



Instruction Guide:
Sprinter Side Steps

Checklist



- + REVIEW THE PACKING SLIP TO MAKE SURE YOU HAVE ALL THE PARTS
- + PREPARE ALL THE TOOLS NECESSARY FOR PRODUCT INSTALLATION
- + PRE-MEASURE DISTANCES OF ALL PRODUCT MOUNTING LOCATIONS
- + CONFIRM CLEARANCES FOR OTHER INSTALLED BUILD COMPONENTS
- + CREATE MARKINGS BEFORE MAKING ALTERATIONS TO THE VEHICLE
- + FOLLOW ALL SAFETY PROCEDURES WHEN WORKING ON THE VEHICLE

Packing Slip



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Side Step Passenger Side	x 1
Side Step Driver Side	x 1
Tube Gussets	x 3
Backing Plates	x 8

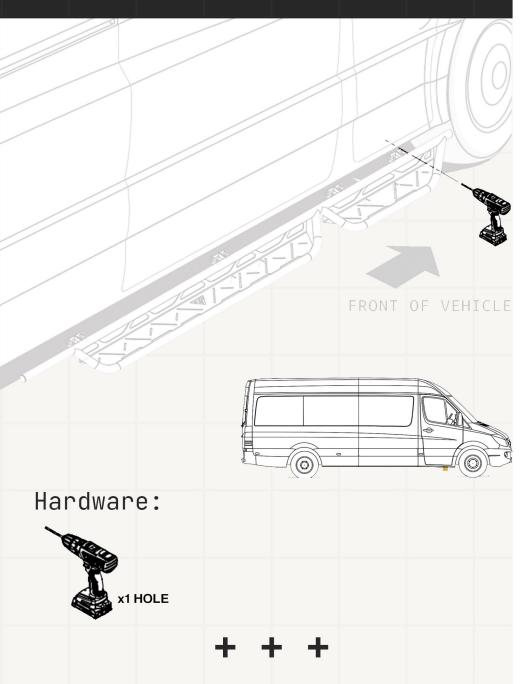
Hex Head Drilling Screws	X	12
Button Head Bolts	X	19
Steel Flat Washers	x	3
Serrated Flange Nuts	X	19



Drill out the leading bolt hole along the vehicle's pinch seam

Pre-measure, mark off, and drill a 5/16" hole on the front of the vehicle's pinch seam towards the front of the chassis (approximately 9" behind the lower bolt for the front wheel arch rocker trim).

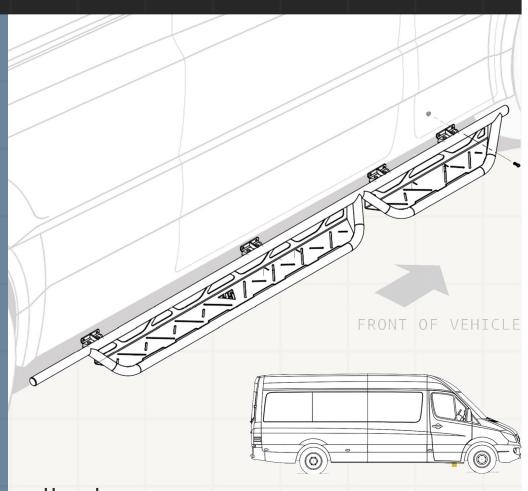
Note* Refer to measurements made during the installation prep before making final alterations to the vehicle





Use Side Step as a guide to measure and mark each subsequent bolt hole

Using (x1) of the 1-1/4" long button head hex bolts and (x1) of the serrated flange nuts to hold the step into place, position the side step along the outer-face of the vehicle's pinch seam. Use the bolt holes on the side step to make markings along the side of te pinch seam.





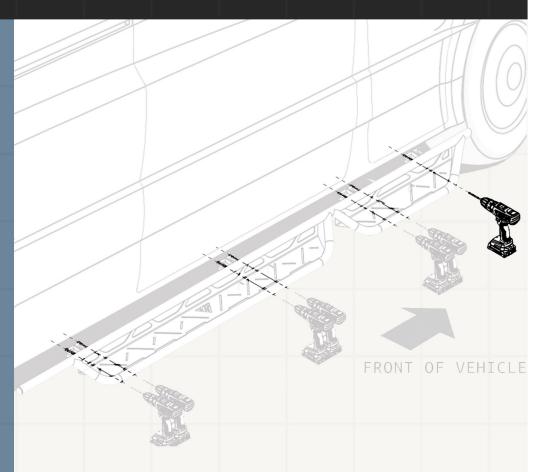






Use markings to drill out the remaining bolt holes along the pinch seam

After placing the markings for the remaining bolt holes, unthread and remove the side step from the vehicle's pinch seam. Once removed, use the markings from the previous step to drill the remaining seven bolt holes along the outer face of the vehicle's pinch seam.







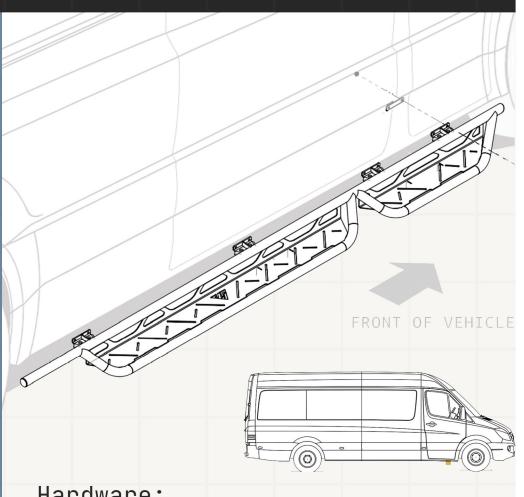


Thread the Side Step & front Backing Plate through the front bolt hole

From the outside facing in, use (x1) of the 1-1/4" long button head bolts with (x1) serrated flange nut to sandwich the vehicle's pinch seam between the Side Step & front Side Step Backing Plate.

Note* Side Step "Backing Plates" (x8 included in the kit) are all interchangeable

For now, leave hardware loosely hand-threaded until all four Backing plates are threaded into place









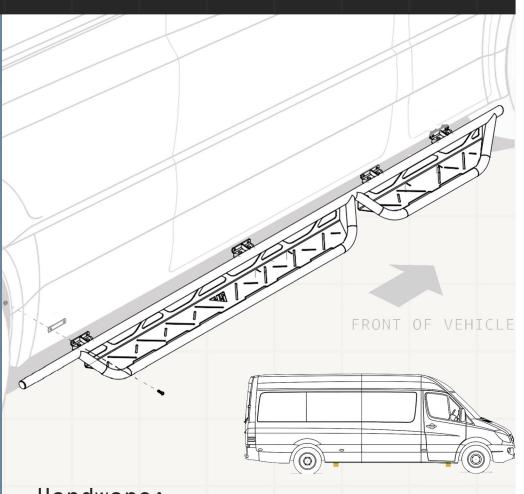


Thread the Side Step & rear Backing Plate through the rear bolt hole

From the outside facing in, use (x1) of the 1-1/4" long button head bolts with (x1) serrated flange nut to sandwich the vehicle's pinch seam between the Side Step & rear Side Step Backing Plate.

Note* Side Step "Backing Plates" (x8 included in the kit) are all interchangeable

For now, leave hardware loosely hand-threaded until all four Backing plates are threaded into place







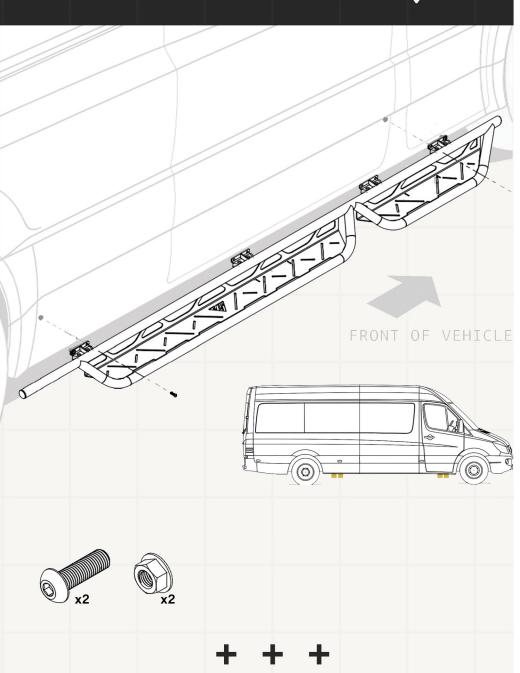




Thread the remaining two bolts through front & rear Backing Plates

From the outside facing in, use (x2) of the 1-1/4" long Button Head Bolts with (x2) of the Serrated Flange Nuts to secure the Side Step into place along the vehicle pinch seam.

Note* For now, leave hardware loosely hand-threaded until all four Backing plates are threaded into place



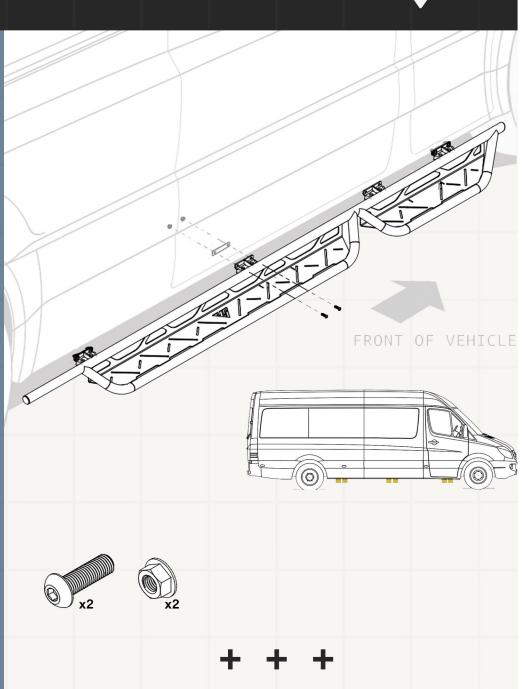


Thread the rear-center Backing Plate behind the vehicle's pinch seam

From the outside facing in, use (x2) of the 1-1/4" long Button Head Bolts with (x2) of the Serrated Flange Nuts to secure the rear-center Backing Plate into place along the vehicle pinch seam.

Note* Side Step "Backing Plates" (x8 included in the kit) are all interchangeable

For now, leave hardware loosely hand-threaded until all four Backing plates are threaded into place



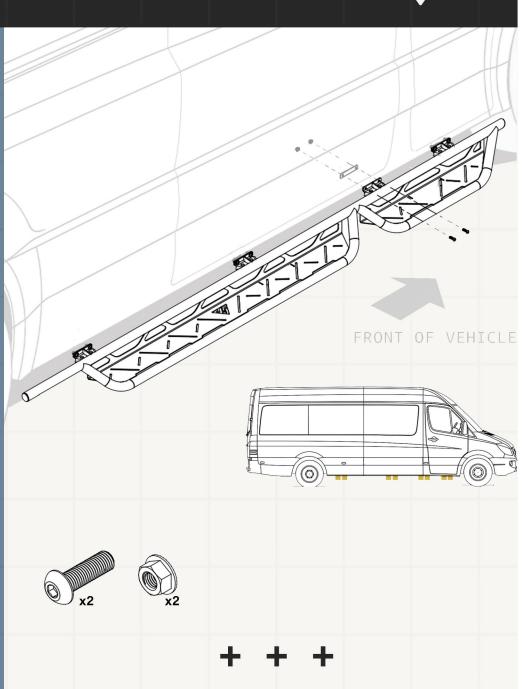


Thread the front-center Backing Plate behind the vehicle's pinch seam

From the outside facing in, use (x2) of the 1-1/4" long Button Head Bolts with (x2) of the Serrated Flange Nuts to secure front-center Backing Plate into place along the vehicle pinch seam.

Note* Side Step "Backing Plates" (x8 included in the kit) are all interchangeable

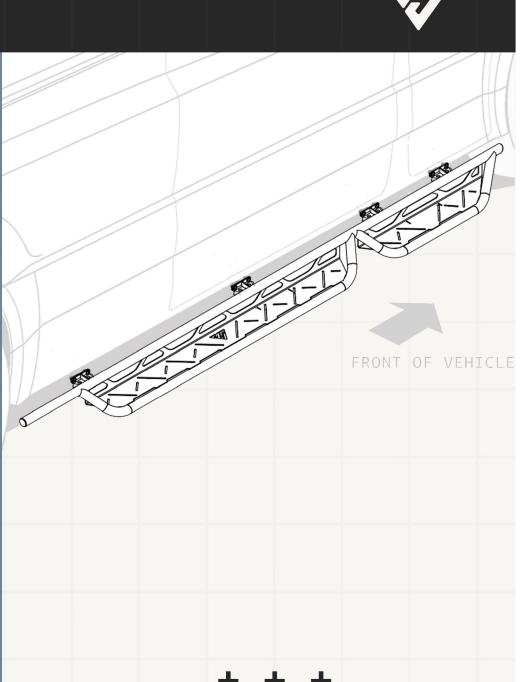
For now, leave hardware loosely hand-threaded until all four Backing plates are threaded into place





Tighten down all hardware from Steps 04-08 now that the Side Step is in place

Now that all of the Backing Plates have been secured into position behind the vehicle's pinch seam, tighten down all of the hardware holding the Side Step into place.

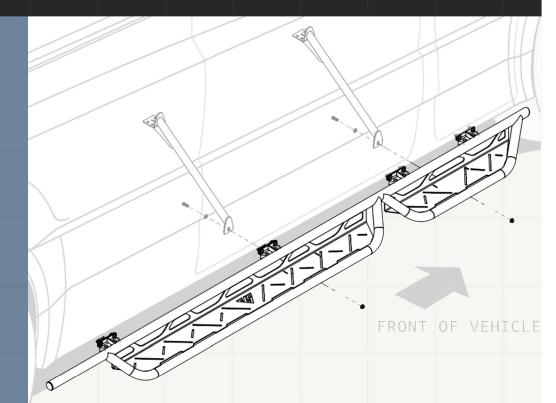




Mount Tube Gussets to the inward-facing lower mounting point along the Side Step

Now that the Side Step has been secured into place along the pinch seam, from the inside facing out, thread (x1) 1-1/4" Button Head Bolt with (x1) Steel Flat Washer through each Tube Gusset into (x1) Serrated Flange Nut

Note* Tube Gusset count is (x2) for the Passenger Side and (x1) for the Drive Side







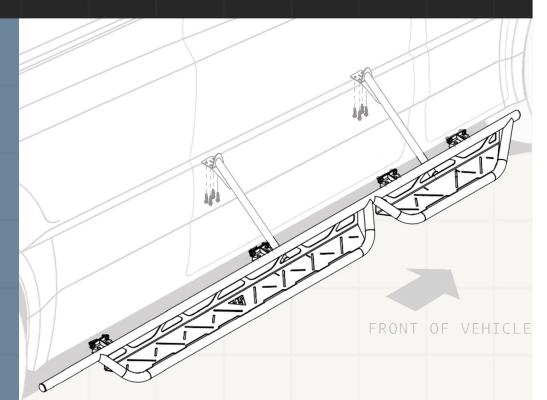






Secure the Tube Gussets to the vehicle's undercarriage

From the bottom facinf up, use (x4)
Hex Head Drilling Screws through the
upper mount of each tube gusset to
help reinforce the tube gusset
against the undercarriage of the
vehicle



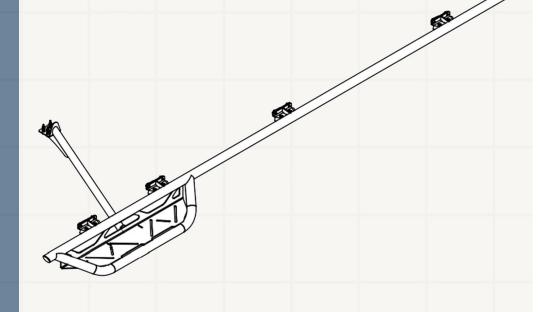






Mirror Steps 01-11 on the opposite side of the vehicle

Using the remaining components included within the kit, mirror Steps 01-11 to complete the Side Step subassembly for the opposite side of the vehicle.



You've Reached the Finish Line



