



Volkswagen Crafter & MAN-TGE m.y. 2017			
Rockslider			
Nummer:	1461 0008	Stand:	08.2018
Revision:	02	Sprache:	EN

## Installation guide 1461 0008

### **This installation guide applies to this part n°/description:**

1461 0008 Volkswagen Crafter & MAN-TGE from model year 2017,  
wheel base L3 (3.640mm) – Rockslider



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## Important

To ensure proper function and optimal quality of our parts, their installation must be done in accordance with this installation guide and according to Volkswagen manufacture's specifications in a professional workshop. SEIKEL GmbH and its employees shall not be responsible for damage and its consequences of any nature, which are caused due to non-observance or ignorance of these guidelines. Warranties shall be void for incorrectly performed installations.

## Installation guide

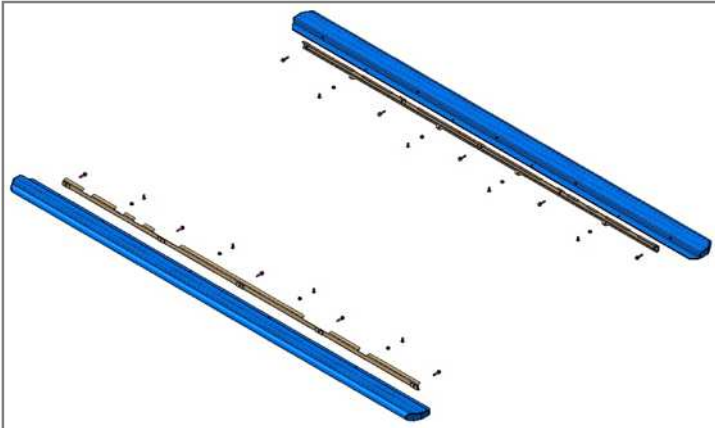
Please refer to the Volkswagen instructions for the exact working steps as well as the tightening torques. In case of deviation, our specifications shall be applicable.

## NOTE!

**All the drill holes and breakthroughs must be deburred from both the sides. Metal swarfs are to be removed / vacuumed up immediately, and it has to be ensured that no swarfs fall into the hollow space in the body!**

**Apply paint (as per current valid VW repair manual "Paint", refer to ELSA):**

1. Apply wash primer and allow it to dry in accordance with the item description. A hot-air dryer can be used, if necessary. We recommend: 1k Wash primer LLS MAX 106 M2.
2. Apply filler and allow it to dry in accordance with the item description. A hot-air dryer can be used, if necessary. We recommend 2K-HS filler LLS MAX 202 M2.
3. Apply base coat on visible areas based on the vehicle-specific varnish and allow base coat to dry in accordance with the item description. A hot-air dryer can be used, if necessary.
4. Protect all cutting edges, hollow spaces or drill holes additionally with anti-corrosion wax, if required using a small brush. We recommend transparent preservative wax AKR 321 M 15 4.



## Parts list

- 2x Rock slider profile
- 2x channel section
- 8x M8x35 flange screw
- 8x M8x22 counter-sunk screw
- 8x M8 flange clamping nut



## Instructions

Using two gearbox jacks, position the rock slider profile on the rocker of the vehicle from the bottom.



Put the channel section from the inside on the rock slider profile and fix using two M8 counter-sunk screws and nuts. Then, centre the rock slider on the vehicle with the help of the recesses in the channel section and press on the rocker using both gearbox jacks. Then copy the centre of the 4 rear holes in the channel section onto the notch of the rocker through marking. Do not mark the frontmost hole on the notch!



Remove the rock slider profile and the channel section from the rocker. Drill through the marked points on the notch of the rocker using a 4 mm drill from inside to outside and then drill from outside to inside up to 11 mm.



Deburr all the drilled holes and protect against corrosion, as described on page 2.



After the anti-corrosion protection is dry, position the rock slider on the rocker using the two gearbox jacks and align. Set the channel section on the inside on the rock slider and screw using 4 flange screws M8x35, 4 counter-sunk screws M8x22 and 4 flange clamping nuts M8. Tighten all screws with 20 Nm.