



VW T6.1 TRANSPORTER 2021 on  
Part No: V19K444

AERONUDGE – Airbag Compatible

**PLEASE READ THESE INSTRUCTIONS BEFORE INSTALLING THIS PRODUCT**



**KIT CONTENTS:**

- 1 x Nudge Bar Assembly
- 1 x Steel Driver Side Bracket
- 1 x Steel Passenger Side Bracket
- 4 x M10 x 1.25 x 35mm bolts
- 8 x M10 HD 22OD X 3mm flat washers
- 4 x M10 x 1.25 nuts
- 4 x M10 heavy duty spring washers
- 4 x M8 x 1.25 x 30mm bolts
- 4 x M8 HD flat washers
- 4 x M8 spring washers



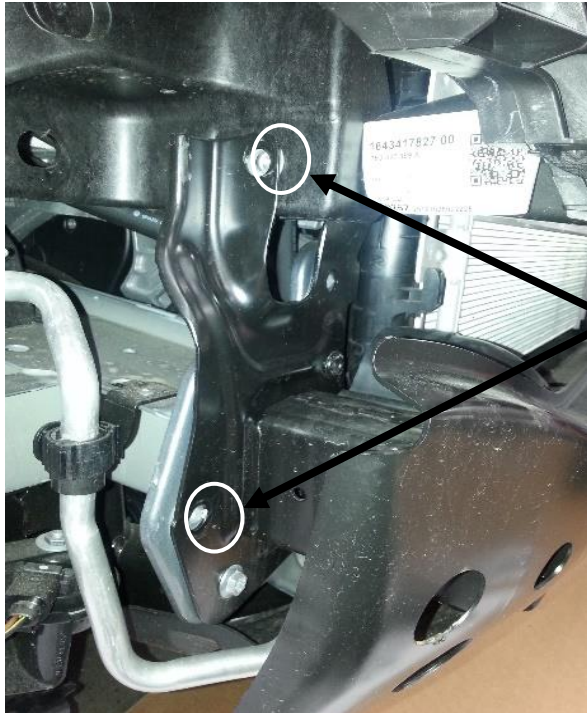
### **FITTING INSTRUCTIONS:**

1. Park the vehicle on a level surface.
2. Tape up the vehicle to avoid damage.
3. Remove the bumper cover by removing 6 screws from the underside of the bumper cover. In the RH wheel arch, remove 1 scrivet and 3 screws to loosen fender liner, remove a further 1 scrivet from behind fender liner. Repeat for LHS. Remove the bumper cover by pulling firmly away from vehicle.
4. If sensors and/or fog lights are fitted, disconnect harness.
5. If headlight washers are fitted, disconnect water hose.
6. Trim bottom surface of the bumper cover as per photo below, use ridge in plastic as a guide for cutting. Drivers side shown, repeat for passengers' side.



Note: Leave screw bosses intact.

7. Remove the two bolts as shown in the photo (driver side shown). Repeat for passenger side.



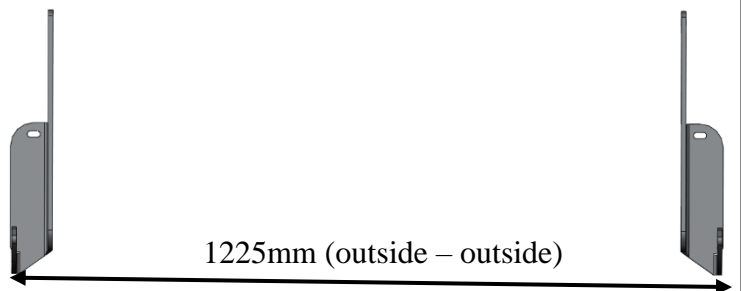
Remove 2 bolts

8. Attach the driver's side steel bracket to the vehicle using 2 x M8 x 30 bolts, spring washers and flat washers provided in the bolt kit. Repeat for the passenger side. Adjust mounts to a distance of 1225mm (outside - outside). Once alignment completed, torque all bolts to 22 Nm. **Note: Bend alloy pipe position for at least 10mm clearance from bracket.**



10mm clearance

**Ensure clearance of alloy pipe to steel bracket. Bend pipe by hand as required.**



1225mm (outside - outside)

9. Refit the bumper cover. (Reverse of step 3)
10. If sensors, fog lights, or water hose were disconnected. Reconnect to vehicle.
11. Offer the nudge bar up to the steel brackets and feed M10 x 35 bolts & M10 HD flat washers from the outside through the alloy mounts. Secure with M10 HD flat washers, M10 spring washers & M10 hex nuts from the inside. Check level and alignment. Tension to 44 Nm.

