



Instruction Guide:
- Sprinter -
Baja Front Bumper (2WD)

Checklist



- + REVIEW PACKING SLIP TO ENSURE YOU'VE RECEIVED ALL COMPONENTS**
- + PREPARE ALL TOOLS NECESSARY FOR PRODUCT INSTALLATION**
- + PRE-MEASURE DISTANCES OF ALL PRODUCT MOUNTING LOCATIONS**
- + CONFIRM CLEARANCES FOR OTHER INSTALLED BUILD COMPONENTS**
- + FOLLOW ALL SAFETY PRECAUTIONS WHEN WORKING ON THE VEHICLE**

Packing Slip



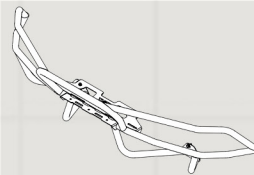
Components List

VNSPD-008B- (SUBASSEMBLY#)

Baja Front Bumper

VNSPD-008-SA1

Quantity : x1



2WD Lower Mount Adapter

VNSPD-008B-SA1

Quantity : x2



Packing Slip

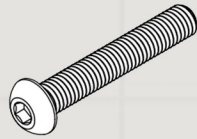


Hardware Kit

VNSPD-008B-HK

M8 Button Head Bolts

Quantity : x2



M8 Split Lock Washers

Quantity : x2



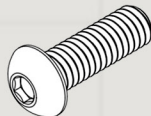
5/16" Steel Flat Washers

Quantity : x2



3/8" Button Head Bolts

Quantity : x4



3/8" Steel Flat Washers

Quantity : x4



3/8" Serrated Flange Nuts

Quantity : x4

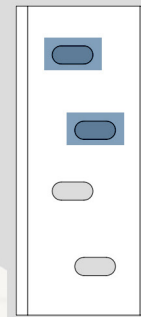


Step 01



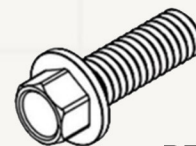
Fasten the 2WD Lower Mount Adapters to the lower mounting locations

After removing the factory lower crossmember brace, from the front facing inwards, reuse the (x4) OEM chassis bolts through the upper two slotted channels on each 2WD Lower Mount Adapter to fasten both adapters against the inside face of each lower crossmember mount.

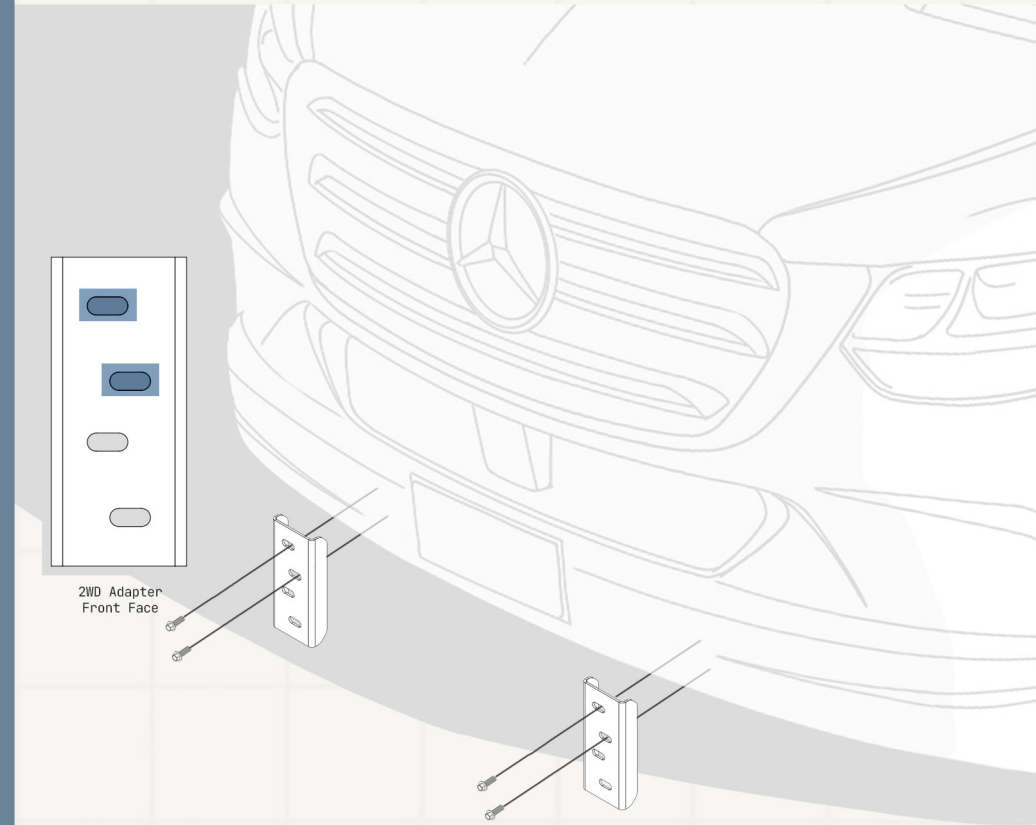


2WD Adapter
Front Face

Hardware:



REUSE x4 LOWER CROSSMEMBER MOUNT BOLTS

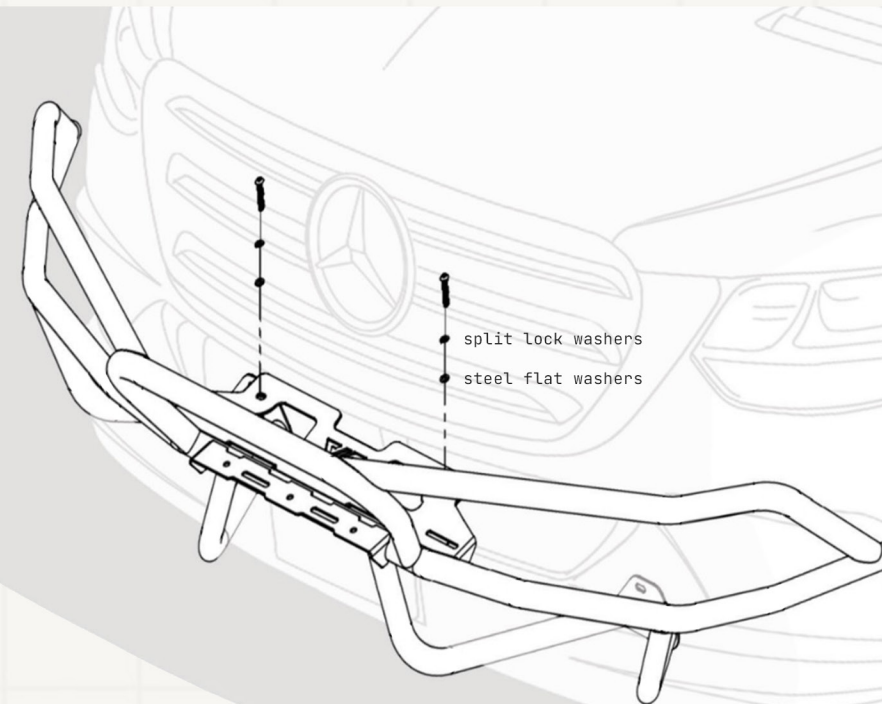


Step 02

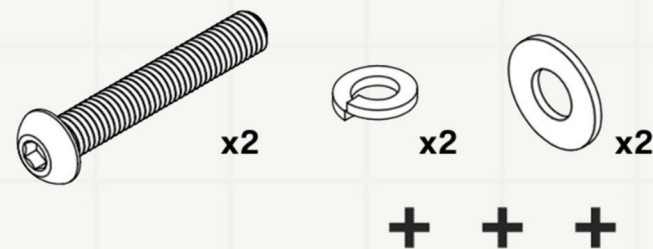


Mount the Baja Front Bumper to the upper mounting locations

From the top facing down, use (x2) M8 x 1.25mm button head bolts w/ (x2) split lock washers & (x2) 5/16" steel flat washers to mount the Baja Front Bumper to the upper mounting locations on the top of the vehicle's bumper cover.



Hardware:

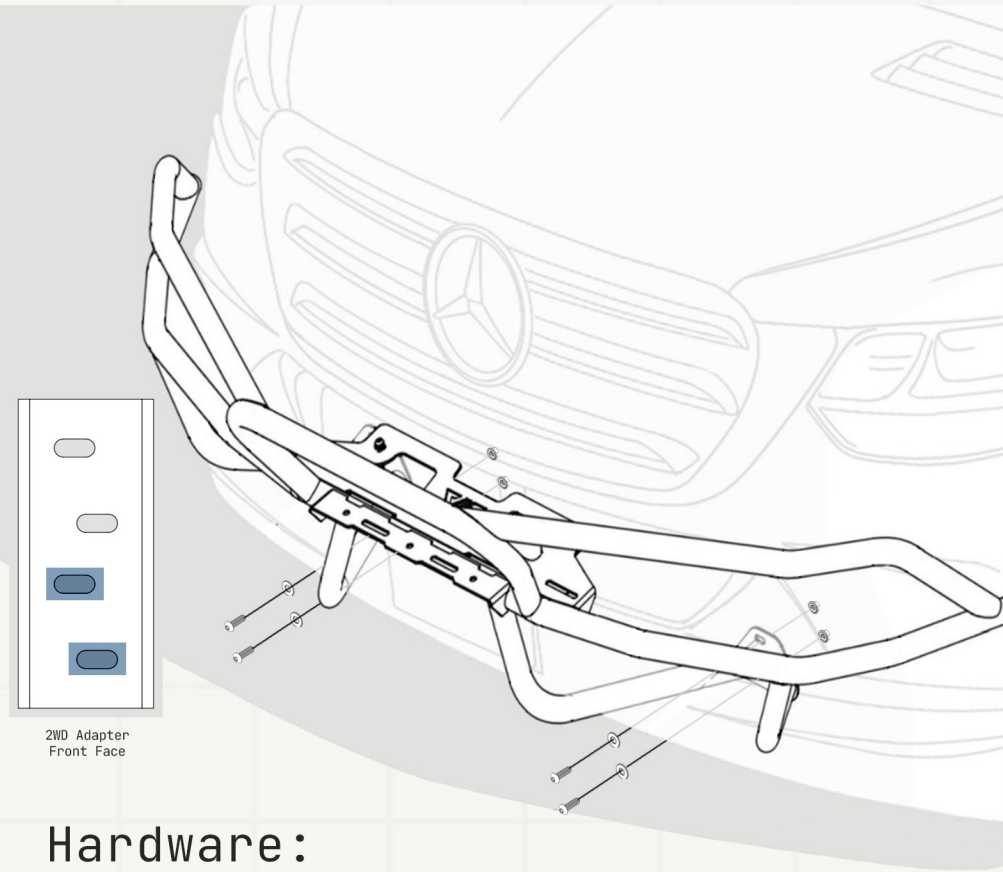


Step 03

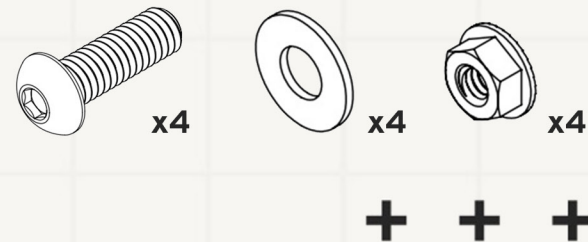


Mount the Baja Front Bumper to the 2WD Lower Mount Adapters

From the front facing inward, use (x2) 3/8" button head bolt w/ (x2) 3/8" steel flat washers through (x2) 3/8" serrated flange nuts to secure each lower mount on the Baja Front Bumper into place on the lower two slotted channels on each 2WD Lower Mount Adapter.



Hardware:



You've Reached the Finish Line

