LIKE THIS IN YOUR MOUTH AGAIN." In addition, the tester shall say, "NEVER OPEN PACKAGES LIKE THIS WHEN YOU ARE BY YOURSELF. THIS KIND OF PACKAGE MIGHT HAVE SOMETHING IN IT THAT WOULD MAKE YOU SICK."

28. The children shall be escorted back to their classroom or other supervised area by the tester or another adult.

29. If the children are to participate in a second test, the tester shall have them stand up and stretch for a short time before beginning the second test. The tester shall take care that the children do not disrupt other tests in progress.

(3) Senior-adult panel - (i) Test subjects. Use a group of 100 senior adults. Not more than 24 percent of the senior adults tested shall be obtained from or tested at any one site. Each group of senior adults shall be randomly selected as to age, subject to the limitations set forth below. Twenty-five percent of the participants shall be 50-54 years of age, 25% of participants shall be 55-59 years of age, and 50% of the participants shall be 60-70 years old. Seventy percent of the participants of ages 50-59 and ages 60-70 shall be female (17 or 18 females shall be apportioned to the 50 - 54 years old age group). No individual tester shall administer the test to more than 35% of the senior adults tested. The adults selected should have no obvious or overt physical or mental disability.

(ii) Screening procedures. Participants who are unable to open the packaging being tested in the first 5-minute time period, are given a screening test. The screening tests for this purpose shall use two packages with conventional (not child-resistant (CR) or "special") closures. One closure shall be a plastic snap closure and the other a continuous threaded (CT) plastic closure. Each closure shall have a diameter of 28 mm + 18%, and the CT closures shall have been re-secured 72 hours before testing at 10 inch-pounds of torque. The containers for both the snap- and CT-type closures shall be round plastic containers, in sizes of 2 ounce + ½ ounce for the CT-type closure and 8 drams + 4 drams for the snap-type closure. Persons who cannot open and close both of the screening packages in 1-minute screening tests shall not be counted as participants in the senior-adult panel.

(iii) SAUE. The senior adult use effectiveness (SAUE) is the percentage of adults who both opened the package in the first (5-minute) test period and opened and (if appropriate) properly re-secured the package in the 1-minute test period.

(iv) Test procedures. The senior adults shall be tested individually, rather than in groups of two or more. The senior adults shall receive only such printed instructions on how to open and properly secure the special packaging as will appear on or accompany the package as it is delivered to the consumer. The senior-adult panel is tested according to the procedure incorporated in the following senior-adult panel test instructions:

Test Instructions for Senior Test

The following test instructions are used for all senior tests. If non-re-closable packages are being tested, the commands to close the package are eliminated.

1. No adult with a permanent or temporary illness, injury, or disability which would interfere with his/her effective participation shall be included in the test.

2. Each adult shall read and sign a consent form prior to participating. Any appropriate

language from the consent form may be used to recruit potential participants. The form shall include the basic elements of informed consent as defined in 16 CFR 1028.116. Before beginning the test, the tester shall say, "PLEASE READ AND SIGN THIS CONSENT FORM." If an adult cannot read the consent form for any reason (forgot glasses, illiterate, etc.), he/she shall not participate in the test.

3. Each adult shall participate individually and not in the presence of other participants or onlookers.

4. The tests shall be conducted in well-lighted and distraction-free areas.

5. Records shall be filled in before or after the test, so that the tester's full attention is on the participant during the test period. Recording the test times to open and re-secure the packages are the only exceptions.

6. To begin the first 5-minute test period, the tester says, "I AM GOING TO ASK YOU TO OPEN AND PROPERLY CLOSE THESE TWO IDENTICAL PACKAGES ACCORDING TO THE INSTRUCTIONS FOUND ON THE CAP." (Specify other instruction locations if appropriate.)

7. The first package is handed to the participant by the tester, who says, "PLEASE OPEN THIS PACKAGE ACCORDING THE DIRECTIONS OF THE CAP." (Specify other instruction locations if appropriate.) If the package contains product, the tester shall say, "PLEASE EMPTY THE (PILLS, TABLETS, CONTENTS, ETC.) INTO THIS CONTAINER." After the participant opens the package, the tester says, "PLEASE CLOSE THE PACKAGE PROPERLY, ACCORDING TO THE INSTRUCTIONS OF THE CAP." (Specify other instruction locations if appropriate)

8. Participants are allowed up to 5 minutes to read the instructions and open and close the package. The tester uses a stopwatch(s) or other timing device to time the opening and re-securing times. The elapsed times in seconds to open the package and to close the package are recorded on the data sheet as two separate times.

9. After 5 minutes, or when the participant has opened and closed the package, whichever comes first, the tester shall take all test materials from the participant. The participant may remove and replace the closure more than once if the participant initiates these actions. If the participant does not open the package and stops trying to open it before the end of the 5-minute period, the tester shall say, "ARE YOU FINISHED WITH THAT PACKAGE, OR WOULD YOU LIKE TO TRY AGAIN?" If the participant indicates that he/she is finished or cannot open the package and does not wish to continue trying skip to Instruction 13.

10. To begin the second test period, the tester shall give the participant another, but identical, package and say, "THIS IS AN IDENTICAL PACKAGE. PLEASE OPEN IT ACCORDING TO THE INSTRUCTIONS ON THE CAP." (Specify other instruction locations if appropriate.) If the package contains product, the tester shall say, "PLEASE EMPTY THE (PILLS, TABLETS, CONTENTS, ETC.) INTO THIS CONTAINER." After the participant opens the package, the tester says, "PLEASE CLOSE THIS PACKAGE PROPERLY, ACCORDING TO THE INSTRUCTIONS ON THE CAP." (Specify other instruction locations if appropriate.)

11. The participants are allowed up to 1 minute (60 full seconds) to open and close the package. The elapsed times in seconds to open and to close the package are recorded on the data sheet as two separate times. The time that elapses between the opening of the package and the end of the instruction to close the package is not counted as part of the 1-minute test time.

12. After the 1-minute test, or when the participant has opened and closed the package, whichever comes first, the tester shall take all the test materials from the participant. The participant shall not be allowed to handle the package again. If the participant does not open the package and stops trying to open it before the end of the 1-minute period, the tester shall say, "ARE YOU FINISHED WITH THAT PACKAGE, OR WOULD YOU LIKE TO TRY AGAIN?" If the participant indicates that he/she is finished or cannot open the package and does not wish to continue trying, this shall be counted as a failure of the 1-minute test.

13. Participants who do not open the package in the first 5-minute test period are asked to open and close two non-child-resistant screening packages. The participants are given a 1-minute test period for each package. The tester shall give the participant a package and say, "PLEASE OPEN AND PROPERLY CLOSE THIS PACKAGE." The tester records the time for opening and closing, or 61 seconds, whichever is less, on the data sheet. The tester then gives the participant the second package and says, "PLEASE OPEN AND PROPERLY CLOSE THIS PACKAGE." The times to open and re-secure or 61 seconds, whichever is less, shall be recorded on the data sheet.

14. Participants who cannot open and re-secure both of the non-child-resistant screening packages are not counted as part of the 100-senior panel. Additional participants are selected and tested.

15. No adult may participate in more than two tests per sitting. If a person participates in two tests, the packages tested shall not be the same ASTM type of package.

16. If more adults in a sex or age group are tested than are necessary to determine SAUE, the last person(s) tested shall be eliminated from that group.

(4) Younger-adult panel. (i) One hundred adults, age 18 to 45 inclusive, with no overt physical or mental handicaps, and 70 percent of whom are female, shall comprise the test panel for younger adults. Not more than 35% of adults shall be obtained or tested at any one site. No individual tester shall administer the test to more than 35% of the adults tested. The adults shall be tested individually, rather than in groups of two or more. The adults shall receive only such printed instructions on how to open and properly re-secure the special packaging as will appear on the package as it is delivered to the consumer. Five minutes shall be allowed to complete the opening and, if appropriate, the re-securing process.

(ii) Records shall be kept of the number of adults unable to open and of the number of the other adults tested who fail to properly re-secure the special packaging. The number of adults who successfully open the special packaging and then properly re-secure the special packaging (if re-securing is appropriate) is the percent of adult-use effectiveness of the special packaging. In the case of unit packaging, the percent of adult-use effectiveness shall be the number of adults who successfully open a single (unit) package.

(iii) Adult-use effectiveness of not less than 90 percent.

IV. TEST PARAMETERS

The Package

Test packages were 18mm CR Closures for purposes of this evaluation, all units tested were empty.

Opening Directions: No Visible Written Directions

Panelists

In the child testing phase of this study, 100 children between the ages of 42 - 51 months distributed into three age groups (42-44, 45-48, and 49-51 months, distributed proportioned by age and gender) were employed. The 100 Containers used for child testing were previously tested by seniors as required by CFR Title 16 Part 1700.20.

Seniors (100) employed in the study also satisfied the requirements of the protocol, with ages ranging from 50 to 70 years of age divided into three age groups (50-54, 55-59, and 60-70 years old with 70% female).

Test supervisor(s)

Test supervisor(s) were instructed to conduct the evaluation of the packaging in strict accordance with the current C.F.R. Title 16, Part 1700.20. To ensure these procedures were adhered to, our complete quality system was followed, including periodic observations throughout the package evaluation.

PHOTO: 18mm CR Closures



V. RESULTS AND DISCUSSION

Results of this study appear in the tables section of the report. These tables represent a compilation of all data obtained during the study. For clarity in presentation and discussion of this information, the following features will be used as the major points of discussion:

- Child-resistant effectiveness for children 42-51 months.
- Senior-use effectiveness – Senior Re-securing
- Adult Re-Securing Test
- Meeting current Code of Federal Regulations Title 16, Part 1700.20

Child-resistant effectiveness

Results of the package evaluation by the 100 child panelists aged 42-51 months appear in Table 1 of the report. From Table 1 it will be noted that one of the children opened the package before demonstration and three of the children could remove the closure following demonstration for a total of 4 successful child panelists. This represents a child-resistant effectiveness of **96%**.

Senior Adult Use Effectiveness

Senior panel consisted of 70 females and 30 males. Results of the senior test appear in Table 2 of this report. A total of 25 of the 25 seniors in the 50 to 54-year-old age group were successful in opening the first package and opening and properly closing the second package, 25 of the 25 seniors in the 55 to 59-year-old age group were successful, and 50 of the 50 seniors were successful in the 60 to 70-year-old age group. The SAUE was calculated at **100%**.

Meeting current C.F.R. Title 16, Part 1700.20.

██████████ 18mm CR Closures Consumer Product Safety Report meets standards for poison prevention packaging evaluation per current C.F.R. Title 16, Part 1700.02.

CONCLUSION

The data presented in report demonstrates that the 18mm CR Closures meets requirements for poison prevention packaging according to current Code of Federal Regulations Title 16, Part 1700.20. Package performed well for senior adults, and four children could defeat it.

EVALUATION OF 18mm CR Closures AS A **CHILD-RESISTANT PACKAGE**

Table 1. Evaluated by children 42 to 51 months of age for child resistant effectiveness

Age in Months	Males	Females	Total	Successful Panelists				
				Before Demonstration		After Demonstration		Total
				Males	Females	Males	Females	
42-44	14	16	30	0	0	0	1	1
45-48	20	20	40	1	0	0	2	3
49-51	14	16	30	0	0	0	0	0
TOTAL	48	52	100	1	0	0	3	4

CHILD-RESISTANT EFFECTIVENESS = 96%

CHILD DATA: 42 – 44 months							
	PKG#	AGE	M/F	DoB	Tester	Location	COMMENTS
1.	06	42	M	07/2016	JF	HH	Rolled in lap
2.	74	44	M	05/2016	JV	LT	Tried to twist
3.	156	43	M	06/2016	RS	LT	“Its empty”
4.	08	42	M	07/2016	JF	HH	Put in lap
5.	76	42	M	07/2016	JV	LT	
6.	166	44	M	05/2016	RS	PL	Put in mouth
7.	20	42	M	07/2016	JF	PAC	Rolled in hands
8.	78	44	M	05/2016	JV	CC	Hit on table
9.	186	43	M	06/2016	RS	PAC	“I’m strong”
10.	32	42	M	07/2016	JF	CC	
11.	82	42	M	07/2016	JV	PAP	“Whats this for”
12.	144	43	M	06/2016	RS	PL	Rolled on table
13.	34	42	M	07/2016	JF	PLM	Put in mouth
14.	88	43	M	06/2016	JV	TRL	Pulling on cap
15.	150	44	F	05/2016	RS	MM	Picked at cap

CHILD DATA: 42 – 44 months continued							
	PKG#	AGE	M/F	DoB	Tester	Location	COMMENTS
16.	38	44	F	05/2016	JF	AC	Hit on table
17.	98	43	F	06/2016	JV	PLM	Twisted/pulled
18.	160	42	F	07/2016	RS	CC	“How much longer”
19.	44	43	F	06/2016	JF	HH	Rolled on table
20.	100	42	F	07/2016	JV	PAC	
21.	152	44	F	05/2016	RS	PAP	Pulling on cap
22.	56	44	F	05/2016	JF	TRL	Pulling on ends
23.	102	43	F	06/2016	JV	LT	Picking at cap
24.	172	42	F	07/2016	RS	PL	Tried teeth
25.	58	44	F	05/2016	JF	HH	
26.	110	42	F	07/2016	JV	LT	Threw on floor
27.	182	43	F	06/2016	RS	PL	Rolling in lap
28.	66	42	F	07/2016	JF	TRL	“I can see you”
29.	112	42	F	07/2016	JV	MM	Threw on floor
30.	70	43	F	06/2016	JF	PLM	

CHILD DATA: 45 – 48 months							
	PKG#	AGE	M/F	DoB	Tester	Location	COMMENTS
1.	50	47	M	02/2016	JF	PAP	Wanted me to open
2.	96	47	M	02/2016	JV	AC	Pulling on cap
3.	164	48	M	01/2016	RS	CC	Tried to twist
4.	52	45	M	04/2016	JF	HH	Rolled in lap
5.	84	45	M	04/2016	JV	LT	
6.	142	46	M	03/2016	RS	TRL	Hit on table
7.	60	48	M	01/2016	JF	AC	Pulled open
8.	90	45	M	04/2016	JV	PLM	“Im a big brother”
9.	196	46	M	03/2016	RS	PL	Pulling on cap
10.	40	47	M	02/2016	JF	PAP	
11.	92	45	M	04/2016	JV	MM	Put in mouth
12.	200	46	M	03/2016	RS	HH	Rolled in lap
13.	46	45	M	04/2016	JF	CC	“What goes in here”
14.	94	47	M	02/2016	JV	TRL	Gave up
15.	48	47	M	02/2016	JF	PLM	
16.	72	48	M	01/2016	JV	PAC	Pulling on cap
17.	178	45	M	04/2016	RS	PL	Picking at cap
18.	26	47	M	02/2016	JF	MM	Tried to twist
19.	80	46	M	03/2016	JV	AC	Put in mouth
20.	28	45	M	04/2016	JF	LT	
21.	108	46	F	03/2016	JV	PAC	Pulled open
22.	198	45	F	04/2016	RS	PL	Pulling on ends
23.	36	48	F	01/2016	JF	AC	“Its too hard”

CHILD DATA: 45 – 48 months – continued							
	PKG#	AGE	M/F	DoB	Tester	Location	COMMENTS
24.	116	46	F	03/2016	JV	PAC	Hit on table
25.	16	46	F	03/2016	JF	HH	Pulled open
26.	170	47	F	02/2016	RS	PAP	Put in mouth
27.	118	46	F	03/2016	JV	TRL	Picking at cap
28.	18	45	F	04/2016	JF	MM	
29.	120	48	F	01/2016	JV	PLM	“You do it!”
30.	146	45	F	04/2016	RS	LT	Rolled in lap
31.	24	48	F	01/2016	JF	CC	Threw on floor
32.	122	45	F	04/2016	JV	AC	Picking at cap
33.	168	46	F	03/2016	RS	HH	
34.	02	48	F	01/2016	JF	AC	Tried to twist
35.	124	46	F	03/2016	JV	MM	Twisted/open
36.	190	47	F	02/2016	RS	PAC	Pulling on cap
37.	04	45	F	04/2016	JF	PL	“I can break this”
38.	126	46	F	03/2016	JV	PAP	
39.	194	48	F	01/2016	RS	TRL	Tried to use teeth
40.	12	45	F	04/2016	JF	PLM	Tried to twist

CHILD DATA: 49 – 51 months							
	PKG#	AGE	M/F	DoB	Tester	Location	COMMENTS
1.	62	50	M	11/2015	JF	PAC	Pulling on cap
2.	134	51	M	10/2015	JV	CC	“I’m strong”
3.	162	49	M	12/2015	RS	HH	Wanted to give up
4.	68	49	M	12/2015	JF	PL	Put in mouth
5.	140	51	M	10/2015	JV	CC	
6.	148	50	M	11/2015	RS	LT	Looked thru glass
7.	64	51	M	10/2015	JF	PAP	Tried to twist
8.	136	51	M	10/2015	JV	MM	Hit on table
9.	154	50	M	11/2015	RS	PL	Pushed across table
10.	14	49	M	12/2015	JF	PLM	
11.	132	49	M	12/2015	JV	TRL	Threw on floor
12.	158	51	M	10/2015	RS	AC	“I’ll never get it”
13.	22	50	M	11/2015	JF	PAC	Tried to twist
14.	138	51	M	10/2015	JV	MM	Pulling on cap
15.	176	49	F	12/2015	RS	PLM	
16.	30	50	F	11/2015	JF	AC	Rolling in lap
17.	114	51	F	10/2015	JV	PAP	Put in mouth
18.	184	50	F	11/2015	RS	TRL	Tried to twist
19.	42	50	F	11/2015	JF	MM	Pulling on cap
20.	86	49	F	12/2015	JV	LT	
21.	192	51	F	10/2015	RS	CC	Picked at cap

CHILD DATA: 49 – 51 months continued							
	PKG#	AGE	M/F	DoB	Tester	Location	COMMENTS
22.	54	49	F	12/2015	JF	PAP	Pulling on ends
23.	104	49	F	12/2015	JV	TRL	Tried to twist
24.	174	51	F	10/2015	RS	MM	Hit on table
25.	10	50	F	11/2015	JF	HH	Put in lap
26.	106	49	F	12/2015	JV	PAP	
27.	180	50	F	11/2015	RS	AC	Pulling on ends
28.	128	49	F	12/2015	JV	PAC	Picking at cap
29.	188	50	F	11/2015	RS	PLM	Tried to use teeth
30.	130	51	F	10/2015	JV	CC	Rolled in lap

EVALUATION OF 18mm CR Closures FOR SENIOR EFFECTIVENESS

Table 2. Package opening test evaluated by adults 50 to 70 years of age

	Panelists Tested	Successful Panelists		TOTAL FAILURES
		First Opening	Second Opening and Second Closing	
50-54 years old:				
Females	17	17	17	0
Males	8	8	8	0
Subtotal	25	25	25	0
55-59 years old:				
Females	17	17	17	0
Males	8	8	8	0
Subtotal	25	25	25	0
60-70 years old:				
Females	35	35	35	0
Males	15	15	15	0
Subtotal	50	50	50	0
TOTAL	100	100	100	0

SENIOR-USE EFFECTIVENESS (SAUE) = 100%

ADULT RESECURING 100%

SENIOR ADULT: 50 – 54 YEARS						
	PKG#s	AGE	M/F	P/F	Times to Open	Tester
1.	09/10	50	M	PASS	:23/:06	JB
2.	75/76	54	M	PASS	:13/:11	JV
3.	163/164	51	M	PASS	:12/:09	RS
4.	31/32	53	M	PASS	:04/:05	JB
5.	79/80	53	M	PASS	:22/:14	JV
6.	169/170	54	M	PASS	:13/:09	RS
7.	29/30	54	M	PASS	:05/:03	JB
8.	97/98	51	M	PASS	:10/:11	JV
9.	171/172	51	F	PASS	:13/:09	RS
10.	39/40	52	F	PASS	:08/:06	JB
11.	113/114	52	F	PASS	:19/:27	JV
12.	175/176	53	F	PASS	:19/:08	RS
13.	41/42	54	F	PASS	:09/:08	JB
14.	115/116	54	F	PASS	:33/:10	JV
15.	183/184	50	F	PASS	:13/:08	RS
16.	45/46	53	F	PASS	:06/:05	JB
17.	135/136	50	F	PASS	:19/:11	JV
18.	199/200	51	F	PASS	:09/:11	RS
19.	51/52	53	F	PASS	:08/:06	JB
20.	73/74	52	F	PASS	:33/:16	JV
21.	147/148	54	F	PASS	:09/:07	RS
22.	57/58	51	F	PASS	:09/:09	JB
23.	81/82	54	F	PASS	:09/:06	JV
24.	149/150	50	F	PASS	:10/:09	RS
25.	59/60	50	F	PASS	:08/:06	JB

SENIOR ADULT: 55 – 59 YEARS						
	PKG#s	AGE	M/F	P/F	Times to Open	Tester
1.	65/66	58	M	PASS	:11/:11	JB
2.	71/72	58	M	PASS	:17/:22	JV
3.	141/142	57	M	PASS	:10/:09	RS
4.	63/64	59	M	PASS	:05/:04	JB

SENIOR ADULT: 55 -59 YEARS – continued						
	PKG#s	AGE	M/F	P/F	Times to Open	Tester
5.	47/48	57	M	PASS	:04/:04	JB
6.	77/78	58	M	PASS	:13/:09	JV
7.	143/144	58	M	PASS	:09/:06	RS
8.	21/22	55	M	PASS	:06/:05	JB
9.	83/84	57	F	PASS	:09/:13	JV
10.	145/146	59	F	PASS	:12/:09	RS
11.	19/20	58	F	PASS	:05/:04	JB
12.	85/86	55	F	PASS	:19/:13	JV
13.	151/152	59	F	PASS	:11/:09	RS
14.	15/16	57	F	PASS	:17/:04	JB
15.	89/90	59	F	PASS	:19/:23	JV
16.	155/156	56	F	PASS	:10/:08	RS
17.	13/14	57	F	PASS	:16/:06	JB
18.	93/94	59	F	PASS	:16/:08	JV
19.	173/174	57	F	PASS	:08/:07	RS
20.	69/70	55	F	PASS	:06/:03	JB
21.	99/100	59	F	PASS	:09/:04	JV
22.	179/180	58	F	PASS	:11/:09	RS
23.	67/68	58	F	PASS	:09/:07	JB
24.	101/102	59	F	PASS	:27/:09	JV
25.	187/188	56	F	PASS	:07/:06	RS

SENIOR ADULT: 60 - 70 YEARS						
	PKG#s	AGE	M/F	P/F	Times to Open	Tester
1.	61/62	63	M	PASS	:07/:04	JB
2.	105/106	66	M	PASS	:25/:20	JV
3.	193/194	66	M	PASS	:12/:07	RS
4.	55/56	64	M	PASS	:07/:03	JB
5.	133/134	68	M	PASS	:49/:21	JV
6.	195/196	68	M	PASS	:11/:09	RS
7.	53/54	63	M	PASS	:05/:04	JB
8.	87/88	62	M	PASS	:31/:14	JV
9.	197/198	68	M	PASS	:15/:08	RS
10.	49/50	61	M	PASS	:07/:07	JB
11.	91/92	60	M	PASS	:21/:08	JV
12.	153/154	67	M	PASS	:10/:08	RS
13.	43/44	64	M	PASS	:11/:09	JB

SENIOR ADULT: 60 - 70 YEARS continued						
	PKG#s	AGE	M/F	P/F	Times to Open	Tester
14.	37/38	63	M	PASS	:11/:05	JB
15.	95/96	68	M	PASS	:23/:12	JV
16.	157/158	69	F	PASS	:12/:08	RS
17.	35/36	63	F	PASS	:16/:05	JB
18.	103/104	60	F	PASS	:14/:09	JV
19.	159/160	63	F	PASS	:15/:09	RS
20.	33/34	63	F	PASS	:08/:11	JB
21.	107/108	60	F	PASS	:11/:07	JV
22.	161/162	66	F	PASS	:10/:08	RS
23.	27/28	65	F	PASS	:08/:06	JB
24.	109/110	60	F	PASS	:29/:20	JV
25.	165/166	61	F	PASS	:12/:08	RS
26.	25/26	62	F	PASS	:03/:04	JB
27.	111/112	62	F	PASS	:13/:12	JV
28.	167/168	67	F	PASS	:12/:09	RS
29.	23/24	66	F	PASS	:08/:03	JB
30.	117/118	70	F	PASS	:22/:09	JV
31.	177/178	60	F	PASS	:10/:08	RS
32.	17/18	67	F	PASS	:06/:08	JB
33.	119/120	62	F	PASS	:10/:06	JV
34.	181/182	60	F	PASS	:09/:06	RS
35.	11/12	62	F	PASS	:06/:06	JB
36.	121/122	65	F	PASS	:25/:12	JV
37.	185/186	68	F	PASS	:12/:08	RS
38.	07/08	61	F	PASS	:05/:06	JB
39.	123/124	64	F	PASS	:33/:30	JV
40.	189/190	63	F	PASS	:15/:14	RS
41.	05/06	67	F	PASS	:05/:04	JB
42.	125/126	62	F	PASS	:14/:13	JV
43.	191/192	62	F	PASS	:10/:08	RS
44.	03/04	66	F	PASS	:12/:05	JB
45.	127/128	64	F	PASS	:19/:22	JV
46.	01/02	69	F	PASS	:13/:12	RS
47.	129/130	60	F	PASS	:11/:05	JV
48.	131/132	64	F	PASS	:19/:22	JV
49.	137/138	61	F	PASS	:12/:08	RS
50.	139/140	64	F	PASS	:26/:08	JV

GENERAL OBSERVATIONS:

SENIORS

All of the senior adults were able to gain access into the tubes. They thought the tubes were easy to grip which in turn made gaining access easily accessible as well. Some adults, with arthritis, did have a harder time opening it, but we able to gain access within seconds. The senior adults were tested January 9th, to January 17th.

CHILDREN

Four of the children were able to gain access into the tubes. They did so by twisting and pulling. The other children, however, were not able to gain access into the tubes. They tried pulling on the cap, hitting the cap on the table, twisting, and some children even tried to pry the cap off with their teeth. The children were tested from January 9th to January 17th.

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