## <u>Transfer Decal Application Instructions</u>

Materials: Masking Tape, Tape Measure, Rubbing Alcohol, Lint-free Cloth, Plastic Squeegee

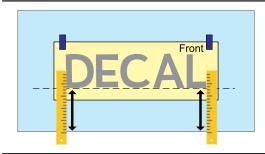
There are different schools of thought for applying vinyl decals. The following method has worked well for us, but you may find another way that you prefer. Your decal packet is made up of 3 layers: the transfer tape, the vinyl decal, and the backing paper. These components work together to make installation of your decal easier. The following instructions will guide you through it:





Using rubbing alcohol & a lint-free cloth, thoroughly clean the surface where the transfer decal will be installed, and allow the surface to dry completely.

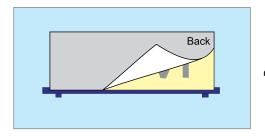
(Do not use window cleaner as it can leave a residue that will prevent proper adhesion of the decal.)



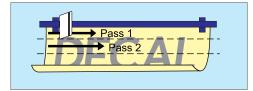
Align the graphic at the desired location and use a couple of small pieces of masking/painter's tape to tack it in place. Using an element of your graphic as a reference (such as the bottom of a straight line of text), make measurements to ensure proper alignment and reposition the graphic as needed. (Do not rely on grids or lines printed on the transfer tape for alignment. Always align graphic itself.)



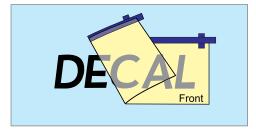
Once completely aligned, secure the graphic with a long piece of masking/painter's tape that runs the full length of the edge to serve as a hinge.



Using the tape as a hinge, flip the graphic up and peel the backing paper away, making sure all pieces of the decal remain on the transfer tape. (If any pieces remain on the backing paper, lay the backing paper back down & apply pressure until the pieces transfer to the tape.) Be careful - Without the backing paper, the graphic will be less rigid and more apt to fold back on itself, resulting in damage.



Holding the bottom of the transfer tape away from the surface, slowly lower the graphic into place while making overlapping horizontal passes with a squeegee or card. Apply firm even pressure with each pass until the entire graphic is applied.



For easier application, you may want to allow the decal to bond to the surface for up to 24 hrs before removing the transfer tape. Slowly peel the transfer tape away at a sharp angle, making sure the decal does not pull away from the application surface. If any piece of the decal starts to pull away, lower the piece back into place and apply pressure until the piece adheres properly.



You may see some small bubbles under the surface of the vinyl at first. Don't worry, these bubbles will usually dissipate after regular exposure to the sun. Larger bubbles can be popped using a straight pen. Your vehicle may be washed as normal, but avoid pressure washing the decal directly.